DECEMBER 16, 1937

SEASONS GREETINGS

AMHOULTURE-ENGINEERING LIBRARY Mult - Au - Matic annual with virginia university provide

CHRISTMAS CHEER and a bright outlook for the NEW YEAR

THE BULLARD COMPANY

BRIDGEPOR

CONNECTICUT



Because racing fans cry out for speed—more speed—builders of championship racing cars come to Republic for lighter, stronger, safer steels for the vital parts of cars and motors. The past performance of Republic steels has earned the confidence of racing car builders and drivers—men who dare not take chances.

In a highly competitive market, neither can manufacturers of stock passenger cars take chances. Many of them come to Republic for alloy and carbon steels. They know that they will receive the same uniform high quality so necessary in all cars, whether racing or passenger. They know that Republic, as the pioneer in the development of alloy and special steels, will have no difficulty in meeting their requirements.

Whatever your needs in steel, you, too, can depend upon Republic. If you have what you think is a "tough problem," put it up to Republic's metallurgists.

Remember: there will be no obligation on your part.



Republic Steel

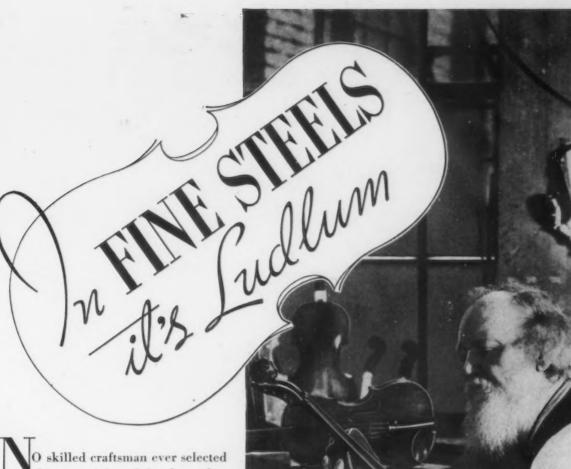
orporation

GENERAL OFFICES ... CLEVELAND, ONIO

ALLOY STEEL DIVISION . MASSILLON. ONIO

2-THE IRON AGE, December 16, 1937

THE IRON AGE, published every Thursday by the CHILTON CO. (INC.) Publication Office, Chestnut & 56th Sts., Philadelphia, Pa. Editorial and Executive Offices, 239 W. 39th St., New York, N. Y. Entered as second class matter November 8, 1932, at the Post Office at Philadelphia under Act of March 3, 1879. \$6.00 å year in U. S., Canada \$8.50. Foreign \$12.00. Vol. 140, No. 25.



his materials and fitted together his parts with more care than Ludlum in the preparation of its alloy steels. Like a fine violin, these steels combine high quality and exact suitability to the requirements of the user. To make sure that what a customer specifies is actually the best for his purpose, Ludlum welcomes the opportunity to consult with him on any problem. Whether the problem involves study of manufacturing processes, laboratory experiments, or extensive testing of materials, the manufacturer is assured of honest recommendations by Ludlum engineers -without charge or obligation.

The advantages of Ludlum's farreaching service are open to you. Just get in touch with the Research Department, Ludlum Steel Co., 1216 A Street, Watervliet, N. Y.

One of Ludlum's many contributions to increased efficiency in the automotive industry is a finer steel for rivet sets. A manufacturer decided to improve the performance of his sets then in use. They were good for about 500 rivets at best and, on alloy steel rivets, broke at the rate of 6 sets per day. Ludlum supplied the improvement with a water hardening shock resisting steel. The new tools ran off 4500 rivets without a hitch, and one set was used on a hand operated air gun for 6 days with complete satisfaction.

LUDLUM

FINE STEELS SINCE 1854

TOOL · STAINLESS · CARBON · ALLOY



Cincinnati Shapers are known throughout the world for their accurate performance. Cincinnati shears are machine tools for shearing metal. All-steel construction, accurate, fast, with new gauging methods... their very appearance expresses efficiency.



Highflex Belting Saves You Time Because it Keeps Wheels Turning

Service, adjustments, replacements kept at rock bottom by this low stretch, long wearing, endless belt.

YOU production executives want the belt that saves time and money by delivering continuous production. That belt is Highflex—proven wherever belt records are kept.

Highflex was the first square edge duck belt, and has always been made with many exclusive features—the results of continuous Goodrich research.

Highflex assures improved resistance to ageing because it is made with Goodrich "Age-rite," a compound that resists oxidation and so increases the life of your belt. New Goodrich manufacturing devices prevent weak spots by keeping uniform stretch and pressure during cure.

A Highflex Belt runs straight, grips pulley evenly—preventing unnecessary wear. New surface treatment—no soapstone—provides firmer grip on pulley, prevents loss of power common to ordinary belts. Long flexing life: on testing machines Highflex stands three times as many flexures as five years ago.

Can Be Made Endless on Drive

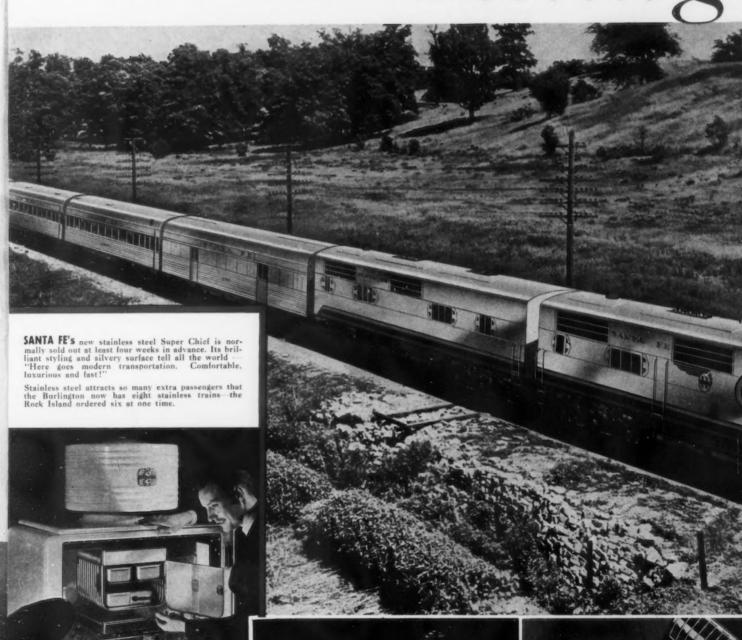
In addition to these exclusive, money-saving values, Highflex offers you another advantage. This is the patented Plylock Splice, by which Highflex Belts are made endless on the drive or in your Distributor's shop, in a few hours. The Plylock Splice lasts

longer because it never opens at the seams. Thousands of companies are setting new records in low belt cost with Plylock. And, of course, High-flex can be used with fasteners, too.

Send for data and prices of Highflex Belts with Plylock Splice for your drives. Specify Highflex and you save money, save time and trouble, increase plant efficiency. The B. F. Goodrich Company, Mechanical Rubber Goods Division, Akron, Ohio.

Goodrich problem IN RUBBER

IT'S THE Selling





TOAST MASTER COFFEE MAKERS in glistening stainless steel sell like hot cakes to drug stores, restaurants and roadside stands. Their modern and inviting sparkle helps to sell more food and more cups of coffee.



EASTMAN KODAK not only trim their smartly styled new Bantam miniature camera with stainless steel—but they make sure to mention this stainless trimming in their advertising.

Power of stainless steel



THERE is no other way to explain success after success of product after product made with stainless steel.

Stainless steel has a strong *emotional* appeal. From babyhood days, it is human nature to grasp instinctively for that which has a clean and brilliant sparkle.

Stainless steel also has a strong rational appeal. Today, every one knows that stainless steel is one of the strongest metals known to science; that it is the only metal which can maintain a silvery surface with no corrosion and no tarnishing. Every one knows that there is no known limit to the useful life of stainless steel . . . that it will last longer . . . give them a better job . . . and cost less per year of service.

There is no sounder aid to selling any product than that given by stainless steel—an attractive appearance supported by known technical excellence.

Give your product the benefit of stainless steel. If you have any questions, our stainless steel specialists will be glad to study your problem and submit specific, practical recommendations.



(Left)

GROGAN'S Prominent Pittsburgh jewelry house sells many watches in modern stainless steel cases because stainless steel can never tsrnish or corrode, and it can be accurately machined to provide a water-tight closing.

(Right

NATIONAL BISCUIT COMPANY find that novel stainless steel wire cake slicers boost their cake sales, and provide a smart merchandising touch in keeping with their glistening, transparent wrang.



stainless his stain-

U·S·S STAINLESS STEEL

AMERICAN STEEL & WIRE COMPANY, Cleveland, Chicago and New York CARNEGIE-ILLINOIS STEEL CORPORATION, Pittsburgh and Chicago NATIONAL TUBE COMPANY, Pittsburgh

Columbia Steel Company, San Francisco, Pacific Coast Distributors ' United States Steel Products Company, New York, Export Distributors

UNITED STATES STEEL

THE CLEVELAND-CLIFFS IRON COMPANY CLEVELAND

LAKE SUPERIOR IRON ORES OF ALL GRADES

CLIFFS SHAFT LUMP ORE FOR OPEN HEARTH FURNACES

> COAL FOR ALL REQUIREMENTS





Season's Greetings

TO YOU OUR GOOD FRIENDS AND CUSTOMERS



Thanks to you, this year our plant has been Busy. Business is still coming in, and Bullard Machines in our plant are busy producing more Bullards.

This indeed is a pleasing condition, and we sincerely believe that Bullard Machines in your plants are busy producing Profits.

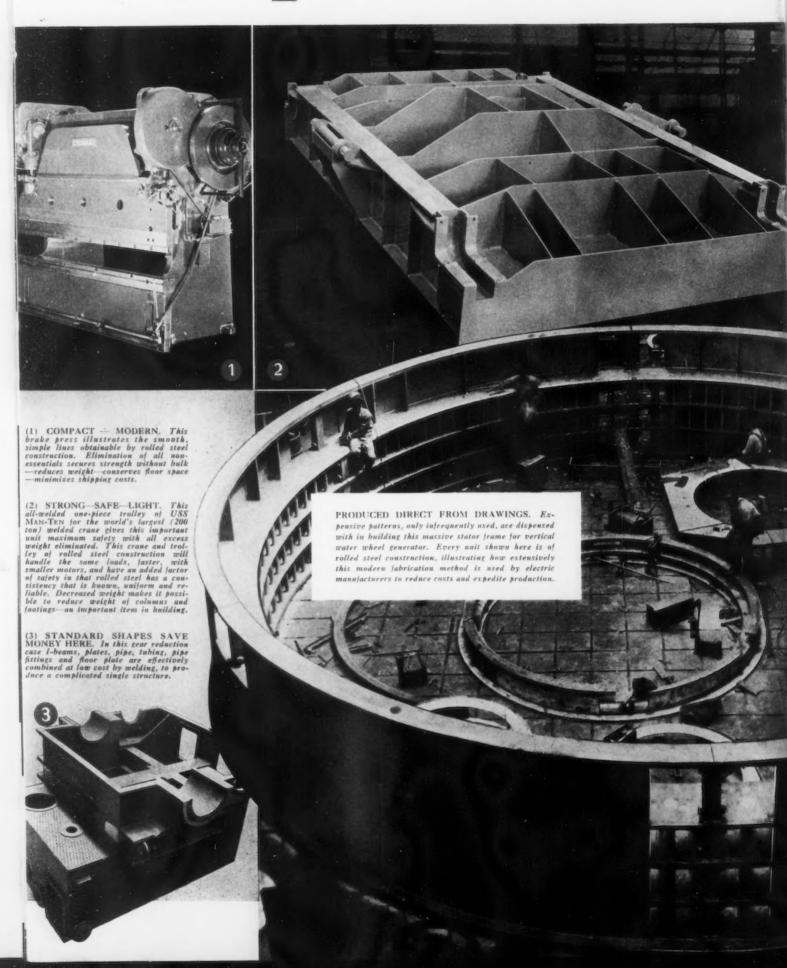
In off times, Bullards are the last machines closed down and the first to operate on the new rise of business. This is so because these units are Profit-makers, and Dollars Saved are not only Profits this year, but are also funds for continued Equipment replacement next year.

To those who do not know our products, may we invite your acquaintance, with the assurance that if Bullard Equipment is Profitable for many, it can also do a Profit Job for you.



BRIDGEPORT THE BULLARD CO. CONN.

PICK Special steels



FOR Special JOBS

Another advantage made possible by Rolled Steel Design

 $E^{
m SSENTIALLY, rolled steel design}$ is very simple.

It is merely the modern method of lightening heavy metal structures — machine frames, beds, bases, supports, housings, wheels, drums, cases, etc.—by building them up from individual parts, flame-cut from simple rolled steel shapes and then welded into one strong homogeneous unit.

In many cases, rolled steel design will eliminate the need for castings. In other cases, rolled steel combined with castings at strategic locations will be the best solution.

Ten important advantages of rolled steel design are listed in the panel below. Most important of all these is the fact that rolled steel design enables you to pick special steels for special jobs. It opens the door to the entire range of modern metallurgy's special analysis steels. It provides you with special properties where you need them to overcome nature's many destructive forces. For example:

To carry tremendous bearing pressures safely, there are several special analyses of USS Carilloy Alloy Steels.

To provide high impact strength at low temperatures, there is USS Steel for Low Temperature Service.

To reduce abrasive wear and cut down replacements, there is USS Abrasion-Resisting Steel.

To endure temperatures disastrous to other metals, there is USS Heat-Resisting Steel (25-12).

To carry high unit stresses and reduce weight to a minimum, there are USS High Tensile Steels.

To resist corrosive environments, there are USS Stainless Steels in special analyses which can be welded with no loss in corrosion-resistance.

For virtually every special need, there are special rolled steels with special properties to make your equipment longer-lasting, safer and lighter.

ing, safer and lighter.

Write us freely about any problem which you feel rolled steel design — or these special steels — might help you solve.

Our metallurgists have had wide experience in many fields. They will gladly work side by side with your own engineers . . . submit sound technical recommendations . . . solve these problems to your advantage.

CARNEGIE-ILLINOIS STEEL CORPORATION, Pittsburgh and Chicago COLUMBIA STEEL COMPANY, San Francisco

TENNESSEE COAL, IRON & RAILROAD COMPANY, Birmingham

United States Steel Products Company, New York, Export Distributors

TEN IMPORTANT ADVANTAGES OF

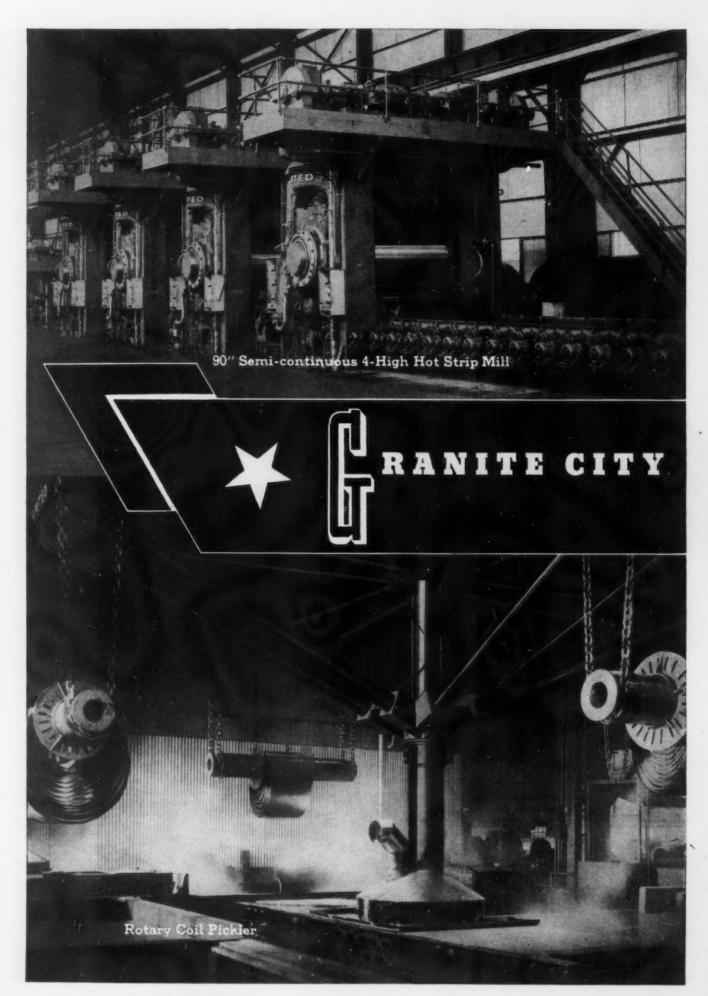
- 1. Rolled steel is highly uniform; it reduces the danger of blow holes, segregation, bad grain structure and internal stresses.
- 2. Rolled steel's physical properties are readily determined; once determined, they are constant and uniform through-
- 3. Rolled steel is free from brittleness, possesses wide fatigue limits, is highly resistant to deformation.
- 4. Rolled steel design eliminates the costly pattern problem, the shrinkage problem, and the necessity of adapting designs for pattern draw and metal flow.
- 5. Rolled steel design trims off all excess weight, all metal not actually needed to carry stresses or provide rigidity. It often reduces dead weight by half and 10. more.
- 6. Rolled steel design looks modern and is modern, eliminates useless ornamentation, employs straight lines and plane

- surfaces. It increases eye appeal and
- Rolled steel permits machine design to be mobile and liquid; makes possible the quick incorporation of style changes, model changes and new improvements, without costly pattern write-offs.
- 8. Rolled Steel is available in many simple shapes—slabs, billets, plates, hars, pipe, tubing, forgings, structural sections, etc, —which simplify the cost and difficulties of fabrication.
- 9. In general, rolled steel design (economically combined with castings at strategic points) is the cheapest, strongest, safest, most eye-appealing method of machine
- 10. IN ADDITION, and this is perhaps its most important advantage, it enables you to pick special steels for special purposes . . . to make full use of modern metallurgy's wide range of special-analysis



UNITED STATES STEEL





12-THE IRON AGE, December 16, 1937

Drum Type Hot Flying Shear

48" 4-High Cold Reduction Reversing Mill

STEEL COMPANY MILLS

Designed and built

UNITED

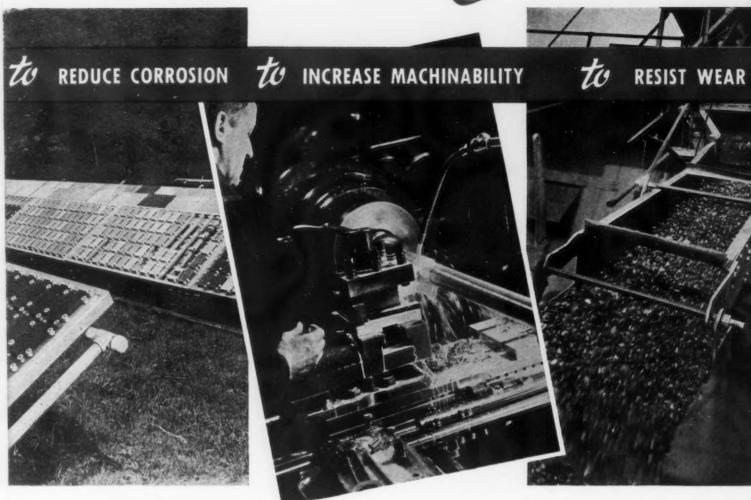
PITTS BURGH - PENNSYLVANIA

All Rolling Mill, Pickling and Shearing equipment designed and built complete by United.

Tin Plate Shearing Line

Associated Companies: DAVY and UNITED ENGINEERING CO., LTD. London, England; DOMINION ENGINEERING WORKS, LTD., Montreal, P.Q.

For these / objectives



U·S·S COR-TEN

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HIGHER PHYSICAL PROPERTIES and increased resistance to corrosion make it possible to use U·S·S Cor-Ten in thinner sections without sacrifice of safety or service

In the development of U.S.S COR-TEN, more than 30,000 samples, comprising about 850 materials, were subjected to 145 different laboratory and field tests. These specimens were exposed in four locations in different sections of the country, to determine their relative merits under varying weather conditions, and in rural, industrial, and seacoast atmospheres. The results showed that in resistance to corrosion Cor-Ten, under ordinary conditions, was much superior to any other steels tested, with the exception of the more costly high-chromium steels.

Representative samples of Cor-Ten and other steels exposed to an industrial atmos-phere for more than three years showed a life four to six times that of plain steel many times that of other steels widely used.

U·S·S CONTROLLED STEEL

PRODUCING STEEL—in quantity—ship-ment after shipment, is not luck. It is expert steel-making as we apply it in our Control-led Steels-plain carbon steels for forging.

forming, heat treatment, and machinery.

Marked "Confidential" in our files are
dozens of stories of savings made possible
by U-S-S Controlled Steel manufactured

by Carnegie-Illinois Steel Corporation.
These records cover all phases of application—show where these steels have reduced machining costs in one plant—made forging quicker and cheaper in another— eliminated an entire phase of the heat-treating cycle in a third. In some cases savings have run into hundreds of thousands of dollars annually.

You, too, may have similar opportunities, may be using more expensive steels than necessary or steels which slightly changed

in specifications would serve your purpose. Our metallurgists will gladly come into your plant—and on your own machines show how savings can be made.

U·S·S ABRASION RESISTING STEEL

SOME NEW METALS can help you increase the life of your equipment. Other new metals can help you reduce its cost.

But it's a rare new alloy which can do both... at the same time. That's why U.S.S Abrasion Resisting Steel, manufactured by Carnegie-Illinois Steel Corporation, is so popular. Because, in many new applications, it not only lasts longer but also costs less than the alloy it replaces. less than the alloy it replaces.

Being low in manganese (1.5 to 2.0%) it costs little more than plain carbon steel yet actual case studies show that in its proper field of application, U-S-S Abrasion Resisting Steel often lasts longer than higher-cost alloys.

Wherever earth, sand, gravel, coal, waste, etc. flow over, through or against your equipment ... that is the place to consider the use of U.S.S Abrasion Resisting Steel.

Look to the steel you are using and see

if it is giving the service it should.



CARNEGIE-ILLINOIS STEEL CORPORATION, Pittsburgh and Chicago COLUMBIA STEEL COMPANY, San Francisco

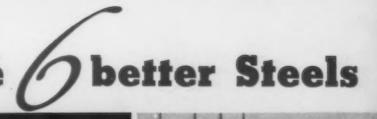
TENNESSEE COAL, IRON and RAILROAD COMPANY, Birmingham

United States Steel Products Company, New York, Export Distributors

es

WEAR

U·S·S offers these / better Steels

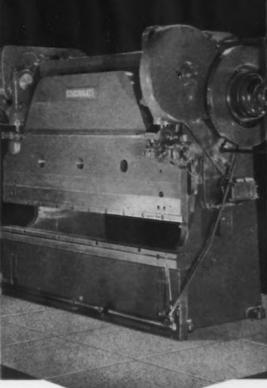


to cur costs

to IMPROVE DESIGN

to DECREASE WEIGHT







SISTING

elp you inment. Other uce its cost. hich can do 's why U'S S ifactured by action, is so new applicaout also costs

5 to 2.0%) it irbon steel that in its S·S Abrasion longer than

i, coal, waste, against your e to consider sisting Steel, sing and see

U·S·S CARILLOY ALLOY STEELS

FOR VITAL PARTS in equipment and structures—we offer U.S.S Carilloy Alloy Steel, manufactured by Carnegie-Illinois Steel Corporation.

You state your specifications — we'll supply a grade with the precise properties the job demands.

the job demands.

Matching the steel to the job is the one concern of the skilled metallurgists and technicians who man the special alloy plants of Carnegie-Illinois Steel Corporation.

In alloy steels physical properties depend on accurate composition and skillful heat treatment. Only delicate control of manufacture can produce consistently uniform properties. U'S'S Carilloy Alloy Steels have this precision. You can standardize on them with every assurance that you will secure the precise composition, the inherent characteristics, the response to heat treatment you specify . . . shipment after shipment.

U·S·S ROLLED STEEL FOR WELDED CONSTRUCTION

ROLLED STEEL DESIGN for welded construction is merely the modern method of lightening heavy metal structures—machine frames, beds, bases, supports, housings, wheels, drums, cases, etc.—by building them up from individual parts, flame cut from simple rolled steel shapes and then welded into one strong homogeneous unit.

In many cases, rolled steel design will eliminate the need for castings. In other cases, rolled steel combined with castings at strategic locations will be desirable.

strategic locations will be desirable.

One of the chief advantages is the fact that you can pick the steel to fit your job. There are U·S·S special steels in a wide range to meet every condition including any of those described in this advertisement.

Write us fully about any problem which you feel rolled steel design—or these special steels—might help you solve. Our metallurgists will gladly work with you . . . submit sound technical recommendations.

U·S·S HIGH TENSILE STEELS

EXCESS WEIGHT costs you money every time you move it. It adds a costly load to your power plant, increases wear on parts—slows up operations — limits capacity — is a perpetual drag on earnings.

You can achieve structural lightness,

You can achieve structural lightness, safely, at low cost and with least change in shop methods by building with U.S.S. COR-TEN and U.S.S. MAN-TEN. These pioneer, low-alloy, low-cost high tensile steels are not only tougher and stronger, they are also more resistant to shock, stress, fatigue, abrasion and wear. They fabricate readily.

Whatever your equipment, if it is built of standard structural steel, why not find out how much dead weight you can get rid of. Our engineers will be glad to assist you in every phase of your work.

What these steels have effected in posi-

What these steels have effected in savings and improvements is a matter of record which we will be glad to place before you.

UNITED STATES STEEL



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There is still time—

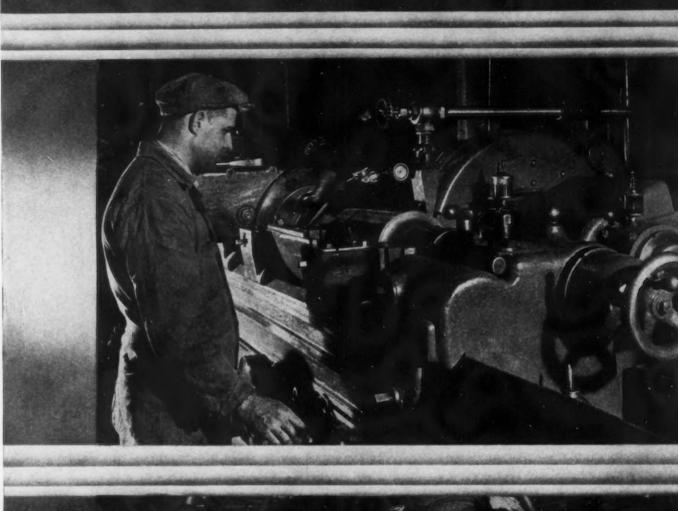
to place your selling message before buyers in the metal working industry, through The Iron Age Annual Review Number. But you must act promptly.

Here are the technical sections in which advertising will be placed along with editorial articles dealing with these subjects:

METALS
MACHINE TOOLS
SMALL TOOLS AND GAGES
FORMING AND FORGING
PRESSES AND SHEET METAL MACHINERY
POWER TRANSMISSION
MATERIALS HANDLING
STEEL MILL EOUIPMENT

HEAT TREATING FURNACES & REFRACTORIES
WELDING AND FABRICATING
PARTS
METAL CLEANING AND FINISHING
PLANT EQUIPMENT
FOUNDRY EQUIPMENT AND SUPPLIES
TESTING AND INSPECTION

Pick the section in which you wish your announcement to appear and wire or phone your space reservation. Copy and cuts should follow immediately. Forms close Dec. 18.





18-THE IRON AGE, December 16, 1937

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In the Steel Mills of Ford Motor Company



NORTON WHEELS for Roll Grinding

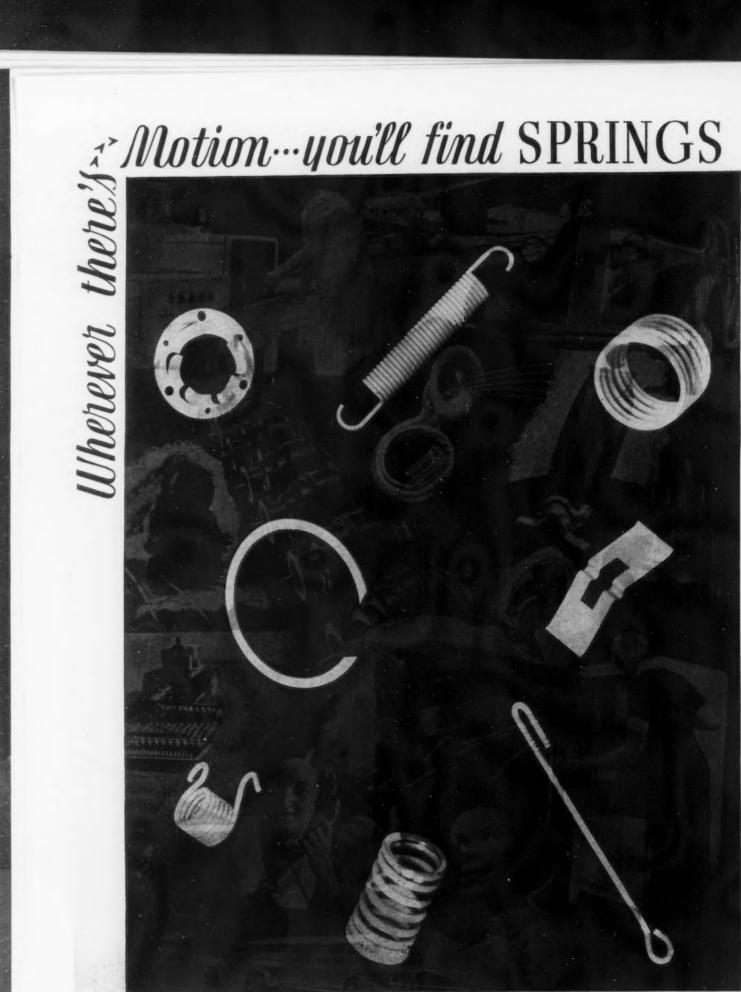
Efficiency—the Ford keynote. The Ford steel mills are no exception. Norton Roll Grinding Wheels play an important part in maintaining rolls at the quality demanded by Ford standards.

It is the variety of Norton abrasives and bonds, grains, grades and structures that make it possible to meet the individual requirements of each roll grinding job.

NORTON COMPANY, WORCESTER, MASS.



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SPRINGS ARE AN IMPORTANT FACTOR IN TODAY'S LIFE - WITH A FULL REALIZATION OF THIS FACT, B.G.R COMBINES THE SKILL OF CRAFTSMANSHIP WITH THE BEST IN ENGINEERING PRACTICE FOR ONE RESULT-"SPRING PERFORMANCE"

TWO PLANTS DETROIT, ANN ARBOR, MICHIGAN

BETH-CU-LOY PIPE

200 to 300 per cent the resistance to rust



at only slightly greater cost

You can install Beth-Cu-Loy Pipe with complete confidence in its resistance to atmospheric corrosion. It is made of copper-bearing steel—steel alloyed with the small but exactly correct amount of copper for maximum resistance to rust. Various tests, including the well-known A. S. T. M. atmospheric-corrosion tests, have definitely established that copper-bearing steel of this analysis is the outstanding material among commercial irons and steels for defying atmospheric corrosion.

Beth-Cu-Loy costs very little more than ordinary pipe—actually less than most "premium" grades. Yet it is rust-resistant to a high degree. Use it where you want maximum service life.



BETHLEHEM STEEL COMPANY

THE IRON AGE, December 16, 1937-21

ZATION HE BEST ANCE"

HIGAN



EVERYONE appreciates the many advantages of a *good* porcelain enamel finish. Easier sales and greater profits are the natural results.

And the way to be sure of an excellent finish is to use a base metal of Armco Ingot Iron. This "world's standard enameling iron" has full approval of experienced enamelers and your customers.

Men responsible for production like it because it comes to them clean, ductile, uniform in every quality. What's more, it has a scientifically processed surface that insures

strong adhesion. Armco Enameling Iron can be worked, formed, drawn and spun with surprising

ease. They can depend upon the finished work, skilfully enameled, being true to design, and free from surface imperfections.

HRE

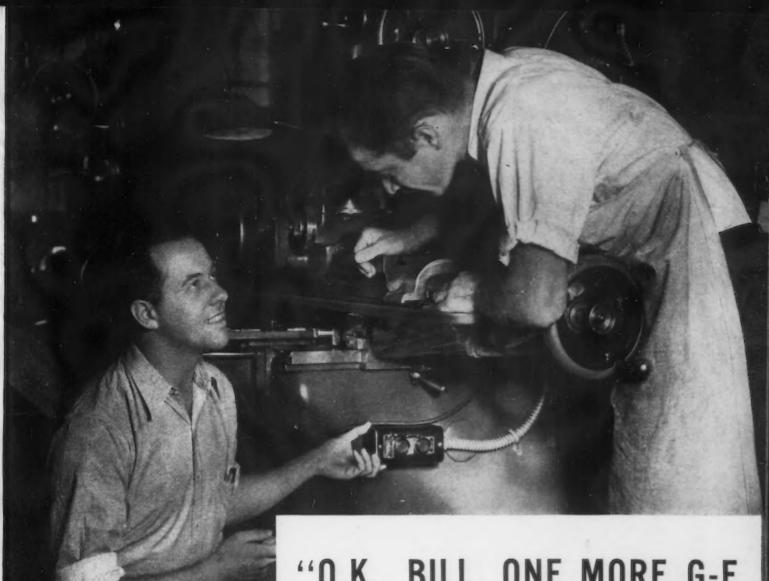
utton

Your customers also give it ready approval. Their confidence in Armco Ingot Iron is the result of over twenty-three years of national advertising. When your products carry the famous Armco Triangle trademark to the point of sale they are accepted without question.

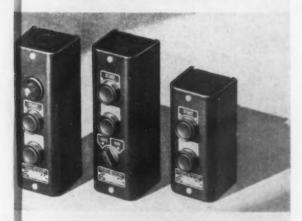
That's why we say it will profit you to make the finish porcelain enamel on Armco Ingot Iron. A request to us will bring full information. The American Rolling Mill Company, Executive Offices, 1960 Curtis Street, Middletown, Ohio. District Sales offices are located in all principal cities.



Armco Enameling Iron



OF A COMPLETE LINE



Please send me further information on the complete line of General Electric push outton stations.

Name

Address.....

080-132

"O.K., BILL, ONE MORE G-E PUSH BUTTON INSTALLED

Now There Won't Be Any More Holdups for a Long Time"

"YOU'LL be as glad as I am that the Boss is specifying General Electric push-button stations now. They won't be tying you up and costing you time for repairs. And their silver contacts mean a lot less maintenance—they roll closed, and clean themselves automatically every time they are used."

Installers and maintenance men who work with electric equipment all the time learn the big differences in push-button stations. That's why they are outspoken in their preference for G-E equipment. They say it makes their job far easier.

Foremen and managers also are enthusiastic about our line of push-button stations. It furnishes them a choice of station exactly suited to their needs. The attractive enclosures and sturdy mechanical and electrical design mean better-looking jobs, long life, and fewer maintenance calls.

We shall be glad to send you copies of our publications on all types of pushbutton stations. Just clip and mail the coupon to General Electric, Dept. 6B-201, Schenectady, New York.

GENERAL @ ELECTRIC

UP IN THE Stratosphere...DOWN AT THE South Pole



... are 30% thinner...200% stronger... they're

VANADIUM STEEL

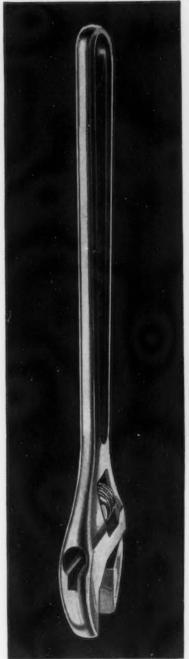
You can get a Crestoloy wrench into tight places where an ordinary wrench would not go—because Crestoloys are 30% thinner than ordinary wrenches. A Crestoloy wrench will stand up in any service to which wrenches can be subjected—because it is 200% stronger than a wrench of the conventional type. Such are the quality and reputation of the Crestoloy wrench that Crestoloys were part of the equipment of the Byrd Expedition to the South Pole and Captain Stephens' Stratosphere flight.

All Crestoloy Wrenches are made of Chromium-Vanadium Steel, selected for its high strength, toughness and resistance to fatigue.

Metallurgists of the Vanadium Corporation of America will be glad to work with you in the selection or development of a steel that will enable you to build greater strength and dependability into your product. A request for information or for metallurgical assistance involves no obligation.

VANADIUM CORPORATION OF AMERICA

420 LEXINGTON AVENUE, NEW YORK, N. Y. Plants at Bridgeville, Pa., and Niagara Falls, N. Y. Research and Development Labs. at Bridgeville, Pa.



Crestoloy Wrenches are made by Crescent Tool Co., Jamestown, N. Y.

Vanadium Steels



FERRO ALLOYS
of vanadium, silicon, chromium,
and titanium, produced by the
Vanadium Corporation of America,
are used by steel makers in the
production of high-quality steels.

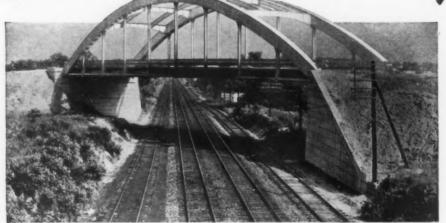
FOR STRENGTH · TOUGHNESS · DURABILITY



THE CARBORUNDUM COMPANY . NIAGARA FALLS, N.Y.

Sales Offices and Warehouses in New York, Chicago, Philadelphia, Detroit, Cleveland, Boston, Pittsburgh, Cincinnati, Grand Rapids (Carborundum is a registered trade-mark of The Carborundum Convent)

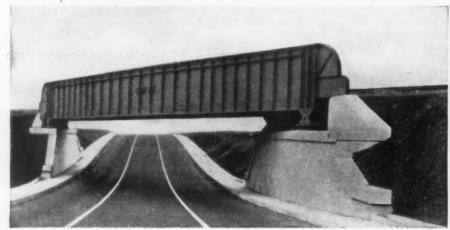
Sittle BRIDGES PLAY Big PARTS, TOO!



Ch. Engr., N. L. Smith, Maryland State Roads Comm., Gen. Contractors, P. Reddington & Sons



H. H. Kranz, Engr. of Highways, Cincinnati, O.; Gen. Contractors, Kerpen Construction Co.



Built by Erie R. R. Co., C. S. Fanning, Ch. Engr.; F. A. Howard, Engr. of Structures.

MODERN grade separation projects show the trend to simplified, efficient lines—to strong, low-cost construction. They indicate the decrease in below-deck depth to maintain required clearances with a minimum amount of approach fill or excavation. Built of steel, they assure sturdiness and long service. The successful adaptability to esthetic treatment harmonizes a practical utility to its surroundings.

Illustrated are three types of grade crossings recently fabricated by American Bridge. The Rockville, Md., span (above) typifies the distinctive, graceful appearance of the tied arch. The pleasing, vaulted profile of the continuous, rigid frame marks the lines of Cincinnati's Mc-Millan Street Bridge (middle). The Big Tree, N. J. railroad crossing (bottom) shows an harmonious adaptation of the efficient plategirder span.

Little bridges play big parts, too, in American Bridge Company's history. The same care, the same service, the same half-century of experience are available to you whether your projected bridge is large or small.

AMERICAN BRIDGE COMPANY

General Offices: Frick Building, Pittsburgh, Pa.



Baltimore

Boston

Chicago

Cincinnati

Cleveland

ind

Denver

Detroit

Duluth

Minneapolis New York
Columbia Steel Company, San Francisco, Pacific Coast Distributors •

Philadelphia St. Louis
United States Steel Products Con

United States Steel Products Company, New York, Export Distributors

UNITED STATES STEEL

ZIRCONIUM added to Steel in the Ladle

Inhibits Carbon Segregation

TRCONIUM added to killed steel in the ladle diminishes the variation in carbon content within the ingot. This variation, known as "segregation", results in non-uniform physical properties. Zirconium, by inhibiting carbon segregation, produces more uniform grain structure and properties throughout the ingot.

Zirconium is advantageously added to killed steel in the ladle as 12-15 per cent zirconium alloy. Ask an Electromet metallurgist to call and explain how you can use this alloy to improve your killed-steel ingots . . . Or write for additional information, without obligation.

ELECTRO METALLURGICAL COMPANY

Unit of Union Carbide and Carbon Corporation

IEE

Carbide and Carbon Building, 30 East 42nd St., New York

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II.

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Chromium Metal Chromium-Copper Miscellaneous Chromium Alloys

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ZIRCONIUM

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SILICO-MANGANESE

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MANGANESE

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manganese

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Spiegeleisen Manganese Metal Manganese-Copper Miscellaneous Man-

ganese Alloys

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Ferrosilicon 80 to 90%

Ferrosilicon

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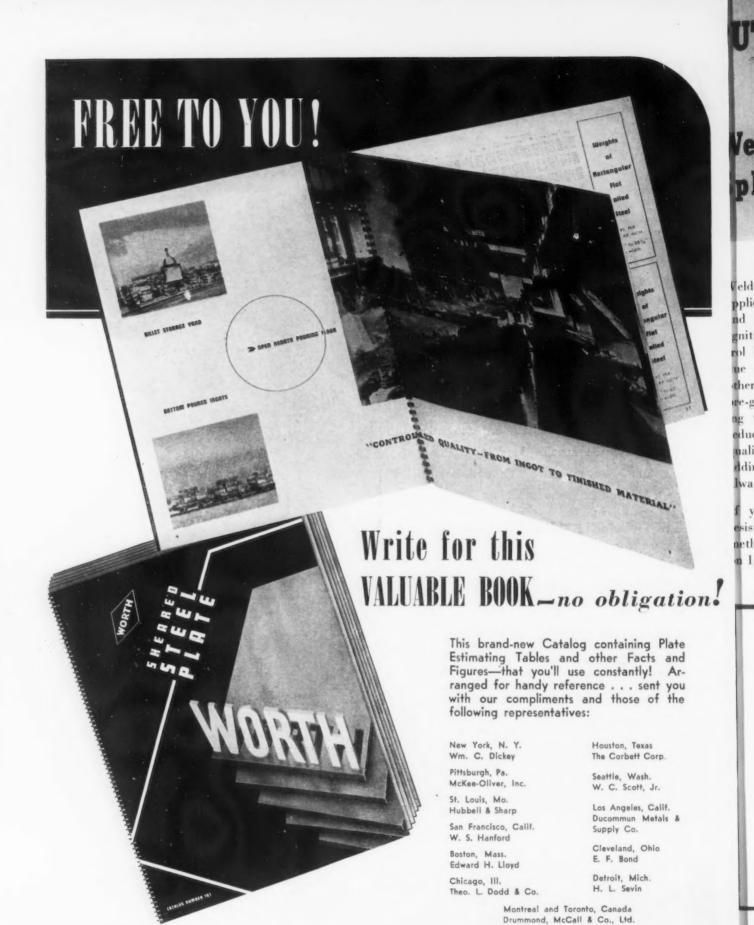
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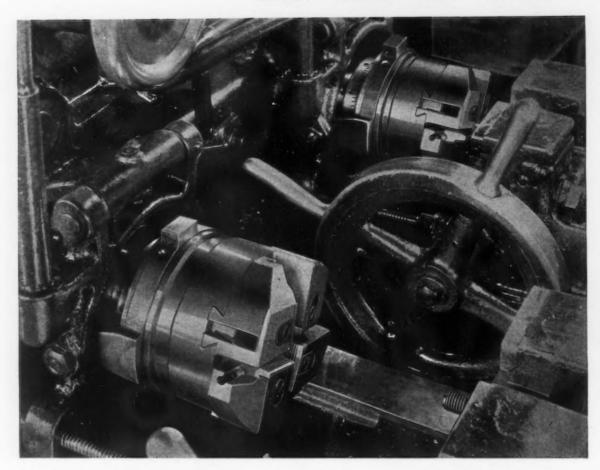
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December 16, 1937

Vol. 140, No. 25

Break the Stick!

ONGRESS has been in session now for five weeks. During this time we have heard a good deal from Washington and elsewhere about the need of reassuring business as to the Government attitude toward it.

Promises have been made regarding the future modification of tax laws and other measures and attitudes, "when we can get around to it," but these expressions of good intentions had little effect on the downward course of business. That may be because as far as anything concrete is concerned to prove the intent, it has not materialized. Can it be that business is getting skeptical about promises?

It reminds one of the chicken farmer who had modern ideas about egg production. The old fashioned notion, of course, has always been to treat the hens well and make them as comfortable as possible. This new era farmer had a different theory. He believed in keeping the hens "all stirred up." "Think of all the time that is wasted in soulful contemplation by hens while sitting on their nests. I shall put a stop to this, show them who is boss around here and make them lay their eggs on the run."

Whereupon this progressive farmer provided himself and his children with a variety of stout sticks. Whenever the flock of hens was making itself comfortable, it would be approached by the farmer or one of the family and be belabored into action.

No doubt exercise was good for the farmer and his family and gave them an appetite, but the hens did not seem to benefit by it. In fact, the production of eggs dwindled so seriously that the farmer finally decided to approach his hens with an olive branch instead of a hickory stick.

"My dear hens," said the farmer, "we need your eggs so the family can continue to eat. Believe me, I have the best intentions toward you and will no longer belabor you with sticks."

"What have you got in your hand?" inquired a presumptuous hen.

"That," replied the farmer, "is an olive branch."

"Oh, yeah!" replied the hen, "it looks like just another stick to me."

The moral of this is that belabored hens lose the power to discriminate. If you want to convince them that you mean business, you must destroy the stick and then you won't need the olive branch.

JA Vaus wents

How Do Your Wage Rates

Compare With T

THE point system for evaluating jobs within an individual plant has been used for several years, as pointed out by Mr. Bass in THE IRON AGE of Sept. 10, 1936. Extension of its use by individual companies or by trade associations for its member companies, for accurately comparing rates with those of other companies in a given district or community, is outlined in this article.

wage policy, it still remains important that management have a clear picture of the status of its wage scale in relation to the district before decisions are made as to the adequacy of its existing scale of wages or the justification for its revision. Where a management has sold itself to labor as being equitable in its dealings, accurate wage comparisons with employers in their community can be a valuable instrument to use in collective bargaining on wage matters.

Perspective View Valuable to Management

Even beyond all this lies the fact that management should certainly know as much about the condition of district wages as does the labor organizer. Time was when labor knew little or nothing about wage rates outside, but today through the medium of the affiliated industrial unions, wages are being compared both by district and industry, and labor's perspective of outside wages has been considerably broadened.

A perspective view, therefore, of the magnitude and trend of community wages is valuable to management. Immediately the question arises as to how this information can best be collected and presented so as to obtain an accurate, intelligible picture. Even before this can be answered, however, there is another question that must be considered, namely, that of the fundamental wage policy adopted by the management, that is, the wage policy with reference to general out-

side wage levels. There are companies which have adopted the generous policy of paying as high or higher than the district for any specific job or trade. Others state that they will maintain their general wage scale as high or higher than the general district level. In short, the emphasis is placed in one case upon the specific job and in the other case upon the complete wage scale, and there is a very fundamental difference.

Specific Job or General Wage Scale?

The wisdom of the former policy might logically be questioned. In practice it assumes that the average of district rates on various jobs is in proper relative alinement, and this is generally not the case. As a result, the internal alinement of rates no longer remains a function of the local management. Control is shifted to outside managements employing labor on similar jobs. Moreover, the specific wagerates paid individual jobs may not reflect normal conditions within a concern, but rather just the converse. For these individual rates. can reflect possible errors in judgment in establishing base rates; they can reflect a special condition where the employee is being paid a rate commensurate with his own ability rather than the job's requirements; and, they reflect conditions of unusually close or loose price setting by the time study department. These conditions when viewed collectively will affect the general level of wages only slight-



"WHAT is the 'district' or 'community market' rate for our class of labor?" ask many op-

erating executives. "How can district or community wage rate surveys be made more accurate and intelligible?" ask many others. Today with the determined and almost unprecedented upward movement in wage rates and with pressure from organized labor groups to increase wages still further, these questions become vitally important problems and problems requiring more attention than previously given them.

Granting, of course, that "going" rates do not and should not be the sole determinant of the internal

th Those of Your Community?

ly, but when viewed as wage rates for a specific job, they are seen out of proportion and may result in false assumptions.

The second policy appears the wiser, for then a management can maintain its wages in general at below, on, or above the market level, depending upon policy and competition within its own industry. A company can adopt some rational basis for justifying its internal rate differentials and keep the control of the wage structure to a large degree in its own hands.

Your Wage Scale vs. That of Other Companies

So, if this is the policy to be adopted, there still remains the problem of developing some method for determining the relation of an individual company's wage scale to those of other firms and to the district in general.

Some firms achieve this by selecting certain common representative jobs in their plant as "key" jobs, and on the basis of these make wage comparisons with other firms having jobs which are considered similar. Where this is done, the wage comparison is being made with the objective of determining the firm's relation to the general level of rates; for in reviewing the results of the survey, the emphasis is placed on its overall status, with respect to all jobs included, rather than on cases of individual jobs where rates appear either too high or too low.

While this method is quite ac-

Point System of Job Evaluation Can Aid Either Through Company or Association Studies

ceptable in theory, it is not entirely satisfactory in practice. For a specific job in one company can rarely be found exactly duplicated in another, even within the same industry. As a result, the comparison is made between jobs which are apparently but not exactly similar. Another objection is that an industry may be in a labor district employing a relatively, if not totally, different type of labor which obviously renders a comparison of this nature not only difficult but often impossible. Still another objection is that the summary of this wage information cannot be put into such form as to give a concrete, simple, and crystallized picture of any company's actual wage scale relative to that of any others. And if the policy is to maintain the wage scale itself in a certain relation to district levels, a picture of what these wage scales actually are is quite desirable.

Point Method Extended to Wage Rate Comparisons

In the Sept. 10 and Oct. 8, 1936, issues of THE IRON AGE I described a point method for evaluating

hourly paid jobs which was developed to justify and maintain the internal wage rate differentials on various jobs in proper alinement. While this was originally drawn up for the purpose stated, its use has been extended with considerable success to that of making wage rate comparisons. In brief, this job evaluation plan supplies an abstract point measurement to the difficulty or value of jobs, so that when applied to a wage scale, the actual rates paid will reflect the differences indicated by these point ratings.

In other words, rather than determining how much a job is worth by comparing it in toto with other jobs, this value is determined by comparing separately the skill, experience, and responsibility requirements with other jobs, and in each case assigning a point or index value. The total of these point values, therefore, indicates the intrinsic value of this job relative to any or all others.

Without the use of some sort of difficulty ratings expressed mathematically, it would be impossible to draw wage curves which could be accurately compared. For these curves must be drawn against wages paid and job difficulty, and job difficulty is an abstraction until reduced to some common denominator such as points. To get an accurate picture of the actual wage scale in one company in such a form as to be directly comparable with any other, necessitates applying a job evaluation to their work.

Comparing With Other Plants

In practice this is accomplished by an actual visit to the company with which a wage comparison is to be made. There 40 or 50 jobs which the local management feels are in proper relative alinement and which cover the total range of wage rates are studied and evaluated by the point method. This evaluation consists of comparing the working conditions and the requirements of skill, experience, etc., on the jobs in question; with a large number of key jobs which have already been evaluated and to which point weightings have been assigned. The average of actual rates paid these jobs on both a daywork and incentive basis are then plotted against the total point values determined by this evalua-

In plotting these points, as shown in Fig. 1, there will generally be considerable dispersion. Some will be so obviously disproportionate that they must be ignored. The curves, however, which pass through the preponderance of the points can be assumed to represent the day-work and incentive wage scales in that specific company. It is not necessary that the jobs evaluated be common to both companies; it is not necessary that there be any similarity whatsoever. What is actually being done is drawing the company's wage scale in the same manner that they would, were they using a point system for job rating. Since, however, both companies' wage curves are drawn against a common base of point values, a direct comparison is immediately possible.

Wage Curves of Three Companies Compared

In Fig. 2 are three companies' wage curves, and one curve which is a district average drawn against difficulty points. These are actual wage curves of companies in an eastern industrial area drawn during a recent wage survey. In each

case the lower of the two curves for any company is the curve of their day-work wages, and the upper curve that of incentive wages.

It is obvious at a glance that both the day-work and incentive wages paid by company "A" are considerably below the average for the district. It so happens that company "A" does not require as highly skilled labor as do compaof any future increases to the jobs at either end of the wage scale.

The wage curve for company "C" discloses a condition rather common today; that of the pressure brought by labor for increasing the minimum wage, both through arbitrary increases in the minimum, and through general increases of flat amounts rather than percentages. While their laboring rates

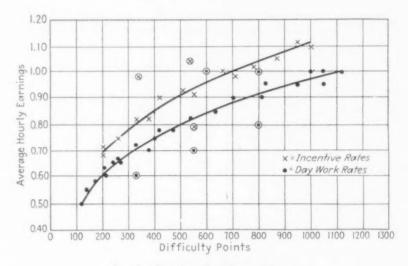


Fig. I-Plotting the Wage Curve.

nies "B" and "C," but that factor has been recognized; for the most difficult job in this company was rated at only 1000 points against 1120 in the other two companies. The slope of their incentive wage curve is also interesting, for it shows an average make-out above day rates of approximately 30 per cent for the lower laboring classes, whereas this make-out becomes only 10 per cent on the more highly skilled occupations. In short, it discloses a not entirely equitable price setting. The fact that the incentive curve is drawn over only part of their total range of difficulty points shows that the lowest and highest skilled jobs are performed entirely on a day-work basis.

Comparisons Continued

The curves for company "B" indicate that its semi-skilled jobs are paid out of proportion to the rest of its wage scale. While these jobs are being paid above the district average, company "B's" laboring rates and rates for the highest skilled jobs are still below the market. This cannot be considered a healthy condition, and the remedy could lie in giving the major part

are considerably above the district average, this advantage becomes progressively less as the skill requirements become greater.

This is all very well. Some one may say, these are interesting pictures of wage scales, but how accurate are they? All I can say is that they are as accurate as the evaluation made of the jobs upon which they were based. But this evaluation is more accurate than the overall comparisons which would otherwise have to be made. Moreover, it makes possible the measurement of many jobs which would otherwise have to be ignored due to the lack of similar jobs for comparison.

Procedure for Jobs Not Graphically Compared

As mentioned previously, these curves are drawn on the basis of an evaluation of jobs which the company feels to be in proper relative alinement. This then may exclude consideration of a certain limited number of jobs. Where this is the case, the jobs excluded will fall into one of two categories. Either they will be those whose rates are recognized as being dis-

proportionate but which are perpetuated because of certain local conditions or personalities, or they are specific jobs for which there is temporarily a large market demand. In either case it is proper that these jobs be disregarded; for our interest is in the average level of wages paid for jobs of varying degrees of difficulty, and so our evaluation and comparison must be restricted to jobs which will reflect this and not temporary or extraneous conditions. Should there be an interest in the market rates for any specific job or trade, a wage comparison can be made with companies employing that type of labor, but it should not be considered as representative of their general wage scales.

A Job for Trade Associations

A logical question from anyone interested in making wage comparisons on this basis is, "Does it involve our adoption of a job necessary is for any such agency to adopt job evaluation themselves and apply it to their problem of circulating wage rate information.

Once set-up, this would necessitate less attention on their part than at present. Of course, to initiate such a plan would require the evaluation of a number of representative jobs in each member company, and the drawing of their wage scales. All subsequent wage surveys, however, would require no more than obtaining from member companies the day-work and incentive rates they were at the moment paying for the jobs which had already been evaluated. The point ratings originally established for these jobs will not change so long as the jobs themselves do not change, so that the rates periodically secured, when plotted against the permanent point ratings, immediately indicate the contemporary nature of the wage scale.

In making wage comparisons on

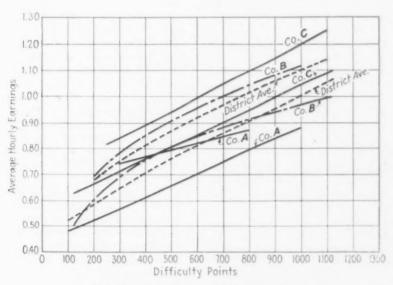


Fig. 2-Comparison of Wage Scales.

evaluation plan?" While job evaluation can be valuable to practically any concern for the purpose of establishing and maintaining their internal wage structure in proper alinement, it is not essential that they employ it in order to make wage comparisons such as I have outlined, so long as there is some trade or other association which can and will do the job for them.

In fact it is really a job for such an association. Several associations collect and disseminate wage rate information. All that would be this basis, such associations would be doing more than merely distributing wage rate information; they would be giving member concerns a valuable picture of their real wage scale such as they possibly had not seen before, and which would include by interpretation such things as their spread between day-work and incentive wages, the slope of their wage scale, and the general form of their wage structure, all in comparison with other concerns and the average for the district.

Any individual concern at present employing a job evaluation plan based upon the point method, can with little difficulty make profitable wage comparisons by this method.

Green Favors 40 Hr. Week, 40c. Minimum

VILLIAM GREEN, president of the AFL, recently projected his own ideas of what a wagehour bill should be like shortly after ending his conference with CIO Generalissimo John L. Lewis—a meeting which was completely sterile of results.

The AFL version of minimum wage and maximum hour legislation called for administration by the Department of Justice and proposed a minimum wage of 40c. an hour and maximum hours of 40 a week. No Southern differential would be allowed.

The federation's "distressing experiences" with the NLRB prompted the AFL council to oppose establishment of an administrative board as proposed in the Administration's Black - Connery draft, which has finally been taken from the hostile House Rules Committee.

Green characterized the bill as of great advantage because of its "straightforward simplicity," and asserted "the South has got the wrong idea" about having lower wage scales.

Those who at first discounted the possibilities of passage due to the lack of Southern differentials recall that the Administration's bill was forced out of committee by bargaining Congressmen who were willing to trade votes for the assurance that their agriculture production control measure will be boosted for early passage.

Further complicating the wagehour picture was the move by Chairman Mary T. Norton to revise the Administration's bill to provide for administration by the Labor Department, a change which Secretary of Labor Perkins has advanced as highly desirable.

Elimination of a so-called Labor Standards Board, as called for in the AFL draft, is expected to meet with the approval of most industrial groups although in a few highly seasonal industries the flexibility of giving a board some discretionary power was held highly desirable if a wage-hour bill was to be placed on the statute books.

Lubrication of Pinions and

Roll Neck



LUBRICATION of gears, pinions, pinion bearings, and roll neck bearings is an impor-

tant factor in a steel mill. Large savings in maintenance cost are possible with properly lubricated gearing; important reductions in power costs are also made possible by the use of low friction bearings, such as oil lubricated roll neck bearings, roller bearings, and bakelite composition bearings.

Those in charge of the operation of steel mills are concerned primarily with uninterrupted production and with close tolerances on dimensions of the rolled product. Successful operation of the new high-speed continuous mills without continuous automatic lubrication is hardly possible. This requirement is met more readily by the use of one lubricant for both gears and bearings. This means that mineral oils must be used on the teeth of large gears. By those who believe that only a heavy asphalt pitch will lubricate heavy gearing, the use of mineral oil is looked upon with considerable skepticism.

In an attempt to clear up this situation in the minds of those interested in the choice of a lubricant for large gears and pinions with particular reference to the viscosity of the lubricant, data are presented showing satisfactory lubrication obtained with both asphalt pitch and mineral oil. Asphalt pitch is always used as a bath into which the gears dip, and lubricates the upper gear by virtue of its ability to adhere to the metal. Mineral oil,

however, should be sprayed or flowed into the mesh of the gears to obtain the best results. This statement is made regardless of the fact that the 46-in. bloomer pinions mentioned later have run for 10 years in a bath of light engine oil with remarkably light wear on the teeth.

In addition to this information on the lubrication of pinions and reduction gears, operating and test data are included, showing power savings incident to the use of bakelite composition bearings on a number of mills. Today's production requirements often force the operator to run heavy overloads on existing mill equipment. By replacing the babbitt or bronze bearings with bakelite bearings at moderate cost, it is possible to take these peak loads without overloading motors, gears, pinions, and shafting. The fact that these bearings, running on water only, save 30 to 40 per cent in power, and even more in some locations, makes them a very important factor in steel mill operations.

Actual operating data on the lubrication of large steel mill gears, pinions, and bearings, in many cases covering a period of several years, are presented in Tables 1-5. Table 1 is a compilation of pinion data for blooming mills, a structural mill, a rail mill and several bar or billet mills in one plant. Table 3 is similar to Table 1, but covers another plant and includes data on blooming mills, skelp, plate, rod and rail mills.

Table 2 gives the length of ser.

vice and the tonnage for the pinions and pinion bearings recorded in Table 1. Wear of teeth is indicated by the use of general terms, although in some cases the estimated amount of wear is given. Table 4 gives the corresponding data for Table 3. In this table the term "worn" means anything up to 1/8 in. of the width of the tooth. Table 5 contains additional data from other plants showing the advantages of forged over cast steel pinions. The 35-in, rail mill reduction gear is a remarkable example of efficient lubrication using a light oil of 500 sec. viscosity in a circulating system.

The pressure per inch of width is based on the average maximum pressure to which the teeth are subjected, and is readily obtained from the switch board readings. Corrections were made for motor efficiency, and an additional deduction was made where reduction gears came between motor and pinions; 92-95 per cent efficiency was assumed for motors and 90-92 per cent for reduction gears.

The pressure on the pinion teeth of the 160-in. plate mill was not taken from the switch board readings alone. As the influence of two heavy flywheels far outweighs the motor input, it was necessary to plot the power and speed curves and add the flywheel horsepower driving the pinions at the point of maximum deceleration.

Pinion Life Analyzed

In order to analyze the data in Tables 1-5 it is necessary to make a

Bearings in Modern Steel Plants

close study of the factors which affect the life of large steel mill gears. Is the type of steel more important than the properties of the lubricant? How important is the method of application of the lubricant? Is the lubrication of the pinion bearings a major factor? To what extent must one consider the general rolling conditions, including uniformity of heating of ingots or billets?

An instance of the minor importance of pinion lubrication on pinion life is shown in Table 6, referring to a 40-in. bloomer, with cast steel, cut-spur teeth, operating with a pressure of 2762 lb. per in. width, at 524 ft. per min.

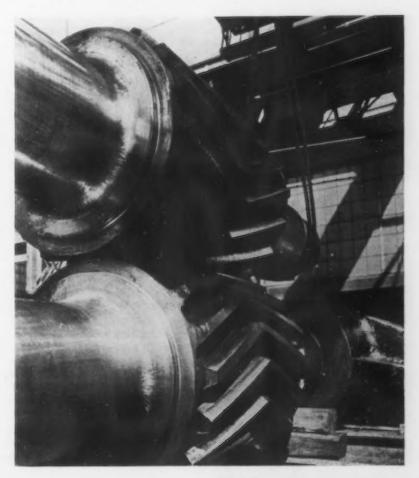
The maximum tonnage obtained on any pinion listed therein was 712,855; the minimum was 40,013 and the average was about 230,000 tons. The cause for scrapping was usually broken teeth or broken necks. In the cases of broken teeth, the wear preceding the break was moderate and had absolutely no influence on the fact that breakage occurred. An asphalt bath was used for the pinions and No. 2 graphite grease for bearings. As the cast pinions failed mostly by breakage, lubrication was a secondary consideration in their life.

A set of forged steel pinions was then placed in service in this mill and rolled 701,627 tons before being scrapped due to motorizing the mill. The teeth were still in good condition. As they were subject to the same lubrication conditions as the cast pinions, it is evident that the rather rapid wear of the bearings was not an important factor in the pinion life.

After motorizing this mill, forged steel, helical-cut pinions were used in a new set of housings, with universal couplings between pinions and rolls. A circulating system was installed in bearings and pinions with oil of 1950 sec. viscosity at 100 deg. F. After three years,

with an output of 1,134,504 tons, the teeth are in excellent condition, the bearings have never been changed and there is no reason why both bearings and pinions should not last many years.

There is truly a remarkable difference between these results and those given in the preceding for cast steel pinions with wabbler



THE IRON AGE, December 16, 1937-41

		erial	Teeth -		Din	aension	s, In.	Ar	igle	Tooth Press.	Speed	Av. Max.	Speed Ratio		lated	Av. Max	
Stand		Materia	No.	Finish	P. D.	Eff. Face	D. P.	Inv.	Hel.	Lb./In. Face	Ft. per Min.	Hp. per Roll	Motor: Pinion	Hp.	R.p.m.	Load In Hp.	Type
54" Bloomer	2H	C	20	Cut	54	60	.372	25	20	6740	564	6900	1:1	7000	40/80	15000	D.C.
48" Roughing	2H	F	18	Cut	48	60	.371	20	16	6200	815	9200	1:1	7000	65/100	20000	D.C.
40 " Supplement	2H	F	17	Cut	40	40	.425	20	20	1675	678	1380	1:1	1500	65/225	3000	D.C.
8" Finishing	2H	F	18	Cut	48	60	.371	20	16	4960	815	7350	1:1	7000	65/100	16000	D.C.
4" Bloomer	2H	C	18	Cut	44	59	.409	20	17	6280	575	6450	1:1	7000	50/120	14000	D.C.
35" Rougher	2H	C	24	Cut	36	44	.667	20	23	7270	470	4600	1:1	5000	50/120	10000	D.C.
32 Rail mill	2H	C	15	Cut	33	40	.455	20	20	4070	1290	6450	1:1	7000	150/175	14000	D.C.
10" Bloomer	2H	F	18	Cut	40	42	.450	20	20	7010	522	4630	1:1	7000	50/120	10000	D.C.
30" Bar mill	2H	F	28	Cut	28	29	1	20	23	7760	108	750	8.5:1	9500	105	2000	A.C.
stand 2,	2H	F	28	Cut	28	29	1	20	23	4400	134	525	6.8:1	2500	125	3000	28.00
Stand 3,	2H	F	28	Cut	28	29	1	20	23	5700	161	820	8.5:1	2000	107 5	2000	10
Stand 4.	2H	F	28	Cut	28	29	1	20	23	3940	202	710	6.8:1	3000	187.5	3600	A.C.
Stand 5.	2H	F	28	Cut	28	29	1	20	23	4300	259	1000	8.5:1	2200	non	4100	10
Stand 6.	$^{2\mathrm{H}}$	F	28	Cut	28	29	1	20	23	2630	322	750	6.8:1	3500	300	4100	A.C.
1 " Bar mill	2H	F	21	Cut	21	29	1	20	23	6450	111	640	7.4:1	1500	150/300	1500	D.C.
Stand 2,	2H	F	21	Cut	21	29	1	20	23	7500	139	935	5.9:1	1500	150/300	2200	D.C.
stand 3,	2H	F	21	Cut	21	29	1	20	23	6100	186	1020	5.9:1	2500	200/400	2400	D.C.
Stand 4.	211	F	21	Cut	21	29	1	20	23	4460	234	935	4.7:1	2500	200/400	2200	D.C.
Stand 5.	2H	F	21	Cut	21	29	1	20	23	2880	330	850	3.3:1	2500	200/400	2000	D.C.
tand 6,	2H	F	21	Cut	21	29	1	20	23	2020	425	765	2.6:1	2500	200/400	1800	D.C.
5" Break down	2H	C	24	Cut	36	44	.667	20	23	5100	470	3220	1:1	3500	50/120	7000	D.C.
8 Finishing	3H	C	18	Cut	29	40	.621	20	20	7330	570	5060	1:1	5000	75/150	11000	D.C.
4" Rougher	3H	F	14	Cut	24	25	.583	25	20	2190	755	1250	1:1	1500	87	2838	Steam
4 " Finishing	3H	F	14	Cut	24	25	.583	25	20	2190	755	1250	1:1	1500	87	2838	Steam
6 Strand	3H	C	15	Cut	16	22	.938	22	18	2480	460	750	1:1	700	50/110	1775	Steam
8" Bar mill	2H	F	25	Cut	18	20	1.39	20	28	4200	71	180	10:1)			
Stand 2.	2H	F	25	Cut	18	20	1.39	20	28	3920	118	280	6.1:1				
Stand 3,	2H	F	25	Cut	18	20	1.39	20	28	3200	165	320	4.3:1				-
Stand 4,	2H	F	25	Cut	18	20	1.39	20	28	2620	236	375	3:1	1	150/300	6000	D.C.
Stand 5.	2H	F	25	Cut	18	20	1.39	20	28	2320	295	415	2.4:1				
4" Bar mill, 6	2H	F	25	Cut	14	15	1.79	20	27	3100	330	465	1.7:1	4500			
Stand 7.	2H	F	25	Cut	14	15	1.79	20	27	2575	402	470	1.4:1	1			-
Stand 8,	2H	F	25	Cut	14	15	1.79	20	27	1920	440	380	1.3:1	1	150/300	2000	D.C.
Stand 9,	2H	F	25	Cut	14	15	1.79	20	27	1180	495	265	1.1:1	1			
Stand 10,	2H	F	25	Cut	14	15	1.79	20	27	640	550	160	1:1	j	150/300	6000	D.C.
6" Rougher	зн	C	15	Cast	16	22	.94	22	18	2620	502	860	1:1 \				
2" Finishing	3H	F	15	Cut	12	16	1.25	22	20	1170	1110	640	.34:1	1850	120/60	3500	A.C.
2" Roughing	2H	C	15	Cut	12	13	1.25	20	23	836	89	30	3.4:1				
Stand 2.	2H	C	15	Cut	12	13	1.25	20	23	3100	140	175	2.1:1				
Stand 3.	2H	C	15	Cut	12	13	1.25	20	23	1673	208	140	1.4:1				-
Stand 4.	2H	C	15	Cut	12	13	1.25	20	23	1125	298	135	1:1	1700	90/95	1700	Stean
Stand 5.	2H	C	15	Cut	12	13	1.25	20	23	755	396	120	.75:1				
Stand 6.	2H	C	15	Cut	12	13	1.25	20	23	376	530	80	.56:1				
10 Finishing, 7,8	3H	F	29	Cut	10	15	3	20	31	533	702	170	.38:1)				
Stand 9, 10	3H	F	29	Cut	10	15	3	20	31	265	999	120	.27:1	1900	100/105	1900	Stean
Stand 11, 12,	3H	F	29	Cut	10	15	3	20	31	168	1310	100	20:1		2007 200	- 000	
12 Roughing	2H	C	15	Cast	12	13	1.25	20	23	4050	148	240	6.4:1)				
Stand 2,	2H	C	15	Cast	12	13	1.25	20	23	1900	210	160	4.5:1				
Stand 3,	2H	C	15	Cast	12	13	1.25	20	23	966	282	110	3.4:1				
Stand 4.	2H	C	15	Cast	12	13	1.25	20	23	999	377	150	2.5:1	1200	150/300	2200	A.C.
0" Roughing, 5	2H	F	35	Cut	11	12	3.34	20	34	480	575	100	1.4:1				
Stand 6.	2H	F	35	Cut	11	12	3.34	20	34	580	714	150	1.2:1				
		F	33	Cut	10	12	3.41	20	32	652	1015	241	1:1	700	200/400	1050	AC
3" Finishing, 9,10		F	35	Cut	8	9	4.38	20	29	638	1255	219	1:1	600	400/600		A.C.
Stand 11.	2H	F	35				4.38	20	29	793	1155	219		900	100/000	900	A.C.
					8	9							.73:1	700	200/400	943	A.C.
Stand 12,	2H	F	35	Cut	8	9	4.38	20	29	358	1540	150	.55:1				

Legend: All teeth double helical. Pinion material: C, steel casting, F, steel forging. Pinion material, mostly 0.50-0.60 carbon.

connections. Although the method of lubrication was of the most approved modern type on these forged steel pinions, it must be considered that the previous set of forged steel pinions subject to less perfect conditions of lubrication rolled 701,627

tons with little wear on the teeth. Quality of steel is therefore an important factor in pinion life.

In line with, but slightly different from this data, are the figures for a 48-in. bloomer pinion of cast steel, with 20-deg. straight teeth. Asphalt bath lubrication was used, and grease on bearings. Wabbler couplings were used. The data are given in Table 7.

Of the other pinions in this bloomer, 13 were scrapped due to broken teeth, necks, or wabblers,

TABLE 2-PINION LIFE AND TONNAGES, PLANT A

Mill	Type of Tooth	Life Years.	Pinion Tonnage	Bearing. Tonnage	Reason for Change of Pinion	Condition of Tooth	Press. Lb./In. Face	Speed Ft. per Min.	Visc. 210° F.	Lubrication
54' Bloomer 48' Roughing 48' Finishing 40' Supplement	C-cut F-cut F-cut F-cut	5 6 1034 1044	902,000 1080,393 1319,945 1319,945	902.000 1080.393 1319.945 1319.945	Broken coupling end Broken neck Never changed Never changed	Worn 16* Excellent Excellent	6740 6200 4960 1675	564 815 815 678	220 500 500 500	A B B
44" Bloomer 36" Rougher 32" 1st installation 32" 2nd installation	C-eut C-eut C-eut	9 9 11 4 12	2917.533 2109.549 3965.000 794.231	2917,533 2109,549 3965,000 794,231	Never changed Never changed Collar off bearings Collar off bearings	Excellent Excellent Worn 1 "" Worn 1 ""	6280 7270 4070 7000	575 470 1290 1290	220 200 200 200	A A A A
40" Bloomer 30" Bar mill 21" Bar mill	F-cut F-cut	13 ¹ / ₂ 6 6	4568,082 913,314 618,696	4568.082 913.314 618.696	Broken wabbler No change No change	Worn 1/8" Excellent Worn 1/8"	7010 7760 6500	522 161 200	500 500	A B B
35" Bloomer 28" Structural	C-eut	314	1556,131 259,335	1556,131 259,335	No change Worn wabblers	Worn ha" Worn ha"	2530 1620	470 570	220 220	A
24" Bar mill 16" Bar mill	F-eut C-eut	12 16	960.000 800.000	80,000 420,000	Worn wabblers Worn wabblers	Slight wear Slight wear	2200 2670	755 460	145 145	A
18" Bar mill 14" Bar mill	F-cut F-cut		420.000	420,000 78,000	Worn wabblers Worn wabblers	Slight wear Slight wear	3000 2900	230 460	145 145	A
16" Bar mill 12" Bar mill	C-cast F-cut	S 7	568,616 397,465	235,000 85,000	Worn wabblers Worn wabblers	Slight wear Slight wear	1330 585	502 1110	145	A
12° Bar mill, St. 1-6 10° Bar mill, St. 7-12	C-east F-eut	6	568.000 420.000	278.000 48.000	Worn wabblers Worn wabblers	Worn 16"	1300 530	300 1000	130	A
12" Bar mill, St. 1-4 10 ½" Bar mill, St. 5-6 9 ¾" Bar mill, St. 7-8 8" Bar mill, St. 9-12	C-cast F-cut F-cut	$ \begin{array}{c} 12 \\ 6 \frac{1}{2} \\ 6 \frac{1}{2} \\ 6 \frac{1}{2} \end{array} $	520,000 320,802 281,277 232,304	520,000 48,000 48,000 48,000	Worn wabblers Worn wabblers Worn wabblers Worn wabblers	Worn 'k." Good Good Good	2000 500 190 550	240 600 1015 1300	130 130 130 130	A A A

All blooming mills reversing All pinions herringbone. Type of tooth: C = cast, F = forged.

Lubrication: A = Bath-asphalt pitch and cylinder oil.

B = Bath-4% Graphite grease and cylinder oil on necks.

with an average of 250,000 tons. An average of 600,000 tons was obtained from 14 still in service, with a maximum of 945,942 on one pinion in service off and on for 11 years.

The data on this 48-in. bloomer show that no trouble whatever, as far as pinion life was concerned, developed from lack of lubrication of bearings or teeth. The teeth showed a fair amount of wear, but not serious considering the long service. The wabblers were very troublesome and the chief source of pinion changes. Efforts to lubricate wabblers have always ended in failure. Improved universal joints or couplings have been introduced in later years and are now found not only between motor and pinions but between pinions and rolls. Lubricants are applied to these through commercial fittings and comparatively long life is attained. Those between pinions and rolls last 15 to 18 months, and in one case three years. A comparison of this data reveals that the savings in maintenance costs may be very large.

Cast vs. Forged Steel Pinions

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In discussing lubrication of pinions and gears, it is proper to show that other factors such as quality of steel play an important part in increasing the life. In addition to the data presented on the 40-in. bloomer this is illustrated by data on the pinions of a 34-in. billet mill not listed in the tables. Asphalt bath on pinions and grease on neck were used in each case. For cast steel, cast teeth an average of 70,000 tons was obtained; for cast steel, cut teeth, 470,000 tons; and for forged steel, cut teeth, 900,000 tons (still in service).

Cut teeth are a great advantage and absolutely necessary for oil lubrication. Asphalt pitch and other heavy compound lubricants are satisfactory for cast teeth, as shown for the 16 and 12-in. bar mills in Table 2, but pinions with cut teeth have longer life.

The advantage of forged steel is also shown for the 35-in. bloomer in Table 5, although not so clearly, due to breaking of teeth. Life of cast steel pinions was 812,400 tons, with the teeth badly worn. Forged pinions gave 1,063,430 tons, but the teeth were only slightly worn at the pitch line. Engine oil of 250 sec. viscosity at 100 deg. F. on a circulating system was used. However the pinions were lubricated only by the bath, not by di-

rect application to the teeth, which is more desirable.

The 20-in. merchant mill, Table 5, shows again, rather indefinitely, the advantage of forged steel—not in tonnage but in wear. After rolling over 200,000 tons, the forged pinion teeth showed only slight wear compared with the badly worn cast steel teeth. An asphalt pitch bath of 200 sec. viscosity at 210 deg. F. was used, with cup grease on the bearings.

A 134-in. plate mill using cast steel pinions averaged 100,000 tons. with a maximum of 267,000 tons on one pinion, which was still good. Forged steel pinions were finally used, and after 751,477 tons they were still in good condition. The cast steel pinions failed mostly from broken teeth. These results may have been favorably affected by better lubrication of the necks, as a motor pump was introduced several years ago to supply a high grade pressure grease to the necks. Formerly, with graphite cup grease, a great deal of bearing trouble had been experienced.

Heavy vs. Light Lubricants

The data given in Tables 2 and 4 are summarized in Table 8. (All pinions are cast steel with cut teeth,

		lai	Dimensi		Dimensions In. To		Tooth		Speed Paris D		Rated Av. Max.				
		Material	No. of		Eff.		of	Lb./In.	Ft. per	Hp: per	Motor:			Load	CITS
Stand			Teeth	P. D.	Face	D. P.	Helix	Face	Min.	Roll	Pinion	Hp.	R.p.m.	in Hp.	Туре
16" Bloomer	2H	C	18	46	55	.381	17	6720	604	6450	1:1	7000	50/100	14000	D.C.
10 " Bloomer	2H	C	18	40	48	.450	17	9000	525	6900	1:1	6250	50/100	15000	D.C.
21" Skelp mill	2H	F	27	27	32	1	23	8250	47	365	11.9:1	1			
Stand 2,	2H	F.	27	27	32	1	23	8650	62	515	9.3:1	4000	83.3	4000	A.C.
Stand 3.	2H	It.	24	24	32	1	23	7900	76	588	6.9:1	1			
Stand 5.	2H	F-	24	24	32	1	23	3650	105	372	4.4:1	1			
Stand 6.	2H	F	21	21	32	1	23	3380	123	403	8.2:1	1			
Stand 7.	2H	F	21	21	32	1	23	5800	178	915	6.5:1	6500	187.5	6500	A.C.
Stand 9.	2H	1	21	21	32	1	23	3370	236	771	4.3:1	1			
Stand 10.	2H	F.	21	21	32	1	23	2750	340	905	3:1	1			
Stand 12.	2H	F	21	21	32	1	23	2330	455	1020	6:1				
Stand 13.	2H	F	21	21	32	1	23	1840	605	1080	4.5:1	6700	500	6700	A.C.
Stand 14.	2H	1.	21	21	32	1	23	1290	780	973	3.5:1	1			
24" Billet mill	2H	F	30	24	30	1.25	34	2163	126	246	3.9:1	1			
Stand 2.	2H	F	30	24	30	1.25	34	1918	149	260	3.4:1				
Stand 3.	2H	F	30	24	30	1.25	34	2330	176	372	2.9:1	1000		1000	0.0
Stand 4.	2H	F.	30	24	30	1.25	34	3317	234	710	2.2:1	4000	81	4000	D.C.
Stand 5.	2H	1	30	24	30	1.25	34	1337	281	337	1.8:1				
Stand 6.	2H	F	30	24	30	1.25	34	1677	352	540	1.4:1	1			
18 Billet mil	2H	F	25	18	20	1.38	28	6015	121	440	3.5:1	1			
Stand 2.	2H	F	25	18	20	1.38	28	2375	156	225	2.8:1				
		F	25	18	20							2050	09	4020	D.C.
Stand 3.	2H 2H	F	25			1.38	28	2840	227	390	1.9:1	3250	92	4020	D.C.
Stand 4,		F		18	20	1.38	28	1230	318	236	1.4:1	1			
Stand 5. Stand 6.	2H 2H	F	25 25	18 18	20	1.38	28 28	703	446 596	300 254	.98:1 73:1				
reader of	211	,	20	10	20	1.00	20	100	090	204	14.1	,			
12 " Skelp mill	2H	F	21	13	15	1.61	21	521	1290	166	1.1				
Stand 2.	2H	F	21	13	15	1.61	21	740	1290	218	1:1	1800	275/550	1800	D.C.
Stand 3.	2H	F	20	12	15	1.66	15	830	1195	225	1:1	1			
Stand 4.	2H	F	20	12	15	1.66	15	1110	1195	303	1:1				
Stand 5.	2H	F.	20	12	15	1.66	15	1690	1130	435	1:1	1800	275/550	1800	D.C.
Stand 6.	2H	1.	20	12	1.5	1.66	15	1820	1130	467	1:1	1			
Stand 7.	2H	F	20	12	15	1.66	15	3840	628	550	1:1	1100	214/320	1100	D.C.
Stand 8,	2H	F	20	12	15	1.66	15	3140	770	550	1:1	1100	246/382	1100	D.C.
26 " Rail, rougher	2H	C	13	26	32	.50	30	3980	494	1900	6.7:1	3000	500	4150	A.C.
26 " Finishing.	2H	C	13	26	32	.50	30	2983	641	1850	5.2:1	3000	500	4030	A.C.
60" Un. plate, Hor.	2H	C	15	40	54	.375	25	1850	1050	3650	1:1	1	50 /100	2000	DO
60 " Un. Plate, Vert.	2H	(,	29	41	21	.712	25	2820	909	3650	1.2:1	4400	50/100	8000	D.C.
110" Plate, T&B	3H	C	22	40	48	.55	15	4640	556	830	1:1	1000	00.0	2000	n.c
110" Plate, M	3H	C	14	26	48	.55	15	4640	556	830	1:1	} 4000	83.3	2700	D.C.
160" Plate mill, M,	3H	C	8	29	64	.278		5700	452	1676	1:1	4500	970	5020	DC
160 " Plate mill, T&l	взн	C	13	47	64	.278		5700	452	1676	1:1	3 4500	370	5030	D.C.
12" Rod, rougher	2H	F	25	12	15	2.08	34	710	54	17	4.4:1	1			
Stand 1.	2H	F	25	12	15	2.08	34	6030	79	217	3:1	1			
Stand 2.	2H	F	25	12	15	2.08	34	4000	121	220	1.9:1				
Stand 3.	2H	F	25	12	15	2.08	34	2670	174	209	1.3:1				
Stand 4.	2H	F	25	12	15	2.08	34	1600	244	173	.95:1	1			
	2H	F	25	12	15	2.08	34	1470	330	220		1			
Stand 5, Stand 6,	2H	F	25	12	15	2.08	34	800	468	166	.71:1	1			
10° Rod mill. 7	2H	F	25	10	13	2.75	29	720	650	173	1.6:1				
Stand 8.	2H	F	25	10	13	2.75	29	480	845	161	1.2:1	4000	370	4700	A.C.
Stand 9,	2H	F	25	10	13	2.75	29	160	1090	75	.92:1	*000	010	*100	ch. S./s
Stand 10,	2H	F	25	10	13	2.75	29	240	1340						
	2H	F	25	11	13					.126	.75:1	1			
Stand 11,		F				2.75	32	152	1660	100	1:1	1			
Stand 12,	2H		25	11	13	2.75	32	128	2040	97	.82:1				
Stand 13.	2H	F	25	11	13	2.75	32	63	2400	57	7:1				
Stand 14,	2H	F	25	11	13	2.75	33	80	2750	84	6.1:1	1			
Stand 15.	2H	F	25	11	13	2.75	25	35	3100	42	5.5:1				
Stand 16,	211	F	25	11	13	2.75	27	13	3240	15	5.4:1				

Legend: Pinion material: C, steel easting; F, steel forging. All teeth double helical, cut (except on 160-in. plate mill, step teeth)
Angle of involute 20 deg. on all pinions. Pinions mostly 0.50 to 0.60 carbon.

except the 40-in. 4,568,082 tons, which was forged steel. All have universal couplings.)

In all these bloomers, except the 40-in. which had an unusual series of tooth breakage, the pinions are

undoubtedly going to have a very long life.

The most interesting feature is that the 46-in. bloomer pinions have been lubricated successfully with ordinary engine oil, 300 sec. viscos-

ity at 100 deg. F. The pinions were started on asphalt pitch bath and the bearings on an engine oil system. In a short time the contamination caused bearing trouble, and the system was changed over to

TABLE 4-PINION LIFE AND TONNAGES, PLANT B

Mill	Type of Tooth	Life Years	Pinion Tonnage	Life of Bearings Years	Reason for Change of Pinion	Condition of Tooth	Press. Lb./In. Face	Speed Ft. per Min.	Visc. Sec.	Deg. F.	Lubri- cation
46° Bloomer	C	10	5047,076	10	Broken coupling	Worn	3360	1207	300	100	E
40° Bloomer	C	2	1178.712	2	Broken teeth	Worn	4190	1049	500	210	A
27 * Skelp St. 1, 2	F	10	3212.275	10	None changed	Worn	8650	62	1700	100	F
24" Skelp St. 3-5	F	10	3212,275	10	None changed	Worn .	7900	76	1700	100	F
21 ° Skelp St. 6-14	F	8	2655,000	8	4 changed bearings	Worn	5800	178	1000	100	F
24" Billet mill	F	18	3244,616	12	2 sets broken	Worn	3317	234	300	100	В
18" Billet mill .	F	14	3675,700	10	1 set broken	Worn	6015	121	300	100	В
12" Skelp, St. 1, 2	F	9	488,493	9	None changed	Worn			500	100	F
12' Skelp, St. 3-8	F	9	498.493	9	None changed	Worn			500	100	F
26 ' Rail, Rough.	C	6	720,450	4	2 sets broken	Worn	3980	494	700	100	F
26 " Rail, Finish	C	3	480,000	2	3 sets bearings	Worn	2983	641	700	100	F
50° Plate Hor.	C	8	749,596	4	Worn bearings	Worn	1850	1050	500	210	A
60 " Plate Vert	C	8	749.596	4	No record		2820	909	500	210	A
110' Plate T&B	C	439	316.577	1	1 worn out, 1 broken	Worn	4155	556	200	210	A
110° Plate Middle	C	234 .	228.985	1	2 worn out, 1 broken	Worn	4650	556	200	210	A
160" Plate	C	7	188,865	1	None changed	Worn			5000	210	S
12 * Rod mill	F	9	897.052	9	None scrapped	Slight wear	6030	79	550	100	F
10 " Rod mill	F	9	768,900	9	None scrapped	Slight wear	720	650	550	100	F

All pinions cut herringbone, except 160 in. plate mill with east step teeth. Type of tooth: C—Cast, F—Forged. All teeth cut. Lubrication: A = Bath—asphalt; B = Bath, red engine oil; E = Circ. red engine oil; F = Circ. filtered oil; S = swabbed asphalt.

one lubricant for bearings and pinions. The wear was carefully noted for years and after rolling 5,047,076 tons is now about 1/2 in., which is believed to be a normal amount for well lubricated pinions of this type after 10 years. This is an apparent refutation of previous data showing that forged steel gives better life than cast steel; when a mill is designed and operated in such a way that breakage rarely occurs, cast steel pinions will give long life.

It will be noted that a good record was obtained on the 40-in. bloomer with a bath of asphalt pitch of 220 sec. viscosity at 210 deg. F., a force feed pump supplying cylinder oil to the bearings. The excess oil dropped into the bath and ran out an overflow to be reclaimed. After 13½ years and 4,568,082 tons, the wear of the teeth was ½ in. The appearance of the

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teeth was glass smooth, with a small depression on the pitch line, and a feather edge on working outer face.

Referring to Table 2, it is seen that all pinions listed are lubricated by a bath of heavy asphalt pitch varying in viscosity with the size of the pinion, the smaller pinions having a lighter lubricant. In a general way the pinions having the greater tooth pressure are supplied with the heavier lubricant, regardless of velocity. Table 4, on the other hand, lists a number of mills lubricated by mineral oils, most of which are of comparatively low viscosity. Although only the bloomers of Tables 2 and 4 are directly comparable, it can be seen in a general way that satisfactory results are obtained by both methods of lubrication.

An interesting comparison can be made between the results obtained for the 18-in.-14-in. mill on Table 2 lubricated by an asphalt pitch bath and a similar mill (not in table) at another plant, with circulating oil system, 500 sec. viscosity at 100 deg. F. Forged steel, cut pinions, with 0.50 to 0.60 carbon were used in both cases. Except in one case no pinions were discarded in 11 years in either mill. The pinions in the last stand of the 14-in. mill, lubricated with oil, showed heavy tooth wear and were discarded after only 36,709 tons. The steel was too soft in this case, only 0.22 C.

Bar or billet mills with 500 sec. viscosity oil on a circulating system to pinions and bearings show about the same results as those lubricated with an asphalt pitch bath. Worn wabblers are the main trouble, rarely worn teeth or bearings. These mills had circulating oil systems to table rolls and roll drive.

TABLE 5-PINION DATA, PLANT C

				.,	0 11111011	D/11/1, 1 L/1					
		Type of	Life	Tonnage	Reason for	Condition of	Press. Lb,/In.	Speed Ft. per	Lubri	cants	
	Mill	Tooth	Years	Pinions	Change	Tooth	Face	Min.	Pinion or Gear	Bearings	
	Bloomer	35° F		1063.430	Broken teeth	Slight wear	7620	274.8	Oil system,	Oil system,	
	Bloomer	35 ° C		812,400	Broken teeth	Bad wear	7620	274.8	250 sec., 100° F.	250 sec.,100°	F.
35	Rail Mill	28" F	11	2297.982	Still in	16 wear	1108	2290	Oil system,	Oil system,	
	Merchant Merchant	Red. Gea F C	6-7/12	212,557 220,770	Still in	Slight wear	2750 2750	422	500 sec., 100° F. Asphalt bath 200 sec. 100° F.	500 sec., 100° l Cup Fed Grease	F.
20	Merchant	C	234	220,770		Bad wear	2750	422	200 sec., 100° F.	Gregge	

All pinions herringbone. F = forged, C = cast. All teeth cut

TABLE 3-PINION DATA, PLANT B

			PINION					MOTOR							
		Material			mension		Angle	Tooth Press.	-	Av. Max.		R	ated	Av. Max.	
Stand		Ma	No. of Teeth	P. D.	Eff. Face	D. P.	of Helix	Lb./In. Face	Min.	Hp. per Roll	Motor: Pinion	Hp.	R.p.m.	Load in Hp.	Тур
6 * Bloomer	2H	C	18	46	55	.381	17	6720	604	6450	1:1	7000	50/100	14000	D.C
0 * Bloomer	2H	C	18	40	48	.450	17	9000	525	6900	1:1	6250	50/100	15000	D.C
1 * Skelp mill	2H	F	27	27	32	1	23	8250	47	365	11.9:1	1			
tand 2.	2H	F	27	27	32	1	23	8650	62	515	9.3:1				
tand 3.	2H	F	24	24	32	1	23	7900	76	588	6.9:1	4000	83.3	4000	A.(
		F	24	24	32	1	23			372					
tand 5.	2H							3650	105		4.4:1	<			
tand 6,	2H	F	21	21	32	1	23	3380	123	403	8.2:1				
stand 7.	2H	E.	21	21	32	1	23	5800	178	915	6.5:1	6500	187.5	6500	A.
tand 9	2H	F	21	21	32	1	23	3370	236	771	4.3:1				
tand 10.	2H	E.	21	21	32	1	23	2750	340	905	3:1	1			
stand 12.	2H	F	21	21	32	1	23	2330	455	1020	6:1				
stand 13.	2H	F	21	21	32	1	23	1840	605	1080	4.5:1	6700	500	6700	A.
tand 14,	2H	F	21	21	32	1	23	1290	780	973	3.5:1)			
4 " Billet mit	2H	F	30	24	30	1.25	34	2163	126	246	3.9:1)			
stand 2,	2H	F	30	24	30	1.25	34	1918	149	260	3.4:1				
tand 3.	2H	F	30	24	30	1.25	34	2330	176	372	2.9:1	1000	0.1	1000	27
stand 4.	2H	F	30	24	30	1.25	34	3317	234	710	2.2:1	4000	81	4000	D.
stand 5.	2H	F	30	24	30	1.25	34	1337	281	337	1.8:1				
tand 6,	2H	F	30	24	30	1.25	34	1677	352	540	1.4:1]			
	2H	F	25	18	20	1.38	28	6015	121	440	3.5:1	1			
8 Billet mil		F								225					
stand 2,	2H		25	18	20	1.38	28	2375	156		2.8:1	0050	00	1000	D
tand 3.	2H	E.	25	18	20	1.38	28	2840	227	390	1.9:1	3250	92	4020	D
tand 4.	2H	E	25	18	20	1.38	28	1230	318	236	1.4:1	1			
stand 5,	2H	F	25	18	20	1.38	28	1110	446	300	.98:1	1			
Stand 6.	2H	F.	25	18	20	1.38	28	703	596	254	73:1)			
12" Skelp mill	2H	F	21	13	15	1.61	21	521	1290	166	1.1	1			
Stand 2.	2H	F.	21	13	15	1.61	21	740	1290	218	1:1	> 1800	275/550	1800	D
Stand 3.	2H	1.	20	12	15	1.66	15	830	1195	225	1:1	1000	210/000	1000	1.5
Stand 4.	2H	F	20	12	15	1.66	15	1110	1195	303	1:1				
Stand 5.	2H	F	20	12	15	1.66	15	1690	1130	435	1:1	1000	000 1000	1000	13
Stand 6.	2H	F	20	12	15	1.66	15	1820	1130	467	1:1	1800	275/550	1800	D
	2H	F	20	12	15	1.66	15	3840	628	550	1:1	1100	214/320	1100	D
Stand 7. Stand 8.	2H	F	20	12	15	1.66	15	3140	770	550	1:1	1100	246/382	1100	D
	2H	C	13	26	32	.50	30	3980	494	1900	6.7:1	3000	500	4150	A
26" Rail, rougher	2H	C	13	26	32	.50	30	2983	641		5.2:1	3000	500	4030	
26 Finishing.										1850) 3000	300	4000	A
60" Un. plate, Hor.	2H	C	15	40	54	.375		1850	1050	3650	1:1	4400	50/100	8000	I
60 "Un. Plate, Vert.		C	29	41	21	.712		2820	909	3650	1.2:1	1			
110" Plate, T&B	3H	C	22	40	48	.55	15	4640	556	830	1:1	4000	83.3	2700	Г
110° Plate, M	3H	C	14	26	48	.55	15	4640	556	830	1:1	1 4000	50.0	200	
160 ' Plate mill, M,	3H	C	8	29	64	.278		5700	452	1676	1:1	4500	370	5030	T
160" Plate mill, T&l	B 3H	C	13	47	64	.278		5700	452	1676	1:1	1 4500	370	3030	
2" Rod, rougher	2H	F	25	12	15	2.08	34	710	54	17	4.4:1	1			
Stand 1.	2H	F	25	12	15	2.08	34	6030	79	217	3:1				
Stand 2.	2H	F	25	12	15	2.08	34	4000	121	220	1.9:1				
Stand 3.	2H	F	25	12	15	2.08	34	2670	174	209	1.3:1	1			
Stand 4.	2H	F	25	12	15	2.08	34	1600	244	173	.95:1	1			
Stand 5.	2H	F.	25	12	15	2.08	34	1470	330		.71:1	1			
		F	25	12	15	2.08	34	800	468						
Stand 6,	2H										.50:1	1			
10° Rod mill. 7	2H	F	25	10	13	2.75	29	720	650		1.6:1	4000	070	4900	
Stand 8,	2H	F	25	10	13	2.75	29	480	845		1.2:1	1000	370	4700	A
Stand 9,	2H	F	25	10	13	2.75	29	160	1090		.92:1	1			
Stand 10,	2H	E.	25	10	13	2.75	29	240	1340	126	.75:1				
Stand 11,	2H	F	25	1.1	13	2.75	32	152	1660	100	1:1	1			
Stand 12,	2H	F	25	11	13	2.75	32	128	2040		.82:1				
Stand 13,	2H	F	25	11	13	2.75	32	63	2400		7:1				
Stand 14,	2H	F	25	11	13	2.75	33	80	2750		6.1:1	1			
Stand 15.	2H	F	25	11	13	2 75	25	35	3100		5.5:1	1			
Stand 16,	211	F	25	11	13	2.75	27	13	3240	15	5.4:1				

Legend: Pinion material: C, steel easting; F, steel forging. All teeth double helical, cut (except on 160-in, plate mill, step teeth)
Angle of involute 20 deg. on all pinions. Pinions mostly 0.50 to 0.60 carbon.

except the 40-in. 4,568,082 tons, which was forged steel. All have universal couplings.)

In all these bloomers, except the 40-in. which had an unusual series of tooth breakage, the pinions are

undoubtedly going to have a very long life.

The most interesting feature is that the 46-in. bloomer pinions have been lubricated successfully with ordinary engine oil, 300 sec. viscosity at 100 deg. F. The pinions were started on asphalt pitch bath and the bearings on an engine oil system. In a short time the contamination caused bearing trouble, and the system was changed over to

TABLE 4-PINION LIFE AND TONNAGES, PLANT B

	Type of	Life	Pinion	Life of Bearings	Reason for	Condition	Press.	Speed Ft. per	Visc.	Deg.	Lubri-
Mill	Tooth	Years	Tonnage	Years	Change of Pinion	of Tooth	Face	Min.	Sec.	F.	cation
201111	1000	2000	a crassing.	L. Company	o manage of a factor					1.5	
46 Bloomer	C	10	5047,076	10	Broken coupling	Worn	3360	1207	300	100	E
40 " Bloomer	C	2	1178,712	2	Broken teeth	Worn	4190	1049	500	210	A
27 Skelp St. 1, 2	F	10	3212,275	10	None changed	Worn	8650	62	1700	100	F
24 * Skelp St. 3-5	F	10	3212,275	10	None changed	Worn	7900	76	1700	100	F
21 * Skelp St. 6-14	F	8	2655,000	8	4 changed bearings	Worn	5800	178	1000	100	F
24 Billet mill	F	18	3244,616	12	2 sets broken	Worn	3317	234	300	100	В
18" Billet mill .	F	14	3675,700	10	1 set broken	Worn	6015	121	300	100	B
12 * Skelp, St. 1, 2	F	9	488,493	9	None changed	Worn			500	100	F
12 ' Skelp, St. 3-8	F	9	488,493	9	None changed	Worn			500	100	F
26 " Rail, Rough.	C	6	720,450	4	2 sets broken	Worn	3980	494	700	100	F
26 " Rail, Finish	C	3	480,000	2	3 sets bearings	Worn	2983	641	700	100	F
60 " Plate Hor.	C	8	749,596	4	Worn bearings	Worn	1850	1050	500	210	A
60" Plate Vert.	C	8	749,596	4	No record		2820	909	500	210	A
110° Plate T&B	C	436	316.577	1	1 worn out, 1 broken	Worn	4155	556	200	210	A
110 * Plate Middle	C	236	228.985	1	2 worn out, 1 broken	Worn	4650	556	200	210	A
160" Plate	C	7	188,865	1	None changed	Worn			5000	210	8
12 " Rod mill	F	9	897.052	9	None scrapped	Slight wear	6030	79	550	100	F
10 " Rod mill	F	9	768,900	9	None scrapped	Slight wear	720	650	550	100	F

All pinions cut herringbone, except 160 in: plate mill with east step teeth. Type of tooth: C—Cast, F—Forged. All teeth cut, Lubrication: A = Bath—asphalt; B = Bath, red engine oil; E = Circ. red engine oil; F = Circ. filtered oil; S = swabbed asphalt.

one lubricant for bearings and pinions. The wear was carefully noted for years and after rolling 5,047,-076 tons is now about ½ in., which is believed to be a normal amount for well lubricated pinions of this type after 10 years. This is an apparent refutation of previous data showing that forged steel gives better life than cast steel; when a mill is designed and operated in such a way that breakage rarely occurs, cast steel pinions will give long life.

It will be noted that a good record was obtained on the 40-in. bloomer with a bath of asphalt pitch of 220 sec. viscosity at 210 deg. F., a force feed pump supplying cylinder oil to the bearings. The excess oil dropped into the bath and ran out an overflow to be reclaimed. After 13½ years and 4,568,082 tons, the wear of the teeth was ½ in. The appearance of the

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and r to teeth was glass smooth, with a small depression on the pitch line, and a feather edge on working outer face.

Referring to Table 2, it is seen that all pinions listed are lubricated by a bath of heavy asphalt pitch varying in viscosity with the size of the pinion, the smaller pinions having a lighter lubricant. In a general way the pinions having the greater tooth pressure are supplied with the heavier lubricant, regardless of velocity. Table 4, on the other hand, lists a number of mills lubricated by mineral oils, most of which are of comparatively low viscosity. Although only the bloomers of Tables 2 and 4 are directly comparable, it can be seen in a general way that satisfactory results are obtained by both methods of lubrication.

An interesting comparison can be made between the results obtained for the 18-in.-14-in. mill on Table 2 lubricated by an asphalt pitch bath and a similar mill (not in table) at another plant, with circulating oil system, 500 sec. viscosity at 100 deg. F. Forged steel, cut pinions, with 0.50 to 0.60 carbon were used in both cases. Except in one case no pinions were discarded in 11 years in either mill. The pinions in the last stand of the 14-in. mill, lubricated with oil, showed heavy tooth wear and were discarded after only 36,709 tons. The steel was too soft in this case, only 0.22 C.

Bar or billet mills with 500 sec. viscosity oil on a circulating system to pinions and bearings show about the same results as those lubricated with an asphalt pitch bath. Worn wabblers are the main trouble, rarely worn teeth or bearings. These mills had circulating oil systems to table rolls and roll drive.

TABLE 5-PINION DATA, PLANT C

	Type of	Life	Tonnage	Reason for	Condition of	Press. Lb./In.	Speed Ft. per	Lubri	eauts
Mill	Tooth	Years	Pinions	Change	Tooth	Face	Min.	Pinion or Gear	Bearings
35" Bloome	00 E		1063,430	Broken teeth	Slight wear	7620		Oil system,	Oil system,
35' Rail Mi		11	812,400 2297,982	Broken teeth Still in	Bad wear	7620 1108	274.8)	250 sec., 100° F. Oil system,	250 sec.,100° F. Oil system,
	Red. G	ear	2001100	.,	194 11 0.001	1100		500 sec., 100° F.	
20" Mercha		6-7/12	212,557	Still in	Slight wear	2750	422	Asphalt bath	Cup Fed
20' Mercha	nt C	21/4	220,770		Bad wear	2750	422	200 sec., 100° F.	Grease

All pinions herringbone. F = forged, C = cast All teeth cut.

TABLE 6—HISTORY OF CUT, CAST STEEL PINIONS ON A 40-IN. BLOOMER

		DL	OOMER	
Pinion	In Service	Out of Service	Tons	Reason for Change
1	10-3-25	4-24-26	332.759	Worn bearings
	2-26-27	8-28-27	210,233	4 4
	2-24-28	6-16-28	169,863	55 55
			710 955	
			712.855	
2	10-3-25	4-24-26	332.759	
3	9-17-26	11-20-26	78.771	Running rough
	11-17-28	1-2-29	77.035	Broken wabbler on another pinic
	4-13-29	5-8-29	45.381	Broke another pinion
	11-9-29	12-10-29	17,030	
			218,217	
.5	2 27-27	8-28-27	210,233	Worn bearings
	2-24-28	6-16-28	169.863	4 4
	12-10-29	1-3-30	45.751	Broken neck on another pinion
			425.847	
5 & 6	6-16-28	11-17-28	147,176	Scrapped, soft meta ¹
7 & 8	5-5-29	10-5-29	283,947	" broken teeth
9 & 10	10-5-29	11-9-29	40.013	и и и
11	3-4-30	1-12-30	60.119	
12	9-17-26	11-20-26	78.771	Worn bearings
	1-3 30	2-18-30	69.300	st st
	2-18-30	3-4-30	15.840	4 и
	4-12-30	4-19-30	11,434	и и
			175.345	Scrapped, broken teeth
13	11-17-28	1-2-29	77.035	Scrapped, broken wabbler
14	8 21-26	9-17-26	48.873	Broke another pinion
	1-27-27	2-26-27	40.047	Broke neck in another pinion
	8-28-27	2-24-28	172,438	Broke neck
			261.358	Scrapped, broken neck
15	8-21-26	9-17-26	48.873	No record
7.0	4-13-29	5-5-29	45.381	Broken neck
			94.254	Scrapped, broken neck
			27.201	Scrapped, moken teck
16	4-24-26	8-21-26	169,137	Worn bearings
	11-20-26	1-27-27	63,187	Broke neck on another pinion
	8-28-27	2-24-28	172,438	<i>u u u u u</i>
	1-3-30	2-18-30	69,300	Worn bearings
	2-18-30 4-12-30	3-4-30 4-19-30	15.840 11.434	No record Broke
			501.336	Scrapped, broken
17	4-24-26	8-21-26	169.137	Worn bearings
	11-20-26	1-27-27	63.187	Broken neck on another pinion
	1-2-29 12-10-29	4-13-29 1-3-30	19.865 45.751	Worn bearings Broke neck
			297.940	Scrapped, broken neck
18	1-27-27	2-26-27	40.047	Broken neck on another pinion
	1-2-29	4-13-29	19.865	Worn bearings
	11-9-29	12-10-29	17.036	Broke neck
			76.948	Scrapped, broken neck

which is not economical on account of leakage. Tables should be lubricated by semi-automatic grease systems.

An outstanding example of oil lubrication is given in Table 5, for the 35-in. rail mill reduction gear pinion. Oil of 500 sec. at 100 deg. F. is circulated to gears and bear-

ings. Pressure on pinion is 1108 lb. per sq. in., at 2290 ft. per min. After 11 years 2,297,982 tons have been rolled. The pinion shows a wear of about 1/64 in., and three of the four original bearings are in service. This set of gears will undoubtedly last many times 11 years, as far as tooth wear is concerned.

An interesting story is also recorded in the life of the 160-in. plate mill reduction gears. Pinion data is shown in Table 3, but gear data are not shown. At a recorded load of 5030 hp. the 29-in. diameter reduction gear pinion, taking 95 per cent motor efficiency, receives 4770 hp. at a speed of 351 r.p.m., corresponding to 2640 ft. per min. The tooth pressure is 60,000 lb., or, for a width of 33 in., 1820 lb. per in.

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This is a high pressure for a speed of 2640 ft. per min., yet it is not the true pressure in this case because two flywheels pump energy into the mill as they decelerate at the particular instant corresponding to the data given. It has been computed that at this point the pressure per inch of width on the reduction gear pinion becomes 7000 lb., instead of 1820 as given. This is an extremely high pressure to be carried at 2640 ft. per min. In fact, from the lubrication standpoint it is the most severe condition that has come into our range of activities.

Regarding the lubrication of this reduction gear, it was originally decided to install a circulating oil system on reduction gears and bearings. A 400 sec. at 100 deg. F. oil was used, and immediately heavy pitting took place. It was observed that the load was taken only on 4 in. of the 33 in. width of the gear, making it doubtful if any conceivable lubricant would prevent further pitting. Change to a heavy asphalt pitch bath was of no avail, the pitting continued until it covered two-thirds of the width, showing that the lubricant was no factor at all. Later oil was put back on the gears and no further pitting took place. When the load is concentrated on teeth not properly formed, no type of lubricant seems capable of preventing the metal from crushing.

Resume

Tables 2 and 4 show two distinct methods of lubricating pinions and gears, one by an asphalt pitch bath with cylinder oil on bearings, the other by an oil circulating system. Both are correct, as one fundamental law of lubrication is to insure a continuous supply of lubricant at the points requiring protection. A force feed pump supplying cylinder oil to the bearings and a bath of heavy adhesive lubricant fulfill this law. The level of the

lubricant in the housing is kept at the pitch line of the lowest gear. It higher, there is a heavy drag, and the heat generated raises the temperature of the lubricant and reduces its viscosity. The higher level, when used with lighter lubricants, results in foaming which at times may rise through the breather opening at the top of the housing.

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A circulating oil system spraying oil at the mesh line of the teeth also fulfills the law. A bath in addition is highly undesirable owing to the increased aeration and oxidation. If desired an alarm system may be connected with the line to warn of stoppage of oil.

Reviewing the data, it is impossible to lay down any rigid rule for choosing the proper viscosity oil for gears and pinions. Almost any viscosity appears satisfactory. For pressures of 4000 to 8000 lb. per in. at velocities of 40 to 100 ft, per min., an oil of 1700 sec. at 100 deg. F. is believed desirable. In all other cases either 800 or 500 sec. oils are needed and there is little reason to doubt that 500 sec. oil would take care of all remaining conditions. When an asphalt pitch bath is used, it is observed from Table 2 that viscosities of 500 sec. at 210 deg. F. down to 130 sec. at 210 deg. F. give satisfactory lubrication for the various types and sizes of mills.

The second requirement for good lubrication is clean oil. Oil must be filtered or centrifuged regularly. None of the oils in our gear oil

TABLE 7—HISTORY OF CAST STEEL PINIONS ON A 48-IN. BLOOMER

In Service	Out of Service	Tons	Reason for Change
7 10-20	10-23-20	112,654	New ends on wabblers
11-4-21	3-24-22	140.308	
8-14-25	1-2-26	117,868	** * * *
4-29-28	6-2-28	43,070	4 4 4 4
6-2-28	6-30-28	39.166	
No record	9-3-33	56.689	* * * *
и и	7-1-35	2,290	Broke at thermit weld. Welded
16 N	4-14-37	167.727	One tooth broken

Total		679.772	Good for further service

TABLE 8-SUMMARY OF BLOOMER DATA IN TABLES 2 AND 4

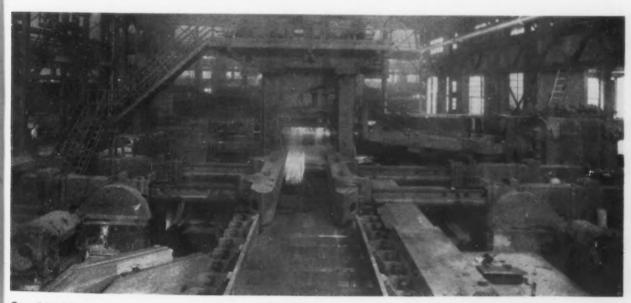
Bloomer	Tonnage	Reason for Change	Lubrication
54 in	902,000	Still in	
44 "	2.917.533	u u	the ball ball and the second of the second
40 "	4.568.082	ES 66	Asphalt bath on pinions, cylinder oil on
35 "	1.556.131		necks
40 "	1.178.712	2 sets worn out 4 sets broken	Asphalt bath on pinions, grease on necks
46 "	5.047.076	Still in	Circulating system of light engine oil on necks and pinions

systems have ever been discarded except in one case where grease from roller bearings drained into the oil, causing a thickening or livering of the whole batch.

Having one lubricant for pinions and pinion bearings, with one automatic system to handle both, undoubtedly offers great advantages. Troubles due to mixing of bearing and gear lubricants are prevented, and errors due to the human element are reduced.

Reviewing the facts influencing the life of steel mill pinions and gears, it is evident that the quality and the hardness of the steel is a very important factor which re-

duces breakage of teeth, necks, and wabblers. The data indicate that bearing life is a rather unimportant consideration in the life of large pinions, although it is undoubtedly a big factor in the life of smaller gears. Proper application of the lubricant to bearings and pinions is seen to result in long life for both, and is therefore of great importance. The viscosity of the lubricant is evidently a minor consideration, based on the data presented. There is no evidence, in these data, that heavy lubricants prevent breakage of pinion teeth by cushioning shock leads such as caused by non-uniform heating or over-draft in rolling.



Over 5,000,000 tons of steel ingots have been rolled in this 46-in. reversing blooming mill, without pinion failure. A circulating system of light engine oil is used on roll necks and pinions.

Jones & Laughlin's N

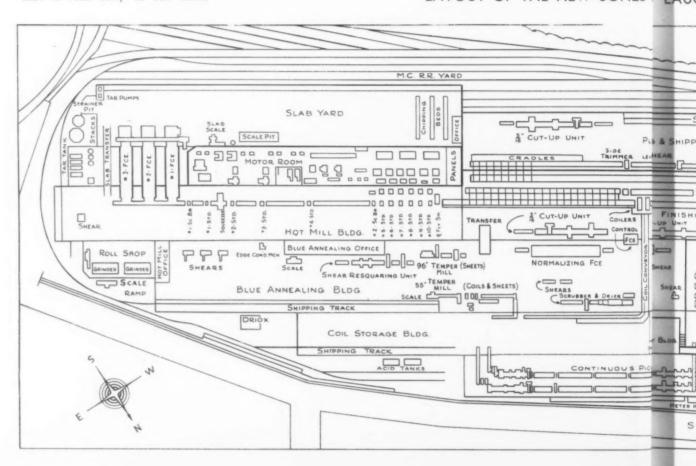
ARKING its entry into the wide strip and sheet market, the Jones & Laughlin Steel Corp., Pittsburgh, has now in production its \$25,000,000 96-in. continuous hot strip, sheet and plate mill and cold reducing equipment for sheets, strip and tin plate. A consideration of the various products made by the company prompted the addition of the continuous mill in order to round out a general balanced production.

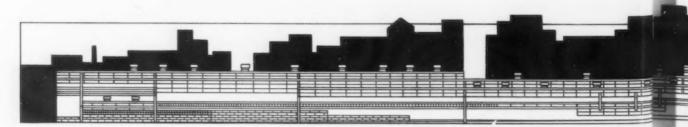
The mill is especially flexible in that it rolls strip in coil form.

sheets in various lengths, and lighter gaged plates. A fair portion of the hot strip is for cold reduced tin plate. The company is also producing skelp on the new mill, and equipment has been installed for the manufacture of galvanized flat and corrugated sheets.

The mill is one of the largest now in production with an estimated annual capacity of 600,000 to 700,000 tons a year, although a steady run on certain sizes might easily produce a 75,000-ton month. The building of this equipment places for the first time a large continuous strip mill in the Pittsburgh district, although another steel company has in operation a semi-continuous plate mill and has under construction a continuous strip mill.

LAYOUT OF THE NEW JONES





New Strip Mill

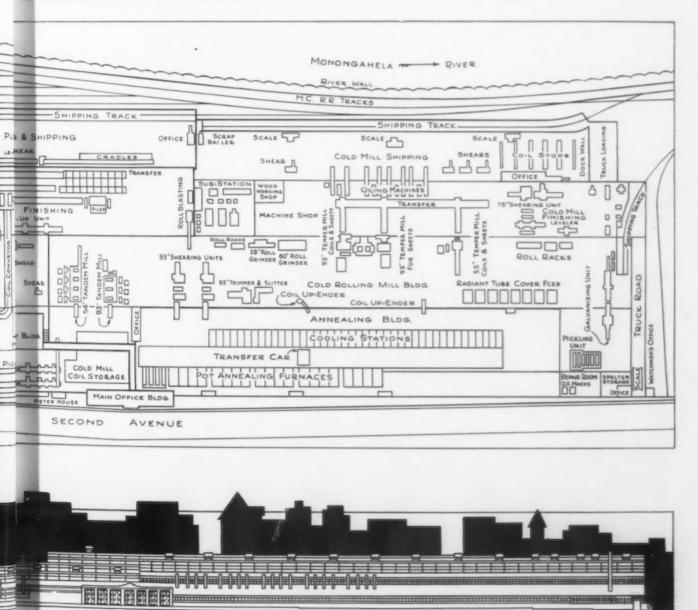
The most difficult problem facing Jones & Laughlin engineers was the question of available space. It was decided that an area in excess of 25 acres along the Monongahela River and across from the company's South Side plant would be utilized. This choice necessitated considerable moving of material and equipment. Approximately 300,000 tons of iron ore were trans-

ported to other points, the unusual feature of this action being that 75 per cent of the ore was moved by truck. A main office building and three pig machines were dismantled, the latter being replaced by two larger and later type machines at another location. It was necessary to move the billet yard and dismantle three large cranes, as well as relocate a green sand

foundry. Probably the most interesting feature of the "moving" was the relocation of the company's exceedingly large reinforcing bar bending plant. It was also necessary to move the company's tie plate machines.

The buildings which house the hot and cold finishing mills extend nearly a half mile. Considerable thought was given in laying out the equipment so as to reduce to a mirimum all backtracking of materials from one finishing department to another.

LAUGHLIN STRIP MILL BUILDING



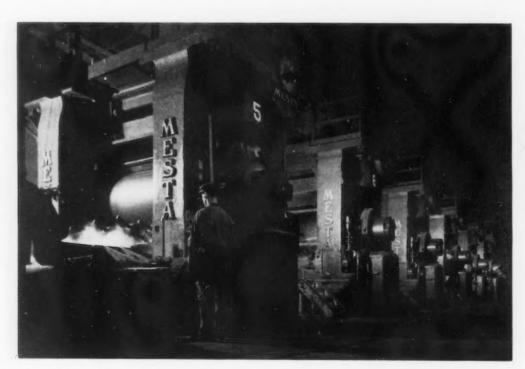


The principal hot mill equipment consists of 10 four-high stands (four roughing stands and a six stand finishing train) and two two-high scale breakers. As the slab leaves the continuous heating furnace it approaches the first scale breaker after which it reaches the first "turn-around." After leaving the spreading mill, another "turn-around" operates and the steel continues through three universal roughers. Upon leaving the last roughing stand the material pro-

ceeds to a table over which is a pyrometer arrangement. Depending on the grades or type of sheets, strip or plate being made, the passage of the steel is retarded until such time as the proper rolling temperature is reached before proceeding through the six finishing stands. Beyond the last finishing stand are the flying shears which, of course, operate when rolling sheets or strip cut to length. On strip that is to be coiled, the steel continues down the hot bed to one

of two coilers where the operation is completed. The coils are then marked, gaged, inspected and tied and sent on their way underground by conveyor to the pickling or shipping department.

The hot beds of the mill are so arranged that when plates are being rolled they are transferred from the mill hot bed to the plate hot bed, where they are straightened and sheared. The layout of the mill is such that the handling, finishing and shipping of plates,



ABOVE

A NIGHT view of the \$25,000,000 strip mill plant built by the Jones & Laughlin Steel Corp.

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FINISHING train on 96 in. continuous hot mill.

50-THE IRON AGE, December 16, 1937



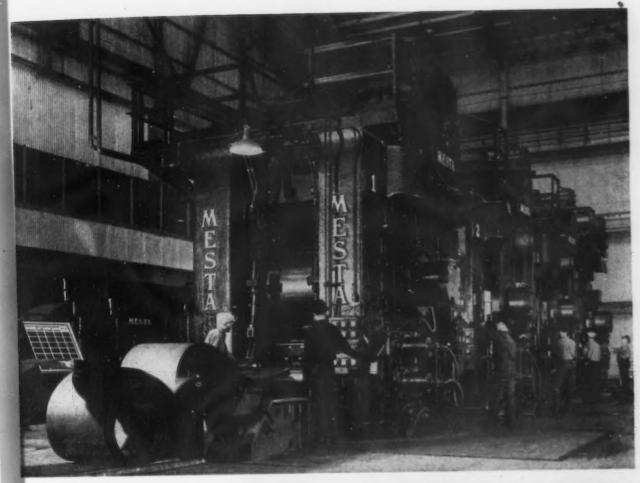
H. E. LEWIS. Chairman of the Board, Jones & Laughlin Steel Corp. Drawn by John Frew for The Iron Age.

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ABOVE

THE 54-in., four-stand, tandem cold mill.

AT RIGHT

D ELIVERY end of the galvanizing equipment.

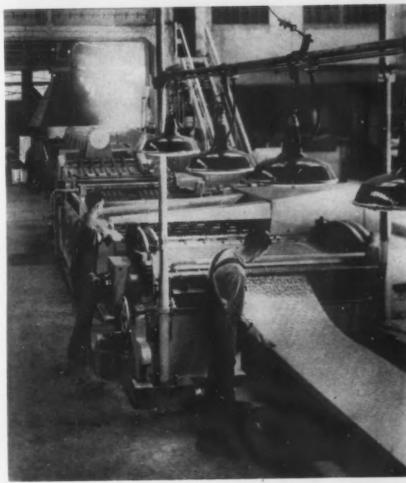
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strip or sheets is restricted to the particular product involved, thus allowing for economy of operation and handling.

The hot and cold mills and auxiliary equipment were manufactured by Mesta Machine Co., Pittsburgh. Besides the major hot mill equipment is a 96-in. two-high skin pass mill for hot rolled sheets only. A 55-in. two-high skin pass mill has been provided for hot rolled sheets or coils.

The Cold Rolling Equipment

Principal cold rolling equipment includes a 54-in. four-stand tandem cold mill constructed so that it can reduce either sheet, strip or tin plate gages of strip. The work rolls on this mill are 20½ x 54 in. and the back-up rolls 53 x 51 in. When the mill is working on tin plate gages, the material, after be-



THE IRON AGE, December 16, 1937-53



CUTTING up unit, showing roller levelers, slitter and side trimmer.

ing cold reduced, is sent to the company's Aliquippa works, where the final temper passing and tinning is completed. Should Jones & Laughlin's requirements for cold rolled sheets increase to an extent that the entire output of the 54-in. tandem mill is needed for this purpose, it is expected that the company will provide increased capacity for cold reducing tin plate gages at its Aliquippa plant.

A 93-in, three-stand tandem mill for cold rolling sheets has been provided, the work roll dimensions being 20½ x 93 in, while the back-up rolls 53 x 90 in. A duplicate of equipment includes a 93-in, four-high temper pass mill for sheets and coils, the work rolls of which

measure 20½ x 93 in. and the backup rolls 53 x 90 in. A duplicate of this particular mill has also been installed for temper passing sheets only. The company has provided for narrower widths of sheets or strip with a 55-in. two-high skin pass mill, the roll measurements of which are 28 x 55 in. Supplementing this cold mill equipment are levelers, trimmers and shears. The company has also installed two 54in. Mesta roll grinders in the hot mill and a 54-in. and a 28-in. roll grinder in the cold mill.

Two lines of continuous picklers have been installed, ahead of which are strip processors. For coil annealing, the company has installed a 'substantial number of portable bell type, gas fired, radiant tube furnaces, while sheets will be annealed in the latest design, box type, annealing furnaces.

The motor room for the hot mill is air conditioned and, for extra precaution, is sealed against water to a point about 12 ft. above the floor. This action was taken to eliminate damage to motors by flood water. The principal motor equipment consists of General Electric motors ranging from 500 hp. to 4500 hp.

Electrical statistics on these motors are as follows:

Rolling Mill Stand	Hp.	R.P.M.
Scale breaker	1000	375
No. 1 rougher		
(spreader)	3000	150
No. 2 rougher	3000	375
No. 3 rougher	3000	500
No. 4 rougher	3000	500
Scale breaker	500	150/600
No. I finishing stand	4500	125/250
No. 2 finishing stand	4500	125/250
No. 3 finishing stand	4500	125/250
No. 4 finishing stand	4500	125/250
No. 5 finishing stand	4500	125/250
No. 6 finishing stand	3000	175/350
3 main drive M.G. S	ets eac	h 6000 kw.
2 auxiliary M.G. Sets	each I	500 kw.

New Power Station Built

In constructing the new mill, it was necessary for Jones & Laughlin to build a new up-to-date power station. Briefly, this consists of three 25,000 kva. and one 12,500 kva. General Electric turbo-generators, all of which have a power factor averaging approximately 80 per cent. The current from the power house is 6600 volts, three phase, 25 cycle.

In addition to and indirectly connected with the construction of the new strip-sheet mill, Jones & Laughlin has in operation a new 135-ton stationary open-hearth furnace at its Aliquippa works. The operation of this furnace will relieve the steel making department at the company's Pittsburgh works plant, as it has been customary, when necessary, to ship steel from the latter location to the Aliquippa works.

To round out these improvements, Jones & Laughlin recently installed three five-pit batteries of one way fired soaking pits at its South Side works. Each of the pits is 16 ft. 6 in. long x 7 ft. 2 in. wide and 11 ft. 6 in. deep to the braize line which is large enough to accommodate six 90-in. ingots or six large slab ingots 80 x 52 x 26 in. The construction of these pits results in uniform heating of the

ingot from top to bottom, regardless of the location of the ingots in the pit. Coke oven gas is used for fuel and the burner is so designed that combustion is completed in a space approximately 3 ft. in height between the cover and the top of the tallest ingot before the burned gases hit the opposite wall.

An interesting feature during the construction of the mill refers especially to the personnel and training problem. About a year before the strip mill was started the company had under construction a new blooming mill. The building of this began at a time when there was no shortage of skilled workmen. The employees working on the construction of the blooming mill, whether skilled or unskilled, gained considerable valuable experience. When the building of the strip mill was started, the supply of skilled labor had decreased considerably and a common advantage both to the company and the employees was gained by transferring the men from the completed blooming mill project to the new strip mill job. Throughout the construction of the latter, a considerable number of employees gained experience to the extent that many of them were retained for the actual operation and maintenance of the new mill and auxiliary equipment.



SLAB entering last roughing stand of the new mill.



FFICERS of the Kropp Forge Co., Chicago, a 100-year-old concern, which recently celebrated the anniversary by the dedication of a new machine shop. Left to right, they are: Raymond B. Kropp, vice-president; Charles J. Johnson, secretary and treasurer; Roy A. Kropp, president, and Arthur W. Hellstrom, vice-president and works manager.

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U. S. Steel Moves Control of Sales, (



WILLIAM BEYE
V:ce-President, Labor Relations



C. H. RHODES Vice-President, Purchases

NITED States Steel Corp. will transfer control of its sales, operating, labor and purchasing departments from New York to Pittsburgh on Jan. 1.

This change, expected to take more than 100 New York employees, including officials, to Pittsburgh, will be accomplished through a management company headed by Benjamin F. Fairless, president, and the following officials:

Thomas Moses, vice-president in charge of raw materials.



R. E. ZIMMERMAN Vice-President, Research

Walter Mathesius, vice-president in charge of operations.

C. V. McKaig, vice-president in charge of sales.

William Beye, chief counsel and vice-president in charge of industrial relations.

Max D. Howell, vice-president, secretary and treasurer.

R. E. Zimmerman, vice-president for research.

C. H. Rhodes, vice-president in charge of purchases.

Harold L. Hughes, vice-president, with special duties.

Concentration of United States Steel's management activities (aside from financial matters) at Pittsburgh will climax a 10-year program of reorganization for that company and its subsidiaries.

Reasons for Move

Explaining the move to Pittsburgh, Myron C. Taylor, the corporation chairman, said:

"Within the past 10 years the United States Steel Corp. has conducted an exhaustive study of all its affairs with a view better to adjust its capital structure, location of its plants, their character, equipment, operations and personnel, to meet modern operating conditions. To this end it has already made and still is making large expenditures for improvements in those localities best suited to its operations and for the better service to its customers in its natural markets.

"From time to time it has announced the major policies which have been developed and made effective. The concluding plan of major revision in this 10-year cycle of activity is intended to accomplish a more closely coordin-



H. L. HUGHES Vice-President, Special Duties

56-THE IRON AGE, December 16, 1937

Operating Departments to Pittsburgh

ated relationship between the activities of its several subsidiary companies.

"The first features of the plan, consisting of various consolidations of subsidiaries within the corporation, have already been effected, an outstanding example being the merger of the activities of Carnegie Steel Co. and Illinois Steel Co. in 1935, followed in 1936 by the addition of American Sheet & Tin Plate Co. under the corporate title of Carnegie-Illinois Steel Corp.

"Many changes in personnel have taken place at various times, and others have recently been announced.

"To accomplish a closer operating relationship between the several subsidiary companies it has now been concluded to concentrate the supervision of a considerable number of the existing subsidiaries, excluding public service subsidiaries and railroads, within a management corporation to be known as the United States Steel Corp. of Delaware, the entire capital stock of which is owned by the parent company, the United States Steel Corp. of New Jersey. The

companies thus involved contemplate a contractual relationship with the United States Steel Corp. of Delaware, under which they will arrange for its services in a supervisory capacity.

"The principal headquarters of the Delaware corporation will be at Pittsburgh, which is a central location more convenient to the management of the subsidiaries and more closely in touch with the atmosphere of a steel corporation. This arrangement will also bring



MAX D. HOWELL Vice-President, Treasurer

the staff of the Delaware corporation into closer and more intimate relationship with the current activity of such subsidiary companies.

"The board of directors of the Delaware corporation will consist of 21 members. Benjamin F. Fairless will become president of the Delaware corporation and as heretofore announced, will on Jan. 1, 1938, become president of the United States Steel Corp. of New

(CONTINUED ON PAGE 84)



WALTER MATHESIUS
Vice-President, Operations



C. V. McKaig Vice-President, Sales



THOMAS MOSES
Vice-President, Raw Materials

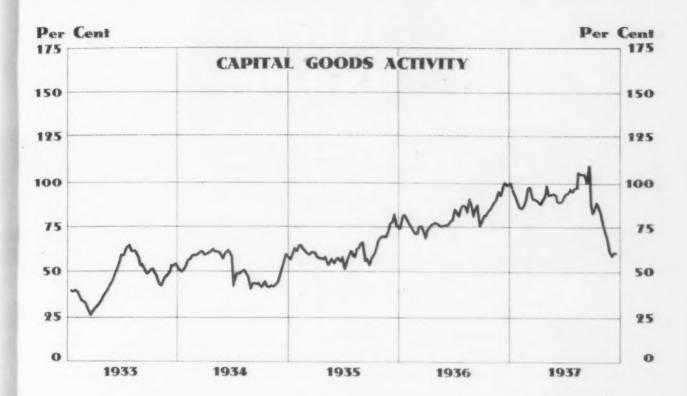
Current Metal Working Activity

Latest Data Assembled by THE IRON AGE from Recognized Sources.

November, Steel Ingots: (gross tons) 1937	October,	September,	October, 1936	Ten Months, 1936	Ten Months, 1937
Monthly outputa 2,153,781	3.392.691	4.301.869	4.534.246	38.060.388	45,891,460
Average weekly outputs 502,047	765.844	1.005,110	1.023,532	873,546	1,056,676
Per cent of capacity ^a 38.22	58.31	76.52	78.15	66.69	80.67
Pig Iron: (gross tons) Monthly outputb	2,892,629	3,410,371	2,991,887	24,556,395	33,114,269
Raw Materials:					
Coke output (net tons)	4,262,946	4,679,875	4,299,900	37,395,300	45,999,617
Lake ore consumed ⁴ (gross tons)	4,203.873	5,157,411	4,384,908	35,818,890	49,344,994
Castings: (net tons)					5.00.00.7
Malleable, production"	42,953	52,728	51,778	459,088 451,147	542,037 362,260
Malleable, orders*	34,810 65,957	41,662 83,047	55,521 74,775	653,202	924.632
Steel, production ^e	36.837	57.414	59,431	673,256	815,711
	30,037	3,,,,,	37,131	0,3,200	0.0,
Finished Steel (net tons) Trackwork shipments*	6,137	8,101	5.547	58,478	84,028
Fabricated shape orders	46,912	132,432	130,989	1,320,867	1,381,381
Fabricated shape orders [‡]	149,308	163,541	156,717	1,292,315	1,415,403
Fabricated plate orders*	31,942	31,484	33,791	392,554	373,914
U. S. Steel Corp. shipments ^g 587,241	792,310	1,047,962	1.007,417	8,875,124	11,749,156
Ohio River steel shipmentsh	89,750	122,600	145,065	930,446	1.097,395
Fabricated Products:					
Automobile production ¹	369,193	175,620	264,495	4,148,857	5,040,060
Construction contracts	\$202,081‡ 938,443	\$207,072‡ 725,699	\$225,768‡ 924,797	\$2,267,396‡ 6,971,797	\$2,509,095 [‡] 8,476,910
Steel barrels shipped*	\$1.918‡	\$2.084‡	\$1.777	\$15,487‡	\$21,807‡
Steel boiler orderse (sq. ft.)	611,720	661,372	968,845	8,701,981	8,623,644
Locomotives orderedk	0	8	22	180	278
Freight cars orderedk	21	1,195	1,310	38,664	47,826
Machine tool index ¹	152.0	210.7 231.8	136.5 173.8	127.5†	180.8† 224.6†
	100.2	231,0		, , , , , ,	221.01
Non-Ferrous Metals: (net tons)	39.292	53,850	59.210	411.016	508,060
Lead shipments ⁿ Lead stocks ⁿ	100.646	90,742	183,430	*********	300,000
Zinc shipments ^o	40,345	47,737	53,963	445,570	507,890
Zinc stocks ⁰ 42,984	25,817	13,517	68,744		
Tin deliveries ^p (gross tons) 5,195	8,210	8,245	6,005	61,730	73,450
Refined copper deliveries ⁹	44,592 181,842	66,229	75,919 178,018	614,772	751,393
Refined copper stocks	181,842	144,321	170,010		
Exports: (gross tons)	500 / / /	540.740	251.010	2 700 052	1 204 075
Total iron and steel ^r	522,611 264,809	542,740 213,990	256,918 127,470	2,709,853 917,471	6,384,875 2,074,552
Finished steel		173,902	105,922	822,006	1,714,938
Scrap		252,713	119,568	1,704,723	3,466,055
Imports: (gross tons)					
Total iron and steel	37,186	37,071	64,509	552,275	481,272
Pig iron*	11,870	7,911	7,264	144,871	95,908
All rolled steel*	15.964	13,796	29,730	229,970	254.504
British Production: (gross tons)					
Pig Iron ⁸ 762,300	769,600	726,600	670,300	6,367,100	6,929,100
Steel ingots ⁸	1,133,600	1,163,000	060,500	9,678,500	10,681,900

[†]Three months' average. \$000 omitted.

Source of data: "American Iron and Steel Institute; "The Iron Age; Bureau of Mines; Lake Superior Iron Ore Association; Bureau of the Census; American Institute of Steel Construction; United States Steel Corp.; United States Engineer, Pittsburgh; Preliminary figures from Automobile Manufacturers Association—Final figures from Bureau of the Census, U. S. and Canada; F. W. Dodge Corp.—37 Eastern States; Railway Age; National Machine Tool Builders Association; Foundry Equipment Manufacturers Association; American Bureau of Metal Statistics; American Zinc Institute, Inc.; New York Commodities Exchange; Copper Institute; Department of Commerce; British Iron and Steel Federation.



THE IRON AGE Weekly Index of Capital Goods Activity

(1925-27 = 100)

Week ended Dec. II	60.5	Same week	1934	50.8
Preceding week	60.9*	Same week	1933	49.0
Same week last month	61.6	Same week	1932	40.1
Same week 1936	97.5	Same week	1931	52.0
Same week 1935	77.2	Same week	1930	78.4
Sama waal	1929	9	9 2	

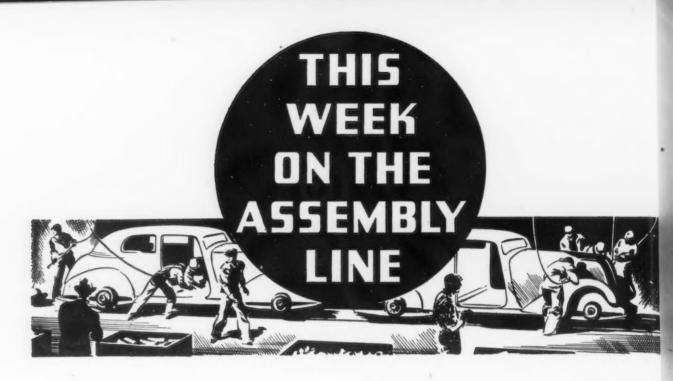
* Revised.

ITH the approach of the year end, The Iron Age index of capital goods activity shows a definite tendency to level off at 60 per cent of the 1925-27 base average. The loss for the week of Dec. 11 was 0.4 points from the revised index figure of the previous week, the smallest weekly loss since the decline started in mid-September. The leveling out process is further emphasized by the fact that the index has lost only 1.1 points from its level of a month ago. Losses for the week were recorded in the Pittsburgh and the steel ingot series which dropped 3.2 points and 2.4 points, respectively. Fractional gains were recorded in automobile assemblies and heavy construction awards

due to the week's losses being less than the seasonal trend. The weighted index for the month of November, as computed from the weekly index numbers, was 64.9, as compared with 67.8 for October and 90.0 for November, 1936.

	Latest Week	Change from Preceding Week
Steel production (per cent of capacity)	27.5	-2.5
Automobile production (number of cars and trucks)	85,763	410
Railroad loadings of forest products (number of cars)	28,021	+2,904
Pittsburgh industrial production and shipments (index number)	57.2	-3.2
Construction contracts awarded (total value)\$	31,873,000	\$9,807,000

Components of The Index (1) Steel Ingot Production Rate, from THE IRON AGE; (2) Automobile Production, from Ward's Automotive Reports; (3) Revenue Freight Carloadings of Forest Products, from Association of American Railroads; (4) Industrial Productive Activity in Pittsburgh District from Bureau of Business Research of University of Pittsburgh; (5) Heavy Construction Contract Awards, from Engineering News-Record.



... Buick tunes production above 1100 a day with 85,500 new models scheduled by end of year.

... 26,000,000 man-days of work lost through labor disputes during last fiscal year, according to Secretary of Commerce.

0 0 0

... 60 UAW members arrested on traffic charges while distributing union paper at Ford River Rouge plant.

. . . Labor's Non-Partisan League votes to form state labor party on "principles of the labor unions."

ETROIT, Dec. 13 .- With production held close to the current demand for new cars, Buick is making one of the most outstanding of all records for itself. While December output in most automobile plants is being sharply curtailed, Harlow H. Curtice, president of Buick, announces that his plants will turn out an average of 1122 cars a day. December schedules call for the output of 20,191 cars, bringing total production of 1938 models through Dec. 31 to more than 85,500 cars. This compares with 76.359 built in the corresponding period of last year, an increase of 12 per cent.

A total of 18 days will be worked this month at Buick, compared with 20 days in November, when 24,461 cars were produced, and 21 days in October, when output was 25,001 cars. The figure for this

November is 980 cars greater than for November a year ago. This company entered the new season with something like 65,000 unfilled orders and reports that it still has a substantial bank, with sales at present exceeding those of a year ago. This one company stands out in sharp contrast to the rest of the industry which, with the exception of Ford, is contracting its efforts steadily because customer demand has slowed down. Complete new car registration figures for October give Buick fifth place in retail volume for the entire industry. whereas a year ago it was in seventh place.

Chevrolet, which was the high producer a week ago, has cut down from 27,500 cars to 20,000, accounting for a large part of General Motors' volume drop from 41,400 to 31,800. Plymouth held steady

at 10,500 units, as did the rest of Chrysler volume, which dropped only 1100 to 19,600.

Ford Output Gains

As anticipated, Ford plants advanced from the 13,070 (revised) built a week ago to 22,615 units. Total output for the week, according to Ward's Automotive Reports, was 85,763, compared with 86,173 the previous week and 19,660 the corresponding week a year ago. Ward's estimates December production at 285,000, with 360,000 units estimated for November, compared with 405,702 last November. This ties in very closely with the Automobile Manufacturers' Association figure for November factory sales, which is 363,538.

On the basis of this A.M.A. estimate, November operations represented an 8 per cent increase over the preceding month and a 10 per cent decrease from November, 1936. Factory sales for the first 11 months of this year were placed at 4,656,530, a 14 per cent increase over the 4,097,316 units sold during the corresponding period of last year. December should bring the year's total very close to the 5,000-000 mark.

The last year's stoppages and industrial disputes are estimated to have cost employees 26,000,000 mandays of work. As part of this, Secretary of Commerce Roper estimates that stoppages in General Motors and Chrysler Corp. plants alone cost employees between 7,000,000 and 8,000,000 man-days of work before last June 30.

Union Asks 24-hr. Week

A plea was made last week by the UAW Chrysler locals to have



the work week cut to a minimum of 24 hr. during the present slack period so that more workers might be employed. At present the plants are working 32 hr. a week. This action followed a two-day session last week-end at which delegates from Chrysler plants made preliminary plans for their negotiations on a new contract with the corporation.

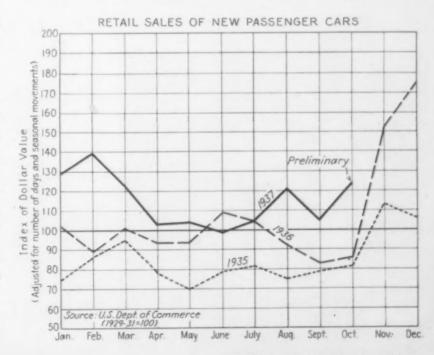
Another incident in the union's campaign to organize Ford workers occurred Wednesday when 60 members of the union were arrested on traffic charges as they attempted to distribute union literature at Gates 3, 4 and 5 on the Miller Road side of the Ford plant. The arrests resulted in a petition asking Governor Murphy to remove Mayor John L. Carey of Dearborn on grounds of official misconduct and neglect of duty. Meanwhile the arrested men are free awaiting the warrants which the Dearborn city attorney threatens to issue. The distribution and the arrests were staged principally to provide a test case. This is the first time any step has been taken to prevent distribution of the union paper from a public highway adjacent to the Ford plant, although last May 26 a battle between UAW organizers and Ford men resulted at Gate 4 when distribution of union literature was attempted on a Ford overpass. Mayor Carey's declaration that Gates 3, 4 and 5 were in a congested area, with literature distribution prohibited, was the first attempt to use such power in the industrial disputes around Detroit. Dearborn officials told the United Auto Workers that they could distribute literature at Gates 9 and 10 on the far west side of the River Rouge holdings. However, only a small part of the production workers leave by these gates, the majority using the parking space along Miller Road and entering through the gates on that side of the plant. Only a string of rapidly moving automobiles leaves through the western gates.

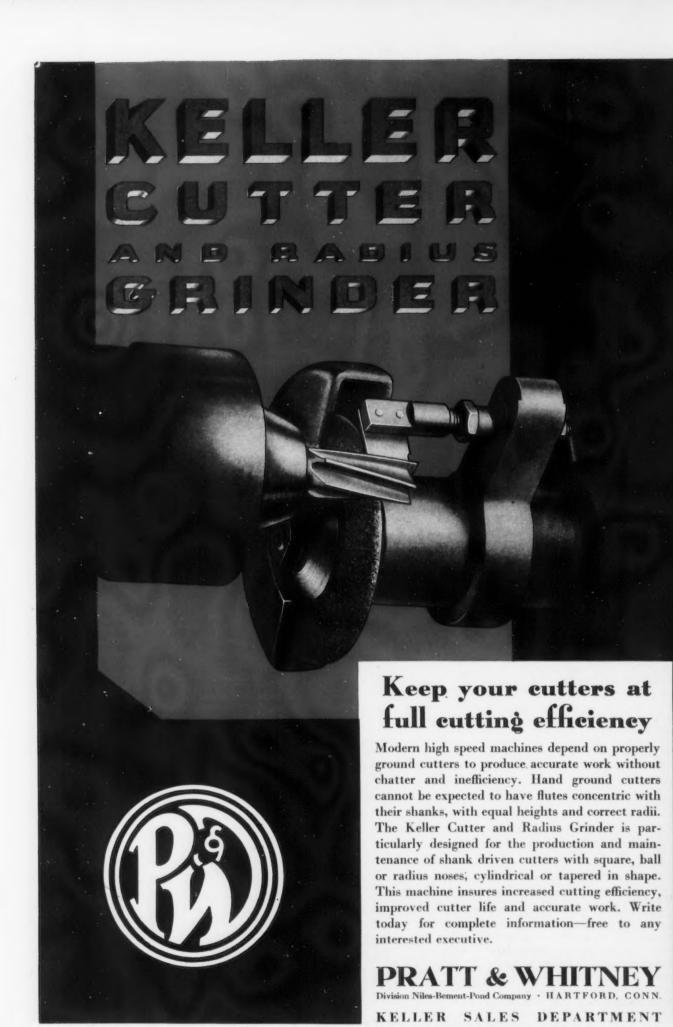
Arbitration Under Way

The first formal arbitration under the agreements between the automobile industry and the autounion got under way last Wednesday as Willard E. Hotchkiss, the arbitrator, sought to settle a dispute between General Motors and the UAW. The case involves alleged discrimination in the dis-

charge of six men whom the company accused of dipping a fellow worker into a barrel of tar-like substance last June 10 at the Fisher Body plant in Pontiac. The story of one of the witnesses throws an interesting sidelight on the shop steward system. He testified that he joined the UAW in February and was named chief shop steward for the organization. He said that he was required to work the first hour of his shift each day and then was allowed four hours in which to settle grievances of the union workers.

Further political ambitions of the UAW are being formulated in sessions like that held Sunday by Labor's Non-Partisan League. Two





400

hundred fifty delegates voted to act jointly with other labor groups in the State for a meeting to consider the formation of a State labor party to be formed on the "same fundamental principles as the la-bor unions." The UAW nine-man political action committee which functioned in the last municipal election in Detroit was continued as a temporary executive committee with the addition of one delegate to be named by each local union joining the League. Action similar to this has been taken in Hamtramck, where the UAW has announced that it will enter politics actively this winter but without authority to any individual to pledge the UAW support to any candidate. The UAW feels that the 126,000 or more votes it polled for its own men in the last Detroit election offer hope for success in forthcoming campaigns.

Employment Level Lower

Employment in the Detroit area is reported at a level less than that of a month ago by 70 per cent of the members of the Purchasing Agents Association of Detroit. Twenty-five per cent of those reporting indicate that there has been no change. The industrial employment index of the Detroit Board of Commerce shows that the peak of local employment was reached Nov. 1, when the index stood at 124.9. By the middle of the month, it had dropped to 123.4 and by the end of the month had reached 115.1, approximately the same level as a year ago at the same date. Other statistics gathered by the Purchasing Agents Association indicate that general busness is much less satisfactory than a month ago. In November 81 per cent of those giving their opinions saw a turn for the worse, compared with 41 per cent who expressed this attitude in October. Commodity prices were reported lower than a month ago by 52 per cent and the same as a month ago by 46 per cent. Decreased inventories were reported by 2/3 of the members. While up to a month ago Detroit businessmen have been reporting money to be plentiful, the change indicated in October has followed through this month and now only 67 per cent report ample credit. Twelve percent said "slow" and 2 per cent said "tight."

Weight reduction is revealed as one of the most important points in Buick's adoption of coil springs for rear suspension. Since most of the reduction is in unsprung weight, it results in improved riding and passenger comfort. In substance, this is one of the major benefits of coil spring rear suspension, according to Vern Matthews.

Buick chassis engineer. A pair of Buick coil springs on the Buick 40 cars weigh 27.38 lb., as against 76 lb. for the former leaf springs. The entire 1938 rear spring assembly weighs 45.94 lb. against 107.01 lb. last year, the engineer said. The reduction in unsprung weight is from 391 lb. to 368 lb.

Packard Adds New Car

A new car has been added to the Packard Eight line. It is an eight-passer rer sedan and limousine type now in production. Because this car will carry greater passenge. loads than the regular Packard Eight, the chassis is equipped with a heavier rear axle, larger brakes, heavier frame and springs and larger tires.

The new small Italian car, introduced at the New York Show, the Fiat, has given American parts manufacturers a chance to add replacement equipment for these cars. These include tires by Firestone, Willard Batteries, Champion spark plugs, Auto-Lite head lamps and Tung-Sol Westinghouse Mazda Lamp bulbs.

The manufacturer of last year's successful small American car, Willys, is paying another quarterly dividend. Directors of Willys-Overland Motors, Inc., have voted \$48,116.70 to holders of 320,778 shares of outstanding \$10 par

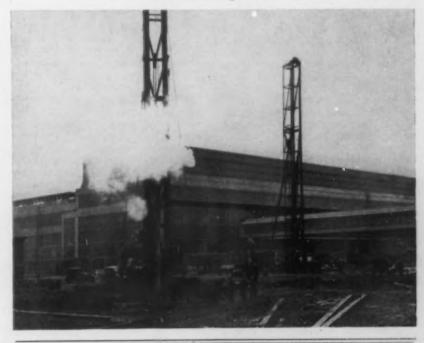
value convertible preferred stock. With this payment for the present quarter, dividends on these shares since October, 1936, will total nearly a quarter million dollars. Another dividend declaration is that made last week by the directors of the Yellow Truck & Coach Mfg. Co., a General Motors division. The dividend is payable Dec. 23 and follows a \$1.75 dividend declared Nov. 17 and \$5.25 per share previously paid this year, a total of \$21 a share. Dividends in arrears on this stock, dated Dec. 31, 1937, will amount to \$14 a share.

Cowling Resigns

Able-salesman W. C. Cowling, Ford Motor Co. sales manager and an employee of the company for 23 years, has resigned to enter private business. Cowling entered the employ of the Ford company in the traffic department in 1913 and rose to the head of that department before his transfer to the sales division.

Now it can be told that Cowling professed no prophetic eye for the 1938 outlook. At one of the press previews he said, "All I know is that between now and the first of the year we'll build all the cars we can. After that—well, for the first time in 23 years in this business, I guess I don't know."

THE first pile was driven last week at the Ford Rouge plant to start the Ford Company's \$40,000,000 building program. The pile driver is the first of seven to go into action on the site of the first new building scheduled. Seven pile drivers during the next three months will drive 20,000 tons of steel piles, some 107 ft. long, to hard strata to support building foundations and foundations for heavy machinery. Ford recently awarded contracts for the steel piling and for 25,000 tons of structural steel for the building itself.



WASHINGTON.



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- ... NLRB attack on freedom of press stirs Congressional critics to ask for investigation.
- ... President urges quick relief for railroads, but ICC denies carriers' emergency plea.
- ... Federal Reserve Governor Eccles declares labor contracts have added to price rigidity.

By L. W. MOFFETT

Resident Washington Editor The Iron Age

ASHINGTON, Dec. 14,-Shades of the once potent Blue Eagle! Amusing and sour memories of the old bird's delirious heydey, when to ruffle its feathers even slightly was seditious in the mind of its zealous keepers; when mild criticisms, written or oral, often meant imperial lectures for the critics; when a York, Pa., battery maker, trying to maintain employment, was tossed into jail because he could not adhere to a more or less sacred code; when a New Jersey pants presser went to durance vile for knocking a nickel off the code standard.

Conjured are these thoughts of crazy-quilt bureaucracy by the grotesque antics of the National Labor Relations Board. It seems to be hell-bent and well on its way toward outdoing the unlamented NRA when the latter in high fervor of a crusading regimentation, laid down the Draconian law to industry. The NRA was saved from

itself and industry was saved with it—by a merciful Supreme Court in its famous "horse and buggy decision."

NLRB and the Press

But high and mighty as the Blue Eagle became in its topmost flights of fancied power, the NLRB is attempting an even greater degree of domination. For it seeks not only to tell industry where to head in, via the CIO route, with respect to labor relations, but to gag that section of the press—and it is a large section of both the daily and trade press—which opposes the board's policy.

Vigorous denials to the contrary, this is the almost universal conclusion of press criticism of the board's high-handed tactics toward two editors, Harry T. O'Brien of the St. Mary's, (Pa.) Daily Press, and Hartley W. Barclay of Mill and Factory.

Because these editors attacked the NLRB policies they are placed under subpoena by the board. Mr. Barclay, determined to stand on his constitutional rights, disregarded the subpoena which called for his appearance at a hearing in Steubenville, Ohio. So the case has been put directly up to the NLRB in Washington. Mr. Barclay's attorney, Elisha Hanson, manifestly turns to the first constitutional amendment in defense of his client

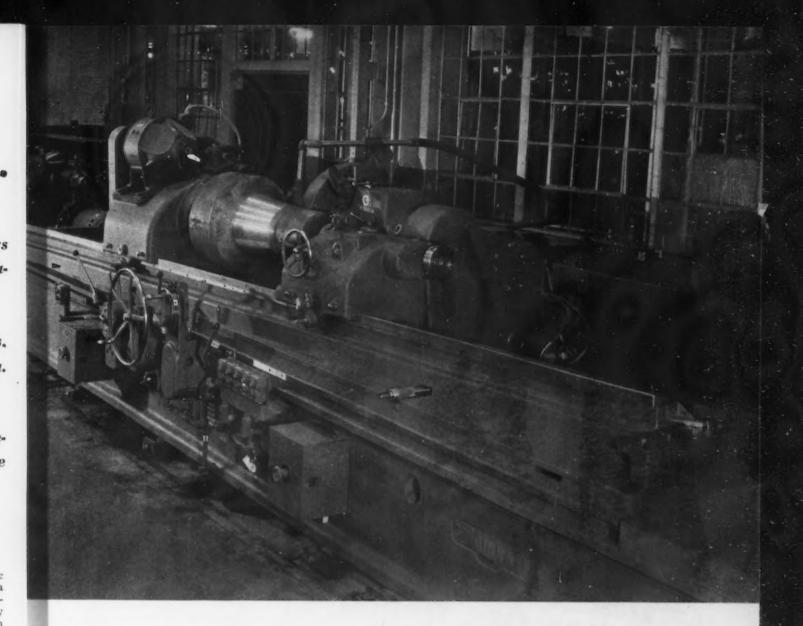
—in defense indeed of democratic government and in opposition to a dictatorship. This amendment, supremely fundamental to the liberty of any people, bars Congress from enacting any law "abridging the freedom of speech, or of the press."

Denies Curbing Press

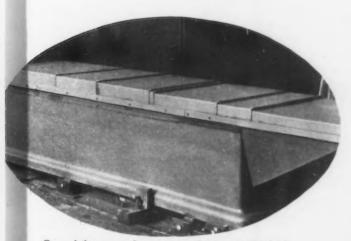
The NLRB, seeking a way out, strongly denies it is trying to curb the press. It is only—so it says in effect—seeking evidence of alleged coercion of employees by employers. The attempted tie-in is that the Barclay and O'Brien articles were sponsored by employers and distributed among their employees. The NLRB naively points out that it acted under the broad Wagner Act provision giving the NLRB authority "to issue sub-poenas requiring the attendance and testimony of witnesses and production of any evidence that relates to any matter under investigation or in question before the board,

It was only the nature of distribution of the Barclay article among Weirton Steel Co. employees that concerned the NLRB, so it said. It was not the nature of the article at all, so it was urged, the broad-gaged board not caring one whit about criticism, per se.

But the veneer of this contention was abruptly punctured by the revelation, made subsequent to issu-



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ance of the Barclay subpoena, that an examiner and attorney for the NLRB had submitted Mr. O'Brien to an inquisition because he had criticised the NLRB policy. amazing was the quiz to which Mr. O'Brien was put that were it not a fact it would be difficult to believe it could have taken place. It was persecution. And undoubtedly Mr. Barclay had been spotted for a similar grilling. Were not the principle involved so serious, one could get light comedy out of the affair almost as amusing as are the ex parte NLRB hearings themselves. For how can one suppress a smile at the NLRB's elaborate subpoena which required Mr. Barclay to produce copies of all letters, memoranda, telegrams, radiograms, reports and other communications used in preparing his article. Also the original and "revised" proof sheets were called for along with other minutia. Probably through oversight no demand was made to bring along the office cat and the galley boy. But it would have been fitting with the whole remarkably inent, amateurish proceeding which gives final evidence, if any were required, that the NLRB is badly in need of a new personnel.

The Wagner law itself has been raked fore and aft with strong sentiment in industry—and in the AFL—for its revision. Yet the act does not tamper with the freedom of the press. Protest in the present case is against abuse of power given under the act that has prompted the NLRB rampage.

But if the NLRB does have the power it affects—which means curbing press criticism—then one gets a sympathetic understanding of how Mr. Bumble felt when he said "If the law supposes that, the law as a ass, a idiot." (Oliver Twist.)

Machine Tool Orders Drop 16 Per Cent

SHOWING a decline for the third consecutive month, the combined index of foreign and domestic machine tool orders for November stands at 127.7 per cent of the 1926 average, according to the National Machine Tool Builders' Association. The November figure represents a decline of 16 per cent from the October index of 152.0, and 54.8 per cent from the year's high of 282.5 in April.

In November foreign orders were in greater volume than domestic orders for the first time since December, 1933. Standing at 64.4, the foreign index is 1.1 points above October's level, and 1.5 points above November's domestic index. The index of domestic orders in November is 63.3 per cent of the base average, a drop of 25.8.

Congressional Critics Want Investigation

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ONGRESSIONAL critics of the National Labor Relations Board, encouraged in their fight to draft a more equitable labor relations law as a result of charges that the board is moving to control the press, are pressing for investigation of the quasi-judicial agency.

Senator Edward R. Burke, Democrat, of Nebraska, requested the judiciary committee to inquire into allegations that the board has been partial to the CIO and has threatened to infringe on freedom of the press. Both Republicans and Democrats are expected to be participants.

"The Labor Board, conceived with the best of objectives, has worked out so that even its closest friends are apologizing for it," Bridges said. "It is probably one of the most lopsided Government agencies ever created because employers have no rights before it and it is prejudiced toward one arm of labor."

Meanwhile, the CIO-AFL rift continued to plague the board. For the second time within two weeks, it split on the question of recognizing a craft union over the industrial type of union as sponsored by John L. Lewis. It upheld the collective bargaining rights of a craft union at the Worthington Pump & Machinery Corp., of Harrison, N. J., in a three to two decision.

Although the SWOC had a contract and held that workers in the plant should be considered as one unit, a majority of the board upheld the AFL theory that skilled workers must be afforded individual representation.

Board member Edwin S. Smith cited his earlier dissents in the Allis-Chalmers Mfg. Co. and the Schick Dry Shave Co. cases in substantiating his reasons for favoring a plant-wide unit. He said:

"In this plant of 1800 employees, there was up until the coming of the SWOC no effective labor organization. The association had succeeded in organizing about 20 per cent of the wood pattern makers, but the record is silent as to any effective bargaining between the company and this minority group.

"With the advent of the industrial union, labor organization gathered headway rapidly in the plant; at the time the SWOC made its agreement with the company in May about 95 per cent of the employees had affiliated with it. The union of pattern makers, which had remained for many years on an ineffective basis, now achieved



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a sudden spurt as a result of the general enthusiasm for organization created by the SWOC. . . .

"There seems no special warrant in the claims put forward by the association for weakening collective bargaining in an industrial unit by depriving the unit of the strength of this group of skilled workers."

Michigan Bolt & Nut Co., Inc., has moved its sales offices and warehouse from 7545 Russell Street to larger quarters at 2667 East Grand Boulevard, Detroit.

President Wants Early Aid For Railroads; ICC Denies Emergency Plea

ASHINGTON, Dec. 14.—
President Roosevelt at his press conference last Friday said the sooner railroads get a determination of their pending rate case the better, adding that that is all he could say at this time.

The President's remarks were

taken to be favorable to the railroads, though contrary to widespread views they do not necessarily mean they will hasten an ICC opinion nor assure rate increases. However, both a comparatively early decision, perhaps next March or April, and substantial rate increases are being freely predicted.

Action of the commission on Saturday in moving up the hearing date on final arguments from Feb. 7, the date previously set, to Jan. 17 was believed to have been prompted by the emphasis placed on the railroads' financial plight together with the President's remarks the day before.

But the matter of an immediate rate increase is definitely out of the picture. This was made evident when the commission last Friday denied the railroad petition of the day before asking for an immediate rate increase.

Asked about his conference the preceding day with RFC Chairman Jones, the President said that the problems of one or two individual roads had been discussed where there appears to be need for temporary financing pending the outcome of the ICC decision. He said the amounts involved would be small, however.

Questioned specifically as to what the Government could do for the railroads and if it is entirely in the hands of the ICC, Mr. Roosevelt said that the first responsibility rests with that agency. He described the railroad situation as the most difficult the country faces in many ways and referred newsmen to Joseph Eastman's report made when he was Coordinator of Transportation to illustrate his point that nobody in the ICC thinks they have a permanent solution of the problem.

Opposes Government Ownership

The last thing the Government wants to do is to take over the roads, the President continued, but obviously many of the roads cannot continue to function while in receivership. He listed their difficulties as (1) financial; and (2) competition. He elaborated on the second category, explaining that it had been growing up over a period of years because shippers in vari-



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our communities felt that if they had two railroads to choose from they would get better service even though the rates were the same. That situation was allowed to continue, he added, even though in many cases one road could have handled the whole business.

He said he believed the country was coming to a gradual reduction in competition among roads and that if that is the trend it can only mean further consolidations and abandonment of more tracking. He said it was his view that a large railroad mileage should be abanboned. Economically, it just can't continue otherwise, the President said

Mr. Roosevelt said the Government had no specific plan for remedying the railroad situation and pointed out that because the ICC is principally charged with the problem, any plan that has as its objective the assistance to private management and private ownership and finding a solution to restore solvency ought to originate with that agency. You can't keep a road in insolvency forever, the President added.

Asked to comment on Jesse H. Jones' statement that subsidizing the carriers might offer a solution, Mr. Roosevelt retaliated with another question. Why not cotton mills and others, he asked, adding that in following such a course, you would be working toward state socialism.

U. S. May Build Up Manganese Ore Stock

ASHINGTON, Dec. 14.—"An emergency stockpile of more than a million tons of manganese ore, valued at approximately \$40,000,000, will be purchased by the Government if present recommendations of the War Department and the Military Affairs Committee of the House carry through," J. Carson Adkerson, president of the American Manganese Producers Association, has stated.

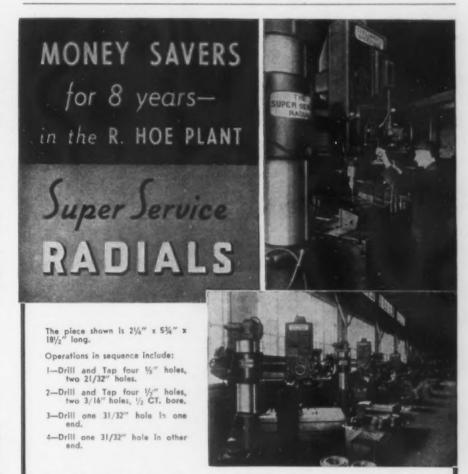
"The highest grade manganese ore in the world's market is today being produced from formerly worthless low grade material at Butte, Mont., and is being shipped to ferromanganese manufacturers in the East at the rate of more than 100 tons per day.

"The United States Bureau of Mines has recently developed at Boulder Dam an electrolytic process for the recovery of relatively pure manganese from the abundant reserves of low grade ores in the United States. "A large portion of the ore for the Government stockpile will likely be mined from deposits in Alabama, Arizona, Arkansas, California, Colorado, Georgia, Idaho, Minnesota, Montana, Nevada, New Mexico, North Carolina, Oregon, South Dakota, Tennessee, Texas, Utah, Virginia, Washington and West Virginia.

"The present proposal is for the ores to be purchased from foreign sources. Domestic producers, who have for years clamored for a mar-

ket and the opportunity for further development of domestic deposits to meet just such an emergency, now demand that the purchases be confined to the United States for employment purposes as well as national defense.

"The production of a million tons of manganese ore will provide direct employment for more than 68,000,000 man hours of labor, covering widespread rural and mountainous areas in the United States."



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Labor Contracts Add To Price Rigidity According To Marriner S. Eccles

ASHINGTON, Dec. 14.—
Marriner S. Eccles, Chairman of the Federal Reserve
Board and the power behind the
throne in the Administration's projected large-scale housing program,
told members of the Senate Banking and Currency Committee last
week that price rigidity and an
increased number of labor contracts was responsible for the
building slump in the last eight
months and that both are the result of the NRA program.

"I would say there is far more rigidity in the prices today than there has possibly been in the past," the Reserve Board chairman testified during hearings on the housing bill introduced by Senator Wagner, Democrat, of New York, which incorporated features proposed by the White House. think the NRA possibly might have contributed to making possible that situation. Labor is much more thoroughly organized, and there are many more labor contracts than there were before. Those factors contributed, of course, to the rigidity of prices."

Describing high prices as the "underlying cause" of the present business decline, Eccles discounted the idea that prices are uniformly rigid, but rather, he said, they reflect "a lack of balance." Citing what he called the group with "fixed incomes" whose earnings he

said did not go up in proportion to increased business profits and in proportion to the income of organized labor, Mr. Eccles said increases in income also lacked uniformity and that as a result construction costs soared more rapidly than in almost any other field.

Eccles Refers to Steel

Prices as a whole were not too high in the spring, Eccles said, explaining that the price index was still considerably below the 1926 level. Again referring to "the lack of balance" in prices, he cited steel, for example, which he said was 20 per cent above 1929 prices. (THE IRON AGE composite price shows present prices at 2.605c. a lb. as compared with a 2.317c. a lb. peak in 1929, or an increase of 12.4 per cent.)

Eccles told the committee that prices in some fields are coming down but that the reduction is slow in reaching the consumer. Lumber, he said, is averaging at the mill 25 per cent less than it was 90 days ago and is selling "below any possible cost of production." He attributed the drop in price to the excess of supply over demand.

Recognizing that sales below cost cannot continue, Eccles suggested as a possible remedy obtaining sufficient volume to sell at lower prices. But he qualified his statement by pointing out that even though prices dropped considerably as a result of obtaining maximum

volume, the cost is tied into the freight rates, which he said are about equal to the value of the lumber on board cars from Oregon to the Eastern markets.

"But if we can get the volume there is also the hope and the possibility that labor may be willing to take a less hourly wage with the assurance of a greater annual wage," Eccles asserted, adding that he would favor an annual wage "if it could be brought about."

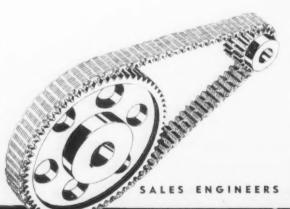
Green Opposes Annual Wage

William Green, president of the AFL, turned thumbs down on that suggestion when he appeared before the committee a few days later. He said that any reduction in building costs resulting from an annual wage plan will be "purely nominal" since it would be offset by increased overhead and operating charges. Green took the position that an annual wage would aggravate rather than relieve unemployment; would seriously dislocate and cripple construction activity; and would undermine the industry's wage structure with resultant economic instability and social discontent.

Characterizing the high cost of home financing as "the most important deterrent to building construction," Green said the largest portion of economic waste in the building industry is still attributable to the practice of competitive bidding despite "some improvements."

"When considered together with other factors in the cost of construction... it is difficult to understand how the current building lag can be attributed to the wage levels secured and maintained in this in-

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dustry by building machanics and building laborers," Green said.

Asked by Senator Wagner, chairman of the committee, if "monopolistic practices" as well as labor costs had not resulted in high prices irrespective of demand, Eccles replied that he had found that "prices do not come down very rapidly in certain fields of activity." He concurred with Wagner in the statement that wage increases had resulted in price increases of twice the size of the increase, adding:

"Where you have what we call a seller's market—where the demand is apparently greater than the immediate supply such as we had last year because of a lot of forward buying—the prices always go up without regard to cost. Business has never been averse to taking all the profit it can get at a given time; and it is unfortunate that prices were advanced in many fields belond the immediate requirements based upon increased costs. But that is what has happened."

Bethlehem's New Bar Mill Running DETHLEHEM Steel

DETHLEHEM Steel Co. is operating at about 27 per cent and there are no indications yet of any increase in new business, Eugene G. Grace, president, said last week following a directors meeting in which a year-end dividend of \$1 was declared on the company's common stock.

The new rod and bar mill at Sparrows Point, Md., with an annual capacity of 240,000 tons, was put into capacity last week and the new sheet strip mill at the same plant, placed into operation two weeks ago, is now in commercial production, Mr. Grace said.

With completion of its plantbuilding program, Bethlehem will begin 1938 with a tonnage rating in excess of 10,000,000 tons of steel products, compared with 9,360,000 tons a year earlier, he said.

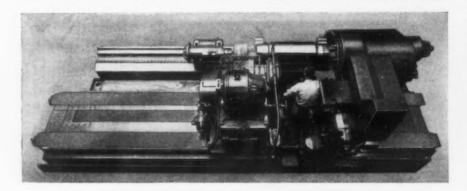
Demand for Special Rolling Stock Met

NCREASING types of specialized rolling stock are being provided by railway equipment manufacturers to meet needs of industry, V. R. Willoughby, general mechanical engineer of the American Car & Foundry Co., told the New York chapter of the Railway and Locomotive Historical Society meeting last week in New York.

He cited lead-lined tank cars provided for shipment of acids, rubber-lined tank cars for muriatic and phosphoric acid and formaldehyde, and nickel clad cars for caustic soda. "Liquid sodium," he said, "is now shipped in especially designed welded tanks, with air excluded by nitrogen, and is allowed to solidify, being melted at the destination by circulating hot oil through coils welded to the outside of the tank shell."

Bids Are Requested on 100-Passenger Planes

REQUESTS for bids on airplanes capable of carrying 100 passengers, cruising 5000 miles at 200 miles an hour, and transporting a 25,000-ton payload, to maintain American supremacy in trans-Atlantic flying have been sent by Pan American Airways to eight leading aircraft manufacturers. Preliminary bids are to be submitted by March 15 to Charles A. Lindbergh, chairman of Pan American's technical committee. Known as the Yankee clippers, the planes would be the largest in the world.



ROLL FINISH and CONTOUR

The finish of roll surfaces and the accuracy of crown shape are important factors in the rolling of sheet and strip with the quality of surface smoothness and the uniformity of gauge demanded by modern requirements.

Many rolling mill operators insure the quality of their output by grinding their rolls or having them ground in Farrel Roll Grinders. These machines are designed to grind rolls of any material to any desired finish which can be obtained with wheels at present available, with a perfect surface free from marks of any kind and with straight, concave or convex contours ground to exact symmetry and accuracy.

In addition to substantial savings in roll finishing costs and in longer roll life, the control of roll accuracy and finish permits control of the quality of flat rolled products, assures uniformity of gauge and diminishes the quantity of sub-standard product.

Our Bulletin No. 111 describes in detail the various features of design and construction which are responsible for the superior performance of Farrel Heavy Duty Roll Grinders. Copies will be sent free on request without obligation.



The Farrel crowning and concaving attachment produces a mathematically accurate curve of correct shape for either a crowned or concaved roll, exactly symmetrical on both halves of the roll. The same setting invariably produces exactly the same curvature and permits fixed, uniform and easily controlled accuracy of contour in all rolls.



FARREL-BIRMINGHAM COMPANY, Inc.

New York . Buffalo . Pittsburgh . Akron . Chicago . Los Angeles

Price Maintenance Act Forces FTC to Abandon Prosecutions

ASHINGTON, Dec. 14.— Enacted into law against V the recommendation and over the veto of President Roosevelt, the Tydings-Miller Resale Price Maintenance Act is forcing the Federal Trade Commission to abandon complaints alleging price fixing relating to standard brand products. Presidential fire was directed at the legislation last April when it was pending in Congress and was based on a report of the FTC made to the President at his request in which the FTC roundly scored the measure. The FTC told the President that, "There is great probability that manufacturers and dealers may abuse the power to arbitrarily fix resale prices by unduly increasing prices, resulting in bitter resentment on the part of the consuming public, especially in this period of rising prices."

Quoting this statement, the President said that "since we seem to be in a period of rising retail prices, this bill should not in my judgment receive the consideration of the Congress until the whole matter can be more fully explored."

He suggested without avail that Congress might approve having the FTC "bring down to date the study it made eight years ago by examining the economic effects of resale price maintenance under the novel and rapidly changing conditions now attending business in this country."

The bill was shoved through Congress by pressure. The oftenused "rider" tactic was the weapon; Senator Tydings of Maryland tacked the measure as an "amendment" to the District of Columbia revenue bill.

There are reports that, when it frames its anti-trust legislation, the Administration will attempt to have the law repealed.

It was because of the act that the FTC last week announced dismissal of three complaints, one against a drug manufacturer, a n o t h e r against the Gillette Safety Razor Co., and a third against a manufacturer of toilet preparations.

The Tydings-Miller Act, approved Aug. 17, 1937, makes legal contracts or agreements prescribing minimum prices for resale of standard brand products when such contracts or agreements are lawful as applied to intrastate transactions under the laws or public policy of any State in which such resale is to be made, or to which the commodity is to be transported

for such resale. The Tydings-Miller Act, however, applies only to contracts made between the manufacturer and wholesaler or retailer. It bars horizontal contracts or agreements between competing manufacturers, wholesalers or retailers. There are 42 States having resale price maintenance laws. There are no such laws in the Dis-

trict of Columbia, or in the six States: Alabama, Delaware, Mississippi, Missouri, Texas, and Vermont.

Sale of Leviathan for \$723,000 Approved

THE Maritime Commission at Washington has approved sale of the Leviathan for \$723,000 to Metal Industries, Ltd., Glasgow, Scotland, and Thomas Ward, Ltd., Sheffield, England. The vessel, once largest ocean liner, will be broken up for scrap at Glasgow.



E. T. Weir Urges Country To Try "Collective Cooperation"

VIGOROUS enforcement of laws against violence, intimidation and coercion and drastic amendments to the Wagner Act were proposed by Ernest T. Weir, chairman of National Steel Corp., at the National Association of Manufacturers convention held last week in New York.

Placing part of the blame for labor troubles on the Roosevelt Administration, Mr. Weir said the present Government attitude was "one of the biggest stumbling blocks to a rational get-together of capital and labor."

His address, made after the more than 2000 industrialists at the gathering approved a list of labor recommendations, criticized the expression "collective bargaining." "In those two words lies much of the controversy which has cost society so much in recent years," he said. "It is the term 'collective bargaining,' not the theory of employees choosing their own representatives, that is discordant.

Collective Cooperation

"The popular and prevalent implication of the word 'bargaining' is horsetrading, one group trying to get the better of another. If we could substitute the idea of 'collective cooperation' we would take one of the most forward steps that has ever been made in industrial relations

"I, for one," said Mr. Weir, "believe that capital and labor can get along. Eventually the workers of this country, if freed from the high-pressure influence of alien interests, are going to have exactly the kind of labor relations they want."

Following Mr. Weir's talk, Charles Fahy, general counsel of the National Labor Relations Board accused the manufacturers of "trying to put the labor unions out of business." "Collective bargaining is essential to the wellbeing of the employees," Mr. Fahy said. "It is essential to the self-respect of our industrial system but it cannot exist in the face of employer coercion of the individual employees in their choice of bargaining agents."

Board Stands Fast

The Labor Board attorney gave his listeners little hope for a more lenient attitude by the present Labor Board to employers.

Principal points in the labor platform recommended by the industrialists follow:

Workers may choose their own form of employee organization, but employee organizations must be free from coercion from any government agency.

Authorities should protect the right to engage in "lawful strikes," but their primary obligation is protection of the right to work. Laws against violence, intimidation and coercion should be vigorously enforced.

There is no justification for the closed shop or strikes to obtain it.

Compulsory collection of union dues by the "check-off" should be condemned.

Employees should be treated on the basis of merit and service without regard to union activities.

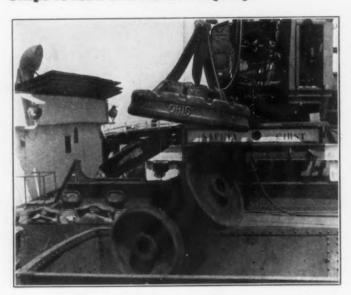
Compulsory government arbitration of labor disputes is "un-American."

Business men are entitled to the same protection in peaceful occupation and use of their property as any other taxpayers

Government should not intervene in

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Ships to load and unload rapidly.



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THE OHIO ELECTRIC MFG. CO.

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the internal affairs of labor unions except to protect members from fraud or coercion or to determine whether labor unions actually represent those they claim to represent.

Amend the Act

The National Labor Relations Act should be amended so that no employer can be penalized for failing to deal with any labor organization which maintains sit-down strikes, general strikes, strikes to prevent the use of materials, equipment and services, strikes in violation of employment agreements, strikes to compel establishment of the check-off or to prevent, compel or terminate the employment of any person because he is or is not a member of any organization.

Courts should be permitted to dispense "preventative" justice in labor disputes.

Federal and state governments should outlaw money gifts both from corporations and labor unions.

The Byrnes "anti-strikebreaking act" should be amended to outlaw interstate transportation of "strike-makers" as well as "strikebreakers."

Every employer should have a sound company employment relations policy.



EUGENE J. BUFFINGTON, director of the United States Steel Corp. and former president of the Illinois Steel Co., died in Chicago on Dec. 9, following an operation. A graduate of Vanderbilt University, of which he was a trustee, Mr. Buff-



EUGENE J. BUFFINGTON

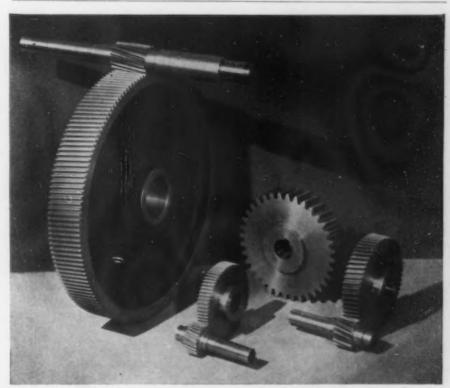
ington served for 34 years as president of the former Illinois Steel Co., and for 15 years as a member of the United States Steel Corp. directorate.

Mr. Buffington became identified with the iron and steel industry as director and treasurer of the American Wire Nail Co., Covington, Ky. When the American Steel & Wire Co. acquired the Anderson plant of the Wire Nail company in 1898, he continued as director and member of the executive com-

mittee. In January, 1899, he succeeded John W. Gates as president of the Illinois Steel Co., from which he retired July 1, 1932.

4 4 4

REUBEN E. APTEKAR, assistant general superintendent of foundries of the American Brake Shoe & Foundry Co., New York, died on Dec. 4 after a brief illness, aged 37 years. He was a graduate of the University of Michigan and (CONTINUED ON PAGE 93)



6 PLUS FACTORS

- ★ Here are a few important features of Horsburgh & Scott Helical gears that benefit every user.
- 1. The outside diameter, faces, bores and ends of the hubs are smoothly finished to the correct size.
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- 5. Rim and arms or web are extra heavy for the pitch.
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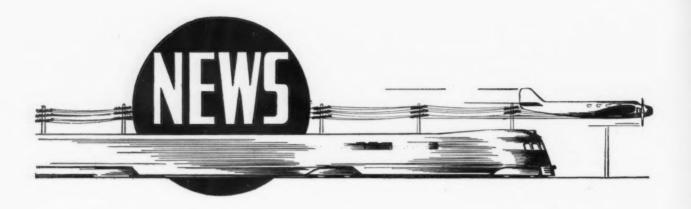
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THE IRON AGE, December 16, 1937-75



Cartel Committee Working on Agreement With American Mills

ONDON (Special Correspondence).—Discussions are now taking place in London in connection with the proposed cooperation of the United States steel industry with the European Steel Cartel. These discussions are a sequel to the agreement in principle which was reached at the recent Paris conference of the cartel.

The American manufacturers are favorable to an understanding on overseas markets in respect of steel products, with the exception of hoops, strips and sheets. At the same time they insist on European producers taking into account steel trade practice in the United States. To this end a sub-committee has

been appointed by the cartel to compare costs and selling quotations ruling in the United States and on the European markets and to submit proposals for cooperation. It is this body which is now meeting in London. There are present representatives of all the countries signatories to the cartel.

The sub-committee will prepare a report which will be submitted to a full meeting of the cartel at Dusseldorf before the end of the

The London discussions are understood to be of the frankest possible nature. Among the subjects considered has been the stabilization of prices in export markets and what allowances will have to

be made to United States exporters on account of "extras." No immediate reduction in prices is anticipated as a result of these meetings, but it is hoped that the price struggle will be ended. Certain countries, where competition was particularly strong in the case of sheets, have agreed to make concessions.

Ship Plates Reduced

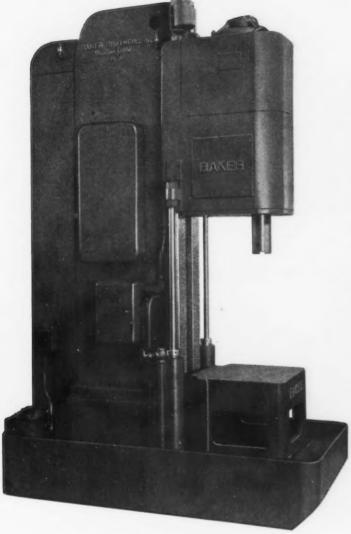
It is also reported that the export prices of ship plates have been reduced by £2 to £14 per ton.

At the Paris conference agreement is believed to have been reached concerning additional deliveries of semi-manufactured steel to British works during the first quarter of 1938. Form orders are said to total 75,000 tons, but the buyers have the option to take an equal quantity, making a potential aggregate amount of 150,000 tons. German newspapers claim that

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Tetails-Count



30 HO capacity up to 25 H.P. max. feed pressure 23,500 Carefully considered details of Baker machines are the basis for their better production performance.

The standard 30 HO hydraulic feed machine (illustrated) shows the usual sound Baker design. Important details that insure accuracy, speed and long life are also included. Automatic lubrication, helical gears in head, multiple splined spindle mounted on preloaded ball bearings, patented "Twin Pull" feed, and lower drive to spindle—these are not necessary for an ordinary machine. They are, however, required to meet Baker performance standards.

The 30 HO is provided with pick-off gears for speed changes; is totally enclosed for safety and easy maintenance; and can be furnished with multiple head, indexing table and special fixtures for special requirements. It is one size of a complete range of standard machines.

For your drilling, boring, tapping, and reaming requirements, consider machines built for better performance. Submit a blueprint or sample part for a recommendation by our engineering department.

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only Western European works are participating in this agreement.

S. W. Alexander, one of the chief critics of British steel policy, says in the *Evening Standard* that Britain is "trying desperately hard to tighten up the International Steel Cartel and to get the Americans in."

"The weakness of attempts like this to maintain export prices," he declares, "is that if the export price is too high in relation to internal prices it results in a larger quantity of steel going into goods for export in the manufactured form. Thus, although the steel makers of this country might appear for a time to get an advantage they would, in fact, lose in the long run because foreign manufacturers would build up their industry under the umbrella of an artificial international price level."

Another prominent critic of the policy of the British Iron and Steel Federation is Arthur Chamberlain, chairman of Tube Investments, who referred at the company's annual meeting in Birmingham to the recent announcement that present prices will hold good until the end of 1938.

Argues for Lower Prices

"We have been informed," stated Mr. Chamberlain, "that this was a public spirited action, taken in the face of great uncertainty as to the cost of raw material, to give confidence and stability to all users of steel and iron, and so to endeavor to put a check on that recession in trade activity which we are told is already operative in the United States, and with which we are also threatened in the next 12 months.

"If so, it is an action both wise and worthy of our admiration. It would have been wiser, more certain of achieving its announced aim and more worthy of our admiration if they had announced an immediate reduction in price. Personally, I read the omen differently. I think that they have begun to realize that the recession in trade with which some people think we are threatened is in part caused by the prohibitive cost to industry of their goods, and that this is a desperate but, in my opinion, futile attempt to maintain their exorbitant prices as yet a few months longer. I hail the announcement as heralding an imminent drop in steel prices, which they fondly hope to postpone by a show of trade solidarity that they really fear will not stand up against the hard facts of supply and demand."

Against this viewpoint, the federation declares that the decision to stabilize the majority of basic and hematite steel products for 1938 was taken with the full concurrence of the Import Duties Advisory Committee. It was a step taken, to use Mr. Chamberlain's own words, "to give confidence and stability to all users of iron and steel"

No Signs of Slump

With regard to Mr. Chamberlain's reference to a trade recession, it is claimed that there are no signs whatever of an abatement in the demand for steel products taken as a whole. This view is supported by the report of the London Iron and Steel Exchange on semi-finished steel, which says that "the whole production of the British works, supplemented by imports, is not sufficient to meet the full requirements of the consuming industries." Most of the steel works, the report adds, have enough work in hand to keep them busy for several months. There is little surplus of foundry iron from which to build up reserves.

Large Fence Contract to Take 1500 Tons of Steel

NCHOR POST FENCE CO., Baltimore, which recently received an \$188,000 order covering 55 miles of 6-ft. chain link fence to be erected around the reservoirs and on both sides of the open sections of the Colorado River aqueduct in the Imperial Valley Desert, will manufacture the fence at the Baltimore and Los Angeles plants. The main plant at Baltimore will be kept in operation for 45 days on a two-shift basis to complete the job, as the fence must be erected in place by May 1, 1938.

William F. Brannan, president of the company, says that he believes this to be the largest fence contract ever awarded in the United States. More than 1500 tons of steel will be required. The award was made by the Metropolitan Water District of southern California, which has built the aqueduct to bring water from Parker Dam to Los Angeles and vicinity.



MONTHLY SHIPMENTS OF FINISHED STEEL PRODUCTS BY UNITED STATES STEEL CORP.-TONS

	193	3	193	4	193	5	193	36	193	7
Month	Ship- ments	Per Cent of Ca- pacity	Ship- ments	Per Cent of Ca- pacity	Ship- ments	Per Cent of Ca- pacity	Ship- ments	Per Cent of Ca- pacity	Ship- ments	Per Cent of Ca- pacity
January February March April May June July August September October November December	285,137 275,929 256,793 335,321 455,302 603,937 701,322 668,155 575,161 572,897 430,358 600,639	17.7 18.5 15.3 21.6 27.1 37.4 45.1 39.8 35.5 26.7	331,777 385,500 588,209 643,009 745,063 985,337 369,938 378,023 370,306 343,962 366,119 418,630	19.8 25.9 35.2 41.5 44.5 61.2 23.9 22.6 23.9 22.7 27.0	534,055 583,137 668,056 591,728 598,915 578,108 547,794 624,497 614,933 686,741 681,820 661,515	31.9 39.2 41.5 36.7 35.8 36.7 34.0 37.3 39.7 41.1 42.3 42.7	721,414 676,315 783,552 979,907 984,097 986,065 950,851 923,703 961,803 1,007,417 382,643 1,067,365	44.8 45.3 50.5 63.4 57.1 61.3 59.6 62.6 59.2 68.8	1,149,918 1,133,724 1,414,399 1,343,644 1,304,039 1,186,752 1,107,858 1,047,962 792,310 587,241	75.4 82.5 92.7 91.0 85.5 85.8 77.9 72.6 71.1 52.0 39.7
Plus or minus yearly adjustment(+44,283)		(-19,907)		(-23,750)		(-40,859)		*** *	
Total for year	5,805,235	30.1	5,905,966	30.6	7,347,549	38.1	10,784,273	58.2	32444	

^{*} Annual capacity 17,929,400 gross tons, with monthly percentages based on actual number of weeks in each month.

U. S. Steel Shipments Drop in November

OVEMBER shipments of steel by United States Steel Corp. totaled 587,241 tons against 792,310 tons last October and 882,643 tons in November, 1936, while shipments for the first 11 months of this year were 12,336,397 tons or 26 per cent above the total of 9,797,767 tons for the like period of 1936.

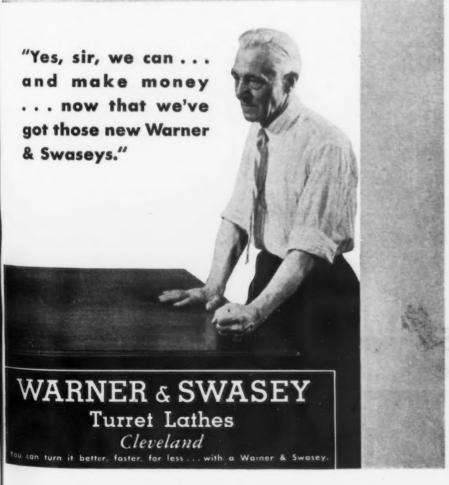
Decrease in the corporations November shipments was 50,583 tons less than the decline shown in October shipments as compared with September.



SAN FRANCISCO, Dec. •13.— The Interior Construction Co., San Francisco, was the low bidder for the completion of the Grand Coulee Dam. Its bid was \$34,442,-240. The company consists of several construction concerns that have banded together to undertake this work, including Morrison-Knudsen Co., Boise, Idaho, J. F. Shea & Co., Portland, Ore.; Mac-Donald & Kahn, Ltd., San Francisco; General Construction Co.. Seattle, Wash.; Utah Construction Co., San Francisco; Henry J. Kaiser Co., Inc., Oakland, Cal. The only other bidder was the Pacific Constructors, Inc., Spokane, Wash., whose bid was \$42,185,802.

Tin Plate Cartel Decides to Maintain Official Price

ONDON (Special Correspondence)—It is announced from Essen, Germany, that a conference of the International Tin Plate Cartel took place recently, at which it was decided to maintain official quotations. Consumers' expectations of a slight reduction of prices have, therefore, not been fulfilled.



THE IRON AGE, December 16, 1937-79

NLRB Trial Examiner Bloom and the CIO

By JOHN H. VAN DEVENTER

OES the NLRB and its examiners have a paternal interest in CIO, as charged by William Green of the AFL and others? Would its agents go to unusual lengths to see that "trial" proce-

dure is upset or modified at the request of CIO in order to give that organization an advantage?

It appears from last week's happenings in connection with the Labor Board's hearing of Bethlehem Steel that at least one Board examiner leans far enough in the CIO direction to even overrule the expressed intent of the Board itself and that twice in succession.

Under the title "Tail Wags Dog in Bethlehem Labor Board Hearing," we told how Examiner Frank Bloom, on Nov. 8, at Allentown, Pa., after seven weeks of taking testimony and at the written request of Anthony Wayne Smith, assistant counsel for CIO, had arbitrarily split the case into two cases. This in spite of a distinct order, issued by the Board itself on Aug. 26, consolidating them for hearing.

The consolidated case consisted of a complaint against Bethlehem by CIO charging that its employees' representation union was company dominated and an action by the Board to determine whether an election should be held. In a case of this sort it is necessary to hold hearings and take testimony at many different places because of the diversity of locations of plants and operations of the company.

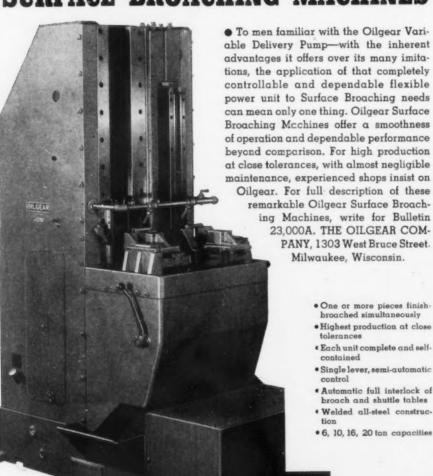
The CIO strategy in making its request to split the case is quite understandable although unprecedented. If the case concerning company domination could be heard and acted upon favorably to CIO, none of the members of the employee representation plan could then be voted for if an election was ordered, nor would the plan appear on the ballot. This would enable a mere handful of CIO people to make a clean sweep. Another point which may have appealed to CIO is that the expense to the company would be doubled because of the necessity of going around the circuit twice.

As stated above, Examiner Bloom promptly acceded to the request of CIO in this matter, ordered the case split into two parts, refused the company's attorney a postponement to appeal to the Labor Board and refused a recess to permit him to reorganize his plans for defense along the new lines.

Examiner Bloom's ruling overruling the Labor Board was in turn overruled by that body a few weeks later. The Board said that its original order consolidating the cases would stand.

Apparently they reckoned without full knowledge of the persistency of Examiner Bloom, for on Friday last he performed the judicial miracle of splitting the case into two parts while still leaving its title undivided. In other words, he ordered the evidence in the first part to be taken around the circuit and completed before doing the same thing for the second part. Which is exactly what

for Results-GENUINE OILGEAR SURFACE BROACHING MACHINES



OILGEAR SURFACE BROACHING MACHINES the CIO counsel requested in the first place.

How many more actions of this sort will Congress tolerate before it decides to investigate the "labor policies" of the Labor Board?

Papers on Plastics Featured at A.S.M.E. Meeting in New York

ALF of the papers sponsored by the machine shop practice division during the annual meeting of the American Society of Mechanical Engineers, held in New York, Dec. 6-10, were devoted to the field of plastics, indicating the relative importance of these newer non-metallic substances are assuming in a field heretofore con-

E. P. BULLARD, president of the Bullard Co., Bridgeport, Conn., received the American Society of Mechanical Engineers Medal during the annual meeting of the society last week in New York for "outstanding leadership in the development of station-type machine tools." A luncheon meeting given in his honor by the Machine Shop Practice Division of the society preceded the actual award

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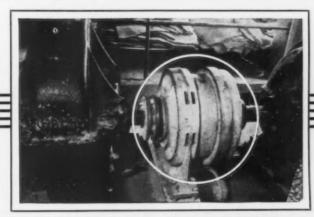
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cerned almost entirely with metalworking problems.

Another significant trend was noted in the management division papers, which covered many of the new problems arising out of the rapid advance in the shops of unionism under Government sponsorship. Several of these meetings were jointly sponsored by the Society for the Advancement of Management, which also held its annual meeting in the city.

On Honors Night, Dec. 7, E. P. Bullard, president of the Bullard Co., Bridgeport, Conn., was awarded the A.S.M.E. Medal for "outstanding leadership in the development of station-type machine tools," referring specifically to the well known Mult-Au-Matics, the earliest form of which was first placed in operation at the Ford Motor Co. in 1914 and widely distributed since 1921. At a luncheon tendered Mr. Bullard preceding



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STEARNS Clutch-brake units are designed in a wide variety of combinations and sizes. There is one for your problem. Why not have our engineers discuss with you this efficient transmission device.

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MILWAUKEE, WIS.

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Clutches

Magnets

THE IRON AGE, December 16, 1937-81

this event, he advocated the use of a methods engineer not tied up with routine responsibilities and who is free to travel as he pleases with the object of discovering and putting into practice new methods. Through the use of such a roving engineer at the Bullard plant, the flame hardening of large size gear teeth has been introduced there in the past year, one of the most promising development of recent times, Mr. Bullard believes.

In a paper on design problems of

molded plastic parts, D. M. Buchanan of the Bakelite Corp, New York, advocated that after the engineer and stylist or artist have agreed on a design, a perspective drawing be made, corrections made, and then a full scale model constructed of easily workable material such as wood or clay. Models should be carefully studied by the designers and production men for suggestions affecting economy of manufacture. A single-cavity experimental mold should then be made to enable such important

characteristics as shrinkage, assembly and serviceability to be determined accurately before production tools are made. This seemingly complicated procedure is the surest way of making a plastic product that is 100 per cent satisfactory.

Mr. Buchanan warned against making walls too thin. He recommended a minimum thickness of 3/16 in. for small panel sections and ¼ to % in. on large surfaces such as found on office equipment. Good practice allows a 3-deg. draft to facilitate ejection from the mold. Practical tolerances on dimensions perpendicular to the line of molding pressure are ± 0.005 in. and parallel to the line of pressure, tolerances of ± 0.008 to ± 0.010 in. are more workable. The paper also discussed the subjects of inserts, threads, fastenings and hinges and fillets at some length, besides lettering and engraving and the important question of finish.

Demand Today for Good Appearance

Robert J. Hill, of the Gorham Co., Providence, R. I., in speaking on art in plastics design, warned against the manufacturing executive who boasts that he knows what he likes and persists in forcing the designer to execute his doubtful tastes. This same man may never think of dictating his engineer's invention. A designer should be employed that is sensitive to things that have general appeal. This often involves a careful study of the public's capacity for artistic understanding and acceptance. Today, there is a demand for pleasing appearance.

In describing the fundamental physics and chemistry of plastic materials, Harry Burrel, of the Ellis-Foster Co., Montclair, N. J., drew some rather homely analogies. A permanently plastic material he likened to a container of rice grains through which one could readily thrust his fist, whereas he would make no progress at all in a barrel of apples, illustrating that as molecular size increases, ability to flow under pressure decreases. If the barrel of apples is shaken violently, however, the agitation tends to eliminate the friction between the apples and the fist could eventually be pushed through. This analogy resembles a plastic that becomes soft on heating (the heat being analagous to tossing the molecular apples), but regains its solidity on cooling, in other words a thermoplastic substance.

In producing a synthetic resin,



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the chemist's main aim is to increase the molecular weight and this he does by either polmerization or condensation. Polmerization is the so-called formation of a linear molecule in place of molecular unsaturation. This latter may be pictured as each individual molecule sitting with its arms folded. At a given signal, furnished by heat or a catalyst, each molecule joins a neighbor on each side so that a long chain of units is built up, thus increasing the molecular weight manifold.

Condensation, Mr. Burrel illustrated, may be imagined as a sort of pairing operation in which the molecules are girl and boy monkeys who join hands only with a member of the opposite sex. In this way straight chains can be built up with the units of alternate kinds. Monkeys have prehensile tails so that an individual from one chain may hook tails with an individual of another chain. In other words, molecules of a large size can be formed that constitute an immobile system. By carefully controlling the reaction, the equivalent of chains only can be formed and the chains welded later. This is what is done in a thermosetting composition, such as bakelite. where a partially reacted resin is molded while still in the plastic state, and continued heat in the presence of a catalyst "cures" it into an infusible state.

The paper went on to discuss in detail the chemical constituents and applications of the numerous plastic materials of both the thermosetting, or temporarily fusible types, and the thermoplastic or permanently fusible types. Another paper by L. F. Rahm discussed development in molding equipment.

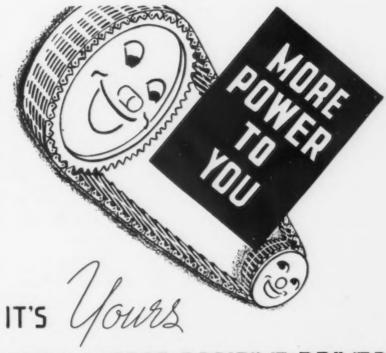
Welding of Aluminum

Aircraft fuel tanks that are to be spot welded must be designed for considerably more accessibility than is necessary for hand riveted construction, F. V. Hartman, of the Aluminum Co. of America, stated in a paper on the welding of aluminum tanks. This process of joining also calls for more simplicity in construction. Some tanks can be made almost entirely by spot and seam welding, but most tanks can be built more satisfactorily if torch welding is also employed to some extent. A desirable design from this point of view substitutes for the usual baffles, U-shaped stiffner

sections which are spot welded to the skin sheet by the two flanges of the U. The single-pan type baffle is also well suited for spot welding construction in some instances.

Spot and seam welding can be used satisfactorily for joining together aluminum sheets from 0.015 to 0.125 in. in thickness. Best results are obtained when the sheets being joined do not differ in thickness more than one or two gage numbers. Experience indicates that

spot welds should be three to four times the number of rivets needed for similar construction, but should not be less than % in. on centers for fuel tanks. Equipment should be used in which the time of the current, its magnitude, and pressure between the electrodes are carefully controlled. For seam welding, full electronic control is essential and is desirable though not always necessary for spot welding.



WITH MORSE POSITIVE DRIVES

Things are seldom what they seem. Some power transmission drives look a lot better than they are. Not so with Morse Positive Drives. Every move they make does some useful work. There is no slippage...no lost motion. Teeth, not tension, turn the wheels.

Demand for Morse Chains is greater today than ever before, because they offer a proven means of increasing production efficiency and saving maintenance dollars. First cost is also low...lower than you think.

And they are the easiest drives to install.

Write or call for further interesting data.

MORSE CHAIN CO. ITHACA, N. Y.

Offices in principal cities
Division of Borg-Warner Corporation
Send for your FREE copy of the Morse
Silent Chain Engineering Data Book.





U. S. Steel Moves Control of Sales, Operating Departments to Pittsburgh

(CONTINUED FROM PAGE 57)

"The United States Steel Corp. of New Jersey will continue to maintain its offices (at 71 Broadway, New York) as heretofore. Under the proposed arrangement

the respective subsidiaries will continue business in their own names as previously. The arrangement described will, it is believed, secure better coordination of the activities of the subsidiaries, greater facility and effectiveness in the conduct of current transactions, improved efficiency, and be productive of a more complete identity of interest."

Companies Under New Plan

The principal subsidiary companies to be directed under Mr. Fairless in the new management corporation are:

American Bridge Co., American Steel & Wire Co., Carnegie-Illinois Steel Corp., Columbia Steel Co., H. C. Frick Coke Co., Michigan Limestone & Chemical Co., National Tube Co., Oil Well Supply Co., Oliver Iron Mining Co., Pittsburgh Limestone Co., Pittsburgh Steamship Co., Scully Steel Products Co., Tennessee Coal, Iron & Railroad Co., U. S. Steel Products Co., and Union Supply Co.

Members of the management company's executive committee are Messrs. Fairless, Beye, Howell, Mathesius, McKaig, Moses, Zimmerman, J. L. Perry, C. F. Hood, E. R. Stettinius, Jr., E. M. Voorhees and B. F. Harris.

Results Are What Count

If you want real economy—look to results rather than to first cost. It is on this basis that "HERCULES" (Red-Strand) Wire Rope continues to make and hold friends. There are reasons, of course, why this wire rope is so dependable and long last-



ing, and we are always glad to give full details to everyone interested in saving money. Made in a wide range of constructions

including Round Strand, Flattened Strand, Preformed, Non-Rotating and Steel Clad types.



MADE ONLY BY

A. Leschen & Sons Rope Co.

ESTABLISHED ISS

5909 Kennerly Avenue, St. Louis, Mo.

NEW YORK—CHICAGO—DENVER—SAN FRANCISCO



THE ALDRICH PUMP COMPANY

ALLENTOWN, PENNA.

TRADE NOTES

The Falk Corp., Milwaukee, announces the appointment of the Transmission Engineering Co., 116 New Montgomery Street, San Francisco, as its representative in northern California. This office will be in charge of A. Pedersen.

American Saw Mill Machinery Co., Hackettstown, N. J., has moved its New York sales offices to 120 Wall Street, following several innovations in its products, including an economy saw mill. A new model edger and lumber trimmer for speeding production are ready for the market, the company announced.

High Speed Hammer Co., Inc., 313 Norton Street, Rochester, N. Y., has recently appointed William Halpern & Co., 53 Park Place, New York, as exclusive sales representative for its high speed precision drilling machine in Massachusetts, Rhode Island and Connecticut. This concern will cover three counties in Connecticut and metropolitan New York jointly with H. M. Starke, 33 Weston Street, Nutley, N. J.

General Abrasive Co., Inc., Niagara Falls, N. Y., manufacturer of electric furnace abrasives, has appointed the Lea Mfg. Co., Waterbury, Conn., as distributer of Lionite polishing grains for Connecticut and Massachusetts, and the Udylite Co., Detroit, as distributer for Detroit and vicinity.

Lincoln Electric Co., Cleveland, Ohio, has opened a welding sales-engineering office at Atlanta, Ga. This office, at 412 Title Building, will be under the management of Robert Daniels.



F. J. ELLIOTT, formerly identified with E. F. Houghton & Co., Philadelphia, has been appointed Cleveland district sales manager of the Rustless Iron & Steel Corp., Baltimore, Md. He will make his headquarters at the Society for Savings Building, Cleveland.

0 0 0

RAYMOND F. HOLLAND, who has been associated with the Buffalo Bolt Co., North Tonawanda, N. Y., since 1917, has been appointed purchasing agent, succeeding the late Dennis F. Cullinan.

. . .

EDMUND S. DAVENPORT, of the research laboratory of the United States Steel Corp., Kearny, N. J., will discuss "Modern Steels for Modern Uses" at a science forum of the New York Electrical Society on Dec. 17, at the Engineering Auditorium, New York.

. . .

A. S. ZAYTOUN and H. J. SCHEID have been appointed district sales representatives of the Newport Rolling Mill Co., Newport, Ky., in the Philadelphia territory, with offices at 916 Harrison Building.



THOMAS J. BRAY, JR., who has been appointed assistant to vice-president and general manager of sales, Carnegie-Illinois Steel Corp. Announcement of his promotion was made in these columns last week.

GEORGE B. FLETCHER, with headquarters in the Investment Building, Pittsburgh, has been made sales engineer in the Pittsburgh territory for the Cambridge Wire Cloth Co., Cambridge, Md.

* * *

JOSEPH E. JACOBSON, of Luria Brothers & Co., Inc., Pittsburgh, has been elected president of the Pittsburgh chapter of the Institute of Scrap Iron and Steel.

. . .

ARTHUR N. GOFF, who has been specializing in the sale of power and heating equipment for several years, has been placed in charge of sales in Wisconsin for the Roots-Connersville Blower Corp., Connersville, Ind. F. W. BARTLING

More Shearing Between Grinds

The only yardstick for measuring shear knife quality is the amount of tonnage each knife will yield before grinding becomes necessary. And in this regard, you will find AMERICAN shear knives to be unsurpassed... as numerous plant shopmen are daily experiencing in constant production.

AMERICAN SHEAR KNIFE CO.
HOMESTEAD PENNSYLVANIA

Manufacturers Have A Word For It --

BISCO

When manufacturers need alloy or tool steel tubing they call for Bisco. They know we devote all of our time and energies to this one type of product, and the product reflects the skill in its making.

Quick delivery on Tool Steel Tubing, Ball Bearing Tubing, Stainless Tubing, Aircraft Tubing, Cold Drawn Mechanical Tubing, A.S.M.E. Boiler Tubing.

Call Bisco for tool steel tubing.

THE BISSETT STEEL COMPANY

The Tubing Specialists
Cleveland, O.

Chicago Office: 1036 West Lake St.

and G. T. OBERKLEIN will cover the southwestern section of Ohio and north central Kentucky.

4

A. C. HANSEN, superintendent of the Cambria mine of Republic Steel Corp. at Negaunee, Mich., has been appointed assistant general superintendent of the Witherbee Sherman Corp. mining operations near Port Henry, N. Y., which were recently taken over by Republic. Mr. Hansen was graduated from the Rose Polytechnic Institute, in 1914, when he entered the employ of Republic Iron & Steel Co. as a safety engineer. Except for two years of service in France as a lieutenant and captain in the American Expeditionary Forces, he has been with Republic continuously. He was named

superintendent of the Cambria mine in March, 1920, continuing there in that capacity after the Republic merger in 1930.

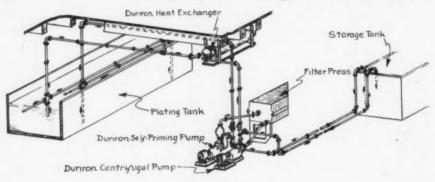
. . . DR. E. H. LESLIE, consulting engineer and for eight years professor of chemical engineering at the University of Michigan, has joined the technical staff of the Blaw-Knox Co., Pittsburgh. In his new capacity, Doctor Leslie will supervise the design and fabrication of operating units for the chemical and oil refining industries

4 4 4 WILLIAM R. SPINDLER has been appointed manager of exports of the Jones & Laughlin Steel Corp., with headquarters in the district sales office of the corporation in New York. Mr. Spindler entered



G. H. RITCHIE George H. Ritchie, new general superintendent of the transportation department of the Tennessee Coal, Iron & Railroad Co., whose appointment was announced in these columns last week.

For handling plating solutions

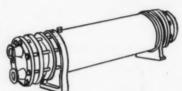


The schematic drawing of a heating and filtering system for plating solutions is a layout similar to those used by many companies with plating departments.

Duriron pumps pull the solution from the plating tank, pass it through the filter, into the heat exchanger where it is brought up to temperature and returned to the tank.

The plating solution is always clean and . always at the right temperature—two important things in any plating process—and both jobs are done continuously and automatically.

Reduce your rejects . . . lower your costs . . . modernize your plating methods . . . profits depend upon using money-saving methods, discarding the old.



The Duriron Heat Exchanger will handle from 10 to 50 gpm. and is recommended for any heating job where dilution is undesirable and where close temperature control is essential, as in plating. Send for Bulletin 173-free.

Today isn't too soon to start - - write now for more detailed information.

THE DURIRON COMPANY, Inc. 438 N. Findlay St. Dayton, Ohio the employ of Jones & Laughlin in 1919 in the order department at Pittsburgh. A years later he joined the wire sales department, remaining there until Jan. 1, 1925, when he was assigned to the export department. Since 1928, Mr. Spindler has been a member of the tube sales department, much of this time during the past year having been devoted to the sale of tubular products for export.

. . DR. FRANCIS C. FRARY, director of research of the aluminum research laboratories of the Aluminum Co. of America, has been designated as the recipient of the Pittsburgh Award for 1937 by the Pittsburgh section of the American Chemical Society. The formal presentation will be made at a The formal meeting of the section on Feb. 24. . .

GORDON M. JACKSON, formerly president of the Jackson Engineering Corp., Tulsa, Okla., has become affiliated with Struthers-Wells Co., Warren, Pa., as New York district manager of the heat exchanger division.

ROGER D. PROSSER, for years secretary of the American Saw Mill Machinery Co., Hackettstown, N. J., has been elected president. WILLIAM E. GUILD, formerly general sales manager, has been elected vice-president and treasurer, and WALTER D. BRIGGS, previously assistant sales manager, has been made vice-president in charge of sales and is also secretary. MALLORY L. FLETCHER, who has been with the company since its organization more than 33 years ago and who was for years vicepresident and treasurer, has retired from active service, but remains in an advisory capacity.

. . .

OTTO F. SEIDENBECKER has been appointed sales manager of the Wisconsin Steel Co., by George E. Rose, vice-president of the International Harvester Co. in charge of steel operations. Mr. Seidenbecker will be in charge of all sales operations of the steel subsidiary.

Mr. Seidenbecker began his service with the Harvester company Sept. 9, 1912, in the foreign sales accounting division in the general



O. F. SEIDENBECKER

offices in Chicago. Up until the time of the entry of the United States into the World War, he had varied accounting and sales experience in the farm implement division of the company. In May, 1917, he enlisted as a private in the United States Army and was later commissioned a lieutenant. From the end of the War until April, 1923, he served in various accounting and sales positions. He was then appointed works auditor of the coal mine operations of the Wisconsin Steel Co. at Benham, Ky., and held that position until Aug. 1, 1924, when he was appointed assistant auditor of the Wisconsin Steel Works. On Jan. 1, 1927, he became auditor of all operations of the Wisconsin Steel Co. and leaves this position to become general sales manager.

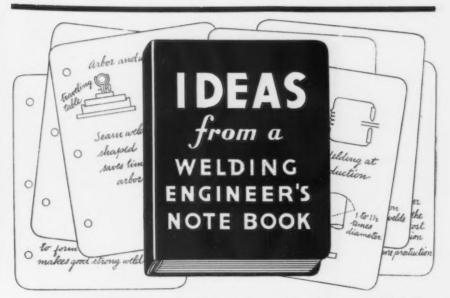
Navy Awards Ship Contracts

ASHINGTON, Dec. 14.—Assitant Secretary of the Navy Edison announced that contracts totaling \$20,680,550 have been awarded to the New York Shipbuilding Corp., Camden, N. J., for construction of a seaplane tender and a destroyer tender. Allocation also was made to the Puget Sound Navy Yard at Bremerton, Wash., and the Charleston, S. C., Navy Yard for construction of one destroyer each at an estimated total cost of \$9,204,000. Mr. Edison said that the Camden bids were lower than estimates from Navy yards and bids from other private builders.

Machine Tool Body Hits Profits Levy

A SURVEY of the machine tool industry, just completed by the National Tool Builders Association, reveals that machine tool builders find the undistributed profits tax a "very severe" hardship.

Comprising 135 plants employing about 43,000 men, the Association found its members, as makers of capital goods, experience extreme peaks and valleys in demand which force them to use the earnings of good years to defray losses of bad ones. For example, the Association said, the machine tool industry paid out 43 per cent of surplus accumulations up to 1929 to carry operations through 1934.



If you use Resistance Welding in any of its forms, you'll find something of real interest and value in the November issue of Flashes. It's crammed with practical ideas and suggestions for getting the most out of Spot, Seam, Butt, Flash and Projection Welders—'he kind of information you seldom find in textbooks or publications. If you'd like to receive Flashes regularly starting with the November issue, return the coupon below.

CLIP AND MAIL THIS COUPON

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Gentlemen:

Please see that I receive FLASHES every month. I understand that there is no charge or obligation for this "subscription".

Name	
Company	
Address	



William H. Roe Runs One Mill 34 Years

NOWN to his fellow workmen at the Wisconsin Steel Works of the International Harvester Co. as "the man who wore out a steel mill," William H. Roe, 68 years old, Chicago, veteran roller at the plant, is shown at the controls of the 32-in reversing blooming mill formally opened last week.

Mr. Roe acquired this distinction among his associates because he pulled the throttle that started the first steel ingot on its way through the blooming mill built by the company in 1903 and now being displaced. In the intervening 34 years Mr. Roe literally wore out a steel mill single handed.

In recognition of this unique record in the steel industry, Mr. Roe was given the honor of rolling the last ingot in the old mill and the first ingot in the new mill. With 34 years of service at the Wisconsin Steel Works, Mr. Roe has a perfect safety record, having never lost any time due to accident or sickness. The oldest employee in point of service in the blooming mill department, Mr. Roe has been for several years eligible for a Harvester company pension but prefers to remain at his job of rolling blooms. He was transferred to that work in 1905 and has been a roller continuously since.

Mr. Roe is fond of travel and has used vacation and furlough periods for extensive motor tours. He likes his work, he stated at a luncheon following an inspection trip through the new mill, and regrets nearing the time when his working days may cease.

NLRB Calls Vote At New Britain Plant

ASHINGTON, Dec. 14.—
Nearly 4000 employees of the American Hardware Corp.'s four plants at New Britain, Conn., will vote in an election called by the NLRB for late December to determine the exclusive collective bargaining union. Machinisis, tool and dye makers will vote for the United Electrical Workers, the CIO group, or the AFL's International Association of Machinists, or for neither group. Hourly workers will vote for or against the CIO union, according to the Labor Board.

The board has certified the United Electrical Radio Workers of America, Railway Equipment Workers Local No. 610, as exclusive bargaining agency of the production and maintenance employees at Westinghouse Airbrakes' Wilmerding, Pa., plant.

The board also announced certification of Cutlery Workers Local Union No. 20452 as the exclusive collective bargaining agency of the production employees at the Ontario Knife Co., Franklinville, N. Y.

Nine More Scrap-Hauling Ships Reported Chartered

ONDON (Special Correspondence).—Nine more vessels have just been reported in the London freight markets to have been chartered to load iron and steel scrap in the United States for Europe with loading dates extending into January. These vessels are in addition to 12 known to have been chartered Nov. 10 for the trade.



SWOC Plans Wage Policy for Contracts With Steel Makers

STEEL wage policy to provide a basis for negotiations scheduled to be opened Feb. 7 with steel companies holding union wage contracts was to be set up this week in Pittsburgh at a Steel Workers Organizing Committee convention attended, according to the union, by 900 men.

Endorsement of a giant project by which the Government would finance building of 1,000,000 new homes, results of a union unemployment survey, and recommendations of steps to check the business decline were to be made known during the convention.

Before the union delegates for consideration were hundreds of resolutions. Whether specific action on demands for the checkoff of union dues and the closed shop in the steel industry would be taken was uncertain as the convention opened.

A report by Philip Murray, SWOC chairman, proposed that Congress make a thorough survey of curtailed job opportunities in specific industries, recommended the setting up of union employment committees to register furloughed or laid-off workers, urged establishing of geographical districts in negotiation of new union contracts, and suggested that the Government establish a housing authority to construct houses itself with loans of 100 per cent to workers unable to make down payments.

Mr. Murray urged the SWOC lodges work to secure Federal, state and local appropriations for more relief and public works and invited views on the union's wage policy but recommended that negotiations with the steel companies be left in the hands of executive officers and the scale committee.

During the convention the SWOC claimed it holds 445 contracts covering 550,000 men, and has won 48 of 66 Labor Board elections involving 60,000 workers in steel, steel fabricating and scrap iron and steel plants.

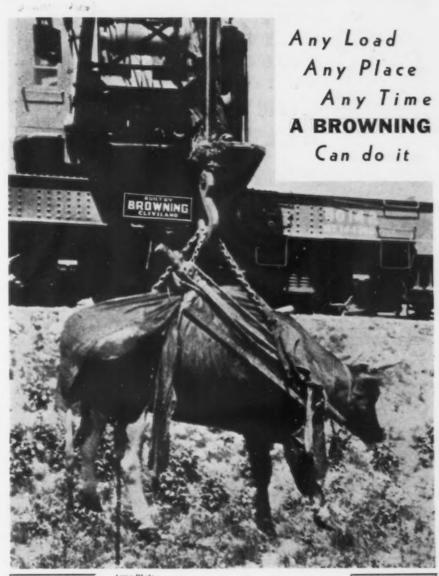
Indianapolis Machinery Completes New Building

NDIANAPOLIS MACHINERY AND SUPPLY CO., INC., 1959-1969 South Meridian Street, Indianapolis, a jobber of steel, mill, mine, factory, and electrical supplies, and machine tools, has recently enlarged its plant facilities through the addition of a new building.

Two departments have been added, one is a power transmission department, in charge of H. F.

Gallagher. This department, as well as specializing in transmission equipment, will handle pumps, air compressors, unit heaters, and fans and blowers for air conditioning work.

The other new department is the electrical department, in charge of Charles Boling. This department will deal with the installation, repair and sale of electrical motors and generators, starting equipment, electric hoists, and related items.



RAILS CRANES SHOVELS DRAG LINES ZEE ROTATORS BROWNING PRODUCTS

> GASOLINE STEAM ELECTRIC

THE BROWNING CRANE & SHOVEL CO.

ESTABLISHED 1899

Main Office and Factory:
16226 WATERLOO RD., CLEVELAND, O.

Export Department:

30 CHURCH ST., NEW YORK, N. Y.

CRAWLER TRUCK AND WAGON SHOVELS DRAG LINES CRANES HOES

BROWNING PRODUCTS

DIESEL GASOLINE STEAM ELECTRIC

Prices of Steel Found Lagging Behind Wages, Materials Cost

AGES and the cost of major raw materials of the steel industry have increased substantially more since 1926 than the volume of steel produced, while

steel prices have increased only half as much, according to the American Iron and Steel Institute.

In the first 11 months of this year, an average of 1,007,000 tons of steel ingots has been produced per week, 13 per cent more than the average of 893,700 tons per week produced in 1926, a year sometimes referred to as "normal."

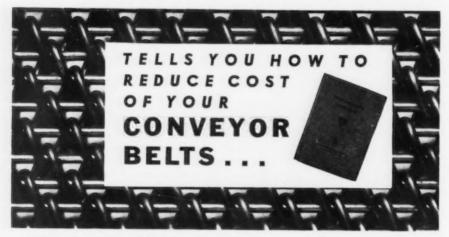
Earnings of the wage-earning employees of the industry are estimated to have averaged \$70,150,000 per month in the first 11 months of 1937, or 21 per cent above the average of \$57,831,000 paid out monthly in wages during 1926.

A composite price of such important raw materials as iron ore, steel scrap, tin and zinc indicates that in the first 11 months of 1937 the prices which steel companies paid for these commodities was about 17 per cent higher than the 1926 level.

Iron ore and scrap prices this year have averaged respectively 16.5 per cent and 19 per cent above 1926, while the 1937 tin and zinc prices have averaged respectively 14 per cent and 9 per cent below

Last year the steel industry is estimated to have consumed over 12,000,000 tons of purchased scrap steel, over 45,000,000 tons of iron ore, approximately 36,000 tons of tin, and about 196,000 tons of zinc.

By comparison with the increase in wage and raw material costs, the composite price of finished steel so far this year, 2.55c. a lb., is only 6 per cent above the 1926 average of 2.41c. per lb.

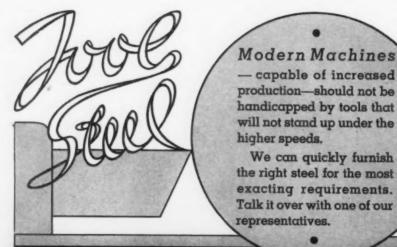


The secret of long life, hence, low cost, of a conveyor belt, is the building of a belt to meet perfectly all conditions of service. In this hand book is a questionnaire. When filled out we can then determine the belt that will give you the lowest cost of operation. Send for a free copy.



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41 East 42nd St., New York, N. Y.



NEW YORK

CHICAGO

There's a distributor near you

PITTSBURGH

BOSTON

NEW ORLEANS

90-THE IRON AGE, December 16, 1937

\$300,000 Award For Carnegie Tech

ARNEGIE INSTITUTE OF TECHNOLOGY, Pittsburgh, has received a gift of \$300,000 from the Maurice and Laura Falk Foundation to establish a professorship of social relations in recognition of Mr. Falk's interest in social problems. The holder of this position will have charge of the new educational program at Carnegie Tech.

World Steel Output At New High Level

ONDON (Special Correspondence) .- According to the annual report of the Steel works Association, Berlin, the total world production of raw steel in 1936 amounted to 124,000,000 tons. This constitutes a new high record, the previous record production being achieved in 1929, when the total output was 122,000,000 tons.

Before and After Redesign

THE illustrations, showing pictures of the Bell & Howell "Double Eight" motion picture camera before and after redesign, are of interest in showing how size appearance can be controlled through finishing treatment.

This camera was developed for those who want a small and compact instrument, and while this result was secured in the original design from the standpoint of actual dimensions, it did not give the appearance of small size.

A redesign was made, the curved line at the top being extended down the front to join the curved line at the bottom. Vertical finishing lines were confined to the area thus formed. The result was a smaller appearance of the finished camera though without dimensional change.

More important, from the manufacturing standpoint, is the fact that with a few comparatively in-

BEFORE



AFTER

expensive changes the original casting dies are used on the new model.

Sloan Gives \$10,000,000 For Economic Education

ALFRED P. SLOAN, JR., chairman of General Motors Corp. this week donated securities worth \$10,000,000 as an endowment to the Alfred P. Sloan Foundation, an or-

ganization set up to encourage economic education. He described the foundation's objective as:

"The promotion of a wider knowledge of basic economic truths generally accepted as such by authorities of recognized standing and as demonstrated by experience, as well as a better understanding of economic problems in which we are today so greatly involved and as to which we are so importantly concerned."





Stop Name-Calling, Cooperate To Fight Slump, Girdler Asks

A nappeal for "universal cooperation to save industry and the country" was made this week at Chicago by Tom M. Girdler, chairman of Republic Steel Corp.

"This is no time for bitterness or name-calling or sulking," Mr. Girdler said in an address prepared for delivery at the annual banquet of the Illinois Manufacturers Association. "It is the time for a fearless and dispassionate search for the causes of our present plight so that we may know what steps are necessary to remedy or eradicate them."

Finds Business Tied

Warning that industry is being shackled by unwise laws the Republic official urged that revision of the Wagner Labor Relations Act include the following specific provisions:

1—Employees should have the free right to bargain collectively with their employers through representatives of their own choosing, without coercion from any source.

2—No employee should be forced to pay dues to a union.

3—All employees should be permitted to take a vote by secret ballot on whether or not they want to strike.

4—Responsibility of a union in any contract or agreement should be equal to the responsibility assumed by the employer.

Mr. Girdler, reminding his audience that what he had to say "was not in the spirit of carping criticism," was equally specific in outlining other steps which should be taken to stem the business recession. He said:

a—"We must make a real effort to balance the national budget and wipe out the threat of ruinous inflation. To move forward, business must, above all else, have confidence in the future.

b—"We need a drastic revision of our present methods of taxation. The undistributed profits tax is directly contributing to unemployment. The capital gains tax . . . places a heavy penalty on prosperity.

c—"The Social Security plan should be revised. As it stands today, it places an unduly heavy burden of taxation upon both employees and employers without guaranteeing the security which it is designed to provide.

d—"Let us have no more experiments in Government control. The very idea of more government encroachments upon the freedom of doing business is in itself enough to hamper and discourage enterprise

Sees Basis For Recovery

"At present there are no basic economic causes for a prolonged recession," Mr. Girdler said. "On the contrary, there is right at hand the economic basis for a great period of industrial activity and prosperity which would give employment to millions of our people.

"There is widespread need for the building of new homes all over the country and for rehabilitation programs by the utilities and the railroads. Inventories of commodities are not generally excessive and interest rates are low. These are elements that should make for prosperity."



T. M. GIRDLER

Styling the claim that industry is deliberately encouraging the recession in an effort to embarrass the national Administration, as "twisted thinking," the Republic chairman said:

"Every enlightened business man of this country stands ready to put his shoulder to the wheel, to cooperate in every possible way in any practical effort to speed up industry and make more jobs. We are faced with a great emergency which calls for straight thinking and sane national action.



... Business quieter at year-end but works are well sold.

ONDON, Dec. 13, (By Cable).— New buying of iron and steel is quiet as the end of the year approaches, but works generally are still heavily sold and no pig iron or sheavy steel is available before next year.

Increased supplies of basic pig iron from Canada and the United States enabled Cleveland producers to divert one basic furnace to foundry iron. Pig iron for export is very short, but 1500 tons was shipped to Australia.

The tin plate market is quiet, but revival of demand is possible since the reduction of the tin quota to 70 per cent may stiffen tin costs. Unfilled orders, excluding the recent large Canadian contract, amounted to 3,500,000 base boxes.

The price of black sheets is unchanged for 1938. The price of galvanized sheets was reduced 15 to 25s. according to the markets.

The Continental iron and steel market is still quiet, but inquiries are improving. Cartel prices generally have been left unchanged, but some rearrangements in accordance with the American agreement have been made.

A federation of British iron and steel merchants has been formed with a nucleus of six merchant associations. Other associations are expected to join. The chairman is C. Bruce Gardner. The main object of the new association is to maintain contact with the British Iron and Steel Federation.

OBITUARY

(CONTINUED FROM PAGE 75)

was identified with the Ford Motor Co. from 1922 to 1927 and for the next three years with the American Radiator & Standard Sanitary Mfg. Co. He had been identified with the American Brake Shoe company since 1935.



W. E. TAYLOR

WILLIAM E. TAYLOR, vice-president and director of the American Can Co., died suddenly in Chicago on Dec. 9, aged 59 years. He became identified with the company in 1901 as a mechanic at the Baltimore factory. He was later made foreman of the company's Philadelphia factory. Through a series of promotions he held various positions in the operating department, including superintendent of the Eastport, Me., factory, assistant manager of the equipment division and later manager of that division. From this post he rose in 1923 to general manager of manufacture and in 1932 became vice-president in charge of manufacture, the post he held at the time of his death.



J. Judson Dean, founder of the Cape Ann Tool Co., died at his home in Watertown, Mass., Dec. 6, aged 70 years. After a short business career as a young man in Florida, he established a drop forging business in Pigeon Cove, Mass., in 1891, and in 1909 one at

Muncie, Ind., which was sold in 1909. Mr. Dean retired in 1920, the Massachusetts plant being taken over by his two sons, Lindley I. Dean and William J. Dean.



FLOYD E. BADGER, sales manager of the Detroit Steel Products Co., died Dec. 9 in the Henry Ford Hospital, Detroit. Mr. Badger had been factory manager of Standard Parts Co., Cleveland, and a vice-president of the Armstrong Spring Co., Flint, Mich., before he went to Detroit 17 years ago. During the World War he was a captain and at the time of his death was an active member of the American Legion. He was 47 years old.



HUGH J. REILLY died Dec. 11 in Los Angeles after a long illness. He formerly was superintendent of the Hunt Show Case Co., of Detroit. He was 63 years old and a native Detroiter.



JOSEPH B. GROCE, public relations director of the Fore River works of the Bethlehem Shipbuilding Corp., died at his home in Quincy, Mass., on Dec. 10. Mr. Groce was born in Hingham, Mass., July 11, 1870, and was graduated from Tufts College. For several years he was a newspaperman and publisher, before becoming associated with the Fore River works, where he stayed until the end of the War. Later, for 13 years he was head of the Edison Electric Illuminating Co. public relations bureau, and then returned to the Fore River works.

Pittsburgh Scrap Men Elect Officers

JOSEPH E. JACOBSON, of Luria Brothers & Co., Inc., Pittsburgh, was elected president of the Pittsburgh chapter of the Institute of Scrap Iron and Steel at the annual meeting of the chapter at Pittsburgh last week.

Other officers elected include: vice-president, Meyer W. Singer, of M. W. Singer & Co., Pittsburgh; secretary, H. F. Stocker, of H. F. Stocker & Co., Pittsburgh; treasurer, David L. Wilkoff, of David L. Wilkoff Co., Pittsburgh.

The executive committee, in addition to the officers, will consist

of the following: chairman, Edward L. Solomon, of Max Solomon Co., Pittsburgh; Abe Cohen, of Fort Pitt Tool & Supply Co., Pittsburgh; I. W. Solomon, of I. W. Solomon Co., Pittsburgh; Joseph Wilkoff, of the Wilkoff Co., Youngstown; Harry N. Cohn, of Butler Iron & Steel Co., Butler, Pa.; Louis Landay, of the M. N. Landay Co., Pittsburgh; H. N. Trimble, of H. N. Trimble Co., Pittsburgh.

Japan Contracts For Burmese Ore

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Japanese Cement Firms Plan To Make Steel

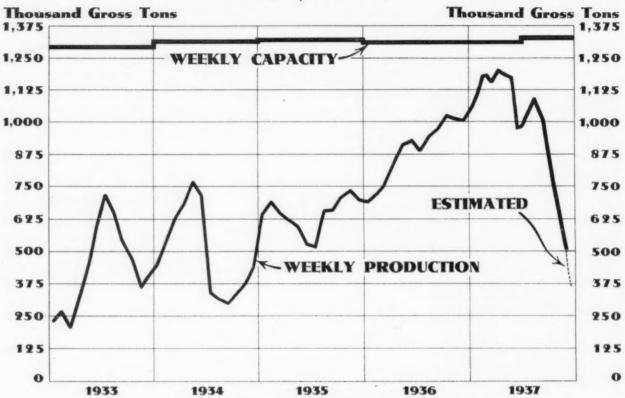
TOKIO (Special Correspondence)
—Leading Japanese cement manufacturing concerns have decided to utilize their surplus productive capacity in metallurgical production. The companies have been forced to reduce cement production by 60 per cent.

The Asano Cement Co., with a paid-up capital of 63 million yen, the leading unit in the field, has decided to shift its newly released surplus electrical power, amounting to about 1,000,000 kw. hrs., to manufacture of electrolytic steels. Monthly production of 500 tons of steel ingot is planned.

The Japan Cement Co. (paid-up capital 7,250,000 yen) has decided to instal steel manufacturing facilities at its Yashiro plant for the monthly production of 300 tons of steel ingots.

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Average Weekly Production of Open-Hearth and Bessemer Steel Ingots by Months, 1933-1937, and Estimated Production by Weeks in 1937



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STEEL INGOT	Chicago	24.0	24.0
SIEEE IIIOOI	Valleys	27.0	29.0
DRODUCTION	Philadelphia	30.0	30.0
PRODUCTION	Cleveland	33.0	31.0
	Buffalo	21.5	21.5
BY DISTRICTS:	Wheeling	44.0	44.0
DI DISTRICTS.	Southern	37.5	37.5
0 0 1	Ohio River	22.0	6.0
Per Cent	Western	55.0	55.0
	St. Louis	13.0	29.0
of Capacity	Detroit	46.0	46.0
or oupdon'y	Eastern	40.0	40.0
	Aggregate	27.5	27.5

Weekly Booking of Construction Steel

	Week Ended				Year to Date		
Dec. 14, 1937	Dec. 7, 1937	Nov. 16, 1937	Dec. 15, 1936	1937	1936		
Fabricated structural steel awards 24,050	16,750	18,800	29,920	1.028,135	1,018,125		
Fabricated plate awards 2,765	450	0	3,115	114,280	212,840		
Steel sheet piling awards	250	. 0	0	64,165	53,970		
Reinforcing bar awards 2,550	6,215	3,950	4,775	288,640	322,570		
Total Lettings of Construction Steel 29,465	23,665	22,750	37,810	1.495,220	1,607,505		

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... Decline in steel ingot output halted at $27\frac{1}{2}\%$.

0 0 0

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- ... Oil company inquires for 24,000 tons of pipe for export.

OR the first time in more than three months, there has come a halt in the decline of steel-making operations, this week's estimated rate of 27½ per cent being the same as that of last week. Such important districts as Pittsburgh, Chicago, eastern Pennsylvania, Buffalo, Wheeling-Weirton, Birmingham and Detroit are holding at their previous rates, the Cleveland-Lorain district has gained two points, while the southern Ohio area, which was below 10 per cent, is up to 22 per cent. The only loss of consequence is at Youngstown, where the average is two points lower than a week ago.

It seems likely that approximately the present operations will be maintained up to the Christmas holidays, at which time some steel-making capacity probably will be shut down until after Jan. 1. During the final week of the year, however, business may be accumulated that will start operations off in January at moderately above the present level.

Stocks of steel in the hands of some consumers are now believed to be below normal. This is indicated by the great number of small orders being received, emphasizing the care that steel users are exercising in holding inventories to an absolute minimum until year-end stock taking is out of the way. Replenishment buying on a more general scale is probable in January, though the steel industry holds no expectations of an early rise in operations of more than very moderate proportions.

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chases, but part of the strength in the market is accounted for by speculative buying by dealers. Severe weather, such as has recently been experienced in the Great Lakes area, tends to restrict the gathering and shipping of scrap, thereby adding firmness to the market.

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Conditions in the automobile industry are immediately discouraging, but even so, an output of about 4,000,000 cars in 1938 is hopefully predicted by automobile statisticians against almost 5,000,000 in 1937. The motor car industry's forecasts of its own performance have usually been realized, and, if they do not miscarry in 1938, a considerably higher rate of automobile production might logically be expected by February.

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Prices of Steel Found Lagging Behind Wages, Materials Cost

AGES and the cost of major raw materials of the steel industry have increased substantially more since 1926 than the volume of steel produced, while

steel prices have increased only half as much, according to the American Iron and Steel Institute.

In the first 11 months of this year, an average of 1,007,000 tons

of steel ingots has been produced per week, 13 per cent more than the average of 893,700 tons per week produced in 1926, a year sometimes referred to as "normal."

Earnings of the wage-earning employees of the industry are estimated to have averaged \$70,150,000 per month in the first 11 months of 1937, or 21 per cent above the average of \$57,831,000 paid out monthly in wages during 1926.

A composite price of such important raw materials as iron ore, steel scrap, tin and zinc indicates that in the first 11 months of 1937 the prices which steel companies paid for these commodities was about 17 per cent higher than the 1926 level.

Iron ore and scrap prices this year have averaged respectively 16.5 per cent and 19 per cent above 1926, while the 1937 tin and zinc prices have averaged respectively 14 per cent and 9 per cent below 1926.

Last year the steel industry is estimated to have consumed over 12,000,000 tons of purchased scrap steel, over 45,000,000 tons of iron ore, approximately 36,000 tons of tin, and about 196,000 tons of zinc.

By comparison with the increase in wage and raw material costs, the composite price of finished steel so far this year, 2.55c. a lb., is only 6 per cent above the 1926 average of 2.41c. per lb.

\$300,000 Award

For Carnegie Tech

ARNEGIE INSTITUTE OF TECHNOLOGY, Pittsburgh, has received a gift of \$300,000

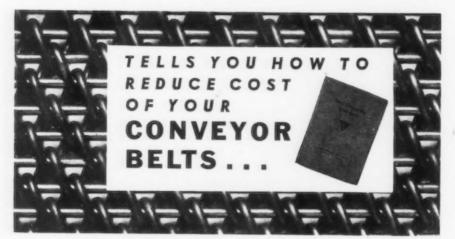
from the Maurice and Laura Falk

Foundation to establish a profes-

sorship of social relations in recognition of Mr. Falk's interest in

social problems. The holder of this

position will have charge of the new educational program at Car-



The secret of long life, hence, low cost, of a conveyor belt, is the building of a belt to meet perfectly all conditions of service. In this hand book is a questionnaire. When filled out we can then determine the belt that will give you the lowest cost of operation. Send for a free copy.

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CHICAGO

World Steel Output At New High Level

negie Tech.

ONDON (Special Correspondence).—According to the annual report of the Steel works Association, Berlin, the total world production of raw steel in 1936 amounted to 124,000,000 tons. This constitutes a new high record, the previous record production being achieved in 1929, when the total output was 122,000,000 tons.



Before and After Redesign

THE illustrations, showing pictures of the Bell & Howell "Double Eight" motion picture camera before and after redesign, are of interest in showing how size appearance can be controlled through finishing treatment.

This camera was developed for those who want a small and compact instrument, and while this result was secured in the original design from the standpoint of actual dimensions, it did not give the appearance of small size.

A redesign was made, the curved line at the top being extended down the front to join the curved line at the bottom. Vertical finishing lines were confined to the area thus formed. The result was a smaller appearance of the finished camera though without dimensional change.

More important, from the manufacturing standpoint, is the fact that with a few comparatively in-



BEFORE



AFTER

expensive changes the original casting dies are used on the new model.

Sloan Gives \$10,000,000 For Economic Education

ALFRED P. SLOAN, JR., chairman of General Motors Corp. this week donated securities worth \$10,000,000 as an endowment to the Alfred P. Sloan Foundation, an or-

ganization set up to encourage economic education. He described the foundation's objective as:

"The promotion of a wider knowledge of basic economic truths generally accepted as such by authorities of recognized standing and as demonstrated by experience, as well as a better understanding of economic problems in which we are today so greatly involved and as to which we are so importantly concerned."





Stop Name-Calling, Cooperate To Fight Slump, Girdler Asks

N appeal for "universal cooperation to save industry and the country" was made this week at Chicago by Tom M. Girdler, chairman of Republic Steel Corp.

"This is no time for bitterness or name-calling or sulking," Mr. Girdler said in an address prepared for delivery at the annual banquet of the Illinois Manufacturers Association. "It is the time for a fearless and dispassionate search for the causes of our present plight so that we may know what steps are necessary to remedy or eradicate them."

Finds Business Tied

Warning that industry is being shackled by unwise laws the Republic official urged that revision of the Wagner Labor Relations Act include the following specific provisions:

1—Employees should have the free right to bargain collectively with their employers through representatives of their own choosing, without coercion from any source.

2—No employee should be forced to pay dues to a union.

3—All employees should be permitted to take a vote by secret ballot on whether or not they want to strike

4—Responsibility of a union in any contract or agreement should be equal to the responsibility assumed by the employer.

Mr. Girdler, reminding his audience that what he had to say "was not in the spirit of carping criticism," was equally specific in outlining other steps which should be taken to stem the business recession. He said:

a—"We must make a real effort to balance the national budget and wipe out the threat of ruinous inflation. To move forward, business must, above all else, have confidence in the future.

b—"We need a drastic revision of our present methods of taxation. The undistributed profits tax is directly contributing to unemployment. The capital gains tax . . . places a heavy penalty on prosperity.

c—"The Social Security plan should be revised. As it stands today, it places an unduly heavy burden of taxation upon both employees and employers without guaranteeing the security which it is designed to provide.

d—'Let us have no more experiments in Government control. The very idea of more government encroachments upon the freedom of doing business is in itself enough to hamper and discourage enterprise.

Sees Basis For Recovery

"At present there are no basic economic causes for a prolonged recession," Mr. Girdler said. "On the contrary, there is right at hand the economic basis for a great period of industrial activity and prosperity which would give employment to millions of our people.

"There is widespread need for the building of new homes all over the country and for rehabilitation programs by the utilities and the railroads. Inventories of commodities are not generally excessive and interest rates are low. These are elements that should make for prosperity."



T. M. GIRDLER

Styling the claim that industry is deliberately encouraging the recession in an effort to embarrass the national Administration, as "twisted thinking," the Republic chairman said:

"Every enlightened business man of this country stands ready to put his shoulder to the wheel, to cooperate in every possible way in any practical effort to speed up industry and make more jobs. We are faced with a great emergency which calls for straight thinking and sane national action.



... Business quieter at year-end but works are well sold.

ONDON, Dec. 13, (By Cable).— New buying of iron and steel is quiet as the end of the year approaches, but works generally are still heavily sold and no pig iron or heavy steel is available before next year.

Increased supplies of basic pig iron from Canada and the United States enabled Cleveland producers to divert one basic furnace to foundry iron. Pig iron for export is very short, but 1500 tons was shipped to Australia.

The tin plate market is quiet, but revival of demand is possible since the reduction of the tin quota to 70 per cent may stiffen tin costs. Unfilled orders, excluding the recent large Canadian contract, amounted to 3,500,000 base boxes.

The price of black sheets is unchanged for 1938. The price of galvanized sheets was reduced 15 to 25s, according to the markets.

The Continental iron and steel market is still quiet, but inquiries are improving. Cartel prices generally have been left unchanged, but some rearrangements in accordance with the American agreement have been made.

A federation of British iron and steel merchants has been formed with a nucleus of six merchant associations. Other associations are expected to join. The chairman is C. Bruce Gardner. The main object of the new association is to maintain contact with the British Iron and Steel Federation.

OBITUARY

(CONTINUED FROM PAGE 75)

was identified with the Ford Motor Co. from 1922 to 1927 and for the next three years with the American Radiator & Standard Sanitary Mfg. Co. He had been identified with the American Brake Shoe company since 1935.



W. E. TAYLOR

WILLIAM E. TAYLOR, vice-president and director of the American Can Co., died suddenly in Chicago on Dec. 9, aged 59 years. He became identified with the company in 1901 as a mechanic at the Baltimore factory. He was later made foreman of the company's Philadelphia factory. Through a series of promotions he held various positions in the operating department, including superintendent of the Eastport, Me., factory, assistant manager of the equipment division and later manager of that division. From this post he rose in 1923 to general manager of manufacture and in 1932 became vice-president in cha.ge of manufacture, the post he held at the time of his death.



J. Judson Dean, founder of the Cape Ann Tool Co., died at his home in Watertown, Mass., Dec. 6, aged 70 years. After a short business career as a young man in Florida, he established a drop forging business in Pigeon Cove, Mass., in 1891, and in 1909 one at

Muncie, Ind., which was sold in 1909. Mr. Dean retired in 1920, the Massachusetts plant being taken over by his two sons, Lindley I. Dean and William J. Dean.

* * *

FLOYD E. BADGER, sales manager of the Detroit Steel Products Co., died Dec. 9 in the Henry Ford Hospital, Detroit. Mr. Badger had been factory manager of Standard Parts Co., Cleveland, and a vice-president of the Armstrong Spring Co., Flint, Mich., before he went to Detroit 17 years ago. During the World War he was a captain and at the time of his death was an active member of the American Legion. He was 47 years old.



HUGH J. REILLY died Dec. 11 in Los Angeles after a long illness. He formerly was superintendent of the Hunt Show Case Co., of Detroit. He was 63 years old and a native Detroiter.



JOSEPH B. GROCE, public relations director of the Fore River works of the Bethlehem Shipbuilding Corp., died at his home in Quincy, Mass., on Dec. 10. Mr. Groce was born in Hingham, Mass., July 11, 1870, and was graduated from Tufts College. For several years he was a newspaperman and publisher, before becoming associated with the Fore River works, where he stayed until the end of the War. Later, for 13 years he was head of the Edison Electric Illuminating Co. public relations bureau, and then returned to the Fore River works.

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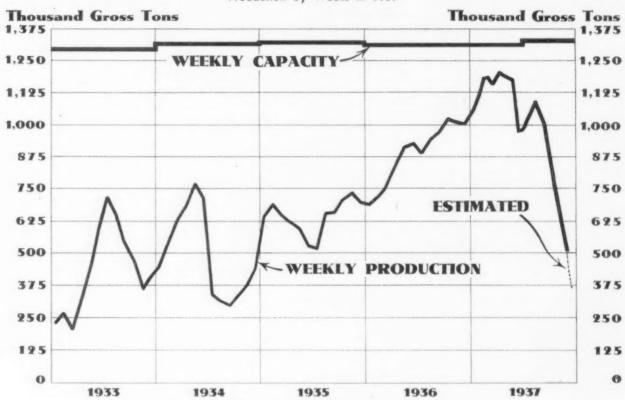
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... Ingot production stationary; order volume shows little change.

... Some producers expect moderate improvement in January.

... 24,000 tons of line pipe for export being quoted on.

PITTSBURGH, Dec. 14.—Steel ingot output at individual plants in the Pittsburgh district continues irregular, but the rate for the district this week remains unchanged at 24 per cent of capacity. The Wheeling-Weirton output is also stationary at 44 per cent of capacity.

No perceptible improvement is looked for during the next few weeks owing to holiday influences. Total steel specifications during the past week have shown little, if any, change from the previous three weeks, although it is noted that customers are ordering sparingly in order to keep inventories at a minimum. This condition, however, is seasonal, and on the whole it appears that finished steel demand has been relatively stable in recent weeks.

Some producers expect an improvement in the volume of new business during January, but others are of the opinion that a real upward trend will not materialize that early. With mills able to give prompt delivery, many consumers may find it unnecessary to change their hand-to-mouth buying policies, although it is expected that the number of purchases and tonnages involved will show an increase.

An inquiry is out for approximately 24,000 tons of line pipe, about 220 miles, for export.

Demand for sheets and strip is dull and tin plate operations have slipped some this week to approximately 50 to 55 per cent. On the other hand, plate and shape inquiries and awards continue to be a stabilizing factor in an otherwise dull market.

No. 1 heavy melting steel is quotable this week at \$13.50 a ton flat, reflecting a rise of 25c. a ton from last week's average quotation.

Pig Iron

New business is sporadic. Orders are small and represent only what is actually needed. Shipments are off somewhat from a month ago. Activity at sanitary ware and heating material plants is dull.

Semi-Finished Steel

Some specifications are being received for rods but activity in billets is exceptionally dull. Orders this week are not up to the previous period and most consumers are not inclined to order during the remainder of the year unless absolutely necessary.

Bars

Bar sales so far this month are running behind the corresponding period last month. The volume of business, however, is small so that actually little change in aggregate specifications is noted. Inventory and holiday influences are already being reflected in current bookings. Producers are pinning their hopes on a better outlook after the first of the year.

Cold Finished Bars

New business continues dull and sales show little change from a week ago. Some consumers have moved shipping dates back a few weeks.

Tubular Products

Texas Co., New York, has inquired for 24,000 tons of 12¾-in. line pipe, totaling about 220 miles, for export. Oil-country goods orders are about on a par with recent activity but orders are small and spotty. Standard pipe and boiler tube bookings are unimpressive.

Wire

Total specifications are below the volume of a few weeks ago. Further tapering off is expected in view of inventory and holiday influences. Merchant wire demand is at low ebb despite the fact that supplies in hands of jobbers are probably at the lowest point in a year. Because of this factor improved buying is expected after the first of the year.

Tin Plate

Current orders are small and irregular. Most activity is centered on advanced rolling of tin plate for 1938 consumption. Operations are estimated at about 50 to 55 per cent.

Sheets

Specifications have declined during the past week. Incoming business is composed of small fillin orders. Automotive buying is lacking and miscellaneous demand is dull. The character of current business is affected somewhat by holiday and inventory influences.

Reinforcing Bars

Inquiries and awards during the past week have not been very impressive but this condition is more or less expected because of seasonal influences. Mill specifications have declined some and are not up to the average tonnages placed during the past several weeks. Prices are firmer.

Plates and Shapes

Plate and shape specifications have declined during the past week but the recession has not been marked. Orders so far this month are running below the corresponding November period but business is holding up better than anticipated.

Strip

Hot and cold rolled strip specifications are not any better than a week ago. Miscellaneous demand is sluggish and automotive buying is unimpressive. Considerable difficulty is encountered at

A Comparison of Prices

Market Prices at Date, and One Week, One Month, and One Year Previous Advances Over Past Week in Heavy Type, Declines in Italics

Rails and Semi-finished Steel

Per Gross Ton:	Dec. 14, 1937		Nov. 16, 1937	Dec. 15, 1936
Rails, heavy, at mill	. \$42.50	\$42.50	\$42.50	\$39.00
Light rails, Pittsburgh	43.00	43.00	43.00	35.00
Rerolling billets, Pittsburg	h. 37.00	37.00	37.00	32.00
Sheet bars, Pittsburgh	37.00	37.00	37.00	32.00
Slabs, Pittsburgh	37.00	37.00	37.00	32.00
Forging billets, Pittsburgh	1 43.00	43.00	43.00	39.00
Wire rods, Nos. 4 and 5, P'	gh 47.00	47.00	47.00	43.00
	Cents	Cents	Cents	Cents
Skelp, grvd, steel, P'gh, lb	2.10	2.10	2.10	1.80

Finished Steel

inished Steel				
Per Lb.:	Cents	Cents	Cents	Cents
Bars, Pittsburgh	2.45	2.45	2.45	2.05
Bars, Chicago	2.50	2.50	2.50	2.10
Bars, Cleveland	2.50	2.50	2.50	2.10
Bars, New York	2.79	2.79	2.79	2.40
Plates, Pittsburgh	2.25	2.25	2.25	1.90
Plates, Chicago	2.30	2.30	2.30	1.95
Plates, New York	2.54	2.54	2.54	2.19
Structural shapes, Pittsburgh	2.25	2.25	2.25	1.90
Structural shapes, Chicago	2.30	2.30	2.30	1.95
Structural shapes, New York.	2.5125	2.5125	2,5125	2.163
Cold-finished bars, P'gh	2.90	2.90	2.90	2.35
Hot-rolled strips, Pittsburgh.	2.40	2.40	2.40	2.15
Cold-rolled strips, Pittsburgh	3.20	3.20	3.20	2.85
Hot-rolled annealed sheets, No. 24, Pittsburgh	3.15	3.15	3.15	2.80
Hot-rolled annealed sheets, No. 24, Gary	3.25	3.25	3.25	2.90
Sheets, galv., No. 24, P'gh	3.80	3.80	3.80	3.40
Sheets, galv., No. 24, Gary	3.90	3.90	3.90	3.50
Hot-rolled sheets, No. 10, Pittsburgh	2.40	2.40	2.40	2.15
Hot-rolled sheets, No. 10,				
Gary	2,50	2.50	2.50	2.25
Cold-rolled sheets, No. 20, Pittsburgh	3.55	3.55	3.55	3.25
Cold-rolled sheets, No. 20, Gary	3,65	3.65	3.65	3.35
Wire nails, Pittsburgh	2.75	2.75	2.75	2.25
Wire nails, Chicago dist. mill	2.80	2.80	2.80	2.30
Plain wire, Pittsburgh	2.90	2,90	2.90	2.60
Plain wire, Chicago dist. mill	2.95	2.95	2.95	2.65
Barbed wire, galv., P'gh	3.40	3.40	3.40	2.76
Barbed wire, galv., Chicago				
dist. mill		3.45	3.45	
Tin plate, 100 lb. box, P'gh.	\$5.35	\$5.35	\$5.35	\$5.25

Pig Iron

-			
Per Gross Ton: Dec. 1	4, Dec. 7, 1937		Dec. 15, 1936
No. 2 fdy., Philadelphia \$25.7	6 \$25.76	\$25.76	\$22,3132
No. 2, Valley furnace 24.0	0 24.00	24.00	20.50
No. 2, Southern Cin'ti 23,8	9 23.89	23.89	20.44
No. 2, Birmingham† 20.3	8 20.38	20.38	16.88
No. 2, foundry, Chicago* 24.0	0 24.00	24.00	20.50
Basic, del'd eastern Pa 25.2	6 25.26	25.26	21.8132
Basic, Valley furnace 23.5	0 23.50	23.50	20.00
Malleable, Chicago* 24.0	0 24.00	24.00	20.50
Malleable, Valley 24.0	0 24.00	24.00	20.50
L. S. charcoal, Chicago 30.2	4 30.24	30.24	26.2528
Ferromanganese, seab'd car-			
lots	0 102.50	102.50	80.00

† This quotation is subject to a deduction of 28c. a ton for phosphorus content of 0.70 per cent or higher.

* The switching charge for delivery to foundries in the chicago district is 60c. per ton.

Scrap

Per Gross Ton:			
Heavy melting steel, P'gh \$13.75	\$13.25	\$13.75	\$19.60
Heavy melting steel, Phila 14.25	14.25	12.75	15.75
Heavy melting steel, Ch'go . 12.25	11.75	12.25	17.25
Carwheels, Chicago 15.00	14.50	14.50	18.00
Carwheels, Philadelphia . 16.25	16.25	16.25	17.25
No. 1 cast, Pittsburgh 16.25	16.25	16.75	16.75
No. 1 cast, Philadelphia 16.75	16.25	16.25	17.25
No. 1 cast, Ch'go (net ton). 12.00	11.50	11.50	15.00
No. 1 RR. wrot., Phila 16.25	16.25	16.25	15.75
No. 1 RR. wrot., Ch'go (net) 10.25	9.75	10.75	15.00

Coke, Connellsville

Per Net Ton at Oven:				
Furnace coke, prompt	\$4.00	\$4.00	\$4.25	\$4.00
Foundry coke, prompt	5.00	5.00	5.00	4.50

Metals

	Dec. 13			
Per Lb. to Large Buyers.	: Cents	Cents	Cents	Cents
Electrolytic copper, Conn.	. 10.25	10.50	11.00	11.00
Lake copper, New York	11.125	11.125	12.125	11.12 1/2
Tin (Straits), New York	44.125	44.50	43.00	52.50
Zinc, East St. Louis	. 5.00	5.00	5.75	5.25
Zinc, New York	. 5.35	5.35	6.10	5.62 1/2
Lead, St. Louis	. 4.85	4.85	4.85	5.25
Lead, New York	5.00	5.00	5.00	5.50
Antimony (Asiatic) N. V.	11.95	14.50	16.25	12.6214

On export business there are frequent variations from the above prices. Also in domestic business, there is at times a range of prices on various products, as shown in our detailed price tables.

The Iron Age Composite Prices

Finished Steel

Dec. 14, 1937 One week ago One month ago One year ago

2.605c. a Lb. 2.605c. 2.605c. 2.274c.

Based on steel bars, beams, tank plates, wire, rails, black pipe, sheets and hot-rolled strip. These products represent 85 per cent of the United States output.

		HIGH	Low		
1937		2.605c., Mar. 9;	2,330c., Mar. 2		
1936.		2.330c., Dec. 28;	2.084c., Mar. 10		
1935	******	2.130c., Oct. 1;			
1934	*******	2.199c., Apr. 24;			
1933	******	2.015c., Oct. 3;			
1932		1.977c., Oct. 4;			
1931.	*******	2.037c., Jan. 13;	1.945c., Dec. 29		
1930	*******	2.273c., Jan. 7;			
1929	******	2.317c., Apr. 2;			
1928	*	2.286c., Dec. 11;			
1927		2.402c. Jan. 4:			

Pig Iron

\$23.25 a Gross Ton 23.25 23.25 19.73

Based on average of basic iron at Valley furnace and foundry irons at Chicago, Philadelphia. Buffalo, Valley and Southern iron at Cincinnati.

TTTATE			LAU W			
	\$23.25,	Mar.	9;	\$20.25.	Feb.	16
				18.73,		11
	18.84,	Nov.	5:	17.83.	May	14
				16.90,		
	16.90,	Dec.	5;	13.56,	Jan.	2
	14.81,	Jan.	5;	13.56,	Dec.	-
	15.90.	Jan.	6;	14.79,	Dec.	11
	18.21,	Jan.	7:	15.90,	Dec.	1(
	18.71,	May	14;	18.21.	Dec.	17
	18.59,	Nov.	27;	17.04,	July	24
	19.71.					1

Steel Scrap

\$13.42 a Gross Ten 13.08 12.92 17.33

Based on No. 1 heavy melting steel quotations at Pittsburgh, Philadelphia and Chicago.

Нюн		Low				
	\$21.92, Mar.	30;	\$12.92,	Nov.	16	
	17.75, Dec.	21:	12.67.	June	9	
	13.42, Dec.	10:	10.33,	April	23	
	13.00, Mar.	13:	9.50,	Sept.	25	
	12.25, Aug.	8;	6.75,	Jan.	3	
	8.50, Jan.	12:	6.43,	July	5	
	11.33, Jan.	6;	8.50,	Dec.	29	
	15.00, Feb.	18;	11.25,	Dec.	9	
	17.58, Jan.	29:				
	16.50, Dec.	31:	13.08.	July	2	
	15 95 Ton			Now	22	

some plants in attempting to set up economical rolling schedules.

Coal and Coke

Minimum coal prices set by the Coal Commission are to go into effect Dec. 16. However, several complaints by consumers have been registered and producers will be unable to determine their course of action until the day set by the commission for effectiveness of minimum prices. Meanwhile, industrial coal demand continues at low ebb and activity has been further reduced in the Connellsville coke region.



... New business slow but output is maintained.

ORONTO, Dec. 14.—Canadian iron and steel markets are slowing down insofar as new business is concerned and local steel representatives do not look for active trading until after the turn of the year. Many companies have started inventory taking and until this is completed there is a tendency to hold stocks to a minimum. No forward delivery contract booking is reported. It is stated, however, that prospects are favorable for first quarter contracts for some raw materials. Export demand for steel and its products also has slowed down, although many Canadian plants continue to work on old

Production in the Canadian steel industry shows comparatively little change from the peak levels of earlier in the year, but current operations are toward working off backlogs.

Pig iron sales have fallen sharply. It is stated that many melters are carrying sufficient supplies to carry them through to the end of the year with the result that new orders are from spot buyers and confined to small lots. The melt, however, continues in the neighborhood of 70 per cent, with lower rates for companies associated with the automotive industry. Production continues unchanged.

Iron and steel scrap sales are holding at a steady level, with demand specialized. Heavy melting steel has a ready call from the Hamilton mills, and there is some movement of turnings in this direction.



... Buying continues to recede; operations lower.

ST. LOUIS, Dec. 14.—Buying of pig iron is still confined to a carload here and there to fill an urgent need of some melter. There is almost no buying for first quarter delivery. There will be a heavy carryover, it is expected, of bookings under contracts. With the lessening of the tonnage being melted, the piles in yards of melters grow larger from the standpoint of the time they will last, and estimates made two months ago on the carryover of stocks in hands of consumers are being revised. Makers are said to be curtailing production rather than to carry stocks on piles.

Ingot operations in the St. Louis area dropped 10 points during the week to 13 per cent of capacity. The largest ingot operation in the district and two smaller ones are down, and probably will remain idle for the remainder of the year.

As the holidays approach, buying of finished steel continues to recede. There is very little pending, and it is not expected that there will be any considerable buying until after the inventories of consumers have been completed.



. . . Production of ingots up a little but orders are slow.

INCINNATI, Dec. 14.—Fresh orders for sheets are all for small urgent needs and require less than 25 per cent mill operation. While consumers are reported to

have reduced inventories, lack of business and a seasonal desire to keep stocks low combine to retard buying. First quarter interest is relatively nil, since consumers generally are not prone to anticipate needs.

Ingot steel production went upward the past week when one interest heated four open hearths. This schedule is to continue this week, bringing total open hearths in operation in the district to seven.

With most melters carrying fair inventories and the melt moving downward, new pig iron business is negligible. Shipments against contracts are not brisk. With the exception of machine tool foundries, the melt tends generally slower. Machine tool melters are holding to a rate of a little better than 50 per cent of capacity, with little change likely the remainder of this month.



semi-finished inventories low.

DUFFALO, Dec. 11.—While demand for semi-finished steel is light and mill operating schedules are intermittent, inventories have been reduced to a minimum, signifying better rolling schedules in the event of an upturn in buying.

Operations remain as in the previous week, with Bethlehem's Lackawanna plant operating six open hearths and Republic Steel Corp., three. Wickwire Spencer Steel Corp.'s open hearths remain out of production. Bethlehem's strip mill was not operated last week.

Reinforcing bar makers report some demand for small lots, with many one-carload jobs listed.

A school at Dundee, N. Y., will require 100 tons of bars and 140 tons of structural steel. The Vestal, N. Y., school will require, in addition to the structural tonnage noted last week, about 150 tons of bars.

Steel warehouses report business light and prices the same, though some reduction may be made in the near future in the price of sheets.

The pig iron situation is quiet with operating schedules unchanged from last week.



. . . Ingot output at 24%, unchanged from last week.

... Steel scrap has advanced for first time since summer.

. . . Consumers' inventories are fast being depleted.

HICAGO, Dec. 13. — No change was reported this week in open-hearth operations, the district rate continuing at 24 per cent of capacity. Blast furnace activity likewise remained constant, 14 furnaces being in blast

Although it is difficult to list anything tangible as a reason, a general strengthening of tone has been noticed here in the past week. Producers and consumers alike seem to be feeling better about conditions, probably because as the year draws to a close activity as a whole appears to be maintaining an unchanged level, which suggests that the bottom has been reached.

One thing certain is that inventories are fast being depleted. Definite proof of this statement is afforded by the fact that practically all of the small orders being received in sales offices require prompt delivery, which can only mean that material is not at hand and that in order to maintain manufacturing operations steel must be secured immediately.

Some plants are understood to have taken inventory earlier than usual this year because of their own inactivity, in which case new stock orders should be coming in some time this month. Generally, however, it is believed that little December buying will be seen because of consumers' desires to keep their inventories low until the new year.

Steady sales, but an increase in specifications, was reported by one leading seller, who also expressed the opinion that the trade in general was feeling considerably more optimistic than it was three or four

weeks ago. Little more in the way of rail purchasing is looked for this year, but a leading roller here believes the dollar value of rail sales in 1938 will at least equal those of 1937 and that the railroad budgets prepared thus far for next year show little or no decrease in the rail allotments. That a considerable amount of business will be placed within a very short time in the event that the railroads are given a rate increase is the common belief in this district. The Burlington is expected to place some of the steel for its car program shortly. About 10,000 tons of rolled steel will be required for the 600 cars planned, although all of these may not be released at one

Farm implement tonnage is holding up well, with some increases in specifications being noticed from time to time. One mill reports as most active last week the forgers, farm equipment makers and jobbers. Orders from automobile makers and suppliers are registering no increase whatsoever from week to week.

For the first time since late summer, the price of heavy melting steel in this district advanced, \$12 to \$12.50 now being quoted, a rise of 50c. a ton. Higher brokers' bids, better realizations from railroad sales, and a release of shipments at one important local mill were factors in the increase.

Pig Iron

In the first 10 days of December shipments of foundry coke were off 15½ per cent, while pig iron shipments showed a decrease of nearly 50 per cent from the corresponding period last month. A firmer tone is being exhibited, however, in that spot sales are slightly better, one seller reporting small orders daily. These are being occasioned of course by the depletion of inventories and the necessity of obtaining just enough iron to carry over into 1938.

Shapes and Bars

Small schools throughout Illinois compose the bulk of the structural and reinforcing items this week, all being small. Klug & Smith Co., Milwaukee, is the low general contractor on the La Crosse, Wis., bridge, the largest pending project in this area, but no steel awards have yet been announced.

Sheets

A slight increase in sheet orders has been noticed. Deliveries continue at two to three weeks for cold rolled and hot rolled annealed. The rise cannot be attributed to any certain source, such as the automobile industry, according to one seller, all helping to swell the total.

Warehouse Business

Jobber activity here continues under the definite and seasonal influence of year-end paring down of inventories, this trend being expected to last until about Jan. 15. What may be a significant point has lately been noticed. Some manufacturers have recently been buying certain items from time to time, but in such small quantities, that it seems fairly certain stocks are low and just enough material is being picked up to tide them over into 1938. It is generally believed that the surplus stocks of Labor Day are now well worked down.

T. C. I. Finds Shortage Of Skilled Workers

TENNESSEE COAL, IRON & RAILROAD CO., United States Steel Corp. subsidiary, has launched a program of apprentice training at its Birmingham plants to meet a shortage of skilled workers.

An apprentice advisory committee of engineers, superintendents, and master mechanics from the manufacturing, mining and transportation divisions developed training schedules which include practical experience in many operating departments and classroom instruction. A four-year course has been installed totaling 8000 hr., based on a 40-hr. week, 50 weeks a year.



FABRICATED STEEL

... Lettings in larger volume at 25,250 tons compared with 16,750 last week.

0 0 0

... New projects advance to 24,650 tons from 11,200 tons a week ago.

0 0 0

... Plate awards call for 2765 tons.

NORTH ATLANTIC STATES

Presque Isle, Me., 180 tons, approach spans, Bangor & Aroostook Railroad, to Bethlehem Steel Co., Bethlehem, Pa.

Bridgeport, Conn., 200 tons, garage for Southern New England Telephone Co., to American Bridge Co., Pittsburgh.

Greenwich, Conn., 230 tons, fire house and police station, to Bethlehem Steel Co.

New York, 1300 tons, apartment building, Wallenstein Construction Co., to Harris Structural Steel Co., Plainfield, N. J.

Livingston Manor, N. Y., 550 tons, school building, to Bethlehem Steel Co.

Chaumont, N. Y., 115 tons, grade and high school, to Syracuse Engineering Co., Syracuse, N. Y.

Vestal, N. Y., 605 tons, Central School, to Bethlehem Contracting Co., Bethlehem. Pa.

Monroe County, N. Y., 220 tons, State highway bridge, to Genesee Bridge Co., Rochester, N. Y.

Niagara Falls, N. Y., 100 tons, Woolworth store, to Bethlehem Contracting Co., Bethlehem, N. Y.

Weehawken, N. J., 1835 tons, viaduct, New Jersey approach to Lincoln Tunnel, to Taylor-Fitcher Construction Co., New York.

Monmouth County, N. J., 150 tons. Pennsylvania overpass, to American Bridge Co., Pittsburgh.

Freehold, N. J., 150 tons, State overpass bridge, to American Bridge Co.

Grove City, Pa., 225 tons, Crawford Hall, to Pittsburgh Bridge & Iron Co., Pittsburgh.

Davidsville, Pa., 140 tons, junior and senior high school, to Griffith-Custer Steel Co., Johnstown, Pa.

New Castle, Pa., 1500 tons, Commonwealth & Southern Corp. power house, to Ingalls Iron Works Co., Birmingham.

Philadelphia, 170 tons, addition to 108th Field Artillery armory, to Bethlehem Steel Co., Bethlehem, Pa.

Polk, Pa., 400 tons, girls' infirmary, piggery and tunnel for State of Pennsylvania, to Bethlehem Steel Co., Bethlehem, Pa.

THE SOUTH

Fayette County, Tex., 190 tons, bridge, to Mosher Steel Co., Dallas, Tex.

Dickens County, Tex., 295 tons, bridge, to North Texas Iron & Steel Co., Fort Worth, Tex.

Walker County, Tex., 445 tons, highway bridge, to Bethlehem Steel Co., Bethlehem, Pa.

CENTRAL STATES

Bay City, Mich., 1550 tons, Commonwealth & Southern power house, to Ingalls Iron Works, Birmingham.

Lockland, Ohio, 120 tons, International Agriculture Corp. building, to Ingalls Iron Works Co., Birmingham.

Ottawa, Ill., 200 tons, mix house, Libbey-Owens-Ford Glass Co., to Mississippi Valley Structural Steel Co., St. Louis.

Fargo, N. D., 200 tons, 13th Street State undercrossing, to Bethlehem Steel Co., Bethlehem, Pa.

Lead, S. D., 785 tons, sand cyanide building, Homestake Mining Co., to Worden-Allen Co., Milwaukee.

Evansville, Ind., 100 tons, armory, to G. L. Mesker & Co., Evansville, Ind.

Clay County, Ind., 160 tons, bridge, to Vincennes Bridge Co., Vincennes, Ind.

Vincennes, Ind., 100 tons, Montgomery Ward building, to Bethlehem Steel Co., Bethlehem, Pa.

Chippewa County, Minn., 160 tons, bridge, to Minneapolis-Moline Power Implement Co., Minneapolis.

North Wichita, Kan., 310 tons, steamelectric station, to Ben Sibbitt Iron & Foundry Co., Wichita, Kan.

Crowell, Neb., 178 tons, highway bridge, to Illinois Steel Bridge Co., Jacksonville, Ill.

WESTERN STATES

St. Regis, Mont., 430 tons, bridge, to Virginia Bridge Co., Roanoke, Va.

Flathead County, Mont., 365 tons, bridge, to Minneapolis-Moline Power Implement Co., Minneapolis.

Boulder Canyon Project, 144 tons, radial gates, to Pacific Iron & Steel Co., Ltd., Los Angeles.

Glendale, Cal., 240 tons, Southern California Telephone Co. building, to Virginia Bridge Co., Roanoke, Va.

NEW STRUCTURAL STEEL PROJECTS

NORTH ATLANTIC STATES

Hartford, Conn., 215 tons, apartment building.

Warwick, R. I., 300 tons, city airport.

North Providence, R. I., 120 tons, high school.

New York, 475 tons, public school No. 119 in Bronx; bids in.

Queens, N. Y., 225 tons, public school No. 134; bids in.

Queens, N. Y., 2560 tons, lift bridge and grade elimination for Bronx-Whitestone bridge; James Stewart & Co., low bidders.

Brooklyn, 1500 tons, Brooklyn Central Library.

Flushing, N. Y., 150 tons, State highway bridge WF-37-7.

Orange County, N. Y., 150 tons, State highway bridge.

Bayville, N. Y., 500 tons, Nassau County

St. Albans, N. Y., 550 tons, St. Pascal Church convent and school.

Riverhead, N. Y., 380 tons, State grade separation bridge RC-2500-3929.

Lynbrook, N. Y., 6000 tons, grade crossing elimination, Long Island Railroad Co.

Dundee, N. Y., 140 tons; bids taken

Madison, N. J., 170 tons, library building, Drew University,

Philadelphia, 130 tons, board plant and warehouse additions, U. S. Gypsum Co.

Harrisburg, Pa., 100 tons, hospital; bids Dec. 21.

Trenton, N. J., 500 tons, Montgomery Ward store; bids Dec. 21.

Pittsburgh, 500 tons, Coca-Cola Co. bottling plant.

Baltimore, 330 tons, S. S. Kresge Co. store building.

Hancock, Md., 2800 tons, Wichert continuous bridge over Potomac River.

THE SOUTH

Port Royal, S. C., 275 tons, bridge.

Baton Rouge, La., 800 tons, Louisiana Steam & Generating Corp.

Mobile, Ala., 500 tons, Aluminum Co. plant.

Gunthersville, Ala., 250 tons, overhead cranes.

CENTRAL STATES

Detroit, 585 tons, building for Divco Twin Truck Co.

Cleveland, 300 tons, Cuyahoga Heights school building; bids rejected, to be readvertised.

Niles Center, Ill., 182 tons, school; bids taken Dec. 13.

Peru, Ill., 150 tons, school.

Elgin, Ill., 200 tons, school; bids taken Dec. 15.

Waterloo, Iowa, 180 tons, Montgomery Ward building.

WESTERN STATES

Coconino County, Ariz., 255 tons, Wilson Canyon bridge; bids Dec. 28.
(CONTINUED ON PAGE 113)

100-THE IRON AGE, December 16, 1937



. . . Ingot rate up at Cleveland, lower at Youngstown.

... Demand for finished steel shows a slight improvement.

... Stocks of some consumers are now believed to be below normal.

LEVELAND, Dec. 13.—Ingot output in the Cleveland-Lorain district will show a two-point gain to 33 per cent of capacity this week due to the midweek resumption of two openhearth furnaces at the local plant of the Republic Steel Corp. In the Youngstown district production has declined two points to 27 per cent of capacity.

Demand for finished steel for the first time in several weeks shows a definite, although a slight, improvement. More incoming business is reported by nearly all producers. While orders are quite numerous, all are small, few being for more than car lots. Consumers are buying to fill in stocks, many of which are now below normal.

In many cases buyers wait until they are in need of steel and shop around, giving the order to the mill that can make the best delivery. With the holidays near at hand, there is little expectation that the increase in business will be maintained during the last half of the month. However, a sustained upturn is looked for early in January.

Agricultural implement manufacturers and miscellaneous consumers are ordering steel a little more freely. Demand from the motor car industry continues to drag, showing no improvement. Some of the automobile parts plants are doing little at present, having been operating at a higher production rate than warranted by the motor car output. These, having built up stock, have slowed down until they secure new releases.

Activity in the construction field is very light. A spurt in orders for

reinforcing bars is resulting from the announcement of Dec. 20 as the deadline for closing for steel for identified projects, for which quotations are outstanding, presumably at prices lower than established quotations.

Railroads are expected to remain inactive until a decision is announced on their request for freight advances.

While the local scrap market does not show any firmer tone, price declines seem to have been checked.

Pig Iron

Pig iron sales and shipments continue slack, and from present indications considerable tonnage will be carried over on producers' books into the first quarter of 1938. The agricultural implement industry remains fairly active, but automotive and other consumers are in no hurry for iron at present. One additional merchant furnace in the Lake district is expected to be banked this week.

Iron Ore

Some ore mining companies in the Lake Superior district are slowing down operations of their underground mines because, with the large stocks accumulated by consumers this year, the amount of ore to be shipped during 1938 probably will be considerably less than during the present year. Stock piles at these mines were well cleaned up this year.

Bolts, Nuts and Rivets

Little business is coming from either consumers or jobbers. Back-

logs have been about wiped out and production has been further curtailed. It is estimated that the industry is now operating at about 30 per cent of capacity. Orders from the motor car industry are small and other buyers are limiting their purchases to fill-in orders. Some buyers are holding back because they think that prices may decline. Rivet manufacturers are hopeful of an increased activity in the railroad equipment field which will stimulate the demand for their product, which at present is very

Bars, Plates and Shapes

Demand for merchant bars is a little more active than during the past few weeks. All orders are for small lots for filling in stocks. Business from the motor car industry continues very slack. Orders for structural shapes are slightly better, although there is almost a total absence of new building projects outside of a few requiring very small lots. Plates continue dull. Lake shipyards expect to have boat repair work early in the year that will require some plate tonnage. Reinforcing bar business has been stimulated considerably by the new price set-up under which contracts based on outstanding quotations covering identified projects must be closed by Dec. 20. Makers seem hopeful that shading below the published prices that has long prevailed will be eliminated.

Sheets and Strip

Despite the fact that inventories of many consumers are out of balance and below normal levels. replacement orders are still infrequent. Sellers are doubtful that any real improvement can be shown over the remainder of this month, but hope for an unturn in January. While automotive and miscellaneous specifications have been negligible recently, refrigerator manufacturers have managed to maintain a fair rate of activity. Hot and cold rolled strip steel producers report that many parts makers have reduced their operations owing to the fact that orders originally scheduled for December shipment have been delayed until after the first of next year. Inventories of some strip consumers are said to be insufficient for more than 10 days' or two weeks' operations. At the opening of bids recently by the State of Ohio for 300 tons of one-pass cold rolled sheets for 1939 license tags, it was found that a Youngstown jobber quoted 3.79c. while nine mills bid the regular price of 3.82c.



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Monroe County, N. Y., 220 tons, State highway bridge, to Genesee Bridge Co., Rochester, N. Y.

Niagara Falls, N. Y., 100 tons, Woolworth store, to Bethlehem Contracting Co., Bethlehem, N. Y.

Weehawken, N. J., 1835 tons, viaduct, New Jersey approach to Lincoln Tunnel, to Taylor-Fitcher Construction Co., New York.

Monmouth County, N. J., 150 tons, Pennsylvania overpass, to American Bridge Co., Pittsburgh.

Freehold, N. J., 150 tons, State overpass bridge, to American Bridge Co.

Grove City, Pa., 225 tons, Crawford Hall, to Pittsburgh Bridge & Iron Co.. Pittsburgh.

Davidsville, Pa., 140 tons, junior and senior high school, to Griffith-Custer Steel Co., Johnstown, Pa.

New Castle, Pa., 1500 tons, Commonwealth & Southern Corp. power house, to Ingalls Iron Works Co., Birmingham.

Philadelphia, 170 tons, addition to 108th Field Artillery armory, to Bethlehem Steel Co., Bethlehem, Pa.

Polk, Pa., 400 tons, girls' infirmary, piggery and tunnel for State of Pennsylvania, to Bethlehem Steel Co., Bethlehem, Pa.

THE SOUTH

Fayette County, Tex., 190 tons, bridge, to Mosher Steel Co., Dallas, Tex.

Dickens County, Tex., 295 tons, bridge, to North Texas Iron & Steel Co., Fort Worth, Tex.

Walker County, Tex., 445 tons, highway bridge, to Bethlehem Steel Co., Bethlehem, Pa.

CENTRAL STATES

Bay City, Mich., 1550 tons, Commonwealth & Southern power house, to Ingalls Iron Works, Birmingham.

Lockland, Ohio, 120 tons, International Agriculture Corp. building, to Ingalls Iron Works Co., Birmingham.

Ottawa, III., 200 tons, mix house Libbey-Owens-Ford Glass Co., to Missis sippi Valley Structural Steel Co., St Louis.

Fargo, N. D., 200 tons, 13th Street State undercrossing, to Bethlehem Steel Co., Bethlehem, Pa.

Lead, S. D., 785 tons, sand cyanide building, Homestake Mining Co., to Worden-Allen Co., Milwaukee.

Evansville, Ind., 100 tons, armory, to G. L. Mesker & Co., Evansville, Ind.

Clay County, Ind., 160 tons, bridge, to Vincennes Bridge Co., Vincennes, Ind.

Vincennes, Ind., 100 tons, Montgomery Ward building, to Bethlehem Steel Co., Bethlehem, Pa.

Chippewa County, Minn., 160 tons. bridge, to Minneapolis-Moline Power Implement Co., Minneapolis.

North Wichita, Kan., 310 tons, steamelectric station, to Ben Sibbitt Iron & Foundry Co., Wichita, Kan.

Crowell, Neb., 178 tons, highway bridge, to Illinois Steel Bridge Co., Jacksonville,

WESTERN STATES

St. Regis, Mont., 430 tons, bridge, to Virginia Bridge Co., Roanoke, Va.

Flathead County, Mont., 365 tons, bridge, to Minneapolis-Moline Power Implement Co., Minneapolis.

Boulder Canyon Project, 144 tons, radial gates, to Pacific Iron & Steel Co., Ltd., Los Angeles.

Glendale, Cal., 240 tons, Southern California Telephone Co. building, to Virginia Bridge Co., Roanoke, Va.

NEW STRUCTURAL STEEL PROJECTS

NORTH ATLANTIC STATES

Hartford, Conn., 215 tons, apartment

building.

Warwick, R. L. 300 tons, city airport.

North Providence, R. I., 120 tons, high

New York, 475 tons, public school No. 119 in Bronx; bids in.

Queens, N. Y., 225 tons, public school No. 134; bids in.

Queens, N. Y., 2560 tons, lift bridge and grade elimination for Bronx-Whitestone bridge; James Stewart & Co., low bidders.

Brooklyn, 1500 tons, Brooklyn Central Library,

Flushing, N. Y., 150 tons, State highway bridge WF-37-7.

Orange County, N. Y., 150 tons, State highway bridge.

Bayville, N. Y., 500 tons, Nassau County bridge.

St. Albans, N. Y., 550 tons, St. Pascal Church convent and school.

Riverhead, N. Y., 380 tons, State grade separation bridge RC-2500-3929.

Lynbrook, N. Y., 6000 tons, grade crossing elimination, Long Island Railroad Co.

Dundee, N. Y., 140 tons; bids taken

Madison, N. J., 170 tons, library building, Drew University.

Philadelphia, 130 tons, board plant and warehouse additions, U. S. Gypsum Co.

Harrisburg, Pa., 100 tons, hospital; bids Dec. 21.

Trenton, N. J., 500 tons, Montgomery Ward store; bids Dec. 21.

Pittsburgh, 500 tons, Coca-Cola Co. bottling plant.

Baltimore, 330 tons, S. S. Kresge Co. store building.

Hancock, Md., 2800 tons, Wichert continuous bridge over Potomac River.

THE SOUTH

Port Royal, S. C., 275 tons, bridge.

Baton Rouge, La., 800 tons, Louisiana Steam & Generating Corp.

Mobile, Ala., 500 tons, Aluminum Co.

Gunthersville, Ala., 250 tons, overhead cranes.

CENTRAL STATES

Detroit, 585 tons, building for Divco Twin Truck Co.

Cleveland, 300 tons, Cuyahoga Heights school building; bids rejected, to be readvertised.

Niles Center, III., 182 tons, school; bids taken Dec. 13.

Peru, Ill., 150 tons, school.

Elgin, III., 200 tons, school; bids taken Dec. 15.

Waterloo, Iowa, 180 tons, Montgomery Ward building.

WESTERN STATES

Coconino County, Ariz., 255 tons, Wilson Canyon bridge; bids Dec. 28.
(CONTINUED ON PAGE 113)



- . . . Ingot rate up at Cleveland, lower at Youngstown.
- ... Demand for finished steel shows a slight improvement.
- ... Stocks of some consumers are now believed to be below normal.

LEVELAND, Dec. 13.—Ingot output in the Cleveland-Lorain district will show a two-point gain to 33 per cent of capacity this week due to the midweek resumption of two openhearth furnaces at the local plant of the Republic Steel Corp. In the Youngstown district production has declined two points to 27 per cent of capacity.

Demand for finished steel for the first time in several weeks shows a definite, although a slight, improvement. More incoming business is reported by nearly all producers. While orders are quite numerous, all are small, few being for more than car lots. Consumers are buying to fill in stocks, many of which are now below normal.

In many cases buyers wait until they are in need of steel and shop around, giving the order to the mill that can make the best delivery. With the holidays near at hand, there is little expectation that the increase in business will be maintained during the last half of the month. However, a sustained upturn is looked for early in January.

Agricultural implement manufacturers and miscellaneous consumers are ordering steel a little more freely. Demand from the motor car industry continues to drag, showing no improvement. Some of the automobile parts plants are doing little at present, having been operating at a higher production rate than warranted by the motor car output. These, having built up stock, have slowed down until they secure new releases.

Activity in the construction field is very light. A spurt in orders for

reinforcing bars is resulting from the announcement of Dec. 20 as the deadline for closing for steel for identified projects, for which quotations are outstanding, presumably at prices lower than established quotations.

Railroads are expected to remain inactive until a decision is announced on their request for freight advances.

While the local scrap market does not show any firmer tone, price declines seem to have been checked.

Pig Iron

Pig iron sales and shipments continue slack, and from present indications considerable tonnage will be carried over on producers' books into the first quarter of 1938. The agricultural implement industry remains fairly active, but automotive and other consumers are in no hurry for iron at present. One additional merchant furnace in the Lake district is expected to be banked this week.

Iron Ore

Some ore mining companies in the Lake Superior district are slowing down operations of their underground mines because, with the large stocks accumulated by consumers this year, the amount of ore to be shipped during 1938 probably will be considerably less than during the present year. Stock piles at these mines were well cleaned up this year.

Bolts, Nuts and Rivets

Little business is coming from either consumers or jobbers. Back-

logs have been about wiped out and production has been further curtailed. It is estimated that the industry is now operating at about 30 per cent of capacity. Orders from the motor car industry are small and other buyers are limiting their purchases to fill-in orders. Some buyers are holding back because they think that prices may decline. Rivet manufacturers are hopeful of an increased activity in the railroad equipment field which will stimulate the demand for their product, which at present is very light.

Bars, Plates and Shapes

Demand for merchant bars is a little more active than during the past few weeks. All orders are for small lots for filling in stocks. Business from the motor car industry continues very slack. Orders for structural shapes are slightly better, although there is almost a total absence of new building projects outside of a few requiring very small lots. Plates continue dull. Lake shipyards expect to have boat repair work early in the year that will require some plate tonnage. Reinforcing bar business has been stimulated considerably by the new price set-up under which contracts based on outstanding quotations covering identified projects must be closed by Dec. 20. Makers seem hopeful that shading below the published prices that has long prevailed will be eliminated.

Sheets and Strip

Despite the fact that inventories of many consumers are out of balance and below normal levels, replacement orders are still infrequent. Sellers are doubtful that any real improvement can be shown over the remainder of this month, but hope for an upturn in January. While automotive and miscellaneous specifications have been negligible recently, refrigerator manufacturers have managed to maintain a fair rate of activity. Hot and cold rolled strip steel producers report that many parts makers have reduced their operations owing to the fact that orders originally scheduled for December shipment have been delayed until after the first of next year. Inventories of some strip consumers are said to be insufficient for more than 10 days' or two weeks' operations. At the opening of bids recently by the State of Ohio for 300 tons of one-pass cold rolled sheets for 1939 license tags, it was found that a Youngstown jobber quoted 3.79c. while nine mills bid the regular price of 3.82c.



... Sentiment more hopeful but business has not improved.

BOSTON, Dec. 14. — A small amount of Indian iron sold, but sales of domestic brands were very few and quite small the past week. Sentiment among melters appears more optimistic than it has been in months despite the fact that foundry operations have decreased slightly since last reports. The better feeling evidently is based on the improvement in scrap, as slight pickup in such fundamental New England industries as woolen goods and shoe manufacturing, and the fact that workable material inventories, particularly in metals and allied lines, will not be burdensome by Jan. 1.

Current buying of reinforcing steel is in less than 100-ton lots, but in the aggregate fairly satisfactory. There has been a noticeable letdown in the fabricated steel industry. Warehouses report buying in very small quantities. Unemployment in all New England States is increasing.



... 5000 tons of steel in Grand Coulee Dam.

AN FRANCISCO, Dec. 14.-SAN FRANCISCO, Dec. 14.— Bids on Grand Coulee Dam continued to hold the center of attention this week as the Bureau of Reclamation announced that it would open bids Jan. 4 on 20 bulkhead gate frame and track units for installation at the inlet ends of the outlet conduits from elevation 975 to elevation 1206; three bulkhead gate frame and track units for installation at the inlet ends of station-service penstocks; and 18 complete gate frames for the penstock inlet gates at the inlet ends of the main power penstocks. Over 5000 tons of steel will probable be required for this phase of the work.

At Los Angeles, the Department of Water and Power announced

that Bethlehem Steel Co. is low bidder on a large crane extension runway.

Two large reinforcing bar projects were announced in the Hawaiian Islands. The Hickman Field barracks and warehouse will require 750 tons and the Kapalana Flood Control project involves 500 tons.

Tacoma, Wash., awarded about 500 tons of 36 and 48-in. pipe to the Hydraulic Equipment & Supply Co., Seattle. About 900 tons of 4, 6, and 12-in. steel pipe will be purchased by the King County, Wash., Board of Water Commissioners from the Crane Co.

In spite of the fair size of several projects, volume of steel buying has been very light. Unless improvement is noted within the next fortnight several open hearth furnaces are scheduled to be taken off.



Cleveland will take bids soon for about 1000 tons of 24 to 48-in, steel pipe for main water line in Harvard Avenue, connecting with city reservoir at Warrensville. Entire project will cost close to \$250,000. L. A. Quayle, City Hall, is city engineer in charge.

McBride Gas Association, McBride, Mich... now being formed as a cooperative organization by local interests, plans welded steel pipe line from Home-Day gas field, about four miles distant, for natural gas transmission to municipality. Steel pipe lines will be installed for local distribution, with control station. It is proposed to begin work soon.

Bay Pipe Line Corp., 205 Bearinger Building, Saginaw, Mich., has let contract to Rich Construction Co., Bradford, Pa., for 6-in. welded steel pipe line from oil field in Buckeye Township, Gladwin County, Mich., to Bay City, Mich., about 33 miles, for crude oil transmission to new refinery to be built at latter place by Bay Refinery Corp., an affiliated organization. Cost close to \$200,000. Booster pumping stations will be installed along route. Company was formed recently with capital of \$250,000 and is associated with Gordon Oil Co., Hersee Building, Mount Pleasant, Mich. H. D. Atha is president.

Chemical Warfare Service, Edgewood Arsenal, Edgewood, Md., asks bids until Dec. 21 for 500 ft. of 2-in. steel pipe and 200 ft. of 4-in. galvanized steel pipe; also for 50 ft. of 4-in. cast iron pipe (Circular 174).

E. L. Buckley & Associates, Bedell Building, San Antonio, Tex., have plans for three 4 to 6-in. welded steel pipe lines to oil fields in North Sweden, Seven Sisters and Prement districts, for main feeder lines for crude oil transmission to bulk terminal, total distance of about 65 miles. Pumping stations will be installed at different points for booster service. It is proposed to begin work early in 1938. Cost close to \$200,000.

Sabinal, Tex., has rejected bids recently received for pipe lines for municipal natural gas distribution and will ask new bids early next year. Cost about \$35,000. Joseph J. Rady, Majestic Building, Fort Worth, Tex., is consulting engineer.

Lone Star Gas Corp., Dallas, Tex., and its subsidiaries, Lone Star Gas Co. and Community Natural Gas Co., have secured permission to acquire natural gas production, transmission and distribution pipelines and facilities of Texas Public Service Co., West Texas Power Co., and Texas Public Service Production Corp., all subsidiaries of Peoples Light & Power Corp., and will operate as part of regular system in future. Pipe line extensions are planned for connection in company lines and acquired system.

United States Engineer Office, Federal Building, Buffalo, asks bids until Dec. 23 for steel pipe bushings; also wrought iron pipe, couplings, unions, plugs, tees, etc. (Circular 86).

King County, Wash., Board of Water Commissioners, has awarded about 900 tons of 4.6 and 12-in. pipe and fittings to Crane Co.



Pleasanton, Tex., closes bids about Dec. 28 for 4, 6 and 8-in. for water system; also for elevated steel tank and tower. valves, fittings and other waterworks equipment. Cost about \$44,500. Garrett Engineering Co., Houston, Tex., is consulting engineer.

Monroe City, Mo., has plans for about 17,000 ft. of various sizes for extensions in water system; also for pumping plant and other waterworks installation. Cost close to \$40,000. W. B. Rollins & Co., Railway Exchange Building, Kansas City, Mo., are consulting engineers.

Rome, N. Y., plans main water feeder line in Rome-Taeberg Road. Cost about \$40,000; also will make extensions and improvements in waterworks pumping station at Ridge Mills, including new equipment. Cost about \$25,000.

Montclair, N. J., plans about 5000 ft. of 12-in. in Normal Avenue and Valley Road, Upper Montclair, and about 7000 ft. of 8-in. in Grove Street, for main water supply, replacing in part present lines.

Bossier City, La., plans about 14 miles of 16-in, for main water line from reservoir to city; also new water treatment plant, pumping station and other waterworks installation. Entire project will cost close to \$350,000. Garrett Engineering Co., Houston, Tex., is consulting engineer.

Wadsworth, Ohio, plans pipe lines for water system; also elevated steel tank and tower, and other waterworks installation. Cost close to \$40,000. Barstow & LeFeber, 31 North Summit Street, Akron. Ohio, are consulting engineers.

Abingdon, Va., will receive bids Dec. 21 for pipe lines for water system and other waterworks equipment. J. B. McCrary Co., Inc., Atlanta, Ga., is consulting engineer.

Benton, La., will ask bids soon for pipe lines for water system and other waterworks installation, R. L. Tatum, Levy Building, Shreveport, La., is consulting engineer.

Wheeling, W. Va., will ask bids soon for 12-in. for main water feeder lines in several streets in Edgewood and Woodsdale districts. Cost about \$70,000. Financing has been arranged through Federal aid.

Holtville, Cal., has awarded 140 tons of 16-in. pipe to United States Pipe & Foundry Co., Los Angeles.

Redding, Cal., has postponed bidding indefinitely on 195 tons of 18-in. pipe, pending litigation.

San Bernardino, Cal., Board of Water Commissioners, has announced that National Cast Iron Pipe Co., Los Angeles, is low bidder on 181 tons of 4, 6 and 8-in. pipe. Vancouver, Wash., has opened bids on four alternate schedules calling for from 250 to 825 tons cast iron pipe; American Cast Iron Pipe Co., Seattle, is low bidder on three schedules; United States Pipe & Foundry Co., Seattle, is low bidder on one schedule.

Seattle, Wash., has recommended award of general contract on work calling for 1175 tons of cast iron (alternate transite) pipe to Queen City Construction Co.. Scottle.

Seattle.

- . . . A slight improvement in bookings reported by some offices.
- . . . Midtown underpass, New York, to take 60,000 tons of steel.
- ... School building program will require 20,000 tons.

EW YORK, Dec. 14 .-- District sales offices of two steel manufacturers reported that bookings in the first 13 days of December were slightly above bookings for the similar period in November, the first time in many months that such a favorable comparison could be reported. In both instances, however, the total ton-nages of steel to be supplied were not substantial and the improvement over last month did little but suggest that steel purchasing and production may be scraping bottom. Other steel companies indicate their sales in the New York area are barely at a level with November at this date or have shown a further decline.

How soon an upswing can be expected is uncertain but district sellers look for some measure of improvement in January. Some large jobbers here have stocks which still seem substantial, although small jobbers are more frequently entering the market for steel, generally for small tonnages for immediate shipment.

Steel sellers in this area are growing less willing to predict that in two weeks, four weeks or any other definite period, consumers will find their vards and warehouses bare of steel and be forced to enter the market with tonnages

that will result in a swift upturn in operations at the mills.

Inability of business generally to realize the size of inventories built up during the early months of 1937 in expectation of higher prices and a stoppage of material shipments by strikes has made forecasters cautious even after several months of declining operations, an abnormally low demand for steel and despite a steel consuming rate substantially higher than the rate of ingot output.

Among the more obvious requirements of a real recovery in demand for steel products, and a reviving of business generally, is a settlement of some or all of the controversies between business leaders and President Roosevelt as to labor and tax legislation affecting business. Granting by the Interstate Commerce Commission of all or nearly all of the 15 per cent freight rate advance asked by the railroads is another anticipated development which may help steel buying early in 1938.

Of interest here is the large number of inquiries for steel products of all kinds from abroad and the substantial business which is being placed for export.

A further decline in requirements for structural steel is expected and slackness in building has made a further reduction in demand for such products as butt weld pipe.

Plans calling for construction of 24 new elementary school buildings and modernization of several existing schools were announced recently by the New York City Board of Education. These plans have been submitted to the New York Board of Estimate for approval and may provide an outlet for an estimated 20,000 tons of shapes. Bar tonnages will be limited due to the form of construction adopted by the board in its school buildings.

The New York Board of Estimate has approved plans for construction of the \$30,000,000 midtown underpass, a project, under the authority of the borough president of Manhattan, which will take approximately 60,000 tons of steel.

Pig Iron

Although buying at this time of the year is invariably very light as consumers strive for low raw material inventories for the end of the year, conditions in the market at present have touched new lows for this season. Current buying is limited entirely to small fill-in lots. Shipments are running between 15 and 20 per cent below November, and tapering foundry activity indicates a still further recession in deliveries. A number of new export inquiries developed during the week for lots ranging from 50 to 2000 tons. These proposals originated in widely separated countries and aggregate about 3500 tons.

Reinforcing Bars

There has been noticeable increase in the number of small jobs coming out, but as this work is mostly under 75 tons, the total involved is small. Plant additions and road work account for the bulk of these small jobs. Low bidder on both forms of contract for the lift bridge and Northern Boulevard grade crossing elimination work for the Bronx-Whitestone bridge, calling for 313 tons of bars, was the James Stewart Construction Co., New York.

Plates and Sheets

There is little change in the plate market, which continues to bump along the bottom, although one seller reports a slightly improved situation.

Sheet sales are somewhat more active, and at least one district office reports a pickup over the volume of new business placed in recent weeks. Largest transaction of the past week was the awarding of a contract to supply 488 tons of

24-gage hot rolled, pickled annealed, resquared sheets by the State of New York. The material is to be used for the manufacture of license plates by convict labor at the State prison at Auburn. Egleston Brothers & Co., Inc., a jobber of Long Island City, N. Y., was low bidder at \$3.94 per 100 lb. delivered. Most sheet producers quoted \$4.14, delivered.

Some complaint has been heard

of the larger jobbers of galvanized sheets acting as distributers in supplying smaller jobbers with bundle lots at their own carload buying price plus 5c. per 100 lb. for trucking, saving the latter the quantity extras and the higher freight charges on l.c.l. shipments. With the year end approaching, the larger jobbers are apparently using this means of reducing their inventories and converting stock into cash.

. PHILADELPHIA . .

... Operations unchanged at 30 per cent.

0 0 0

. . . Navy work goes to New York Shipbuilding Corp.

. . . Colonial furnace banked: pig iron listless.

HILADELPHIA, Dec. 14.—The operating situation in this territory has undergone no change during the past week; therefore the average district rate is retained at 30 per cent of theoretical capacity. During the last two weeks of December, more than one mill here plans to close down practically completely, partly for repairs and partly because of the lack of rolling orders. Although new business naturally will not bulge the first day after the turn of the year, there is every indication that this district will open up January with operations between 30 and 35 per cent. No sharp increase over this figure is anticipated over the remainder of the month.

During the past fortnight, the undertone of this district has gone through a complete reversal, with sentiment now to the effect that much of the deflationary cycle has been washed out, and conditions from now on should mend, perhaps slowly but mend monetheless.

Pig Iron

As the year-end holiday and inventory period approaches, foundries are naturally trying to restrict shipments to even a greater extent than had previously been the case. Nonetheless, some have been forced into the market for odd-lots of fill-in analyses, although the total turnover on this new busi-

ness combined with scattered contract shipments has not by far balanced output in this area. The result has been some stocking at district stacks, and the Colonial furnace has banked its comparatively small unit as vard stocks have built up to an estimated 13,000 tons. The pig iron situation abroad has eased considerably, what with better production in England and heavier tonnages available on the Continent. The result is that producers in this country can hardly expect much additional inquiry from abroad, and there might even be an accelerated flow of competitive iron into this country in the new year.

Sheets & Strip

More than one plant has reported more orders during the week for a slightly greater aggregate tonnage than in previous weeks. This trend seems to have some backbone, although the improvement has certainly not been sufficient to be reflected in better open hearth activity. Certain sheet sizes are overstocked in this territory whereas consumers are being forced into the market to round out requirements in other sizes. The concensus of market sentiment is that the first two weeks of January will show little activity, but from then on demands are expected to show

a moderate but steadily increasing pace.

Plates & Shapes

The New York Shipbuilding Corp. will be in the market for about 12,000 tons of plates, shapes and bars over the next two years for the recently awarded Navy destrover and seaplane tenders. decision regarding the Standard Oil tankers has yet been made, but there is every possibility that one to five may come to this district. The decision of the ICC to withhold temporary rate advances will probably delay railroad buying considerably, although it is still believed here that actual increases will be allowed sometime late in the first quarter. In the meantime requisitions for routine requirements continue to buil up in railroad offices, and the steel industry seems to have some justification in its belief that the carriers will give the market considerable support in the coming year. Demand for fabricated shapes is deriving its total support from public works, as all private construction has been frightened into hiding. The only award of the week called for 150 tons for a Philadelphia armory, placed with Bethlehem. New projects include 3000 tons of shapes and 400 tons of bars for a Farm Show building at Harrisburg, on which bids are due Dec. 23, 300 tons of shapes and 100 tons of bars for a hospital at Harrisburg, to be bid Dec. 21, and 500 tons of shapes for a store building at Trenton. Reinforcing awards during the week totaled 350 tons for a hospital at Elizabethtown and a bridge in Montgomery County, both going to Bethlehem.

Imports

The following iron and steel imports were received here during the past week: 1416 tons of pig iron from British India; 103 tons of sponge iron, 46 tons of wire rods, 170 tons of steel tubes, 41 tons of steel forgings and 73 tons of steel bars from Sweden.

Congdon & Carpenter Co. Opens Branch Warehouse

ONGDON & CARPENTER CO., Providence, R. I., has just occupied a new branch warehouse for distributing steel, sheet metals and industrial supplies at 583 Bedford Street, Fall River, Mass.

The building is divided lengthwise into two bays which will contain storage space for sheet steel, bar steel and structural shapes, an overhead crane, loading platform and a squaring shear, saws, punches, and a cutting off machine for sheets and merchant bars.



. . . Copper prices lowered to 10.25c.

... Tin export quota cut to 70 per cent.

EW YORK, Dec. 13.-A further cut in electrolytic copper quotations by custom smelters on Thursday, bringing prices down to 10.25c. per lb., Connecticut Valley, developed an encouraging volume of buying by

independent consumers. Domestic sales, since the new price was established, have been averaging about 1700 tons per day, as compared with 900 tons per day when the 10.75c. level prevailed. Producers' prices have remained un-

The Week's Prices. Cents Per Pound for Early Delivery

	Dec. 8	Dec. 9	Dec. 10	Dec. 11	Dec. 13
Electrolytic Copper, Conn.*	10.50	10.25	10.25	10.25	10.25
Lake copper, N. Y	11.125	11.125	11.125	11.125	11.125
Straits tin, spot, New York	43.75	44.00	44.75		44.125
Zinc, East St. Louis	5.00	5.00	5.00	5.00	5.00
Zinc, New York	5.35	5.35	5.35	5.35	5.35
Lead, St. Louis	4.85	4.85	4.85	4.85	4.85
Lead, New York	5.00	5.00	5.00	5.00	5.00

*Delivered Connecticut Valley; price ½c. lower delivered in New York. Aluminum, virgin, 99 per cent plus 20.00c.-21.00c. a lb. delivered. Aluminum No. 12 remelt No. 2 standard, in carloads, 19.00c. to 19.50c. a lb., delivered.

delivered.

Nickel, electrolyic, 35c. to 36c. a lb. base refinery, in lots of 2 tons or more.

Antimony, Asiatic, 14.25c. a lb., prompt, f.o.b., New York.

Antimony, American, 14.25c. per lb., prompt shipment, New York.

Quicksilver, \$83.00 to \$85.00 per flask of 76 lb.

Brass ingots, commercial \$5-5-5-5, 11.25c. a lb., less carload, delivered in Middle West ¼c. a lb. is added on orders for less than 40.000 lb.

From New York Warehouse Delivered Prices, Base per Lb.

Tin, Straits pig45.50c. to	46.50c.
Tin, bar	
Copper, Lake 12.75c. to	13.75c
Copper, electrolytic.12.75c. to	13.75c.
Copper, castings 12.50c. to	13.50c.
*Copper sheets, hot-	******
rolled	19,125c.
'High brass sheets.	17.375c.
*Seamless brass	2110100
	20.125c.
*Seamless copper	
tubes	19.875c.
*Brass rods	13.375c.
Zinc, slabs 6.75c. to	
Zinc, sheets (No. 9),	
casks, 1200 lb.	
and over	12.00c.
Lead, American pig. 6.00c. to	7.00c.
Lead, bar 7.25c. to	
Lead, sheets, cut	8.50c.
Antimony, Asiatic 16.75c. to	

Antimony, Asiatic. 16.75c. to 17.75c. Alum., virgin, 99 per cent plus22.50c. to 24.00c. Alum., No. 1 for remelting. 98 to 99 per cent19.50c. to 21.00c. Solder, ½ and ½ ...31.00c. to 33.00c. Babbitt metal. commercial grade20.00c. to 60.00c.

*These prices, which are also for delivery from Chicago and Cleveland warehouses, are quoted with 25 per cent allowed off for extras, except copper sheets and brass rods, on which allowance is 40 per cent.

From Cleveland Warehouse Delivered Prices per Lb.

Tin, Straits pig 48.875c.

Tin, bar
Copper, Lake12.00c. to 12.25c.
Copper, electro-
lytic
Copper, castings11.50c. to 11.75c.
Zinc, slabs 8.25c. to 8.50c.
Lead, American pig. 5.50c. to 5.75c.
Lead, bar 9.00c.
Antimony, Asiatic . 17.25c. to 17.75c.
Babbitt metal, medium grade. 19.50c.
Babbitt metal, high grade50.875c.
Solder, 1/2 and 1/227.50c.

Old Metals, Per Lb., New York

Buying prices are paid by dealers for miscellaneous lots from smaller accumulators and selling prices are those charged to consumers after the metal has been prepared for their uses (All prices are nominal.)

	Dealers' Buying Prices	Dealers' Selling Prices
Copper, hvy. cruci-	7.875c.	8.625c.
Copper, hvy. and wire Copper, light and	7.25c.	7.75c.
Brass, heavy Brass, light	6.25c. 4.375c. 3.375c.	6.50c. 5.00c. 4.125c.
hvy. machine com- position No. 1 yel. brass	6.875c.	7.375c.
turnings No. 1 red brass or	4.75c.	5.25c.
compos. turnings Lead, heavy Cast aluminum Sheet aluminum Zinc	6.50c. 4.00c. 10.625c. 12.00c. 2.875c.	7.00c. 4.375c. 11.75c. 13.50c.

changed at 11c. The predominance of December and January delivery specifications on current sales suggests that consumers' reserves are very low. If this is the condition, it means that the copper market is in a particularly sensitive position, and any improvement in business sentiment will bring an immediate improvement in copper sales. export market was moderately active during the week, with today's export basis of 10.05c. per lb., c.i.f., usual Continental base ports, being 33 points below last week's price.

Lead

Moderate buying of nearby positions at a steady and unchanged price of 5c. per lb., New York, characterized the market during the past week. December requirements are estimated to be 90 per cent covered, while January needs are only 35 per cent specified. Consumption at present is running about 35,000 tons per month. London prices were up slightly over the week end, today's equivalent ranging betweeen 3.63c. and 3.67c. per

Zinc

Consumer demand continues in fair volume with prime Western sales for the week estimated at 1100 tons, as compared with 1300 tons in the preceding week. Quotations are unchanged at 5.35c. per lb., New York. The American Zinc Institute reports that prime Western sales in November, calling for delivery in that month, totaled 1925 tons and sold at an average weighted price of 5.656c. per lb. East St. Louis, as against 1813: tons at an average price of 6.233c. per lb. in October. November sales for future delivery totaled 437 tons at an average price of 5.36c., while in October futures sales amounted to 1085 tons at an average price of 5.93c. per lb.

Export quotas for the first quarter were set at 70 per cent of standard tonnages at the recent meeting of the tin control committee. On paper this represents a drop of 36.3 per cent, or 79,950 tons per year from the present quota of 110 per cent, but based on the actual exports of the countries under the control plan, which have been exporting at the rate of 85 per cent over the past 12 months, it will mean a reduction of 17.6 per cent, or 35,000 tons a year. Marketwise. this announcement has had little effect, the market continuing inactive all week with quotations moving in a limited range. Today's Straits quotation of 44.125c. per lb., New York, is 0.375c. below the price of a week ago.



... Market tone is stronger as mills buy in small quantity and release some shipments on old orders.

... Composite advances 34c. to \$13.42.

EC. 14. - Releasing of shipments by one Chicago district mill has resulted in higher dealer bids and an advance of 50c. in quotations. Coverage of two orders at Pittsburgh established a price of \$13.50 to \$14 for No. 1 steel there and raised the average With no change at Philadelphia, THE IRON AGE composite price has risen 34c. to \$13.42 and is 50c. above the low point of \$12.92 last reported on Nov. 30. The entire list at Chicago has been advanced 50c. and similar gains have been recorded on a few items at Detroit, where dealers are laying down all automotive scrap. At Buffalo, the largest consumer has lifted restrictions on shipments on high-priced material on old order and has allotted new orders at prices \$5 lower so as to average out its

Export prices are firm and unchanged in all principal markets,

Pittsburgh

Two sales of No. 1 steel have been made into consumption during the past week. Some brokers were paying as much as \$13.25 and \$13.50 to cover a 3000-ton order, and another lot of 1500 tons of No. 1 steel was sold for \$14, delivered at mill. The same consumer also bought some scrap rails for \$15.25 a ton, delivered. Hence, No. 1 steel is being quoted this week at \$13.50 to \$14, an advance of 50c. The present strength in the market probably looks more important than actual conditions would warrant, owing to the exceptional dull period during the last sev eral months. One large buyer of scrap who had let up on restrictions during the last several weeks has found it necessary again to place embargoes on all shipments, with minor exceptions.

Chicago

Although there have been no mill sales yet, the action of one large producer here in releasing shipments after several weeks suspension has had a strengthening effect on the market. Brokers bids to dealers are higher consequently, as they cover on old orders. As high as \$13 has been bid for carloads of heavy melting steel, according to one broker, with the response none too enthusiastic. The price of No. 1 has been increased 50c. a ton to \$12 to \$12.50, with proportionate advances throughout the remainder of the list. A railroad list last week brought around \$12.75 a gross ton delivered, and it is expected that the next railroad sale, in a week or 10 days, will bring between \$13 and \$13.25 gross.

Cleveland

Scrap quotations are unchanged, with No. 1 heavy melting steel holding at \$12 to \$12.50 per ton in the absence of activity. While it appears unlikely that there will be much mill buying until well after the start of the next year, it is believed in many quarters that the market is scraping bottom. Only one mill has been taking any scrap at all recently and others indicate they may not be in the market for some time. A special list including approximately 2000 tons of heavy melting steel and 10,000 tons of rails was offered by the Baltimore & Ohio Railroad. Sale of the Lake Shore Electric Railway at public auction in Sandusky, Ohio, Jan. 4, offers possibilities for one of the largest scrapping operations in some time in this district. Approximately 20,000 tons of 60 to 70-lb. rails, numerous passenger and freight cars and large quantities of wire and machinery are to be sold.

Buffalo

The largest consumer here has made a compromise arrangement with dealers who have high-priced orders on their books and who have been restricted from shipping material over the past two months. Allotting these dealers new orders at \$13 for No. 1 heavy melting steel and \$11 for No. 2 and allied grades, the mill has agreed to take shipment on the older orders, many of which were taken at around

\$18 and higher. This arrangement permits many dealers to better their financial position and results in the mill being able to average down its orders at what it believes to be the market, though many dealers ordinarily would not sell at these prices, and are loath to make large new commitments. While the buyer expects to obtain 10,000 tons, it is reported the net tonnage sold by dealers at the week-end was not more than 4000.

St. Louis

While there was no buying of scrap iron during the last week and prices are nominally unchanged, the market in St. Louis is stronger than it has been for some time. This strength is based on confidence that conditions will improve, plus low inventories of scrap by the mills, which should lead to a buying movement immediately after inventories for 1937 have been completed.

Cincinnati

Trading in old materials has all but taken a holiday. The market is steadily quiet and, although no change has been made in quotations the past week, lists are nominal. Dealers make few offerings since they prefer to hold material

Detroit

Still lacking in pronounced activity, the Detroit market has nevertheless taken an upward turn, with interest keyed up by prices brought on recent automotive lists. Local mills still are not buying, but dealers feel capable of taking all the scrap produced in this area in view of the reduced schedules of the automotive producers. A little angling for scrap for outside mills is rumored. It has been learned that much of the scrap bought on the recent lists and laid down covers an order for spring delivery at a Lake Erie port.

New York

The situation is virtually unchanged, but there is considerably better feeling among the trade. Export buying prices are unchanged for the seventh consecutive week, Based on a sale into consumption in eastern Pennsylvania, the price on No. 1 heavy melting steel on cars is quoted at \$10.50 to \$11, and \$1.50 less for No. 2, resulting in a rise of 50c, over previously published prices, but still several dollars below prices for export materials.

Boston

Bundled skeleton for Pennsylvania delivery is 60c. a ton higher at \$6.60 a ton on cars, and moving in small lots. One domestic consumer is offering \$2.50 a ton on cars for steel blast furnace turnings, and another \$3.50, but no actual sales are reported. Small amounts of breakable cast have been moved to eastern Pennsylvania at \$8.50 a ton on cars, the first sales reported in a long time. Otherwise the domestic movement is at a stand-still. In contrast, the export market continues active and firm at unchanged prices.

Iron and Steel Scrap Prices

TT				

LILIADOKOLI		
Per gross ton to delivered t	o cor	sumer:
No. 1 hvy. mltng. steel.\$13	.50 to	\$14.00
Railroad hvy. mltng 14	1.50 t	0 15.00
No. 2 hvy. mltng. steel. 12	1.00 to	12.50
Scrap rails 14	.75 t	0 15.25
Rails 3 ft. and under 18	.00 to	18.50
Comp. sheet steel 13	.50 to	14.00
Hand bundled sheets 12	.50 to	13.00
Hvy. steel axle turn 11	.50 to	12.00
Machine shop turn 7	.00 to	7.50
Short shov, turn 7	.00 to	7.50
Mixed bor. & turn 6	.50 to	7.00
Cast iron borings	5.50 to	7.00
Cast iron carwheels 15	.00 to	15.50
Hvy. breakable cast 12	.50 to	13.00
No. 1 cupola cast 16	.00 to	16.50
RR. knuckles & cplrs. 1'	7.50 t	0 18.00
	7.50 t	
	7.50 t	0 18.00
	8.00 t	
Low phos. sh. bar 17	7.50 t	0 18.00
Low phos. punchings 16	5.50 t	0 17.00
	7.00 t	0 17.50
Low phos. plate clips 14	.50 to	15.00
	.50 to	

PHILADELPHIA

THILADELTH	174	
Per gross ton to delivered		
No. 1 hvy. mltng. steel.	01 00.418	\$14.50
No. 2 hvy. mltng. steel.	12.50 to	13.00
Hydraulic bund., new		
Hydraulic bund., old	10.00 to	10.50
Steel rails for rolling	17.00 to	17.50
Cast iron carwheels	16,00 to	16.50
Hvy. breakable cast	14.00 to	14.50
No. 1 cast	16.50 to	17.00
Stove plate (steel wks.)	12.50 to	13.00
Railroad malleable	16.00 to	16.50
Machine shop turn	9.00 to	
No. 1 blast furnace	8.25 to	
Cast borings	8.50 to	
Heavy axle turnings	11.00 to	11.50
No. 1 low phos. hvy	18.00 to	18.50
Couplers & knuckles	18.00 to	18,50
Rolled steel wheels	18.00 to	18.50
Steel axles		
Chofting	20.00 to	20.50
Shafting	19.50 to	20.00
No. 1 RR, wrought	16.00 to	16.50
Spec. iron & steel pipe	13.00 to	13.50
No. 1 forge fire	12.00 to	12.50
Cast borings (chem.)	13.50 to	14.00

CHICAGO

CHICAGO		
Delivered to Chicago district	const	mers:
Hvy. mltng. steel \$12.	OO to	8 TON
Auto, hvy. mltng, steel	00 10	\$12.00
	E0 4-	44 00
No. 2 auto. steel 10.	50 to	
Shoveling etast	00 to	10.50
Shoveling steel 12	.00 to	12.50
Hydraul. comp. sheets. 11.	.00 to	11.50
	.50 to	10.00
	.00 to	11.50
Rolled carwheels 15.	50 to	16.00
Railroad tires, cut 15.	75 to	16.25
Railroad leaf springs. 16.	.50 to	17.00
	.50 to	16.00
Axie turnings 11	50 to	12.00
OH Shrings 17	.00 to	17.50
Axle turn. (elec.) 12	00 to	12,50
LOW phos nunchings 15	50 to	16.00
Low phos. plates, 12 in		20.00
and under	00 to	15.50
Cast fron horinge 7	50 to	8.00
Short shov, turnings 8	.00 to	
Machine shop furn &	.50 to	7.00
Kerolling rails	.75 to	
Steel rails under 3 ft 15.	.00 to	
	.50 to	
Angle bars, steel 14	.75 to	
Cast iron commbools 44	.75 to	
Agric. malleable 11	.25 to	
II	.75 to	12.25
Iron car avles	er N	et Ton
Iron car axles \$19 Steel car axles 17	.00 to	\$19.50
	.00 to	17.50
No. 2 RR. wrought 10	.00 to	10.50
No. 2 busheling, old 5	.75 to	
Locomotive tires 15	.25 to	
Pipes and flues 8	.25 to	
No. 1 machines 8	.75 to	
No. 1 machinery cast. 11	.75 to	
Clean auto. cast 11	.50 to	12.00
No. 1 railroad cast 10	.75 to	
No. 1 agric, cast 10	.75 to	11.25
Stove plate 8	.50 to	9.00
Grate bars 8	.50 to	
Brake shoes 8	.00 to	8.50

YOUNGSTOWN

Per	gross	ton to	deliver	ed to c	onsumer:
NO.	1 hvv	mitn	or steal	\$12 0A	6- 610 FA
Mac	hino	shop t	iles	. 12.50	to 13.00

CLEVELAND

CFFAFFULL	<i>u</i>	
Per gross ton to delivered No. 1 hvy. mltng. steel. No. 2 hvy. mltng. steel. Comp. sheet steel. Light bund. stampings. Drop forge flashings. Machine shop turn. Short shov. turn. No. 1 busheling. Steel axle turnings. Low phos. billet and bloom crops. Cast iron borings.	1 to cons \$12.00 to 11.00 to 11.50 to 8.50 to 11.00 to 7.00 to 8.50 to 11.00 to 9.50 to 18.50 to 8.50 to	\$12.50 11.50 12.00 9.00 11.50 7.50 9.00 11.50 10.00
bloom crops Cast iron borings Mixed bor. & turn. No. 2 busheling No. 1 cast Railroad grate bars. Stove plate Rails under 3 ft. Rails for rolling	18.50 to 8.50 to 8.50 to 8.50 to 16.50 to 8.00 to 18.00 to 16.00 to	9.00 9.00 9.00 17.00 8.50 8.50 18.50 16.50
Railroad malleable Cast iron carwheels	16.00 to	16.50 15.50

BUFFALO

DOLLARO		
Per gross ton, f.o.b. cons	umers'	plants:
No. 1 hvy. mltng. steel.	\$13.00 t	0 \$13.50
No. 2 hvy. mltng. steel.	11,00 t	0 11.50
Scrap rails	13.00 t	
New hvy, b'ndled sheets	11.00 t	
Old hydraul. bundles	10,00 t	
Drop forge flashings	11.00 t	
No. 1 busheling	11.00 t	
Hvy, axle turnings	11.50 t	
Machine shop turn	7.00 €	
Knuckles & couplers	16.50 t	
Coll & leaf springs	16.50 t	
Rolled steel wheels	16.50 t	
Low phos, billet crops.	17.50 t	
Shov. turnings	9.50 t	
Mixed bor, & turn	8,50 t	
Cast iron borings	8.50 t	
Steel car axles	16.50 t	
No. 1 machinery cast.	15.00 t	
No. 1 cupola cast	14.00 t	
Stove plate	12.00 t	
Steel rails under 3 ft	17,00 t	
Cast iron carwheels	15,00 t	
Railroad malleable	15.00 t	
Chemical borings	10.50 t	
Continues and the continues of the conti		

ST. LOUIS

Dealers' buying prices per		n de-
livered to consu		
Selected hvy, melting.		\$13.50
No. 1 hvy. melting	13.00 to	13.50
No. 2 hvy, melting	12.00 to	12.50
No. 1 locomotive tires.	16.00 to	16.50
Misc. stand sec. rails.	13,00 to	13.50
Railroad springs	15.00 to	15.50
Bundled sheets	8.00 to	8.50
No. 1 busheling	7.00 to	7.50
Cast bor. & turn	6.00 to	6.50
Rails for rolling	13,50 to	14.00
Machine shop turn	6.00 to	6.50
Heavy turnings	8.50 to	9.00
Steel car axles	19.50 to	20.00
Iron car axles	21.50 to	22.00
No. 1 RR, wrought	8.00 to	8.50
No. 2 RR. wrought	13.00 to	13.50
Steel rails under 3 ft	16.00 to	16.50
Steel angle bars	14.50 to	15.00
Cast iron carwheels	16.50 to	17.00
No. 1 machinery cast	12.75 to	13.25
Railroad malleable	15.00 to	15,50
No. 1 railroad cast	13.25 to	13.75
Stove plate	9,00 to	9.50
Agricul, malleable	10.00 to	10.50
	11.25 to	11.75
Grate bars	10.00 to	10.50
Brake shoes	10.00 (0	10.50

BIRMINGHAM

Per gross ton delivered t	to c	ons	umer:
Hvy. melting steel \$1	6.00	to!	\$16.50
Scrap steel rails			17.00
Short shov. turnings			8.50
			10.50
Steel axles 1	8.00	to	19.00
Iron axles 1			18.00
No. 1 RR. wrought 1			15.00
Rails for rolling 1			20.00
No. 1 cast 1			18.00
Tramcar wheels 1	6.00	to	18.00
DETROIT			

DETROIT

Dealers' buying prices p	er gross	ton:
No. 1 hvy, mltng, steel.	\$9.50 to	\$10.00
No. 2 hvy. mltng. steel.	8.00 to	8.50
Borings and turnings	6.25 to	6.75
Long turnings	5.75 to	6.25
Short shov. turnings	6.75 to	7.25
No. 1 machinery cast.	11.75 to	12.25
Automotive cast	12.75 to	13.25
Hvy, breakable cast	10.25 to	10.75
Hydraul, comp. sheets.	10.50 to	11.00
Stove plate	7.50 to	8.00
New factory bushel	9.50 to	10.00
Old No. 2 busheling	5.00 to	5.50
No. 2 busheling (black		
fender stock)		minal
Sheet clippings	7.00 to	
Flashings	8.50 to	
Low phos. plate scrap.	10.50 to	11.00

NEW YORK Dealers' buying prices per g

regiers onlying brices ber gro	NOO CHEE
on cars:	
No. 1 hvy. mltng. steel.\$10.50	to \$11.00
No. 2 hvy. mltng steel. 9.00	
Hvy. breakable cast 9.50	to 10.00
No. 1 machinery cast. 11.50	to 12.00
No. 2 cast 9.50	to 10.00
Stove plate 8.50	to 9.00
Steel car axles 19.00	to 19.50
Shafting 16.00	
No. 1 RR, wrought 11.00	
No. 1 wrought long 10.00	
Spec. iron & steel pipe 9.00	
Rails for rolling 16.00	
Clean steel turnings 5.00	
	to 5.50
No. 1 blast furnace 5.00	to 5.50
Cast borings (chem.) 10.00	to 10.50
Unprepar, yard scrap 7.50	
Per gross ton, delivered local for	oundries:
No. 1 machn. cast \$15.50	to \$16.00
No. 2 cast 11.00	to 11.50

BOSTON

Dealers' buying prices p	er gross	ton:
No. 1 hvy, mltng, steel.	\$13.30 to	\$13.80
Scrap rails	13.30 to	13.80
No. 2 steel	12.30 to	12.80
Breakable cast		8.00
Machine shop turn	2.50 to	3.50
Mixed bor. & turn	2.50 to	3.50
Bun. skeleton long		6.60
Shafting	17.50 to	18.00
Cast bor, chemical	8.00 to	8.50
Per gross ton delivered con	nsumers'	yards:
Textile cast	\$15.50 to	\$16.00
No. 1 machine cast	15.50 to	16.00

PACIFIC COAST

No. 1 hvy. mltng. steel.\$10.50 to \$1 No. 2 hvy. mltng. steel. 9.50 to	mer	354	on	. 6	To	livered	de	ton	FFOSS	9	Per
No 2 hyy mltng steel. 9.50 to 1	11.00	3	to	.50	\$10	steel.	ng.	mltn	hvv.	1	No.
ittle a many mineral money	10.00	0	to	.50	9	steel.	ng.	mltn	hvy.	2	No.

CANADA Dealers' buying prices at their yards.

per gr	oss ton:	
	Toronto M	ontreal
No. 1 hvy. mltng.	steel.\$14.50	\$14.00
No. 2 hvy, mltng.	steel, 13.50	13,00
Mixed dealers st	eel 12.50	12.00
Scrap pipe	11.75	11.50
Steel turnings		9,50

No. 2 hvy. mitng. steel.	13,50	10.00
Mixed dealers steel	12.50	12.00
Scrap pipe	11.75	11.50
Steel turnings	9.75	9.50
Cast borings	11.00	10.50
Machinery cast	18.00	17.00
Dealers cast	16.00	15.00
Stove plate	13.00	11.00

EXPORT

Dealers, paying brices bei	
New York, truck lots, deli	vered, barges
No. 1 hvy. mltng. steel.	\$13.50
No. 2 hvy. mltng. steel.	12.00
No. 2 cast	11.00
Stove plate	8.50 to 9.00
Destan on some of An	mu Bass

Boston on cars at Army Base or Mystic Wharf No. 1 hvy. mltng. steel. \$14.00 No. 2 hvy. mltng steel. 12.00

					14.	00
Phi	la	delph		alongsie	le boat	B.
No.	1	hvv.	mltng.	1.314.50	to \$15.	.00
**	6	Sec. 11.	and There are	 1 49 66	4.6	DUD

PRICES ON FINISHED AND SEMI-FINISHED IRON AND STEEL

1	1	
SEMI-FINISHED STEEL	F.o.b. cars dock Gulf ports 2.65c. F.o.b. cars dock Pacific ports. 2.80c.	No. 24, f.o.b. Granite City 4.00c. No. 24, f.o.b. Birmingham 3.95c.
Billets, Blooms and Slabs	Wrought iron plates, f.o.b. Pittsburgh	No 24 fob cars dock Pacific
F.o.b. Pittsburgh, Chicago, Gary, Cleveland, Youngstown, Buffalo, Bir-	Floor Plates	ports
mingham. Prices at Duluth are \$2 a ton higher, and delivered Detroit \$3	F.o.b. Pittsburgh	Electrical Sheets
higher. Per Gross Ton	Foh Costesville 3.60c	(F.o.b. Pittsburgh)
Rerolling\$37.00 Forging quality43.00	F.o.b. cars dock Gulf ports 3.90c. F.o.b. cars dock Pacific ports. 4.05c.	Field grade
Sheet Bars	Structural Shapes Base per Lb.	Armature
F.o.b. Pittsburgh, Chicago, Cleveland, Youngstown, Buffalo, Canton,	F.o.b. Pittsburgh 2.25c.	Special Motor
Sparrows Point, Md.	F.o.b. Chicago	Transformer
Open-hearth or Besse- mer\$37.00	Del'd Philadelphia 2.455c. Del'd New York 2.5125c.	Transformer Extra Special7.80c.
Skelp F.o.b. Pittsburgh, Chicago, Youngs-	F.o.b. Birmingham (standard) 2.40c. F.o.b. cars dock Gulf ports 2.65c.	Base gage changed from 28 to 24 gage. Gage extras are the same as those applying on hot-
town, Buffalo, Coatesville, Pa., Spar- rows Point, Md.	F.o.b. cars dock Pacific ports 2.80c.	extras are the same as those applying on hot- rolled, annealed sheets with few exceptions. Silicon Strip in coils—Sheet price plus sili- on sheet extra width extras plus 250 per 100
Grooved, universal and sheared	Steel Sheet Piling Base per Lb.	lb. for colls.
	F.o.b. Pittsburgh 2,60c. F.o.b. Chicago or Buffalo 2,70c.	Long Ternes No. 24, unassorted 8-lb. coating
Wire Rods (No. 5 to 9/32 in.)	F.o.b. cars dock Gulf or Pacific Coast ports 3.05c.	f.o.b. Pittsburgh4.10c. F.o.b. Gary4.20c.
F.o.b. Pittsburgh or Cleveland.\$47.00	RAILS AND TRACK SUPPLIES	F.o.b. cars, dock, Pacine ports 480c.
F.o.b. Chicago, Youngstown or Anderson, Ind 48.00 F.o.b. Worcester, Mass 49.00	F.o.b. Mill Standard rails, heavier than	Vitreous Enameling Stock No. 20, f.o.b. Pittsburgh3.50c.
F.o.b. Birmingham 50.00	60 lb., per gross ton\$42.50 Angle bars, per 100 lb 2.80	No. 20, f.o.b. Gary
F.o.b. San Francisco 56,00 F.o.b. Galveston 53,00 Rods over 9/32 in. or 47/64 in in-	F.o.b. Basing Points	No. 20, f.o.b. cars dock Pacific ports4.10c.
clusive, \$5 a ton over base.	Light rails (from billets) per gross ton\$43.00	Tin Mill Black Plate
BARS, PLATES, SHAPES	Light rails (from rail steel) per gross ton	No. 28, f.o.b. Pittsburgh, per lb3.30c.
Iron and Steel Bars Soft Steel	Spikes Base per Lb. 3.15c.	No. 28, Gary
Rase ner Lh	Tie plates, steel	No. 28, cars dock Pacific ports, boxed4.175c.
F.o.b. Pittsburgh 2.45c. F.o.b. Chicago or Gary 2.50c. F.o.b. Duluth 2.60c.	Track bolts, to steam railroads 4.35c. Track bolts, to jobbers, all sizes	Tin Plate
Del'd Detroit 2.60c.	(per 100 counts)	Standard cokes, f.o.b. Pitts-
F.o.b. Buffalo 2.55c. Del'd Philadelphia 2.74c	Basing points on light rails are Pittsburgh,	burgh district mill
Del'd New York 2.79e. F.o.b. Birmingham 2.60c.	plates, Pittsburgh, Chicago, Portsmouth, Ohio. Weirton, W. Va., St. Louis, Kansas City,	Standard coke, f.o.b. Granite City 5.55
F.o.b. cars dock Gulf ports 2.85c. F.o.b. cars Pacific Ports 3.00c.	Basing points on light rails are Pittsburgh, Chicago and Birmingham; on spikes and the plates, Pittsburgh, Chicago, Portsmouth, Ohlo. Weirton, W. Va., St. Louis, Kansas City, Minnequa, Colo., Birmingham and Pacific Coast ports; on the plates alone, Steetlon, Pa., Buffalo; on spikes alone, Youngstown, Lebanon, Pa. Bisheppend, W.	Special Coated Manufacturing Ternes
Rail Steel	ra., istemione, va.	F.o.b. Pittsburgh\$4.65
(For merchant trade) F.o.b. Pittsburgh 2.30c	SHEETS, STRIP, TIN PLATE TERNE PLATE	F.o.b. Gary
F.o.b. Cleveland, Chicago, Gary or Moline, Ill 2.35c.	Sheets	Roofing Terne Plate
F.o.b. Buffalo	Hot Rolled Base per Lb.	(F.o.b. Pittsburgh)
F.o.b. cars dock Gulf ports 2.70c. F.o.b. cars dock Pacific ports 2.85c.	No. 10, f.o.b. Pittsburgh 2.40c. No. 10, f.o.b. Gary 2.50c. No. 10, del'd Detroit 2.60c.	(Per Package, 112 sheets, 20 x 28 in.) 8-lb, coating I.C\$12.00
Billet Steel Reinforcing	No. 10, del'd Philadelphia 2.69c.	8-lb, coating I.C. \$12.00 15-lb, coating I.C. 14.00 20-lb, coating I.C. 15.00 25-lb, coating I.C. 16.00
(Straight lengths as quoted by distributers)	No. 10, f.o.b. Granite City 2.60c. No. 10, f.o.b. Birmingham 2.55c.	30-ID. COATING L.C 11.20
F.o.b. Pittsburgh 2.45c. F.o.b. Buffalo, Cleveland,	No. 10, f.o.b. cars dock Pacific ports 2.95c.	40-lb. coating I.C
Youngstown, Chicago, Gary or Birmingham 2.50c.	No. 10 wrought iron, P'gh 4,25c. Hot-Rolled Annealed	Hot-rolled Hoops, Bands, Strip and Flats under 1/4 In.
Del'd Detroit	No. 24, f.o.b. Pittsburgh 3.15c. No. 24, f.o.b. Gary 3.25c.	All widths up to 24 in., Pitts- burgh
F.o.b. cars dock Pacific ports. 2.85c. Rail Steel Reinforcing	No. 24, del'd Detroit 3.35c.	All widths up to 24 in., Chicago. 2.50c.
(Straight lengths as quoted by distributers)	No. 24, del'd Philadelphia 3.44c. No. 24, f.o.b. Granite City 3.35c.	All widths up to 24 in., del'd Detroit2.60c.
F.o.b. Pittsburgh 2.30c. F.o.b. Buffalo, Cleveland,	No. 24, f.o.b. Birmingham 3.30c. No. 24, f.o.b. cars dock Pacific	All widths up to 24 in., Granite
Youngstown, Chicago, Gary or Birmingham 2.35c.	No. 24, wrought iron, Pitts-	All widths up to 24 in., Birmingham2.55c.
F.o.b. cars dock Gulf ports 2.70c. F.o.b. cars dock Pacific ports 2.70c.	burgh 5.15c. Heavy Cold-Rolled	Cooperage stock, Pittsburgh 2.50c. Cooperage stock, Chicago 2.60c.
Iron	No. 10 gage, f.o.b. Pittsburgh. 3.10c. No. 10 gage, f.o.b. Gary 3.20c.	Cold-Rolled Strip*
F.o.b. Chicago	No. 10 gage, f.o.b. Detroit 3.30c. No. 10 gage, del'd Philadelphia 3.39c.	F.o.b. Pittsburgh3.20c.
Cold Finished Bars and Shafting* Base per Lb.	No. 10, f.o.b. Granite City 3.30c. No. 10 gage, f.o.b. Birmingham. 3.25c	F.o.b. Cleveland
F.o.b. Pittsburgh	No. 10 gage, f.o.b. cars dock Pacific ports 3.70c.	F.o.b. Worcester3.40c.
F.o.b. Buffalo	Light Cold-Rolled	* Carbon 0.25 and less.
F.o.b. Detroit 2.95c.	No. 20 gage, f.o.b. Pittsburgh. 3.55c. No. 20 gage, f.o.b. Gary 3.65c.	Cold Rolled Spring Steel Pittsburgh
* In quantities of 10,000 to 18,999 lb. Plates	No. 20 gage, del'd Detroit 3.75c. No. 20 gage, del'd Philadelphia 3.84c.	and Cleveland Worcester
Base per Lh.	No. 20, f.o.b. Granite City 3.75c. No. 20 gage, f.o.b. Birmingham 3.70c.	Carbon 0.25-0.50% 3.20c. 3.40c. Carbon .5175 4.45c. 4.65c.
F.o.b. Pittsburgh 2.25c. F.o.b. Chicago or Gary 2.30c. Del'd Cleveland 2.445c.	No. 20 gage, f.o.b. cars, dock Pacific ports 4.10c.	Carbon .76-1.00 6.30c. 6.50c. Carbon Over 1.00 8.50c. 8.70c.
F.o.b. Coatesville or Spar. Pt. 2.35c. Del'd Philadelphia 2.435c.	Galvanized Sheets	Fender Stock
Del'd New York 2.54c. F.o.b. Birmingham 2.40c.	No. 24 gage, f.o.b. Pittsburgh, 3.80c. No. 24, f.o.b. Gary 3.90c. No. 24, del'd Philadelphia 4.09c.	No. 14, Pittsb'gh or Cleveland. 3.45c. No. 20, Pittsb'gh or Cleveland. 3.85c.
design and a second active.	and was der a Timadelphia 4.03C.	and any animal Bit of Olevelation 6,000.

WIRE PRODUCTS (Carload lots, f.o.b. Pittsburgh and Cleve:and)

To Manufacturing Trade

Bright wire ... 2.90c.
Galvanized wire ... 2.90c.
Spring wire ... 3.50c.
Chicago prices on products sold to the manufacturing trade are \$1 a ton above Pittsburgh or Cleveland. Worcester and Duluth prices are \$2 a ton above, Birmingham \$3 above, and Pacific Coast prices \$9 a ton above Pittsburgh or Cleveland. To the Trade Base per Keg

To the Trade

Base per Keg

Standard wire nails \$2.75

Smooth coated nails \$2.75

Cut nails, carloads \$3.60

Annealed fence wire \$3.15

Galvanized fence wire \$3.55

Polished staples \$.45

Galvanized staples \$.70

Barbed wire, galvanized \$.40

Twisted barbless wire \$.3.40

Woven wire fence, base column .75

Single loop bale ties, base col. 63

Chicago and Anderson, Ind., mill prices are \$1 a ton over Pittsburgh hase (on all products except woven wire fence, for which the Chicago price is \$2 above Pittsburgh; Duluth, Minn., mill prices are \$2 a ton over Pittsburgh, except for woven wire fence, which is \$3 over Pittsburgh and Birmingham mill prices are \$3 a ton over Pittsburgh.

On wire nails, barbed wire and staples, prices at Houston, Calvarion and simples, prices at Houston, Calvarion and simples, prices

and Birmingnam mill prices are \$3 a ton over Pitisburgh.

On wire nails, barbed wire and staples, prices at Houston, Galveston and Corpus Christi, Tex., New Orleans, Lake Charles, La., and Mobile, Ala., are \$6 a ton over Pitisburgh.

On nails, staples and barbed wire, prices of \$6 a ton over Pitisburgh are also quoted at Beaumont and Orange, Tex.

STEEL AND WROUGHT IRON PIPE
AND TUBING
Welded Pipe
Base Discounts, f.o.b. Pittsburgh
District and Lorain, Ohio, Mills
F.o.b. Pittsburgh only on wrought
from pipe. iron pipe.

Butt	Weld
3452 31	Wrought Iron In. Black Galv. 14.8% +13 +35 12. 20 1½ 14. 26 8 18. 14.30 14 1½ 34 16½ 233½ 16
257 47½ 2½ & 360 50½ 3½ to 662 52½ 7 & 861 50½	2½to3½ 27½ 12½ 429½ 16
1/6503/6 363/6	strong, plain ends 14.8% .+14 +48 1221 4 1227 10 1 to 234 17½
Lap Weld. extra	strong, plain ends

11 & 12..59½ 49

On butt-weld and lap-weld steel pipe jobbers are granted a discount of 5%. On less-than-carload shipments prices are determined by adding 25 and 30% and the carload freight rate to the base eard.

Note—Chicago district mills have a base two points less than the above discounts. Chicago delivered base is 2½ points less. Freight is figured from Pittsburgh, Lorain, Ohio, and Chicago district mills, the billing being from the point producing the lowest price to destination.

Realize Tubes.

district mills, the producing the lowest price to desarrange producing the lowest price to desarrange and Boiler Tubes and Locomotice Tubes (Net base prices per 100 ft. ft. ob. Pittsburgh in carload lots)

Cold Hot Presum Rolled

		Drawn	Rolled
1 In. o.d	13 B.W.G.	\$ 9.46	\$ 8.41
1 1/4 in. o.d	13 B.W.G.	11.21	9.96
11/2 In. o.d	13 B.W.G.	12.38	11.00
1% in. o.d	13 B.W.G.	14.09	12.51
2 in. o.d	13 B.W.G.	15.78	14.02
21/4 im. o.d	13 B.W.G.	17.60	15.63
21/4 in. o.d	12 B.W.G.	19.37	17.21
21/2 in. o.d	12 B.W.G.	21.22	18.85
2% in. o.d	12 B.W.G.	22.49	19.98
	12 B.W.G.		
		23.60	20.97
41/4 in. o.d	10 B.W.G.	45.19	40.15
31/2 in. o.d	11 B.W.G.	29.79	26.47
4 in. o.d	10 B.W.G.	36.96	32.83
5 in. o.d	9 B.W.G.	56.71	50.38
6 in. o.d	7 B.W.G.	87.97	77.35
Extra for le	ss-carload q	uantities:	
40,000 ?b. or ft.	OF OVer	********	Base
30.000 lb. or ft.	to 39,999	Ib. or fi	
20,000 lb. or ft.	to 29,999	lb. or fi	. 10%
10,000 lb. or ft.	to 19,999	lb. or fi	. 20%
5,000 lb. or ft.	to 9,999	Ib. or fi	20%
2,000 lb. or ft.	to 4,399	lb. or fi	
Under 2,000 lb. or f			65%
SCHOOL STARTS WELL OF I			10

CAST IRON WATER PIPE

Class "A" and gas pipe, \$3 extra 4-in. pipe is \$3 a ton above 6-in.

Prices for lots of less than 200 tons. For 200 tons and over, 6-in. and larger is \$46, Birmingham, and \$54 delivered Chicago; and 4-in. pipe. \$49, Birmingham, and \$58 delivered Chicago.

BOLTS, NUTS, RIVETS, SET SCREWS Bolts and Nuts

* Less carload lots and less than full container quantity. Less carload lots in full container quantity, an additional 10 per cent discount; earload lots and full container quantity, still another 5 per cent discount.

Large Rivets
(%-in. and larger)
Base per 100 Lb.
F.o.b. Pittsburgh or Cleveland..\$3.60
F.o.b. Chicago or Birmingham... 3.70

Small Rivets

Cap and Set Screws (Freight allowed up to but not exceeding 65c, per 100 lb. on lots of 200 lb. or more.)

Alloy and Stainless Steel

Alloy Steel Blooms, Billets and Slabs F.o.b. Pittsburgh, Chicago, Canton, Massillon, Buffalo, Bethlehem. Base price, \$60 a gross ton.

F.o.b. Pittsburgh, Chicago, Buffalo, Bethlehem, Massil'on or Canton.
Open-hearth grade, base ... 3.00c.
Delivered, Detroit ... 3.15c. S.A.E. Alloy
Series Differential
Numbers per 100 lb.
200 (¼% Nickel) 30.35
2100 (1¼% Nickel) 0.75
2300 (3¼% Nickel) 1.55

2500 (5% nickel)	\$2.25
3100 Nickel-chromium	0.70
3200 Nickel-chromium	1.35
3300 Nickel-chromium	3.80
3400 Nickel-chromium	3,20
4100 Chromium-molybdenum	
(0.15 to 0.25 Molybdenum).	0.55
4100 Chromium-molybdenum	0100
(0.25 to 0.40 Molybdenum).	0.75
4600 Nickel - molybdenum (0.20	0,10
to 0.30 Mo, 1.50 to 2.00 Ni)	1.10
5100 Chrome steel (0.60-0.96 Cr.)	
5100 Chrome steel (0.80-1.10 Cr.)	0.45
5100 Chromium spring steel	0.15
6100 Chromium-vanadium bar.	1.20
6100 Chromium-vanadium bar	1.20
	0.05
spring steel	0.85
Chromium-nickel-vanadium	1.50
Carbon-vanadium	0.85
These prices are for hot-rolled steel bars differential for most grades in electric steel is 50c. higher. Slabs with a section of 16 in. and 2½ in. thick or over take the base.	urnace n area

Alloy Cold-Finished Bars F.o.b. Pittsburgh, Chicago, Gary, leveland or Buffalo, 3.60c, base per Delivered Detroit, 3.75c., carlots.

CORROSION & HEAT RESISTANT ALLOYS

(Base prices, cents per lb., f.o.b. Pittsburgh) Chrome-Nickel

Forging billets		No. 302 20.40c.
Bars		24c. 27c.
Structural shapes.	. 25c.	24c.
Sheets		34c. 21.50c.
Cold-rolled strip .		28c.
Drawn wire	. 25c.	24c.

Str	rome		
No.	No. 430 19c.		No. 446 27.50c.
Plates 21.50c. Sheets 26.50c Hot strip 17c. Cold stp. 22c.	22c. 29c. 17.50c. 22.50c.	25.50c. 32.50c. 23c. 28.50c.	30.50c. 36.50c. 28c. 36.50c.

TOOL STEEL

High speed 80c	à.
High-carbon-chrome 430	
Oil-hardening 240	
Special 220	Š.
Extra 180	
Regular 140	
Prices for warehouse distribution to all point	
on or East of Mississippi River are 2c. a li higher. West of Mississippi quotations are 2	9,
a lb blobes	Sign.

British and Continental BRITISH

Per Gross Ton f.o.b. United Kingdom Ports

Ferromanganese, ex-

CONTINENTAL

Per Gross Ton. Gold £, f.o.b. Continental Ports

Billets, Thomas£5 Wire rods, No. 5 B.W.G£6	7s. 10s.	6d.
Steel bars, merchant£6 Sheet bars£5	88.	6d.
Plate ¼ in. and up£7 Plate 3/16 in. and 5 mm£7	138.	
Sheet, % in £8 Beams, Thomas £5	88.	
Angles (Basic)£6 Hoops and strip, base£6	2s. 10s.	60.

IRON AND STEEL WAREHOUSE PRICES

IRON	AND STEEL WAREHOUSE	PRICES
PITTSBURGH*	Bands 4.32c.	†Reinforc, steel bars 2,50c,
Pittsburch* Per Net Ton Plates	AND STEEL WAREHOUSE Bands	## Transport Tra
and smaller	ends, plow bolts, hot-pressed nuts, square and hexagon, nuts; all quantities 60 * No. 26 and lighter take special prices.	Galv. sheet (No. 24) 5.45c Bands 4.22c Hoops 4.22c Heavy hot-rolled sheets 3.97c
more, per keg \$3.20	PHILADELPHIA Base per I.b.	BOSTON Base per Lb.
On plates, shapes, bars, hot-rolled strip and heavy hot-rolled sheets, the base applies on orders of 400 to 3999 lb. All prices are f.o.b. consumers' plants within the Chicago switching district. * These are quotations delivered to city trade for quantities of 100 lb. or more. For lots of less than 100 lb., the quotation is 60 per cent off. Discounts applying to country trade are 70 per cent off, fo.b. Chicago, with full or partial freight allowed up to 50c. per 100 lb. ** Base at 100 lb. NEW YORK Plates, ¼ In. and heavier 4.00c. Structural shapes 3.97c. Soft steel bars, round 4.12c. Iron bars, Swed. charcoal 7.25 to 7.50c. Cold-fin. shafting and screw stock:	*Plates, ¼-in, and heavier 3,90c. *Structural shapes 3,90c. *Soft steel bars, small shapes, iron bars (except bands) 4,00c. *Reinforc. steel bars, sq. twisted and deformed 3,53c. Cold-finished steel bars 4,53c. *Steel hoops 4,35c. *Steel bands, No. 12 and 3/16 in. incl 4,10c. *Spring steel 5,50c. †Hot-rolled anneal. sheets (No. 24) 5,30c. *Hot-rolled anneal sheets (No. 24) 5,30c. *Hot-rolled anneal sheets (No. 24) 5,30c. *These prices are for delivery in Philadelphia trucking area. * Base prices subject to deduction on orders aggregating 4000 lb. or over. † For less than 2000 lb.	Channels, angles 4.20c. Tees and zees, under 3 in 4.45c. H beams and shapes 4.07c. Plates — Sheared tank and univ mill, 4 thick and heavier 4.08c. Floor plates, diamond pattern 5.13c. Bar and bar shapes (mild steel) 4.20c. Binds 3/16 in, thick and No. 12 ga, incl. 4.40 to 5.40. Half rounds, half ovals, ovals and bevels 5.45c. Cold-rolled strip steel 5.45c. Cold-finished rounds, squares and hexagons 4.65c. Blue annealed sheets, No. 10 ga. 3.90c. One pass cold-rolled sheets No. 24 ga. 4.50c. Galvanized steel sheets, No. 24 ga. 5.05c.
Rounds and hexagons 4.57c. Flats and squares 4.57c.	CLEVELAND	Lead coated sheets, No. 24 ga. 6.15c.
Cold-rolled: strip, soft and quarter hard 3.92c.	Plates and struc. shapes 3.88c. Soft steel bars 3.75c.	politan Boston, subject to quantity

DETROIT

Base pe	er Lb.
Soft steel bars	3.49c.
Structural shapes	
Plates	
Floor plates	
Hot-rolled annealed sheets	
(No. 24)*	4.69c.
Hot-rolled sheets (No. 10)	3,94c.
Galvanized sheets (No. 24)*	5.40c.
Bands and hoops	4.19c.
Cold-finished bars	4.30c.
Cold-rolled strip	
Hot-rolled alloy steel (S.A.E.	
3100 Series)	6.44c.

Quantity differential on bars, plates, structural shapes, bands, hoops, floor plates and heavy hotrolled: Under 100 lb., 1.50c. over base; 100 to 399 lb., base plus .50c.; 400 to 3999 lb. base; 4000 to 9999 lb., base less .10c.; 10,000 lb. and over, less .15c.

*Under 400 lb., .50c. over base; 400 to 1499 lb., base; 1500 to 3499 lb., base less .10c.; 3500 lb. and over, base less .15c.

Prices delivered by truck in metro-politan Detroit, subject to quantity differentials covering shipment at

one time.

Galvanized and hot-rolled annealed may not be combined to obtain quantity deductions.

MILWAUKEE

Base per Lb.

Plates and structural shapes Soft steel bars, rounds up to 8	3.86c.
in., flats and fillet angles	3.96c.
Soft steel bars, squares and	
hexagons	4.11c.
Hot-rolled strip Hot-rolled annealed sheets	4.21c.
(No. 24)	4.71c.
Galvanized sheets (No. 24)	5.36c.
Cold-finished steel bars	4.41c.
Structural rivets (keg lots)	5.16c.
Boiler rivets, cone head (keg	
lots)	5.26c.
Track spikes (keg lots)	4.61c. 5.81c.
Track bolts (keg lots) Black annealed wire (No. 6 to	0.810,
No. 9 incl.)	4.05c.
Com. wire nails and cement	*1000
coated nails	
1 to 14 kegs	3.25c.
Per Cent Of	7 List
Machine bolts and carriage bolt	
1/2x6 and smaller or shorter	
Larger and longer up to 1 in	
diam.	
1½ in. and larger Coach and lag screws	60
Hot-pressed nuts, sq. and he	
tapped or blank, 1-199 lb	50
200 lb. and over:	
½ in. and smaller	621/2
9/16 to 1 in	
1% in. and over	50

Prices given above are delivered Milwaukee.
On plates, shapes, bars, hot-rolled strip and heavy hot-rolled sheets, the base applies on orders of 400 to 3999 lb. On galvanized and No. 24 hot-rolled annealed sheets the prices given apply on orders of 400 to 1500 lb. On cold-finished bars the prices are for orders of 1000 lb. or more of a size.

ST. PAUL

	se per Lb.	
Mild steel bars, rounds	4.10c.	
Structural shapes		
Plates		
Cold-finished bars	4.55c.	
Hot-rolled annealed sheets,		
No. 24	4.85c. 5.50c.	

On mild steel bars, shapes and plates the base applies on 400 to 14,999 lb. On hot-rolled sheets, galvanized sheets and cold-rolled sheets base applies on 15,000 lb. and over. Base on cold-finished bars is 1000 lb. and over of a size.

BIRMINGHAM

Bars and bar			
shapes	\$3.85 1	ase	
Structural shapes			
and plates	3.75	4.4	
Hot rolled sheets			
No. 10 ga	3.80		
Hot rolled sheets	4.40		00.16
No. 24 ga	4.40		00 lb.
Galvanized sheets			
No. 24 ga	5.05		00 lb. more
Strip	-4.05	11	
Reinforcing bars .	3.85	0.0	
Floor plates		6.6	
Cold finished bars	4.91	6.6	
Machine and car-			
riage bolts			off list
Rivets (structural) On plates, shape			rolled
strip, heavy hot			
base applies on 4			
prices are f.o.b. co	nsume	r's pl	ant.

BALTIMORE

Base per	Lb.
Mild steel bars and small shapes 4.0 Structural shapes 3.5 Reinforcing bars, 5 to 15 tons 3.1 Plates 3.4 Hot-rolled sheets, No. 10. 3.5 Bands 4.5	00c. 00c. 16c. 90c. 95c. 20c. 45c.

On plates, shapes, bars, hot-rolled strip and heavy hot-rolled sheets the base applies on orders 400 to 3999 lb. All prices are f.o.b. consumers' plants.

For second zone add 10c. per 100 lb. for trucking.

CHATTANOOGA

	Base	per Lb.
Mild steel bars		. 4.21c.
Iron bars		. 4.21c.
Reinforcing bars		
Reinforcing shapes		. 4.11c.
Plates		. 4.11c.
Hot-rolled sheets No. 10		
Hot-rolled annealed she	ets.	
No. 24*		. 4.06c.
Galvanized sheets No. 2		
Steel bands		. 4.41c.
Cold-finished bars		

* Plus mill item extra.

MEMPHIS

Base pe	er Lb.
Mild steel bars Shapes, bar size. Iron bars Structural shapes Plates Hot-rolled sheets, No. 10 Hot-rolled annealed sheets,	4.31c. 4.31c. 4.21c. 4.21c. 4.26c.
	4.91c. 5.66c. 4.56c. 4.80c.
Cold-drawn flats, squares, hexagons	6.80c 5.15c 55 55

NEW ORLEANS

Base per	Lb.
Mild steel bars. Reinforcing bars Structural shapes Plates Hot-rolled sheets, No. 10. Steel bands Cold-finished steel bars. Structural rivets Boiler rivets Common wire nails, base per keg	4,20c. 3,24c. 4,10c. 4,10c. 4,35c. 4,75c. 5,10c. 4,85c. 4,85c. \$3,55
Bolts and nuts, per cent off list	90

PACIFIC COAST

		.b.		
	Sam Fran- cisce	Los Angeles	Seattle	
Plates, tank and U. M.	4.05c.	4.30c.	4.25c.	
Shapes, standard				
Soft steel bars				
Reinforcing bars, f.o.b. cars dock Pacific ports :	2.975c.	2.975c.	3.625c.	
Hot - rolled an- nealed sheets (No. 24)	5.15c.	5.05c.	5.35c.	
Hot-rolled sheets (No. 10)	4.30c.	4.50c.	4.50c.	
Galv. sheets (No. 24 and lighter)	5.85c.	5.55c.	5.90c.	
Galv. sheets (No. 22 and heavier)	6.10c.	5.70c.	5.90c.	
Cold-finished stee Rounds		6.85c.	7.10c.	
Squares and hexagons	8.05c.	8.10c.	7.10c.	
Flats	8.55c.	8.60c.	8.10c.	
Common wire nails—base per keg less carload	\$3.40	\$3.40	\$3.40	

REFRACTORIES PRICES

Fire Clay Brick

Per 1000 f.o.b. Work First quality, Pennsylvania, Maryland, Kentucky, Missouri and Illinois	
First quality, New Jersey 56.0 Select, Ohio 49.0	
Second quality, Pennsylvania, Maryland, Kentucky, Missouri and Illinois	0
Second quality, New Jersey 51.0	
No. 1, Ohlo 46.0	0
Ground fire clay, per ton 8.0	0

5 per cent trade discount on fire clay brick, except for New Jersey, quoted at net price.

Silica Brick

	I	2	87		2	0	0	0	1	F.	0	. 1	6		Ų	Vorks
Pennsylvania																\$54.00
Chicago District						,										63.00
Birmingham								0			0			×	0	54.00
Silica cement pe ern)	F			t	1	te)1	2				8	. 100	300	0 0	9.50

5 per cent trade discount on silica brick.

Chrome Brick

Per Net Ton
Standard f.o.b. Baltimore, Plymouth Meeting and Chester\$49.00
Chemically bonded f.o.b. Balti- more, Plymouth Meeting and
Chester, Pa 49.06

Magnesite Brick

and	\$69.00
alti-	
	alti-

Grain Magnesite

	Per	Ne	t Ton
	f.o.b. Baltimore Pa. (in sacks)		
Chester,	f.o.b. Baltimore in sacks o.b. Chewelah, W		43.00

RAW MATERIALS PRICES

PIG IRON No. 2 Foundry F.o.b. Everett, Mass\$25.75 F.o.b. Bethlehem, Birdsboro and Swedeland, Pa., and Sparrows Point, Md25.00 Delivered Brooklyn 27.47 Delivered Newark or Jersey City	Electric Ferrosilicon Per Gross Ton Delivered 50% (carloads)\$69.50 50% (ton lots)77.00 75% (carloads)126.00 75% (ton lots)136.00 Silvery Iron Per Gross Ton F.o.b. Jackson, Ohio, 5.00 to 5.50%\$27.50 For each additional 0.5% silleon up to 17%, 50c. a ton is added. The lower all-rail delivered price from Jackson or Buffalo is quoted with freight allowed. Base prices at Buffalo are \$1.25 \times ton higher than at Jackson. Manganese, each unit over 2%, \$1 a ton additional. Phosphorus 0.75% or over, \$1 a ton additional.	Mesabi, non-Bessemer, 51.50%\$4.95 High phosphorus, 51.50%
F.o.b. Jackson, Ohio. 25.75 Delivered Cincinnati 24.27 F.o.b. Duluth 24.50 F.o.b. Provo, Utah. 22.00 Delivered San Francisco, Los Angeles or Seattle 26.50 F.o.b. Birmingham* 20.38 * Delivered prices on southern from for shipment to northern points are 38c. a ton below delivered prices from nearest northern basing point on iron with phosphorus content of 70 and over. Malleable Base prices on malleable iron are 5c. a ton above No. 2 foundry quotations at Everett, Eastern Pennsylvania furnaces, Erie and Buffalo.	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Man., African, Indian, 49-51% Man., Brazilian, 46 to 48½% Nominal Per Net Ton Unit Tungsten, Chinese, wolframite, duty paid, delivered Tungsten, domestic, scheelite delivered S22.50 to \$25.50 Chrome ore (lump) c.i.f. Atlantic Seaboard, per gross ton: South African (low grade) S16.00 Rhodesian, 45% S2.00 Rhodesian, 48% S5.50 Turkish, 48-49% S6.00
Elsewhere they are the same. Basic F.o.b. Everett, Mass\$25.25 F.o.b. Bethlehem, Birdsboro, Swedeland and Steelton, Pa., and Sparrows Point, Md 24.50 F.o.b. Buffalo	16.51 to 17.00%	Turkish, 45-46% 23.00 to 25.50 Turkish, 44% 19.00 to 19.50 Chrome concentrates (Turkish) c.i.f. Atlantic Seaboard, per gross ton: 50% \$25.50 to \$26.50 48-49% 24.50 to 25.00 FLUORSPAR Per Net Ton Domestic, washed gravel, 85-5, f.o.b. Kentucky and Illinois mines, all rail \$20.00 Domestic, barge and rail 21.50
Delivered Canton, Ohio	Ferrochromium, 4 to 6% carbon and up, 65 to 70% Cr per lb. contained Cr delivered, in carloads and contract10.50c.* Ferrochromium, 2% carbon16.50c. to 17.00c.* Ferrochromium, 1% carbon17.50c. to 18.00c.* Ferrochromium, 0.10% carbon19.50c. to 20.00c.* Ferrochromium, 0.06% carbon20.00c. to 20.50c.* Ferrovanadium, del. per	No. 2 lump, 85-5, f.o.b. Kentucky and Illinois mines
F.o.b. Buffalo and Erie, Pa., and Duluth	lb. contained V\$2.70 to \$2.90 Ferrocolumbium, per lb. contained columbium, f.o.b. Niagara Falls, N. Y\$2.50* Ferrocarbontitanium, 15 to 18% Ti, 7 to 8% C, f.o.b. furnace carload and contract per net ton\$142.50 Ferrocarbontitanium, 17 to 20% Ti, 3 to 5% C, f.o.b. furnace, carload and contract, per net ton\$157.50 Ferrophosphorus, electric, or blast furnace material, in	F.o.b. Bayonne or Baltimore, No. 4 industrial
N. Y	carloads, f.o.b. Anniston, Ala., for 18%, with \$3 unitage, freight equalized with Rockdale, Tenn., per gross ton	ville, Prompt 5.00 to 6.25 Foundry, by-product, Chicago ovens 10.25 Foundry, by-product, del'd New England 12.50 Foundry, by-product, del'd Newark or Jersey City 10.88 to 11.40 Foundry, by-product, Philadelphia 10.95 Foundry, by-product, delivered Cleveland 11.05 Foundry, by-product, delivered Circinnati 10.50
Malleable 26.00 Basic 25.50 Delivered Montreal No. 1 fdy., sil. 2.25 to 2.75. \$27.50 No. 2 fdy., sil. 1.75 to 2.25. 27.00 Malleable 27.50 Basic 27.00 FERROALLOYS Ferromanganese F.o.b. New York, Philadelphia,	del	Foundry, Birmingham . 7.50 Foundry, Birmingham . 7.50 Foundry, Tom Birmingham . 11.00 to 11.50 Foundry, from Birmingham, f.o.b. cars dock, Pacific ports
Baltimore, Mobile or New Orleans. Per Gross Ton Domestic, 80% (carload)\$102.50 Spiegeleisen Per Gross Ton Furnace Domestic, 19 to 21%\$33.00 F.o.b. New Orleans33.00	CRES Lake Superior Ores Delivered Lower Lake Ports Per Gross Ton Old range, Bessemer, 51.50%\$5.25 Old range, non-Bessemer, 51.50% Mesabi, Bessemer, 51.50% 5.10	Gas coal, %-in. f.o.b. Pa. mines

Mesabi, non-Bessemer, 51.50%\$4.95 High phosphorus, 51.50% 4.85
Foreign Ore C.i.f. Philadelphia or Baltimore
Per Unit
Iron, low phos., copper free, 55 to 58% dry, Algeria, nominal 17.00c. Iron, low phos., Swedish, aver-
Iron, low phos., Swedish, average, 68½% iron
dish, aver. 65% ironNominal Iron, basic or foundry, Rus-
sian, aver. 65% ironNominal Man Caucasian, washed
52%
44-48%
Man., Brazilian, 46 to
48½%Nominal
Tungsten, Chinese, wolframite,
Tungsten, domestic, scheelite delivered
Chrome ore (lump) c.i.f. Atlantic Seaboard, per gross ton:
South African (low
Rhodesian, 45% 22.00 Rhodesian, 48% 25.50
Rhodesian, 45% 22.00 Rhodesian, 48% 25.50 Turkish, 48-49% 25.00 to \$26.00 Turkish, 45-46% 23.00 to 23.50 Turkish, 44% 19.00 to 19.50 Chrome concentrates (Turkish) c.i.f.
Chrome concentrates (Turkish) c.i.f.
Atlantic Seaboard, per gross ton: 50%\$25.50 to \$26.50 48-49% 24.50 to 25.00
FLUORSPAR
Per Net Ton
Domestic, washed gravel, 85-5, f.o.b. Kentucky and Illinois
mines, all rail\$20.00 Domestic, barge and rail21.50 No. 2 lump, 85-5, f.o.b. Kentucky and Illinois mines22.00
tucky and Illinois mines 22.00
Foreign, 85% calcium, fluoride, not over 5% silicon, c.i.f. Atlantic ports, duty paid 24.50
Domestic No. 1 ground bulk, 95 to 98% calcium fluoride, not over 2½% silicon, f.o.b. Illi- nois and Kentucky mines 31.50
over 21/4% silicon, f.o.b. Illi-
nois and Kentucky mines 31.50
FUEL OIL Paragra
FUEL OIL Per Gal. F.o.b. Bayonne or Baltimore, No. 3 distillate
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FABRICATED STEEL

(CONTINUED FROM PAGE 100)

Pico, Cal., 190 tons, State undergrade crossing; bids Dec. 30.

Los Angeles, 100 tons, Armstrong Cork Co. plant; Lindgren & Swinerton, Los Angeles, general contractors.

Oakland, Cal., 900 tons, warehouse building, Owens-Illinois Glass Co.

Compton, Cal., 260 tons, State bridge over Compton Creek.

Livingston, Cal., 108 tons, underpass; Louis Biasotti, Stockton, Cal., general contractor.

Moxee City, Wash., 150 tons, nine bridges in connection with Yakima Canal project; Midwest Iron Works, Denver, low bidder.

Wahkiakum County, Wash., 220 tons. State highway bridge; Parker Schram. Portland, Ore., low bidder.

Coulee City, Wash., 5000 tons. 20 bulk-head gate frames and track units for inlet ends of outlet conduits from elevation 975 elevation 1206; three bulkhead gate frames and track units for inlet ends of station-service penstocks; and 18 complete gate frames for penstock inlet gates at inlet ends of main power penstocks at Grand Coulee Dam (Spec. 764); bids Jan. 4.

Seattle, 300 tons, navy hangars.

FABRICATED PLATES

AWARDS

New York, 210 tons, water main, grade crossing elimination, Cypress Avenue, to Bethlehem Steel Co., Bethlehem, Pa.

Point Pleasant, W. Va., 445 tons, five barges, to Nashville Bridge Co., Nashville, Tenn.

St. Paul. Minn., 1110 tons, water pipe, to Taylor Forge & Pipe Works, Chicago.

Fort Peck, Mont., 500 tons, plate liners, to Treadwell Construction Co., Midland.

Tacoma, Wash., 500 tons, 36 and 48-in. pipe, to Hydraulic Equipment & Supply Co., Scattle.

NEW PROJECTS

North Scituate, Mass., 200 tons, standpipe.

SHEET PILING

AWARDS

Los Angeles, 100 tons, United States Engineer's Office, to Inland Steel Co., Chicago,



Philadelphia Rapid Transit Co. has ordered 20 streamlined street cars from St. Louis Car Co. for approximately \$325,-

RAILS AND TRACK SUPPLIES

Western Pacific has divided its purchase of approximately 22,000 tons rails and fastenings between Columbia Steel Co. and Colorado Fuel & Iron Co.

Shells Heated With Induction Equipment

BOUT 125 guests of the Ajax Electrothermic Corp., Trenton, N. J., including some of the country's leading engineers, metallurgists and executives, attended a demonstration of the company's high frequency coreless induction furnaces at Frankford arsenal, Philadelphia, Dec. 8.

Demonstration and inspection of the arsenal was followed by a luncheon at which Dr. G. H. Clamer, president and general manager of Ajax, and Lieutenant-Colonel L. H. Campbell, in charge of ammunition production, were the principal speakers.

Two sets of induction furnaces have just been placed in operation at the arsenal. The first consists of a series of three used in conjunction with swaging operations in manufacture of large-caliber shells. The three furnaces operate simultaneously, each heating 6 in. of shell case, 16 in. long with 0.6-in. wall thickness, to a temperature of 1800 deg. F., in three minutes.

Thus the furnaces turn out one shell case per minute or 60 per hour, ready for the swaging or nose-forming operation. A previous heating process produced only 20 per hr. The induction method results in a minimum of scaling and it also was noted that the heating zone was sharply confined to the desired length. This was caused by the rapidity of heating.

The second installation comprises two induction furnaces of the same type which heat 14-in. lengths of 22-in. bar, 2% in. in diameter, for a combination piercing and forging operation in the production of small-caliber shells. Three minutes are required to heat the bar to the required temperature of 2200 deg. F., hourly production being 40 units. It is expected these two furnaces will turn out each hour a total of 60 bars, 1%-in, diameter.

The two sets of furnaces are operated from the same 150-kw., 960-cycle generator set. Full capacity of the generating equipment is required for each set of furnaces so simple switching arrangement is needed.

The Frankford installation stimulated considerable interest on the part of guests. During a luncheon discussion it was brought out that power costs and original costs of induction equipment are higher than for gas or oil-fired furnaces, but that these factors are more than offset by faster heating and resulting economies in production.



... Awards of 2550 tons
—4750 tons in new
projects.

Princeton, N. J., 140 tons, Princeton municipal improvement, stores and apartments, to Carroll-McCreary, Inc., New York.

Elizabethtown, Pa., 100 tons, hospital, to Bethlehem Steel Co.

Montgomery County, Pa., 250 tons, bridge, to Bethlehem Steel Co.

Fort Peck, Mont., 1600 tons, additional dam work, to Sheffield Steel Corp., Kansas City.

Montezuma and Dolores Counties, Colo. 144 tons, five concrete box culverts, to Colorado Builders Supply Co., Denver.

San Luis Obispo County, Cal., 207 tons, overhead crossing, to Soule Steel Co., Los Angeles.

Mendocino County, Cal., 106 tons, bridge over Jug Handle Creek, to Ceco Steel Products Corp., San Francisco.

NEW REINFORCING BAR PROJECTS

New York, 425 tons, Tallman's Island sewage treatment works.

Queens, N. Y., 313 tons, lift bridge and Northern Boulevard grade crossing elimination for Bronx-Whitestone bridge, James Stewart & Co., New York, low bidder.

Dundee, N. Y., 100 tons, school; bids taken Dec. 10.

Vestal, N. Y., 150 tons, school; O'Connell Co, Binghamton, N. Y., low bidder.

Perth Amboy, N. J., 100 tons, highway bridge.

Harrisburg, Pa., 400 tons, farm show building; bids Dec. 23. Harrisburg, Pa., 100 tons, hospital; bids

Cincinnati, 400 tons, viaduet.

Cincinnati, 119 tons, Cincinnati Chemical Co. building.

Detroit, 475 tons, Redford School.

Freeport, Ind., 260 tons, sewage treatment plant,

State of Indiana, 150 tons, including wire fabric, highway work; bids taken Dec. 14.

Springfield, III., 300 tons, municipal power plant extension.

Niles Center, Ill., 240 tons, school, bids taken Dec. 13.

Elgin, III., 150 tons, school, bids taken Dec. 15.

Livingston, Cal., 128 tons, underpass; Louis Biasotti, Stockton, Cal., general contractor.

Hickman Field, T. H., 750 tons, barracks and warehouse; bids Dec. 30,

Oahu Island, T. H., 500 tons, Kapalana flood control project.



THIS WEEK'S MACHINE ...TOOL ACTIVITIES...

... New business continues rather light.

... Machinery sellers and buyers alike look to Washington for further reassurances and tax revision, before extended buying is renewed.

... Deliveries better on some items, although continued foreign orders maintain backlogs.

Chicago

THE bugaboo of taxes is, in the opinion of all machine tool salesmen here, the greatest single factor in the present inactivity among industrial plants. Were Congress to provide helpful legislation along that line, it is generally believed that an upswing immediately would commence. office where sales were expected to show almost a 50 per cent increase over last year, reports that this figure because of the recent drastic curtailment of orders has been revised downward to 20 to 25 per cent over 1936. The opportunity given most builders by this lull to catch up on back orders is the sole point to which those in the industry can point with any degree of satisfaction. Sellers of lathes, drill presses and other machines that do not usually run into large units, and that are more ready-moving tools than some others, are able to offer the best deliveries at the moment, while shipments are still delayed considerably on punch presses, planers, some types of radial drills and boring mills.

Cleveland

EW business in machine tools continues very light, and ro improvement is expected during the remainder of the year. An occasional inquiry is coming out for a single tool, but in almost every case the prospective purchaser states that he will not buy the machine before January. Excess profits taxes evidently are causing delays in purchases by some companies which wish to escape some tax burdens by paying out 1937 earnings in dividends. Most machine tool builders still have

enough backlog to enable them to maintain good operations during the first few weeks of next year and have not cut down on their regular working forces, although some have eliminated a night shift.

Foreign inquiry has again become more active. A Cleveland lathe builder during the week sold four or five machines for shipment to England and received new inquiries from Belgium. France and England.

Pittsburgh

NQUIRIES have shown a slight improvement for the first time in several weeks. Orders on the other hand continue only fair, and there is doubt that total December business will measure up to November volume. There is some evidence that more attention is being given to replacement of obsolete machinery, whereas there is an inclination to postpone new development projects.

New York

NEW business is spotty and limited to a few sources. Orders have fallen off sharply for some dealers, while others report a fair volume of sales. Press brakes and shears are active lines. Stair tread, fireproof door and electric switchbox fabricators are among the buyers of such equipment. Inquiry is still active, and a substantial number of unshipped orders will be carried over into 1938. General machine shop lines are much slower, and many factory executives are looking to Washington for the next move before committing them-

selves on additional machinery. The Eric Railroad has purchased a large radial drill, with 12-ft. arm and 26-in. column, for its Hornell, N. Y., shops, an item that had been inquired for last August.

Both the Russians and the Japanese are still active buyers of American machine tools.

Cincinnati

WERE it not for foreign ordering. the district machinery market would be generally quiet, since domestic interest appears to have waned While the exact nature perceptibly. and extent of foreign business is kept confidential, sufficient information released to indicate that several orders for multiple units, one up to even machines, have been Standard milling mathis district. chines and grinders attracted leading attention from buying interests the past week, but lathes and other lighter tools were also active. While domestic business is not totally absent from the market, the volume seems to be easing off each week and, when con-trasted with the briskness of the first half, appears to be definitely quiet, There is no lack of interest by way of inquiry, however. All manufacturers report a steady, though not brisk. flow of requests for quotations. In fact, outstanding quotations are assuming large proportions and, if only a percentage result in orders, an up-trend of sizable proportions may take Purchase of heavy machinery continues within conservative limits, but sufficient to retain optimistic feelamong manufacturers.

Plant operations have not been diminished within the past week, since most manufacturers are still carrying good backlogs. The earliest date for reaching a position abreast of orders is Jan. 1, but many plants indicate orders are heavy enough to maintain present schedules well into the first quarter.

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Philadelphia

SCATTERED amount of export A activity is counterbalanced by complete disinterest on the part of domestic mills. The result is a spotty market with not enough test business to justify any change in the price structure. An odd-lot of No. 1 cast has been placed with a nearby foundry at \$17, and there has been a noticeably better inquiry for all types of foundry material. Blast furnace grades also show a little more strength on the basis of a recent \$8.75 order. The undertone of the entire market is more healthy than it has been for weeks. Practically every seller is holding tight to supplies until after the first of the year, and if mill business at that time shows the slightest improvement there seems little doubt but what better quotations will rule throughout the entire list.

THEY TOOK THE SPARK LEVER OFF YOUR CAR_

Because it was bothersome—confusing—not properly used by most drivers. Now the varying demands for speed and power are answered with automatic regulation of spark to gas intake. It is simpler, more efficient. You need no longer worry about spark advance and retard-it's done for you at the factory.

We Simplified Welding the Same Way

SMOOTHARC WELDERS

SINGLE CURRENT CONTROL with automatic

VOLT-AMPERE REGULATION

On these modern welders you'll find relief from the usual complications of numerous dials, adjustments, etc. There's but one simple adjustment that gives you an unlimited number of current settings. The patented Smootharc generator automatically regulates open-circuit and arc voltage properly to give you whatever welding heat you desire. Smootharc welders use no corrective devices such as external resistors, reactors or separate stabilizers. They are not needed, because through its patented design this true welding generator uses arc impulses to speed up flux changes—cuts down current variations, makes welding faster, easier - and greatly reduces the chances for weld failures.



The complete Smoothare line includes all sizes and types of welders from 75 to 600 ampere capacity; portable and stationary models; electric motor or gas engine driven. They're fully described in a new Bulletin, "The Arc Welding of Tomorrow." Use the coupon



TRY THIS NEW SMOOTHARC "PF" FOR POOR-FIT WELDING ON MILD STEEL

A heavily coated electrode for use on poor-fit or irregular joints. Can also be used for overhead welding. Develops a tensile strength of 75,000 to 85,000 lbs. per square inch, 20% elongation in 2" and a resistance to impact of 30 to 50 lbs. (Izad). In sizes from 35 to 36 to 50 lbs. (Izad). See Smootharc Electrodes will be sent free. Use the coupon.



		 	Parker.	 	,	-
1	Name	 *******	***********	 		

Harnischfeger Corporation 4401 West National Aven Milwaukee, Wisconsin

WELDERS - EXCAVATORS - ELECTRIC CRAMES (PEH) MOTORS - HOISTS - WELDING ELECTRODES

Title Company Address State

Please send material on Smootharc Welders and Welding Electrodes as checked below:

Send Bulletin W-10 "The Arc Welding of Tomorrow" ☐ Send literature on Smootharc Welding Electrodes
☐ Send samples of Smootharc "PF" Welding Electrodes



PLANT EXPANSION AND **EQUIPMENT BUYING**

■ NORTH ATLANTIC ▶

Continental Can Co., 100 East Fortysecond Street, New York, has purchased
property at South Ashland Avenue and
Thirty-seventh Street, Chicago, improved
with one-story industrial building, 100 x
400 ft., for consideration of \$100,000.
Property is located within a block of
company plant on Ashland Avenue, and
will be remodeled primarily for production
of can-making machinery and parts.
Socony-Vacuum Oil Co., Inc., 26 Broadway, New York, has let general contract
to Bernard C. Wagner, 4485 Olive Street,
St. Louis, for new bulk oil storage and
distributing plant for Lubrite Division at
Zepp and Potomac Streets, St. Louis,
consisting of main two-story building,
150 x 183 ft., steel storage tanks and
other facilities, with motor truck service
and garage unit, 70 x 174 ft. Cost over
\$125,000 with equipment. Preston J.
Bradshaw, Inc., 718 Locust Street, is
architect, and John D. Falvey, 316 North
Eighth Street, mechanical engineer, both
St. Louis, Branch office of company is
at 4140 Lindell Boulevard, St. Louis.
Signal Corps Procurement District, Army
Base, Fifty-eighth Street and First Avenue, Brooklyn, asks bids until Dec. 24
for 770,000 ft. of wire, 57,500 ft. of
cable and 23 reels (Circular 79).
American Metal Spinning & Stamping
Co., Inc., 159 Leonard Street, New York.
manufacturer of metal specialties, has
leased space in building at 393 Lafayette
Street and 21 East Fourth Street, for
plant.
Western Printing & Lithographing Co.,
Properbice of Contract to

leased space in building at 393 Lafayette Street and 21 East Fourth Street, for plant.

Western Printing & Lithographing Co.. Poughkeepsie, N. Y., has let contract to Hudson Valley Builders' Structural Steel Co., 178 Cottage Street, for structural steel for power house at plant. Cost about \$45,000 with equipment. Main offices of company are at Racine, Wis.

Consolidated Edison Co. of New York, Inc., 4 Irving Place, New York, plans expansion and improvements in generating stations, including new generating machinery and auxiliary equipment. Cost about \$10,000,000. Company also will make extensions and improvements in electric distributing lines and facilities, including power substations and other structures. Cost close to \$3,000,000. A bond issue of \$30,000,000 is being arranged, from which fund noted will be secured.

Ford Motor Co., 1170 Broadway, New York, has leased six-story building at 1184-86 Broadway, 116 x 164 ft., about 100,000 sq. ft. of floor space, a large part of which will be used for a new service and repair branch for Ford and Lincoln automobiles.

Canada Dry Ginger Ale, Inc., 100 East Forty-scond Street, New York, has leageneral contract to P. O'Brien Montgomery, 913 South Akard Street, Dallas, Tex., for one-story mechanical-bottling plant, 160 x 260 ft., at Maple and Moxley Streets, Dallas. Cost about \$250,000 with machinery. Contractor is also engineer for structure.

General Metal Mfg. Co., 183 Broome Street, Newark, N. J., metalware products, has leased with option to purchase a three-story building at 203-5 Johnson Avenue for new plant, removing present works to new location and increasing capacity.

American Oxygen Service Corp., 600 Essex Street, Harrison, N. J., industrial oxygen apparatus, has let general con-

capacity.

American Oxygen Service Corp., 600
Essex Street, Harrison, N. J., industrial oxygen apparatus. has let general contract to Mahony-Troast Construction Co., 657 Main Avenue, Passaic, N. J., for two-

story addition, 100 x 110 ft. Cost over \$100,000 with equipment.

Colgate-Palmolive-Peet Co., 105 Hudson Street, Jersey City, N. J., manufacturer of soaps, powders, etc., has asked bids on general contract for two-story and basement addition, 80 x 110 ft., to branch plant at Toronto, Ont., operated in name of Colgate-Palmolive-Peet, Ltd. Cost about \$85,000 with equipment.

Grafflin S. Prather, 401 North Broad Street, Philadelphia, manufacturer of motor truck equipment, has leased an industrial building at Blabon and Ruffner Streets for new plant.

Midland Truck, Caster & Wheel Co., Irvington, N. J., recently organized, has leased a building at 1109 Montgomery Avenue for manufacture of industrial trucks and will also deal in material

leased a building at 1109 Montgomery Avenue for manufacture of industrial trucks, and will also deal in material handling equipment, parts and wheels. W. A. Hutchinson and J. U. Dion are

handling equipment, parts and wheels. W. A. Hutchinson and J. U. Dion are proprietors.

Cohoes Rolling Mill Co., Cohoes, N. Y., has begun construction of a new galvanizing plant, 100 x 140 ft., with 40-ft. wing, adjoining present shop.

■ NEW ENGLAND ▶

Draper Corp., Hopedale, Mass., textile mill machinery and parts, has let general contract to Bathelt Construction Co., Holyoke, Mass., for one-story addition, 35 x 200 ft. Cost close to \$60,000 with

35 x 200 ft. Cost close to \$60,000 with equipment.

Stator Corp., Plainfield, Conn., recently organized by Joseph J. Bodell, head of Bodell & Co., Providence, R. I., investment securities, and associates, has acquired former plant of Lawton Mills at Plainfield, totaling about 350,000 sq. ft. of floor space. New owner will remodel for production of a new mechanical household appliance furnishing refrigeration and hot water, operating under a new principle. Mr. Bodell is president of company.

Company.

Holyoke Provision Co., 113 Hampden Street, Holyoke, Mass., has let general contract to J. F. Cunniff Co., 56 Suffolk Street, for three-story and basement bulk storage and distributing building, 50 x 102 ft. Cost about \$80,000 with equipment.

ment.

City Council, Peabody, Mass., plans extensions and improvements in municipal electric power plant, including additional equipment. Cost about \$50,000. Arthur L. Nelson Engineers, 31 St. James Avenue, Boston, are consulting engineers.

A. C. Gilbert Co., Blatchley Avenue, New Haven, Conn., manufacturer of electric motors, fans, heaters and kindred products, has asked bids on general contract for three-story and basement addition, 53 x 160 ft. Cost over \$100,000 with equipment. Westcott & Mapes, New Haven, are architects and engineers.

■ MIDDLE WEST

International Harvester Co., 606 South Michigan Avenue, Chicago, has filed plans for one-story addition to plant at 2600 West Thirty-first Boulevard, totaling 240,-000 sq. ft. floor space and making total floor area close to 1,400,000 sq. ft. New unit will be used for production of TracTracTors, new type of crawler tractors, including parts production and assembling department. Tractors will be diesel engine-driven, engine units to be furnished by company branch plant at Milwaukee. Cost about \$1,000,000 with equipment.

Consumers Tire & Supply Co., 1146 West Consumers Tire & Supply Co., 1146 West Roosevelt Boulevard, Chicago, automobile tires and other automotive equipment, has let general contract to All-Building Con-struction Co., 205 West Central Avenue, for two-story addition, 110 x 125 ft. Cost close to \$85,000 with equipment. Eisen-berg & Co., 14 West Washington Street, are architects.

close to \$85,000 with equipment. Eisenberg & Co., 14 West Washington Street, are architects.

United Artichoke Co., Gering, Neb., A. F. Meyers, secretary, has arranged for stock issue of \$87,000, majority of proceeds to be used for purchase of processing machinery for new plant. Equipment will be purchased early next year.

Denver, Rio Grande & Western Railroad Co., Denver, Colo., has approved plans for addition to steam power house at Pueblo. Colo., to include new boiler units and auxiliary equipment. Cost about \$35,000.

Lavelle Rubber Co., 320 West Illinois Street, Chicago, manufacturer of general rubber goods, has filed plans for new two-story and basement plant, for which general contract recently was let to J. E. Olson, 2305 Berwyn Avenue, Cost close to \$50,000 with equipment. M. A. Nelson, 4633 Hermitage Avenue, is architect.

Peru Wheel Co., Peru, Ill., manufacturer of automobile wheels and kindred equipment, has acquired a one-story industrial plant at Galesburg, Ill., and will remodel for branch works for production of a small type, high-powered tractor, including assembling division.

Milwaukee Metal Spinning Co., has moved into newly erected quarters at 1325 S. 43rd Street, Milwaukee, and has started construction of a plant addition, increasing floor space to 10,000 sq. ft.

■ WASHINGTON DIST. ▶

Bureau of Yards and Docks, Navy Department, Washington, asks bids (no closing date stated) for 5000 cu. ft. per min. motor-driven air compressors for Philadelphia Navy Yard (Specifications

Philadelphia Navy Yard (Specifications 8633).

S. C. Foster, Richmond, Va., consulting engineer, representing M. E. Marcus interests, has plans for new hydroelectric generating plant near Maggie, Va., for power supply for electrical distributing system of Craig-Boutetourt Electric Co-Operative, Inc., Maggie, with which contract has been made. Cost close to \$100,000 with transmission line.

Board of District Commissioners, District Building, Washington, asks bids until Dec. 21 on general contract for three-story Dennison vocational school at 1300 Allison Street, N.W. Cost about \$220,000 with equipment. Nathan C. Wyeth, address noted, is municipal architect.

Wyeth, address noteu, is managed teet.

Winchester Woolen Co., Winchester, Va., has plans for new steam power house. Cost about \$35,000 with boilers, pumps and other equipment.

General Purchasing Officer, Panama Canal, Washington, asks bids until Dec. 21 for spraying machine, phosphor-bronze wire, drill rods, iron fencing and other equipment (Schedule 3307).

Paral of Education, Norfolk, Va., plans

equipment (Schedule 3307).

Board of Education, Norfolk, Va., plans manual training department in new two-story Ocean View school, for which bids will be asked on general contract in January. Cost about \$200,000. Ferguson, Meakin & Moore, New Monroe Building. architects

Meakin & Moore, New Monroe Building, are architects.

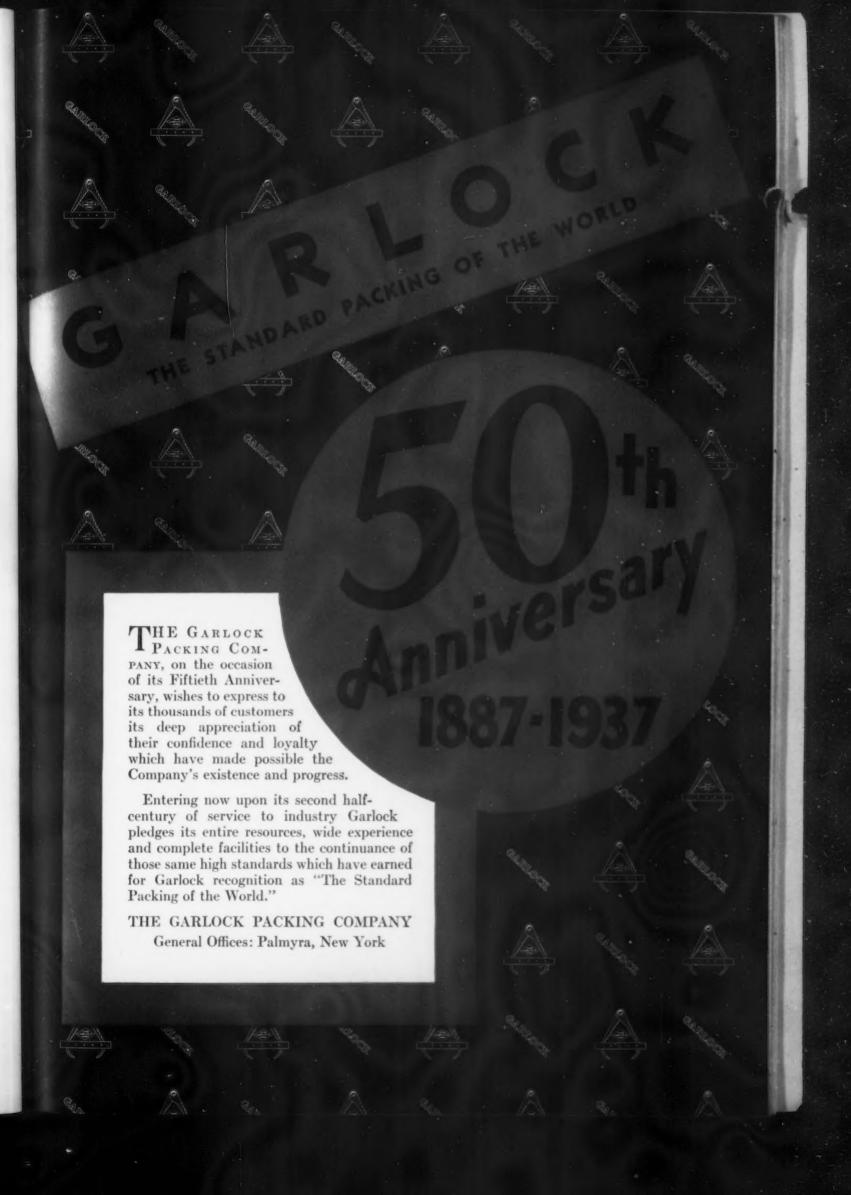
Hampton Roads Sewage District Commission, Norfolk, Va., plans installation of power stations, motor-driven pumping machinery and accessories, screening equipment and other mechanical equipment in eight sewage disposal plants to be installed in district in 1938. A fund of \$10,000,000 is proposed for project.

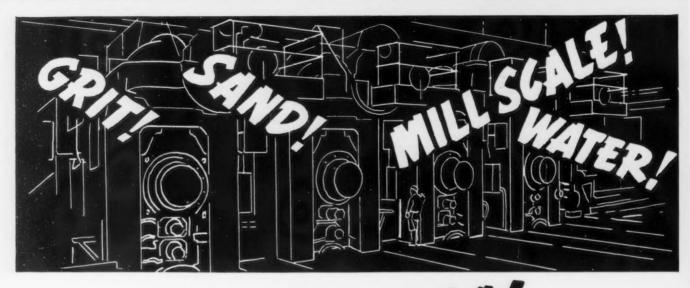
Montgomery County Board of Education, Rockville, Md., plans manual training department in new two-story junior high school at Kensington, Md., for which general contract has been let to Martin Brothers, 1341 Connecticut Avenue, Washington. Cost about \$125,000. Rhees E. Burkett, 726 Jackson place, Washington, architect.

Parkersburg Rig & Reel Co., Parkersburg, W. Va., will build a factory addition, 121 x 180 ft., costing \$39,500. Plate Construction Co. is contractor.

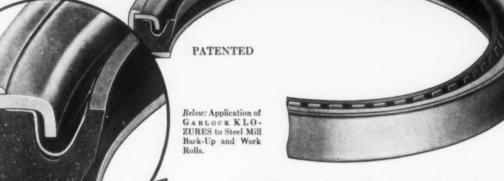
♦ SOUTH ATLANTIC ▶

Oil Sales Co., Burlington, N. C., a subsidiary of American Oil Co., American (CONTINUED ON PAGE 120)





Here's an OIL SEAL 9t! that Stands 9t!



GRIT ... sand ... mill scale ... water ... heat ... grease and oil—that's what an oil seal encounters on Roll Neck bearings in the steel mills. What grueling service! Yet, GARLOCK KLOZURES stand up under these severe conditions and give efficient, uniform performance day in and day out. In hundreds of other industries, too, these superior Oil Seals are establishing remarkable performance records. The sealing element is dense, grainless, tough, resilient—resists dirt, oil, heat and wear. Complete range of sizes. Write for catalog!

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In Canada: The Garlock Packing Company of Canada, Limited, Montreal, Que.

Garlock KLOZURE

PRINTED IN U. S. A.

Odd Job Man



Most versatile of the Baker line, Baker Crane Trucks are daily saving time and money in the many odd jobs of handling steel. Change of lifting equipment only, from hook, as illustrated, to magnet, tongs, chain sling, rack or any special device permits the same crane to handle a wide variety of materials. You'll find its usefulness practically unlimited, its daily savings an important factor in cutting plant operation costs. • Get all the facts on handling costs from the Baker Materials Handling Engineer.

You'll find his data on time and cost savings detailed and accurate, his suggestions practical and helpful, in solving your own handling problems. There's no obligation, just write to BAKER INDUSTRIAL TRUCK DIVISION, of the Baker Raulang Company, 2175 West 25th St., Cleveland, Ohio.



(CONTINUED FROM PAGE 116)

Building, Baltimore, plans new bulk oil storage and distributing plant near city limits, with initial steel tank capacity of about 60,000 gal. Cost close to \$50,000 with equipment.

with equipment.

Warwick Chemical Co., West Warwick,
R. I., industrial and textile chemicals, has
taken over former two-story plant of
Highland Park Mfg. Co., Rock Hill, S. C.,
and will remodel for new branch plant.

8

■ SOUTH CENTRAL

Board of Lewis County Commissioners. Vanceburg, Ky., will ask bids soon for new electric light and power plant for County buildings and other service. Bond issue of \$148,000 has been authorized.

Andrew Moresi, Opelousas, La., has plans for one-story mechanical-bottling plant, 30 x 120 ft. Cost over \$50,000 with equipment.

nuipment. United States Engineer Office, Vicksburg. lies asks bids until Dec. 23 for two

United States Engineer Office, Vicksburg. Miss., asks bids until Dec. 23 for two heat exchangers (Circular 116).
Union High Density Compress Co., Union, Miss., has let general contract to Samuel Hays, Union, for one-story addition to cotton compressing plant, 200 x 300 ft. Cost over \$45,000 with compresses and other equipment. G. M. Brown is president. ident.

president.

Alabama Power Co., Birmingham, is arranging an appropriation of about \$4,-250,000 for expansion and improvements in electric generating plants and system in 1938, including equipment, transmission and distributing lines, power substations and switching stations, and other structures. tur

school Board, Springfield, Tenn., plans manual training equipment in new two-story high school, for which bids have been asked on general contract. Cost about \$218,000. Financing has been arranged through Federal aid. Hart & Russell. Hitchcock Building, Nashville, Tenn, are architects.

4 OHIO AND INDIANA >

Brown Lamp Co., Marion Road, Columbus, Ohio, manufacturer of electric lighting equipment, has let general contract to C. A. Carlson, 471 East Broad Street, for two-story addition, 35 x 50 ft., and improvements in present plant. Cost close to \$55,000 with equipment.

Milburn Machinery Co., 1057 Goodale Boulevard, Columbus, Ohio, machinery and parts, is considering one-story addition. Cost close to \$40,000 with equipment.

ment.

Board of Education of Plainville School District, Mariemont, Ohio, plans manual training equipment in new two-story high school at Wooster Pike and West Street, for which bids have been asked on general contract. Cost about \$250,000. E. C. and G. T. Landberg, 114 Garfield Place, are architects, and O. W. Motz, Paramount Building, mechanical engineer, both Cincinnati.

Medusa Portland Committee Control of the Committee of

cinnati.

Medusa Portland Cement Co., Midland Building, Cleveland, plans new branch mill at Paris, Ont., one-story, with storage and distributing facilities. Cost close to \$175,000 with equipment.

Ohio Edison Co., Springfield, Ohio, is arranging appropriation of \$4,800,000 for expansion and improvements in plants and system, including additional generating machinery and auxiliary equipment, transmission and distributing lines, power substations and switching stations, and other structures.

contracting Officer. Aircraft Radio Laboratory, Wright Field, Dayton, Ohio, asks bids until Dec. 20 for jack screws, boring tools, drills, reamers, file cleaners, tool holders, scraper, parallels and other tools (Circular ARL-7).

Milton-Union Vested School District, Milton Township, Miami County, Ohio, plans manual training department in new two-story central high school, for which bids will be asked soon on general contract. Cost about \$245,000. Financing has been arranged through Federal aid. J. C. Grunkemeyer and C. W. Sullivan. 3717 Eastern Avenue, Cincinnati, are architects.

Board of School Trustees, Richmond. Ind., plans manual training department in new two and three-story senior high school

on White Water Boulevard, for which bids will be asked soon on general contract, to close early in January; steam power house also will be built. Cost about \$572,-000. John L. Hamilton, Tower Court. Chicago, is architect.

■ WESTERN PA. DIST. ▶

Hygrade Sylvania Corp., Emporium, Pa... manufacturer of electric lamps, radio tubes and kindred products, has plans for two-story and basement addition, 60 x 120 ft. Cost over \$75,000 with equipment. Company headquarters are at Salem, Mass. Pure 0il Co., 35 East Wacker Drive. Chicago, plans extensions and improvements in branch oil refinery at Cabin Creek Junction, W. Va., with installation of new tube still, topping and cracking unit for gasoline division and other equipment. Cost close to \$1,000,000 with machinery.

chinery.

Board of Education, Sharon, Pa., plans manual training department in new one. two and three-story high school in Farrell district, for which bids have been asked on general contract. Cost about \$500,000. Clepper & Clepper, Boyle Building, Sharon. architects

■ BUFFALO DISTRICT ▶

Dolomite Marine Corp., 183 Main Street East, Rochester, N. Y., affiliated with Dolomite Products Co., same address. manufacturer of crushed dolomite, gypsum and kindred raw materials, has plans for one-story addition, about 40 x 800 ft. Cost over \$60.000 with equipment.

Michigan Limestone & Chemical Co.. foot of Katherine Street, Buffalo, has filed plans for one-story addition to pulverizing plant, for which general contract has been let to John W. Cowper Co., Inc., Sidway Building. Cost close to \$30,000 with equipment.

let to John W. Cowper Co., Inc., Sidway Building. Cost close to \$30,000 with equipment. Central School District, Cuba, N. Y., care of Bley & Lyman, 505 Delaware Avenue, Buffalo, architects, plans manual Avenue, Bullalo, architects, plans manual training department in new three-story central school. Cost about \$500,000. Financing is being arranged. Thomas H. McKaig, 505 Delaware Avenue, Buffalo, is consulting engineer.

♦ SOUTHWEST ▶

Barnsdall Refining Corp., Tulsa, Okla., plans new oil refinery at Corpus Christi, Tex., comprising one and multi-story units to handle initial capacity of about 5500-bbl. of crude oil per day. Divisions will be installed for production of bunker fuel oil and gasoline, with steel tank storage and distributing facilities, pumping station, power house, machine shop and other structures. Work will begin before close of month. Cost about \$2,500.000 with equipment.

Board of Public Works, Chillicothe, Mo., will take bids soon for extensions and improvements in municipal electric power plant, including new turbo-generator unit and accessories, boilers and other equipment. Cost about \$300,000. Henrici-Lowry Engineering Co., West Tenth Street Building, Kansas City, Mo., is consulting engineer.

Ralston Purina Co., 835 South Eighth

engineer.

Ralston Purina Co., 835 South Eighth Street, St. Louis, cereal products, has let general contract to Duranceau & Duranceau, 5847 Hamilton Street, Montreal, for one and multi-story mill at Ville LaSalle, Que., for Canadian branch plant, to be operated in name of Ralston Purina Co., Ltd., Woodstock, Ont. Cost about \$200,000 with equipment. Archibald & Illsley, 1440 St. Catherine Street West, Montreal, are architects.

are architects.

Republic Oil Refining Co., Texas City.
Tex., has plans for expansion and improvements in oil refinery, including equipment for increased output in gasoline and other divisions. Work will include three new steel tanks with gross capacity of 150,000 bbl., pumping machinery and other facilities. Cost over \$400,000 with

Roegelein Packing Co., 1701 South Brazos Street, San Antonio, Tex., meat packer, asks bids on general contract until Dec. 20 for one-story addition. Cost about \$75,000 with equipment. H. Peter Henschien. 59 East Van Buren Street. Chicago, is architect and engineer; W. E.

Simpson Co., Milam Building, San Antonio, is consulting engineer.

State Building Commission, Jefferson City, Mo., will call for bids between Dec. 15 and Jan. 1 for power plant improvements at State Penitentiary. Project includes alterations to present boiler plant and erection of new turbine building, electric distribution, transformer station. power and water piping, remodeling old steam distribution lines, etc. Cost about \$450,000.

■ MICHIGAN DISTRICT ▶

Plymouth Motor Corp., 10060 Mount Elliott Avenue, Detroit, has plans for one-story addition, 80 x 256 ft., for storage and distribution. Cost close to \$100,000

story addition, 80 x 256 ft., for storage and distribution. Cost close to \$100,000 with equipment.

Briggs Mfg. Co., 11631 Mack Avenue. Detroit, automobile bodies, plumbing equipment, etc., has let general contract to W. E. Wood Co., 4649 Humboldt Avenue, for two-story power house at new plant unit in course of construction on Eight-Mile Road. Cost close to \$70,000 with boiler units and other equipment.

Health City Brewing Co., Inc., Mount Clemens, Mich., recently organized with capital of \$265,000, has acquired former plant of Mount Clemens Brewing Co. and will modernize for new plant. A mechanical-bottling department will be installed. Cost over \$85,000 with equipment. Consumers Power Co., Jackson, Mich. is arranging an appropriation of about \$17,700,000 for expansion and improvements in plants and system to include new generating machinery and auxiliary equipment, completion of power plant now under way, transmission and distributing lines, with additions to rural electric system, power substations, switching stations and other structures.

◆ PACIFIC COAST ▶

Braun Corp., 2260 East Fifteenth Street

Braun Corp., 2260 East Fifteenth Street.
Los Angeles, manufacturer of chemical apparatus, industrial chemicals, etc., has let general contract to Stanton-Reed Co., Architects' Building, for one-story addition, 120 x 146 ft. Cost over \$75,000 with equipment. Hibbard, Gerity & Kerton, Architects' Building, are architects.
Campbell Union High School District, Campbell, Cal., will install manual training shop in first unit of new two-story high school, to be located in a separate one-story structure, for which bids have been asked on general contract. Cost \$240,000. Harold H. Weeks, 593 Market Street, San Francisco, is architect.
Rheem Mfg. Co., 4361 Firestone Boulevard, South Gate, Los Angeles, manufacturer of steel tanks, drums and kindred products, has let general contract to Lindgren & Swinerton, 605 Olympic Boulevard, Los Angeles, for one-story addition, 40 x 210 ft. Cost close to \$50,000 with equipment.

Boulevard, Los Angeles, for one-story addition, 40 x 210 ft. Cost close to \$50,000 with equipment.

Escondido Orange Association, Escondido, Cal., has asked bids on general contract for two-story and basement precooling unit, 60 x 100 ft., to fruit-packing plant. Another one-story L-shaped addition will be built, 30 x 150 ft. Cost over \$100,000 with machinery.

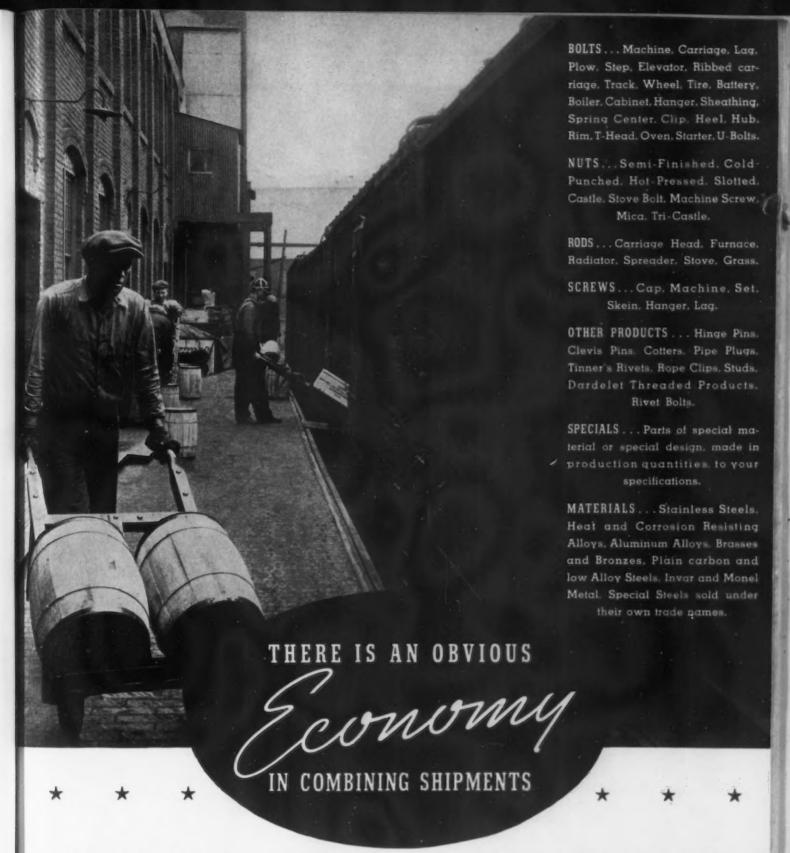
Northwestern Natural Gas Corp., Toppenish, Wash., plans installation of a butane gas plant for municipal service, supplementing natural gas distribution now being carried out. Cost about \$30,000 with tanks and other equipment.

Buffalo-Idaho Mining Co., Golden, Idaho, has arranged for stock issue to total about \$170,000, considerable portion of proceeds to be used for development of mining properties and purchase of additional machinery.

chinery.

State Board of Education, Salt Lake City, Utah, plans one-story vocational shop, 100 x 166 ft., at new two-story junior college at Price, Utah, for which bids will be asked soon on general contract. Entire project will cost \$273,800 including equipment. Financing has been arranged through Federal aid. Cannon & Fetzer, Salt Lake City, are architects.

Western Bottling Co., 804 East Sprague Street, Spokane, Wash., has asked bids on general contract for one-story and basement addition, 100 x 150 ft., to mechanical-bottling works. Cost about \$60,000 with equipment. Arthur W. Cowley, Wellington Apartments, is architect.



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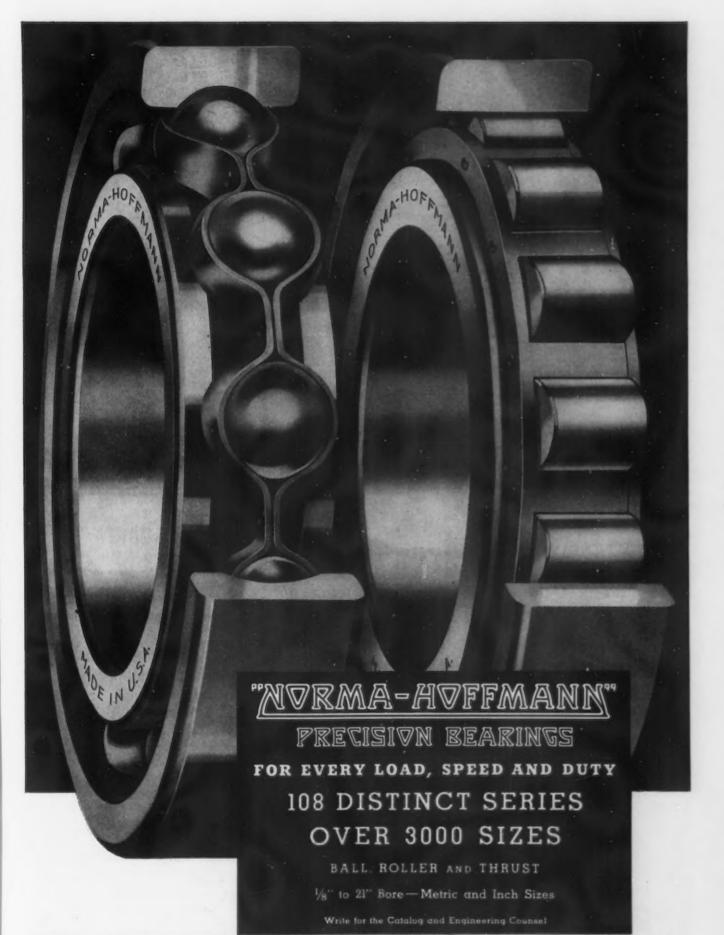
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122-THE IRON AGE, December 16, 1937



NORMA-HOFFMANN BEARINGS CORPORATION, STAMFORD, CONN., U.S.A.

12 ways to SAVE MONEY with modern GRAY IRON CASTINGS



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of duplicate parts.

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permit use in moving parts.

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in machining.

IMPROVES APPEARANCE

of your equipment with its smooth surfaces and symmetrical lines.

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retards vibration and noise.

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There is no substitute for years of experience in the craftsmanship that shapes fine sterling designs. Nor in the craftsmanship that guards every process in the manufacture of Morse Tools.

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The Nut that can't shake loose Turn the "Unshako" in place and all the vibration or jarring possible will not work it off. Yet it backs off easily when an ordinary wrench is applied. As

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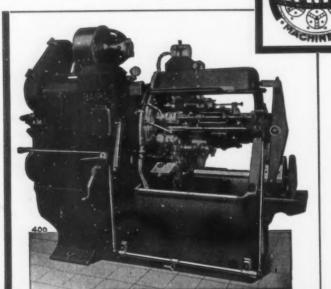
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BOX 523

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—A Typical Beginning of some 25,000 impartial reports by Socony-Vacuum Field Engineers...to guide us in refining oils suited to actual Plant conditions



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- 1 Curb losses that boost power consumption and costs.
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Rend what 71 Years' Lubricating Experience...the Greatest in the Oil Business...can do for You. See Next Page,

THIS MARKETING POLICY MEANS "CORRECT LUBRICATION" FOR EVERY TYPE OF PLANT

Industry almost always finds that the controlled use of high-grade Gargoyle Lubricants pays for itself many times over and that they actually cost less to use than ordinary lubricants.

But, for such equipment as does not justify the highest-grade lubricants, Socony-Vacuum Engineers will always recommend a lower-priced lubricant when consistent with true economy.

Socony-Vacuum, with a complete line of products, can supply the lubricants best fitted for the requirements of the individual lubricating job as determined by specific operating conditions.

Socony-Vacuum Engineers bring you years of world-wide experience and direct cooperation with manufacturers of equipment. Lubrication Profit is the inevitable result.



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The E. W. Bliss Company is now building 16-4 Hi Temper Pass Mills, size 18'' and $42\frac{1}{2}''$ x 42''. Also 3-2 Hi Temper Pass Mills, size 32'' x 84''. The 16-4 Hi mills are being equipped with 4 Row Tapered Bearings 18'' x 30'' x $20\frac{3}{4}''$ long. The 3-2 Hi mills are being equipped with 4 row Tapered Bearings each $19\frac{1}{4}''$ x 26'' x $14\frac{3}{8}''$ long.

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SUBSIDIARY OF THE TORRINGTON CO. TORRINGTON, CONN.

TAPERED ROLLER STRAIGHT ROLLER BALL BEARINGS BANTAM

THE IRON AGE, December 16, 1937-129

JUST BETWEEN US TWO

Blurb

DESPITE the fact that the CIO, Washington, resigned from the one big, more or less happy family of Iron Age readers, it (the family) waxed in November. Blind to business trend charts, more newcomers came with us last month than in the preceding November.

Noodling

ONE of the new faces belongs to a noodle machinery manufacturer—the Vitantonio Mfg. Co., Cleveland. We have a vague idea that noodles are extruded, and if that is so, there is no practical limit to the shape of their cross section.

Doubtless the noodle of conventional rectangular section cooks most quickly—Mrs. Bertha Gilchrist, who says she reads this column, would know—but we see a market for noodles in the shape of channels, I beams, angles, T's, squares, triangles, half

while there are disturbing rumors afloat regarding the maximum stress, yield point and elongation of the average noodle (not the alloy noodle), this material has its advantages for structural purposes. If the design proves to be a kluck you can always eat it. We hope the Vitantonio people and the American Institute for Steel Construction will get together.

And Wounds Washed in Salt Water

A SHARP-EYED young lady writes anonymously that the wrong month was mentioned recently in an average price column. The editor responsible has been given the usual twenty-one lashes.

Limelights Product Instead of Self

PARADOXICALLY, a not too serious approach oftentimes heightens the seriousness with which the subject introduced is heightens the seriousness with which the subject introduced is received. As an excellent example, we cite the new catalogue of the Service Caster & Truck Co., which begins:

"We might show pictures of our factories. . . We might recite in boresome detail our many policies. . . We might reproduce the photographic likeness of our President, a fine fellow and not bad looking, but who cares?"

Eureka

THE Skybryte people have developed a liquid for applying to the windows of buildings adjacent to wide open spaces where large expanses of snow would cause glare. Scene: Skybryters gathered around table, brows in hands, thinking like anything about a name for the product—No-sno-glare—Glare-kill—Snocide—and fifty more of the same. And then, at about three in the product of the same. morning-out pops the perfect name-Snopake. An orchid to its

They Insist Upon Chemicals

WITHIN the territory of B. L. Herman, one of your favorite journal's advertising representatives, lies Niagara Falls, the home of du Pont's Roessler & Hasslacher Chemical Co. As Roes-

sler & Hasslacher gives the tonsils too much of a workout, it is abbreviated locally to "R. & H."

"R. & H." sounds so much like "Iron Age" that when Mr. Herman, as he is familiarly known, makes any calls in the honeymoon area he has the devil's own job to keep himself from being

routed through to the man who buys chemicals.

That's His Story and They're Stuck With It

A YOUNG lady who announced herself as the secretary of a professor in a local university called the other day for a clipping of a factory description published in a 1922 issue. We clipping of a factory description published in a 1922 issue. We were out of it and asked if something more recent would do. "No," she said, "the professor likes that particular article and has used it for years in his classes."

His subject isn't ancient history. It seems he has some kind of a fixation on the early '20s. Think of the surprises in store for his students when and if they land jobs in industry.

Consecutive Bull's-eyes

THE two editorials on the surplus profits tax, in the Dec. 2 and 9 issues, established a new high record—for us—in point of interest aroused. The pile of letters about them reaches from here to here. Write if you want copies.

Roll 'em Again, Whitey

THE more we stare at that "natural" Whitey Maurath threw on page 23 of the Dec. 2 issue the more it seems to us that there is something about it not strictly kosher. One of the dice, the one with the four uppermost, is all right. But the other one, with the three showing, is standing on edge. In the Little Falls Overbidding Bridge and Dynamic Domino Club that roll would be called no dice.

...MEN IN THE MAJOR LEAGUES

Those men every community regards as leaders . . . in turn demand similar superior performance. In Chicago these men find at The Stevens the atmosphere . . . the comfort they demand of a hotel. That's the reason they call The Stevens, "America's Grand Hotel." Their strongest endorsements are their repeated autographs on our register.

OTTO K. EITEL, Managing Director



LUCAS "PRECISION" Horizontal Boring, Drilling and Milling Machine THE LUCAS MACHINE TOOL CO.



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Two, Four, Five Spindles . Work and Tool Rotating Types GOSS & or LEEUW MACHINE CO., NEW BRITAIN, CONN.

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Are economical and accurate producers of screw machine parts up to 6" diameter, 7" milling length. They cut costs, increase production, boost profits.

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Drive, Lakewood, Ohio.
New England: Potter & Johnston
Machiner Co., Pawtucket, R. I.
Indiana: G. A. Blehey, Chamber of
Commerce Bldg., Indianapolis, Ind.
New York State: Syracuse Supply Co.,
Syracuse, N. Y.; also Buffaio, N. Y.
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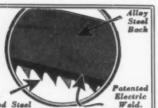
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(U. S. Steel Corp. Subsidiary), Birmingham, Ala.
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Seymour (Conn.) Mfg. Co.
Udylite Co., The, Detroit.
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Udylite Co., The, Detroit.

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Hartford (Coun.) Steel Ball Co., The.
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Hartford (Coun.) Steel Ball Co., The.
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SKF Industries, Inc., Front St. & Erie
Ave., Phila., Pa.
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Ave., Finne.

BANDS—Steel
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Tennessee Coal, Iron & Railroad Co.
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Ransohoff, N., Inc., Cincinnati.

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Hartford (Conn.) Steel Ball Co., The.
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Whiting Corp., Harvey, III.

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BARS-Aluminum Aluminum Co. of America, Pittsburgh,

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Midland, Mich.

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Corp. Subsidiary). Pittsburgh & Chicago.
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Subsidiary). Chicago.
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Cutler-Hammer, Inc., Milwaukee.

BATTERY CHARGE. Milwaukee.

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National Bearing Metals Corp., Pittsburgh

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Drive, Chicago.

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Ave., Phila., Pa.
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Schatz Mfg. Co., The, Poughkeepsle, N. Y.
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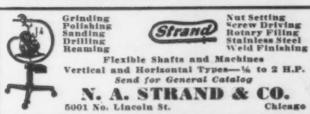
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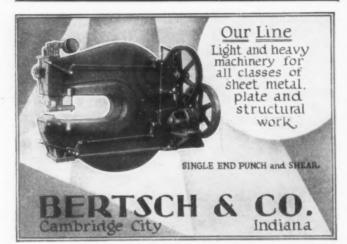
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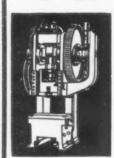
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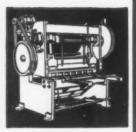


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CABLE—Electric General Electric Co., Schenectady, N. Y. Lincoln Electric Co., The, Cleveland.

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Del.
Udyltte Co., The, Detroit.

CADMIUM PLATING PROCESS
Du Pont de Nemours, E. I., & Co., Inc.,
Grassell Chemicals Dept., WilmingtonDel.
Udylite Co., The, Detroit. CALCIUM METAL & ALLOYS Electro Metallurgical Sales Corp., 30 East 42nd St., N. Y. C.

CALCULATING MACHINES
Monroe Calculating Machine Co., Inc.,
Orange, N. J. CARBIC Linde Air Products Company, The, 30 East 42nd St., N. Y. C.

CARBURIZING BOXES Electro Alloys Co., Elyria, Ohio CARBURIZING—See Heat Treating

CARS-Railway Iron & Steel Products, Inc., Chicago, CARS—Industrial and Mining Atlas Car & Mfg. Co., The, Cleveland. Bartlett, C. O.-Snow Co., The, Cleveland. CASE HARDENING—See Heat Treating CASE HARDENING—See Heat Treating CASTINGS—Acid or Heat Resisting Ampeo Metal, Inc., Milwaukee, Wls. Duriron Co., Inc., The, 438 N. Findlay St., Dayton, Ohio. Electro Alloys Co., Elyria, Ohio. Electro Alloys Co., Elyria, Ohio. Hoskins Mrg. Co., Detroit, Mich. Lebanon (Pa.) Steel Foundry. Midvale Co., The. Nicetown, Phila., Pa. Meehanite Metal Corp., Pittsburgh.

CASTINGS—Alloy Iron
Forging & Casting Corp., The, Ferndale,
Mich.

Mich.
CASTINGS—Alloy Steel
Bissett Steel Co., The Cleveland.
Bissett Steel Co., Thindelphia, Pa.
Dodge Steel Co., Thindelphia, Pa.
Dodge Steel Co., Elvia, Ohio.
Hartford (Conn.) Electric Steel Corp.
Lebanon (Pa.) Steel Foundry.
Mackintosh-Hemphill Co., Pittsburgh.
Midvale Co., The. Nicetown, Phila. Pa.

CASTINGS—Aluminum Aluminum Co. of America, Pittsburgh. Foundry, Inc., Phila., Pa. Fairmount Foundry, Inc., Phila., Pa. CASTINGS-Brass, Bronze, Copper or

Cadman, A. W., Mfg. Co., Pittsburgh. Carbon Malleable Casting Co., Inc., Lan-

caster, P.a.

awrenceville Bronze Co., Pittsburgh,

catfonal Bearing Metals Corp., Pittsburgh,

Phosphor Bronze Smelting Co., The, Phila
nyder, W. P., & Co., Pittsburgh,

Spencer's, I. S., Sons, Inc., Guilford, Ct.

Spencer's, I. S., Sons, Inc., Volume CASTINGS—Corrosion Resisting Du Electro Alloys Co., Elyria, Ohio, Mechantic Metal Corp., Pittaburgh, Midvale Co., The, Nicetown, Phila, Pa, Pe

Midvale Co., The. Nicetown, Phila., Pa. CASTINGS—Die, Aluminum Aluminum Co. of America, Pittsburgh. CASTINGS—Electric Steel Crueible Steel Castings Co., Lansdowne, Pa. Dodge Steel Co., Philadelphia, Pa. Lebanon (Pa.) Steel Foundry.

CASTINGS-Gray Iron American Engineering CASTINGS—Gray Iron

American Engineering Co.. Philadelphia.

Cheney, S., & Son, Manllus, N. Y.

Commercial Steel Casting Co.. Marion, CHUCKING MACHINES—Multiple

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Fairmount Foundry, Inc., Phila., Pa.
Laconia (N. H.) Malleable Iron Co., Inc.
Lane Mig. Co., Montpeller, Vr.
Midvale Co., The, Nicetown, Phila., Pa.
Murray Iron Wise, Co., Lurlington, Iowa,
National Roll & Fdry, Co., Avonmore, Pa.
North Wales (Pa.) Mach. Co., Inc.
Spencer's, I. S., Sons, Inc., Guilford, Ct.

CASTINGS-High Test & Alloy Iron Meehanite Metal Corp., Pittsburgh. Mechanite Metal Corp., Pittsburgh.

CASTINGS—Magnesium Alloys
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Morae Twist Drill & Mach. Co.,
Bedford, Mass.
CHUCKS—Electric
Cushman Chuck Co., Hartford, Conn.

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CASTINGS—Mechanite Metal Mechanite Metal Corp., Pittsburgh. CASTINGS—Monel & Nickel Superior Bronze Corp., Erie, Pa. Superior Bronze Corp., Erie, Pa.

CASTINGS—Semi-Steel
Malleable Iron Fittings Co., Branford, Ct.

CASTINGS—Steel
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Birdsboro (Pa.) Steel Foundry & Machine

gie-Illinois Steel Corp. (U. S. Steel p. Subsidiary), Pittsburgh & Chicago.
Columbia Steel Co. (U. S. Steel Corp.
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Commercial Steel Casting Co., Marion.

Subsidiary). San resting Co., Marion, Commercial Steel Casting Co., Lansdowne, Pa. Ohio.
Crucible Steel Castings Co., Lansdowne, Pa. Dodge Steel Co., Philadelphia, Pa. Hartford (Conn.) Electric Steel Corp. Lebanon (Pa.) Steel Foundry. Mackintosh-Hemphill Co., Pittsburgh, Malleable Iron Fittings Co., Branford, Ct. Mesta Mch. Co., Pittsburgh, Midvale Co., The, Nicetown, Phila., Pa. Standard Steel Wks. Co., Burnham, Pa. Standard Steel Wks. Co., Burnham, Pa.

CASTINGS-Wear Resisting Mechanite Metal Corp., Pittsburgh.

CEMENT—Acid-Proof
Atlas Mineral Products Co. of Pa., The,
Merkztown, Pa.
Nukem Products Corp., 68 Niagara St.,
Buffalo, N. Y.
Pennsylvania Salt Mfg. Co., Philadelphia.
Pa.

CLUTCHES—Magnetic
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Unings Magnetic Mfg. Co., 635 So. 28th
St., Milwaukee.
Stearns Magnetic Mfg. Co., 635 So. 28th
St., Milwaukee.
COAL
Cleveland-Cliffs Iron Co., The, Cleveland,

Pa. CEMENT---Refractory Carborundum Co., The, Perth Amboy, N. J. Johns-Manrille Corp., 22 East 40th St., New York City. Quigley Co., Inc., 56 West 45th St., N. Y. C.

CEMENT-Rubber Goodrich, B. F., Co., The, Akron. Ohio. CHAINS—Conveyor & Elevator Baidwin-Duckworth Chain Corp., Spring-

field, Mass.

Bartlett, C. O.-Snow Co., The, Cleveland, Diamond Chain & Mfg. Co., Indianapolis, Ind. Webster Mfg. Co., Chicago.

CHAINS-Portable Barrett-Cravens Co., Chicago, Illinois CHAINS-Power Transmission Baldwin-Duckworth Chain Corp., Spring-

CHAINS—Power Transmission
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Boston Gear Works, Inc., North Quincy,
Mass.
Diamond Chain & Mfg. Co., Indianapolis,
Ind.
Link-Belt Co., Chicago.
Morse Chain Co., Ithaca, New York.
Ramsey Chain Co., Inc., Albany, N. Y.
Webster Mfg. Co., Chicago.
Whitney Chain & Mfg. Co., Hartford, Ct.

CHAINS—Roller
Baldwin-Duckworth Chain Corp., Springfield, Mass.
Bartlett. C. O.-Snow Co., The, Cleveland.
Diamond Chain & Mfg. Co. Indianapolis,
Ind.

Ind. Link-Belt Co., Chicago. Morse Chain Co., Ithaca, New York. Whitney Chain & Mfg. Co., Hartford, Ct.

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CHANNELS—See Angles, Beams, Chan-nels and Tees

CHECKS—Metal Cunningham, M. E., Co., Pittsburgh. Noble & Westbrook Mfg. Co., The, East Hartford, Ct.

CHEMICALS—Industrial
Du Pont on Nemours, E. I., & Co., Inc.,
Grasselli Chemicals Dept., Wilmington,
Del. ennsylvania Salt Mfg. Co., Philadelphia, Pa.

CHEMICALS—Rust Proofing Parker Rust-Proof Co., 2186 Milwaukee Parker Rust-Proof Co., Ave., Detroit. Udylite Co., The, Detroit.

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Goss & DeLeeuw Machine Co., New
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National Acme Co., The, Cleveland.
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Hannifin Mfg. Co., Chicago.

CHUCKS—Drill
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Cushman Chuck Co., Hartford, Conn.
Morse Twist Drill & Mach. Co., New
Bedford, Mass.

Cushman Chuck Co., ChuckS-Lathe Chuck Co., Hartford, Conn.

Cusbman Chuck v.v., CHUCKS—Magnetic Heald Mch. Co., Worcester, Mass, Taft-Petree Mfg. Co., The, Woonsocket, R. I.

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Phosphor Bronze Smelting Co., The, Phila.
Revere Copper & Brass, Inc., 230 Park
Ave., N. Y. C.

CLEANERS—Metal
American Chemical Paint Co., Ambler, Pa
Detroit Rex Products Co., Detroit, Mich
Ford, J. B., Co., The, Wyandotte, Mich
Pennsylvania Salt Mig. Co., Phila., Pa.

CLEANING COMPOUNDS—Alkali Detroit Rex Products Co., Detroit, Mich Pennsylvania Salt Mfg. Co., Philadelphia

Pa.

CLEANING EQUIPMENT—Metal
Detroit Rex Products Co., Detroit, Mich.

CLEANING EQUIPMENT (Metal)—
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Detroit

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Whiting Corp., Harvey, Ill.

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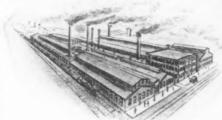
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Co., Hartford, Conn.

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GAGES—Plug and Snap Pratt & Whitney Div. Niles-Bement-Pond Co., Hartford, Com. Sheffield Gage Corp., Dayton, Ohlo. Taft-Peirce Mfg. Co., The Woonsocket, R. I. GAGES-Pressure & Vacuum Recording Brown Instrument Co., The, Philadelphia,

GAGES-Temperature
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ark. N. J.

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Richardson Co., The, Melrose Park, Ill.
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Jones, W. A., Pidry, & Mch. Co., 4401
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Simonds Mrs. Co., Pittsburgh.

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James, D. O., Mfg. Co., Chicago.

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N. Y. C.
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42nd St. N. Y. C.

42nd St., N. Y. C.
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Lincoln Electric Co., The, Cleveland,
Reliance Electric & Engng, Co., Cleveland,
Westinghouse Elec. & Mfg, Co., East Pigh,
GENERATORS—Electric, Second Hand,
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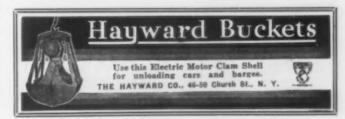
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Cleveland, O.,
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Co., Port Chester, N. Y.

NUTS—Cold Punched Republic Steel Corp., Upson Nut Div., Cleveland, O. Russell, Burdsall & Ward Bolt & Nut. Co., Port Chester, N. Y.

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Russell, Burdsall & Ward Bolt & Nut.
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Pa.

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Co., Port Chester, N. Y.

NUTS-Wing Parker-Kalon Corp., 196 Varick St., N. Y. C.

OIL & GREASE SEALS (Thicago (III.) Rawhide Mfg. Co., The. 1306 Elston Ave.

OIL RETAINERS Chicago (III.) Rawhide Mfg. Co., The, 1306 Elston Ave.

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Norion Co., Worcester, Mass.

Olt.S—Cutting
Shell's Industrial Lubricants Div., Shell
Bidg., San Francisco, Shell Bidg.,
Bidg., Son Francisco, Shell Bidg.,
Bidg., Son Francisco, Shell Bidg.,
Bidg., Son Francisco, Shell Bidg.,
Bidg., Shell Bidg., Shell Bidg.,
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Sun Oll Co., Philadelphia,
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Tide Water Associated Oil Co., 17 Battery
Place, N. Y. C.

Place, N. Y. C.

Oll.S—Lubricating
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Shell's Industrial Tabel burgh.
Shell's Industrial Lubricants Div., Shell Bldg., San Francisco, Shell Bldg., St. Duls, & 59 W. 5048 St., M. Y. C. Secony-Vacuum Oll Co., Inc., 26 Broadway, N. Y. C. Standard Oll Co. (Indiana), Chicago, Standard Oll Co. (Indiana), Chicago, Texas Company, The, 135 East 42nd St. N. Y. C.

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OVENS—Cross Regenerative Koppers Co., Pittsburgh.

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N. Y. C.

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Gago.

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Ave., Jersey City. N. J.

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Superior Charcoal Iron Co., Grand Rapids,
Mich.

ssee Coal, Iron & Railroad Co. S. Steel Corp. Subsidiary), Birming-

ham. Ala.
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Ave., Pontiac, Mich.

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Mista Mch. Co., Pittsburgh.
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PINS—Cotter
Lamson & Sessions Co., The, Cleveland.
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Dow Chemical Co., The, 921 Jefferson Ave. Midland, Mich.

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Wilson Welder & Metals Co., Inc., 60 E.
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42nd St., New York City.

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Jenes & Laughlin Steel Corp., Pittsburgh.
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Wickwire Brothers, Cortland, N. Y.
Wickwire Spencer Steel Co., 41 East 42nd
St., N. Y. C.
Youngstown (Ohio) Sheet & Tube Co., The.

ROLLING MACHINERY-Cold Rolling Cold Metal Process Co., The, Youngstown, Ohio. Lewis Foundry & Mch. Co., Pittsburgh. United Engineering & Fdry, Co., Ptgh. ROLLING MACHINERY—Sheet Metal Lewis Foundry & Mch. Co., Pittsburgh

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Birdsboro (Pa.) Steel Foundry & Machine Youngstown, Onto.

Birdsboro (Pa.) Steel Foundry & Machine
Co.
Cold Metal Process Co., The, Youngstown,

Ohio.

Farrel-Birmingham Co., Inc., Ansonia, Ct. Hyde Park (Pa.) Fdry. & Mch. Co. Lewis Foundry & Mch. Co., Pittsburgh. Mesta Mch. Co., Pittsburgh. Morgan Construction Co., Worcester, Mass. Morgan Engineering Co., The, Alliance, O. National Roll & Fdry. Co., Aronmore, Pa. Standard Machinery Co., Providence, R. I. United Engineering & Fdry. Co., Ptgh. Waterbury (Ct.) Farrel Fdry. & Mch. Co. The.

ROLLING MILLS-Copper Rod & Sheet Torrington (Conn.) Mfg. Co., The. ROLLS-Alloy Steel Pittsburgh (Pa.) Rolls Corp

Pittsburgh (Pa.) Rolls Corp.

ROLLS—Bending and Straightening
Baldwin-Southwark Corp., Southwark Div.,
Philadelphia.
Bertsch & Co., Cambridge City, Ind.
Lake Erie Englneering Corp., 68 Kenmore
Sta., Buffalo, N. Y.,
Niagara Machine & Tool Works, Buffalo,

Niagara Machine & Tool Works, Buffalo, N. Y., Schatz Mfg. Co., The, Poughkeepsie, N. Y. ROLLS—Rubber Covered Manhattan Rubber Mfg. Div. of Raybestos-Manhattan, Inc., The, 2 Townsend St., Passaic, N. J. ROLLS—Sand Chilfed iron and Steel Aetna-Standard Engineering Co., The Youngstown, Ohio.
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Hyde Park (Pa.) Fdry, & Mch. Co.
Lewis Foundry & Mch. Co., Pittsburgh, Mackintosh-Hemphill Co., Pittsburgh, Matkintosh-Hemphill Co., Pittsburgh, National Roll & Fdry. Co., Avonmore, Pa.
Pittsburgh (Pa.) Rolls Corp.
United Engineering & Fdry, Co., Ptgh.
ROLLS—Special Hardened

ROLLS-Special Hardened Midvale Co., The Nicetown, Phila., Pa. ROOFING-Special Copper Bearing Steel Superior Sheet Steel Co., Canton, Ohio. ROOFING AND SIDING-Corrugated and

Plain
American Rolling Mill Co., Middletown, O.
Carnegie-Illinois Steel Corp. (U. S. Steel
Corp. Subsidiary). Pittsburgh & Chi-

Cago, Cago, Johns-Marville Corp., 22 East 40th St., New York City.
Weirton (W. Va.) Steel Co., Youngstown (Ohio) Sheet & Tube Co., The. ROOFING AND SIDING-Iron and Steel

FUOFING & SIDING-(Zine)-Corrugated & Plain
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RUBBER MOLDED PARTS
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Manhattan Rubber Mrg. Div. of Raybestos-Manhattan, Inc., The, 2 Townsend St., Passalc, N. J.

Richardson Co., The, Melrose Park, III.

RUST PREVENTIVES
American Chemical Paint Co., Ambler, Pa.
American Lanolin Corp., Lawrence, Mass.
Midland Paint & Varnish Co., The, Cleve-

land.
Parker Rust-Proof Co., 2186 Milwaukee
Ave., Detroit.

RUST PROOFING COMPOUNDS
Parker Rust-Proof Co., 2186 Milwaukee
Are., Detroit.

RUST PROOFING PROCESS
American Chemical Paint Co., Ambler, Pa.
Parker Rust-Proof Co., 2186 Milwaukee
Are. Detroit.
Udylite Co., The, Detroit.

SAND BLAST EQUIPMENT AND MA-CHINES
merican Foundry Equipment Co., The,
401 Byrkib St., Mishawaka, Ind.
anghorn Corporation, Hagerstown, Md.

SAND BLAST STEEL SHOT American Foundry Equipment Co.. The. 401 Byrkit St., Mishawaka, Ind. Pittsburgh (Pa.) Crushed Steel Co.

SAND HANDLING EQUIPMENT Battlett, C. O.-Snow Co., The, Cleveland. SAWING MACHINES—Metal Espen-Lucas Mch. Works, Phila. Peerless Mch. Co., Racine, Wis, Tannewitz Works, The, Grand Rapids,

Mich.

SAWING MACHINES—Metal-Band
Continental Machine Specialties. Inc. ontinental Machine Specialties, Inc., Minneapolis, Minn, annewitz Works, The, Grand Rapids,

Mich.

SAWS—Band and Hack for Metal
Armstrong-Blum Mfg. Co., Chicago.
Atkins, E. C., & Co., Indianapolis,
Disston, Henry, & Sons, Inc., Philadelphia.
Tannewitz Works, The, Grand Rapids,
Mich. Mich. ells Mfg. Corp., Three Rivers, Mich.

SAWS-Circular, Rip & Cutoff Atkins, E. C., & Co., Indianapolis.

SAWS—Friction
Atkins, E. C., & Co., Indianapolis,
Disaton, Henry, & Sons, Inc., Philadelphia.
SAWS—Hack Saw Blades
Atkins, E. C., & Co., Indianapolis,
Peerless Mch. Co., Racine, Wis.
Starrett, L. S., Co., Athol, Mass.

SAWS—Hot Metal Atkins, E. C., & Co., Indianapolis, Disston, Henry, & Sons, Inc., Philadelphia, SAWS—Inserted Tooth, Cold Disston, Henry, & Sons, Inc., Philadelphia, Tabor Mig. Co., Philadelphia.

SAWS—Milling
Atkins, E. C., & Co., Indianapolis.
Disston, Henry, & Sons, Inc., Philadelphia SAWS-Portable Electric Black & Decker Mfg. Co., The, Towson, Md.

Exact Weight Scale Co., Columbus, Ohio. Fairbanks, Morse & Co., Chicago. Steader-Amet. Co., Chicago.

Streeter-Amet Co., Chicago.
SCREENS.—Perforated Metal
Chicago Perforating Co., 2440 W. 24th
Place, Chicago, Ill.
Diamond Mfg. Co., Wyoming, Pa.
Erdle Perforating Co., Rochester, N. Y.
Harrington & King Perforating Co., Chicago. endrick Mfg. Co., Carbondale, Pa. undt. Chas., & Sons, 59 Fairmount Ave., Jersey City, N. J.

SCREENS—Woven Wire Wickwire Brothers, Cortland, N. Y. Wickwire Spencer Steel Co., 41 East 42nd St., N. Y. C.

St., N. Y. C.

SCREW MACHINE PRODUCTS

Barnes, Wallace Co., The, Div. of Associated Spring Corp., Bristol, Conn.

Rlake & Johnson Co. The, Waterville, Ct.
Commonwealth Brass Corp., Detroit,
Eastern Mch. Screw Corp., New Haven,
Houde Engineering Corp., Buffalo, N. Y.
National Acme Co., The, Cleveland.
Olson Mfg. Co., Worcester, Mass.
Ottemiller, Wm. H., Co., Inc., York, Ps.
Peck Spring Co., The, Painville, Conn.
Progressive Mfg. Co., Torrington, Conn.
Screw Mch. Products Corp., Prov., R. I SCREW MACHINERY—Automatic Brown & Sharpe Mfg. Co., Providence,

R. I. Windsor, Vt. nal Acme Co., The, Cleveland.

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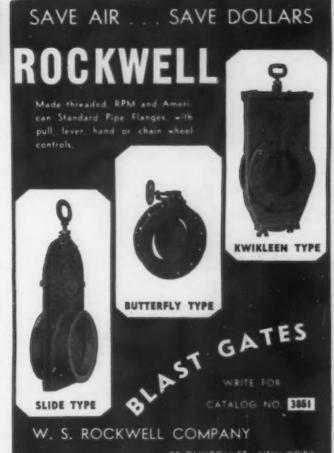
onal Acme Co., The, Cleveland. SCREW PLATES
Greenfield (Mass.) Tap & Die Corp.

SCREW STOCK
Bliss & Laughlin, Inc., Harvey, Ill.
Union Drawn Steel Co., Massillon, Ohio

SCREWS—Cap Cleveland (Ohio) Cap Screw Co., The. Lamson & Sessions Co., The Cleveland. National Acme Co., The, Cleveland Ottemiller, Wm. H., Co., Inc., York, Pa. SCREWS-Coach or Lag Lamson & Sessions Co., The, Cleveland.

Blake & Johnson Co., The, Waterville, Ct. Lamson & Sessions Co., The, Cleveland Progressive Mfg. Co., The, Torrington, Ct.

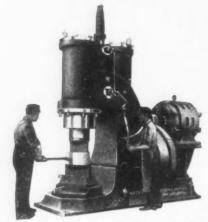
SCREWS—Safety Set
Progressive Mfg. Co., The, Torrington, Ct.
Standard Pressed Steel Co., Jen'intown, Pa





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SCRUBBING MACHINES-Sheet Wean Engineering Co., Inc., The, Warren,

SCYTHE STONES AND WHETSTONES Carborundum Co., The, Niagara Falls, N.Y.

SECOND - HAND MACHINERY—(See Clearing House Section)

SEPARATORS—Magnetic Dings Magnetic Separator Co., Milkauwee, Ohio Electric Mfg. Co., The, 5908 Maurice Ave., Cleveland, Stearns Magnetic Mfg. Co., 635 So. 28th St., Milwaukee,

SHAFTING—Cold Drawn Union Drawn Steel Co., Massillon, Ohio, Wyckoff Drawn Steel Co., Pittsburgh, Pa.

SHAFTING-Forged Bay City Forge Co., Erie, Pa.

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SHAPERS Cincinnati (Ohio) Shaper Co., The.

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Niagara Mach. & The Squaring Cincinnati (Ohio) Shaper Co., The, Dreis & Krump Co., Chicago, Niagara Mach. & Tool Wis., Buffalo, N. Y. SHEARS—Hand for Sheet Metal Bremil Mfg. Co., Erie, Pa.

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cago.
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Weirton (W. Va.) Steel Co.
Worth Steel Co., Claymont, Del.

SHEETS—Brass, Bronze. Copper, Nickel, Silver or Phosphor Bronze American Brass Co., The, Waterbury, Conn. Phosphor Bronze Smellting Co., The, Phila. Revere Copper & Brass, Inc., 230 Park Ave., N. Y. C. Seymour (Conn.) Mfg. Co.

SHEETS—Chrome Carnegie-Illinois Steel Corp. (U. S. Steel Corp. Subsidiary), Pittsburgh & Chi-

SHEETS—Chrome Nickel Carnegie-Illinois Steel Corp. (U. S. Steel Corp. Subsidiary), Pittsburgh & Chi-cago.

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SHEETS—Tin Mill Black American Rolling Mill Co., Middletown, O. Carnegie-Illinoia Steel Corp. (U. S. Steel Corp. Subsidiary), Pittsburgh & Chi-cago.

SHEETS-Zinc New Jersey Zinc Co., The, 160 Front St., SHELVING-Steel Frick-Gallagher Mfg. Co., The, Wellston,

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SILICO-MANGANESE Electro Metallurgical Sales Corp., 30 E. 42nd St., N. Y. C.

SILICON METAL & ALLOYS Electro Metallurgical Sales Corp., 30 E. 42nd St., N. Y. C.

SLINGS—Wire Rope Murray Safety Sling Co., Inc., Pitts., Pa. Roebling's, John A., Sons Co., Trenton, N. J.

SLOTTING MACHINES Nazel Engineering & Machine Works, Phila

SOLVENTS-Oil & Grease Detroit Rex Products Co., Detroit, Mich. SPACING TABLES-Punching & Shear-

ing
Thomas Mach. Mfg. Co., Pittsburgh.
SPECIAL MACHINERY
Baldwin-Southwark Corp., Southwark Div., Philadelphia. Birdsboro (Pa.) Steel Foundry & Machine

Co.

Rullard Co., The, Bridgeport, Conn.
Eastern Tool & Mfg. Co., Bloomfield, N. J.
Farouhar, A. B., Co., Ltd., York, Pa.
Glifford-Wood Co., Hudson, N. Y.
Houde Engineering Corp., Buffalo, N. Y.
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Morgan Engineering Co., The. Alliance, O.
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SPIKES-Serew
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Diamond Chain & Mfg. Co., Indianapolis,
Ind.
Morse Chain Co., Ithaca, New York.
Whitney Chain & Mfg. Co., Hartford, Ct.

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Worcester (Mass.) Stamped Metal Co.
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St. Dayton, Ohio.
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farrishurg (Pa.) Steel Co., Chicago,
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Latrobe (Pa.) Electric Steel Co.

Ludium Steel Co., Watersliet, N. Y.

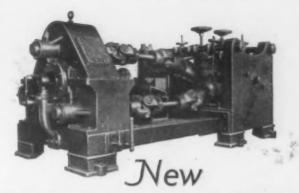
Republic Steel Corp. Cleveland Ohio.

Ryerson, Jos. T., & Son, Inc., Chicago,
Fennessee Coal, Iron & Ralibroad Co.,

(U. S. Steel Corp. Subsidiary), Birming-ham, Ala.

tu. S. Steel Corp. Subsidiary). Birming-ham, Ala.
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Vanadium-Alloys Steel Co., Latrobe, Pa.
Wheelock, Lovejoy & Co., Inc., Cambridge,
Mass.

Mass.
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Hilss & Laughlin, Inc., Harrey, III.
Union Drawn Steel Co., Massilion, Ohio.
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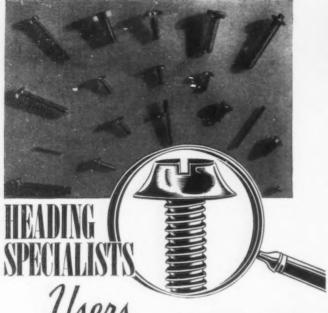


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TUBING-Rubber Goodrich, B. F., Co., The, Akron, Ohio.

Goodrich, B. F., Co., The, Akron, Onio. TUBING—Seamless Steel
National Tube Co. (U. S. Steel Corp. Substidiary), Pittsburgh. Ohio. Seamless Tube Co., Shelby, Ohio. Pittsburgh (Pa.) Steel Co., Shelby, Ohio. Pittsburgh (Pa.) Steel Co., Shelby, Ohio. Timber Nois. T., & Son., Inc., Chicago, Steel & Tubes, Inc., Cleveland. Timber Roller Bearing Co., The, Canton, O. Timber Steel & Tube Div., The Timber Roller Bearing Co., Canton, O. Youngstown (Ohio) Sheet & Tube Co., The.

TUBING-Square and Rectanguar Steel & Tubes, Inc., Cleveland TUBING—Stainless Steel Cleveland (Ohio) Tool & Supply Co., The, Steel & Tubes, Inc., Cleveland. TUBING-Tinned Brass or Conner Bundy Tubing Co., Detroit, Mich.

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Bissett Steel Co., The, CIEVERBUS,
TUBING—Welded Steel
Bundy Tubing Co., Detroit, Mich.
National Tube Co. (U. S. Steel Corp.
Subsidiary). Pittsburgh.
Ohio. Seamless Tube Co., Shelby, Ohio.
Steel & Tubes, Inc., Cleveland.
Youngstown (Ohio) Sheet & Tube Co., The.

TUBULAR PRODUCTS
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WIRE—Steel

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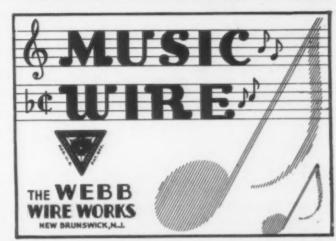
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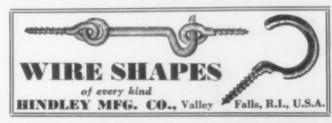
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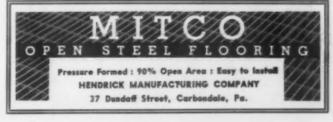
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No. 2. No. 3. No. 3-S Cinclinnati, plain
No. 2. No. 3. No. 3-S Cinclinnati, plain
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No. 10, No. 3-B, No. 4-B, B. & S.. plain
No. 10, No. 3-B, No. 4-B, B. & S.. plain
No. 10, No. 3-B, No. 4-B, B. & S.. plain
No. 10, No. 3-B, No. 4-B, B. & S.. plain
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No. 10, No. 3-B, No. 4-B, B. & S.. plain
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Centrifugal and Vacuum Pumps with Reeves transmissions and motors, Christy rotary dryer, with Reeves transmission and motors. Ray Oil Burner, 2 American blowers with motors and Brown electric pyrometer and recorder; Lidgerwood single drum 26 x 40 in. Hoist with Burke 75 HP AC motors and controls; Lidgerwood single drum 36 x 48 in. holat, rope pull 4200 lbs. complete with Lilly holst control and G. E. 60-20 HP. intermittent induction motor and controls; Oliver, Cameron and Gould Vacuum and Centrifugal Pumps; G. E. Westinghouse and Burke A. C. induction and synchronous constant speed, constant varying and intermittent speed electric motors from 2 to 100 HP, 220 V. 60 C. 3 Ph.; Westinghouse automatic starters, 3 AC and DC motor generator sets. 100 ft. all steel bucket type floor conveyor, canvas belt conveyor, vises, electrical equipment, railroad track, steel shafting with pulleys and hangers, large quantity leather and canvas belting, office furniture, etc.

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No. 78 Toledo Gapframe Single Crank

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25 ton Henry & Wright Dieing machines

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58 KVA Thomson Spot Welders, M. D.

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48" Ryersan Friction Saw, M.D., 220/3/60.
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60%x84" Dbl. Angle Shear, M.D.
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No. 1 Carlin Alligator Shear; cap. 6"; knives 42" long.

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THE IRON AGE, December 16, 1937-155

MS&E

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1-12" Waterbury Farrel Gang Slitter.

Cutting Capacity: 1/32"-1/4" Thickness; 1/4"-12" Width with 225 New Cutters 4.482 I.D. by 8.25 O.D. Range of thickness from 7/32"-1", with 25 H.P. Motor and Starter.

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10,000 ft. Link Belt Roller Chain RC 150 1-1/2" pitch x 15/32" x 15/32".

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1-40 Keg. Size of Drum 48" dia. x 60" lg. 1-25 Keg. " " " 36" dia. x 56" lg. 1-25 Keg. " " " 37" dia. x 491/2" lg. " " " 30" dia. x 32" lg. 1-10 Keg.

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1-#8 Morgan Keg Heading Machine with 3 H.P.Mtr.

Brake, 10' x 10 ga. Ohl, press type Bulldozer, No. 9 Williams-White Gang Slitter, Braddock, 36'' x 11 gauge Press, No. 58 Toledo S.S., grd., 35,000 lbs. Presses, Nos. 6 & 7A Niagara, OBI, grd. Shear, No. 2120 Niagara, 10' x 14 ga. RELIANCE MACHINERY SALES COMPANY 1403 Brighton Place, N.S., Pittsburgh, Pa.

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1256 KVA Westinghouse Condensing.
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BOILERS, 4-OHIO STANDARD PERIE WATER TUBE 350 HP. with Stokers & 45' x 75' Steel Boiler House.

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BELTED—176 ft., 355 ft., 540 ft.
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All motor drive with motor

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12000	64	66	1=#	66	300.00
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H. P.	MAKE	TYPE	SPEED
2-500	General Electric	MPC	180/350
1-400	Westinghouse	QS	450/675
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700 HP G.E. Sl. Rg. motors type MT 2200/3/60/393 rpm with contactor control—2 or

4—700 HP G.E. SI. Rg. meters type mr. 2200/3/60/393 rpm with contactor control—2 or 3 bearing.
4—500 Same as above at 450 rpm.
1—810 cu. ft. 100 lb. pres. Bury Compressor befted to 139 HP Syn. motor complete.
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Large stock of D.C. variable speed motors and slip ring motors carried in stock

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General Electric motors.

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52'x400' with crane runway.

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2-50'x300' Steel Sheds.

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NEW G. E. O. H. CRANE MOTORS

Replace your old ones cheaply!

28-3 to 50 HP Var. & Const. Speed Meters.

9. 50 HP; 8, 25 HP; 7, 20 HP; 3/69/440.

Ball-bearing Silp-ring with Brakes & A-B centrols.

HOWELL, AC. 9, 3; 6, 6; 5, 10; 3, 15 HP.

1, 300 KW, 600V DC Rotary Cen. & Trans. 6 PH.

ENGINES, GENERATORS, ETC.

1-1000 KW G.E. con. Turbe-Gen. 3/69/2300.

3-500 KW G.E. con. Turbe-Gen. 3/69/2300.

3-500 KW G.E. con. Turbe-Gen. 3/69/2300.

1-501 HP, 1-20 HP, 1-5 HP steam.

1-ench 30, 75, 100 & 150 KW DC eng.-gens.

2-120/175 HP Winton gaseline engines.

1-50 HP, 1-100 HP, 1-5 HP steam.

1-ench 30, 75, 100 & 150 KW DC eng.-gens.

2-100 HP, 1-100 HP fire bex.

2-2000 HP open feed Water Heaters.

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1-880 C.F. IR steam driven.

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15-Misc., elec. & steam.
MERCHANT STEEL NEW
35 tons Rounds & 5 tens Flats, Kansas.
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TINPLATE COBBLES TINPLATE COBBLES
20-30-36 48" C.I. Pipe, Valves & Fittings.
Extra Heavy Steel Pipe, Valves & Fittings.
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SCRAP: TUNGSTEN BEARING

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LOCOMOTIVE CRANE: Link Belt 15 Ton, 55 ft. Boom, 8 Wheels.
AIR COMPRESSOR: Ingersoll-Rand Type NEI 12%x12, Belt Drive.
Located in East and priced extraordinarily low if purchased before removal to our warehouse.

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THE IRON AGE. December 16, 1937-157

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CAGE	220 H.P. Cr. Wh. 720 RPM 150 H.P. G.E. 600 RPM 125 H.P. Al. Ch. 1750 RPM 100 H.P. G.E. 900 RPM

	100 H.P. West. 720 RPM
	75 H.P. G.E. 900 RPM
	75 H.P. G.E. 720 RPM
	75 H.P. Al. Ch. 600 RPM
	75 H.P. G.E. 450 RPM
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	50 H.P. G.E. 1200 RPM
	50 H.P. Ridgway 3600 RPM
A.C.	200 K.W. G.E. 720 RPM
GEN.	150 K.W. Al. Ch. 900 RPM
	150 K.W. G.E. 900 RPM
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	45 K.W. G.E. 1200 RPM
	30 K W. West, 1200 RPM

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FOR a.c. motors 2 h.p. and below . . . in a small size never before achieved. They possess a ruggedness and dependability never before available in this size, and an ease of accessibility which traditionally belongs to much larger units. From such minor details as self-centering terminal screws to such major features as the new improved C-H Thermal overload, this Motor Control is packed with advanced engineering features. For the first time this new C-H line offers interchangeability of parts between manual and automatic Motor Control. New simplicity is achieved. For example, loosen one screw to remove the entire operating mechanism. The operating mechanism is mounted on rubber to lessen vibration. Lightning fast twin-break, silver-to-silver contacts; unit base construction; better-vision interiors . . . these are but part of the amazing list of features. And in a size never before achieved.

AND AT A PRICE! You will want to know this line, the best news of the day for machine designers and machine buyers alike. Write or wire for complete details. CUTLER-HAMMER. Inc., Pioneer Manufacturers of Electric Control Apparatus, 1325 St. Paul Ave., Milwaukee, Wis.

. . . This "heart" of the new Cutler-Hammer line . . . a remarkable new small-size structure permits advantages never available before



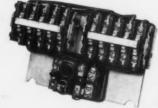
BULLETIN 9115 MANUAL (NEMA Size O Non-reversing)

Modern styling. Japanned steel case. Also skele-Modern styring, Japanned steel case, Also skele-ton mounting for built-in use. Push-button start, ton mounting for built-in use, rush-button start, stop, overload reset. Start button and case can be step, overrous reser, start burnen and case can be locked against tampering. Improved C-H Eutectic Alloy, free-tripping thermal overload relay of new unit construction. Starter rating changed by change ing heater coils.



BULLETIN 9592 AUTOMATIC (NEMA Size O Non-reversing)

All moving parts pivoted for correct alignment, quiet operation, absence of friction. Magnet coil vacuum-impregnated, long-lived, moisture-proof, and drop-out voltnear-conducting. Sale pick-up and arop-our voil age assured. Also skeleton mounting for built-in use



BULLETIN 9595 AUTOMATIC REVERSING (NEMA Size O)

Offers all features of this new C-H design Ories an rearries or mis new -17 design including improved thermal overload pro-tection with overload indication. Horizonlection with overload indication. Provision-leaf of vertical arrangement as desired in either skeleton or standard enclosures.



